

DPX Series

Full Flow Sharing
Sectional Valve



DIRECTIONAL VALVES

Additional information

This catalogue shows the product in the most standard configurations.
Please contact Sales Dpt. for more detailed information or special request.

WARNING!

All specifications of this catalogue refer to the standard product at this date.
Walvoil, oriented to a continuous improvement, reserves the right to
discontinue, modify or revise the specifications, without notice.

WALVOIL IS NOT RESPONSIBLE FOR ANY DAMAGE CAUSED BY AN
INCORRECT USE OF THE PRODUCT.

1st edition February 2026

Content

DPX050.....	page 9
DPX100.....	page 47
DPX160.....	page 119

Accessories

Intermediate sections.....	page 157
Coils and connectors.....	160

Installation and maintenance

Main rules.....	page 164
Connection between two directional valves.....	165
Electrohydraulic controls connection.....	168

Appendix A.....	page 170
-----------------	----------

The DPX series

The DPX Series is a family of open/closed center post-pressure compensated sectional valves designed specifically for Mobile Applications. The DPX series provides exceptional controllability, efficiency and flexibility for applications requiring up to 160 l/min (42 US gpm) flow rates. The DPX Series is available in three different sizes: DPX050, DPX100 and DPX160, also available in High Pressure configuration.



DPX050



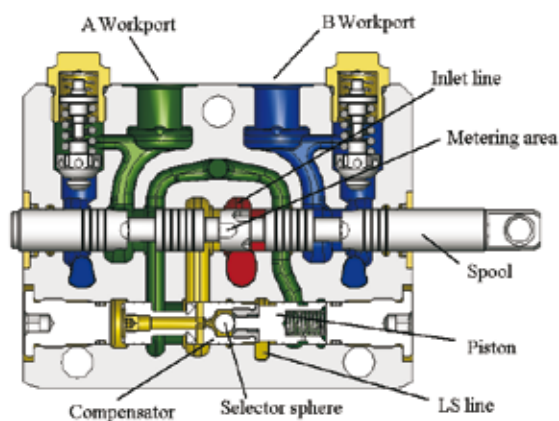
DPX100



DPX160

The Flow Sharing technology

The DPX Series control valves adds the benefit of Flow Sharing technology to the standard Load Sensing valve. The DPX Series patented compensator maintains the margin pressure as a constant pressure drop across the spool metering area. The result is a flow to the workport dependent only on spool position. In case of flow saturation, the effective pressure drop across all spools is reduced equally. This results in proportional flow reduction at each section.



In case of flow saturation, the flow demand is higher than the maximum pump flow, therefore the margin pressure is reduced according to the formula (dimensionless indication):

$$Q \propto A \sqrt{\frac{\Delta P}{\rho}}$$

Q = flow to workports
 ΔP = pressure drop across metering area
 A = metering area
 ρ = oil density

Since all spools have the same pressure drop across the metering area, then all flows are reduced proportionally. This allows the operator to maintain control of all functions, though at reduced speed of active functions.

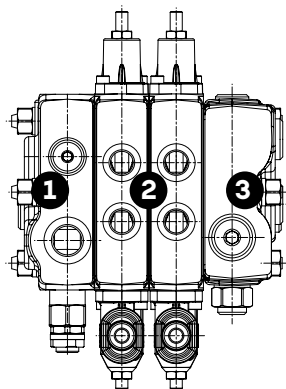
Advantages and options

- Energy saving on closed center system, is produced only required flow and pressure by the actuators.
- The flow sharing technology permits multiple movements even with flow saturation.
- Flow passage design allows high P and T flow rate in a standard valve dimension.
- Inlet section with unidirectional restrictor option suitable for dumping the pressure peaks from the LS line to the compensator and vice versa.
- High Pressure version (HP) stackable with standard one.
- Working section option with priority features in saturation conditions.
- Dedicated spools for special functions (customized flows, back pressures, pressure control).

For special options please contact Sales Dept.

Configuration with mechanical, hydraulic or electric controls

This configuration needs standard inlet sections, working sections without pilot lines and standard outlet sections.

**DPX050**

- 1: AM or AN inlet sections
- 2: P or Q working sections
- 3: RP or RQ working sections with outlet

DPX100

- 1: AM or AN inlet sections
- 2: P or Q working sections
- 3: RF outlet sections

DPX160

- 1: AM or AN inlet sections
- 2: P or Q working sections
- 3: RC outlet sections

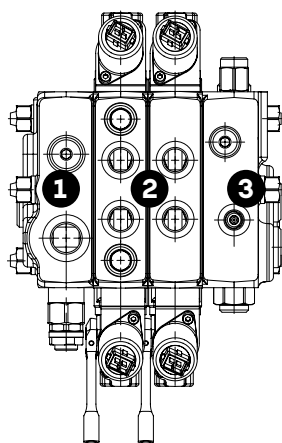
Configuration with only electrohydraulic or mixed controls

Electrohydraulic configuration (pic. 1) needs standard inlet sections, working and outlet sections with pilot lines.

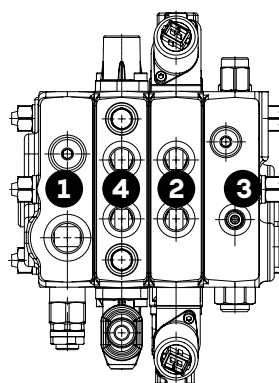
In a valve configured with electrohydraulic mixed sections (two-sides and one side type controls), the two-side control section have to be positioned after (on the right) one-side control section, close to the outlet one.

In a mixed control configuration valve (pic. 2) electrohydraulic control sections have to be positioned after (on the right) manual/hydraulic/electric control sections, close to the outlet section.

In case of need to include manual/hydraulic/electric control sections between 2 electro-hydraulic control sections, or between one of these and outlet section, it is necessary to require specific working sections kits able to cross pilot line.



(pic. 1)



(pic. 2)

DPX050

- 1: AM or AN inlet sections
- 2: PZ, QZ, PE or QE working sections
- 3: RPZ, RQZ, RPE or RQE working sections with outlet
- 4: P or Q working sections

DPX100

- 1: AM or AN inlet sections
- 2: PE, QE, PZ or QZ working sections
- 3: RDN or RDR outlet sections
- 4: P or Q working sections

DPX160

- 1: AM or AN inlet sections
- 2: PE or QE working sections
- 3: RCR or RCN outlet sections
- 4: P or Q working sections

Working conditions

This catalogue shows technical specifications and diagrams measured with mineral oil of 46 mm²/s – 46 cSt viscosity at 40°C – 104°F temperature.

		DPX050	Std.	DPX100 HP	HF	DPX160 Std. HP
Nominal flow rating	inlet port with compensator, with 14 bar - 200 psi stand-by (margin pressure)	80 l/min 21 US gpm	120 l/min 32 US gpm	120 l/min 32 US gpm	>120 l/min >32 US gpm	230 l/min 61 US gpm
	working ports, with 14 bar - 200 psi stand-by (margin pressure)	50 l/min 13 US gpm	90 l/min 24 US gpm	90 l/min 24 US gpm	120 l/min 32 US gpm	160 l/min 42 US gpm
Max. pressure	P inlet port	300 bar 4350 psi	300 bar 4350 psi	380 bar ⁽¹⁾ 5550 psi ⁽¹⁾	380 bar ⁽¹⁾ 5550 psi ⁽¹⁾	300 bar 380 bar ⁽³⁾
	A and B working ports	350 bar 5100 psi	300 bar 4350 psi	420 bar ⁽¹⁾ 6000 psi ⁽¹⁾	420 bar ⁽¹⁾ 6000 psi ⁽¹⁾	300 bar 420 bar ⁽³⁾
Back pressure (max.) on outlet T port	with mechanical devices			10 bar - 145 psi		
	with hydraulic/pneumatic devices			30 bar - 435 psi		
	with electric/electrohydraulic devices			see related pages		
Standard internal leakage A(B)⇒T	On std. working section					
	Δp=100 bar - 1450 psi	max. 6.5 cm ³ /min max. 0.40 in ³ /min		max. 9 cm ³ /min max. 0.55 in ³ /min		max. 12 cm ³ /min max. 0.73 in ³ /min
	with port valves, Δp=100 bar - 1450 psi	max. 11.5 cm ³ /min max. 0.70 in ³ /min		max. 14 cm ³ /min max. 0.85 in ³ /min		max. 17 cm ³ /min max. 1.04 in ³ /min
	On Low Leak section					
	Δp=180 bar	max. 3 cm ³ /min max. 0.18 in ³ /min	max. 3 cm ³ /min max. 0.18 in ³ /min	-	-	-
	with port valves, Δp=180 bar - 2600 psi	max. 4 cm ³ /min max. 0.24 in ³ /min	max. 4 cm ³ /min max. 0.24 in ³ /min	-	-	-
Fluid				Mineral oil		
Fluid temperature range	standard configuration			from -20°C to 100°C - from -4°F to 212°F		
Viscosity	operating range			from 15 to 75 mm ² /s - from 15 to 75 cSt		
	min.			12 mm ² /s - 12 cSt		
	max.			400 mm ² /s - 400 cSt		
Contamination level	max			19/18/15 - ISO 4406 - NAS 1638 class 9		
Environmental temperature for working conditions	with mechanical devices			from -40°C to 60°C - from -40°F to 140°F		
	with hydraulic/pneumatic devices			from -30°C to 60°C - from -22°F to 140°F		
	with electric/electrohydraulic devices			from -20°C to 50°C - from -4°F to 122°F		

NOTES: ⁽¹⁾ According to NFPA T 2.6.1., fatigue rating verified for 1 million cycles on 6 sample valves with test Pressure = 1.23 x Max. pressure indicated - ⁽²⁾ According to NFPA T 2.6.1., fatigue rating verified for 1 million cycles on 5 sample valves with test Pressure = 1.16 x Max. pressure indicated - ⁽³⁾ Fatigue rating verified for 1 million cycles on 6 sample valves with Test Pressure = 1.10 x Max. pressure indicated

Standard threads

REFERENCE STANDARD					
	BSP	UN-UNF	METRIC ⁽⁴⁾	METRIC ISO ⁽⁴⁾	NPTF
THREAD ACCORDING TO	ISO 228/1 BS 2779	ISO 263 ANSI B1.1 unified	ISO 262	ISO 262	ANSI B1.20.3
CAVITY	ISO 1179	11926	9974-1	6149	
DIMENSION	SAE	J1926		J2244	J476a
ACCORDING TO	DIN 3852-2 shape X or Y		3852-1 shape X or Y		

NOTE ⁽⁴⁾: Metric threading is available on request

PORTS THREADING	DPX050		DPX100		DPX160	
	BSP	UN-UNF	BSP	UN-UNF	BSP	UN-UNF
P inlet	G 1/2	3/4-16 (SAE 8)	G 1/2 - G 3/4 ⁽⁵⁾	7/8-14 (SAE10) 1 1/16-12 (SAE12) ⁽⁵⁾	G 3/4	1 1/16-12 (SAE12)
A and B ports	G 3/8	9/16-18 (SAE 6)	G 3/8 G 1/2 ⁽⁵⁾ - G 3/4 ⁽⁶⁾	3/4-16 (SAE8) 1 1/16-12 (SAE12) ⁽⁶⁾	G 3/4	1 1/16-12 (SAE12)
T outlet	G 1/2	3/4-16 (SAE 8)	G 1/2 - G 3/4 ⁽⁵⁾	7/8-14 (SAE10) 1 1/16-12 (SAE12) ⁽⁵⁾	G 1	1 5/16-12 (SAE16)
V pilot	G 1/4	7/16-20 (SAE 4)	G 1/4	9/16-18 (SAE6)	G 1/4	9/16-18 (SAE6)
L drain	G 1/4	9/16-18 (SAE 6)	G 1/4	9/16-18 (SAE6)	G 1/4	9/16-18 (SAE6)
Hydraulic control ports	G 1/4	7/16-20 (SAE 4)	G 1/4	7/16-20 (SAE 4)	G 1/4	9/16-18 (SAE 6)
Pneumatic control ports			NPTF 1/8-27	NPTF 1/8-27		

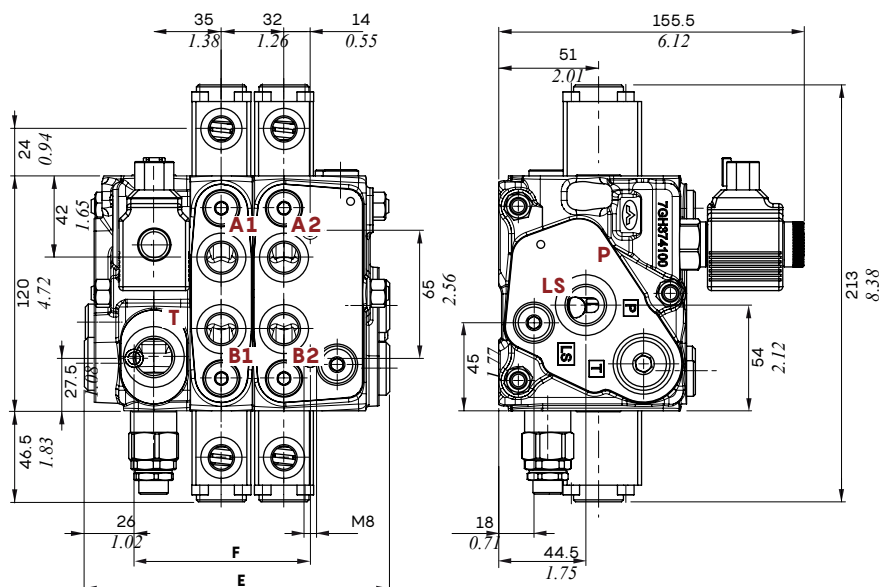
NOTE:

⁽⁵⁾ - Optional threading / ⁽⁶⁾ - only for High Flow sections

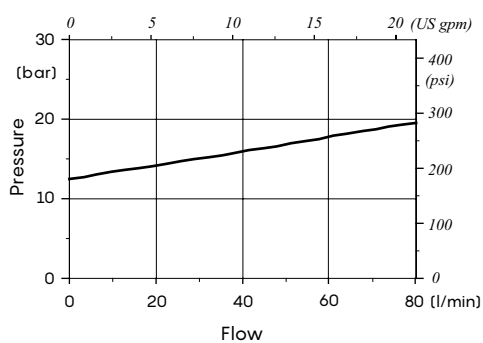
Content

Dimensional data and performance	page 10
<u>Hydraulic circuit</u>	
Configuration example with mechanical and hydraulic controls	page 11
Configuration example with electrohydraulic controls	11
<u>Guide to configuration</u>	
Pressure peak reduction	page 12
Directional valve with Low Leak working sections	12
Complete section ordering codes	14
<u>Inlet section</u>	
Parts ordering codes	page 16
Dimensional data and hydraulic circuit	17
Main pressure relief valve	19
Solenoid operated unloading valve	19
<u>Working and outlet section</u>	
Parts ordering code	page 20
Dimensional data and hydraulic circuit	24
Spool	27
"A" side spool positioner	29
"B" side spool control kit	31
Proportional hydraulic control	32
Electrohydraulic controls	
Performance data	page 34
Spool position sensor	36
Two-side electrohydraulic controls	37
One-side electrohydraulic control: "A" side	38
One-side electrohydraulic control: "B" side options	39
Port valves	40
• DPX050 Low leak	
Complete section ordering codes	page 41
<u>Working section</u>	
Parts ordering code	page 42
Dimensional data and hydraulic circuit	44
Spool	45

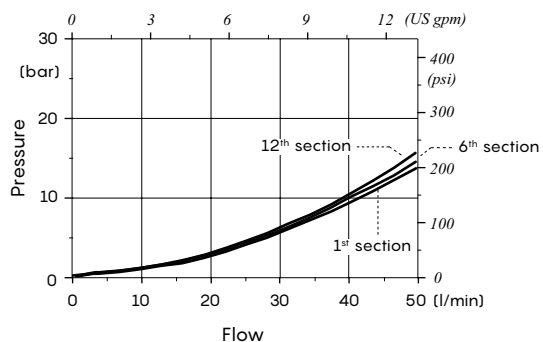
Dimensional data and performance



**P⇒T Pressure drop inlet compensator
(margin pressure)**

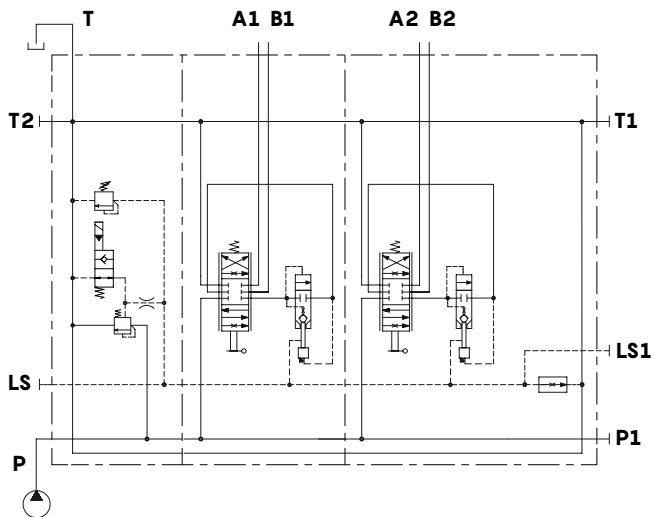


**A(B)⇒T pressure drop
(standard spool @ max. stroke)**

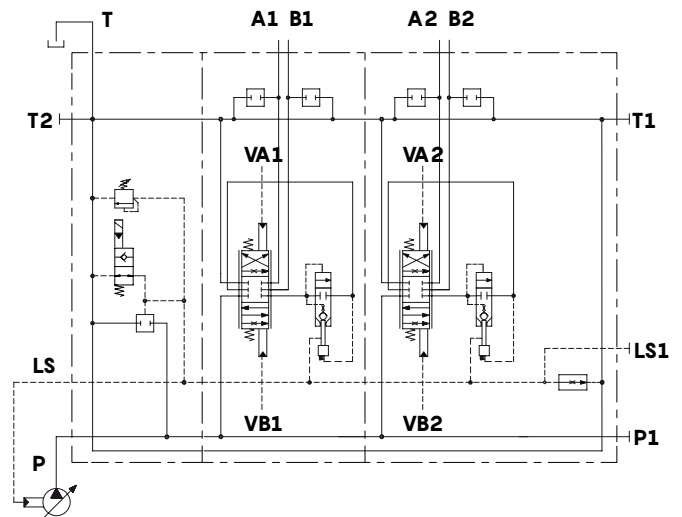


Hydraulic circuit

Configuration example with mechanical and hydraulic controls

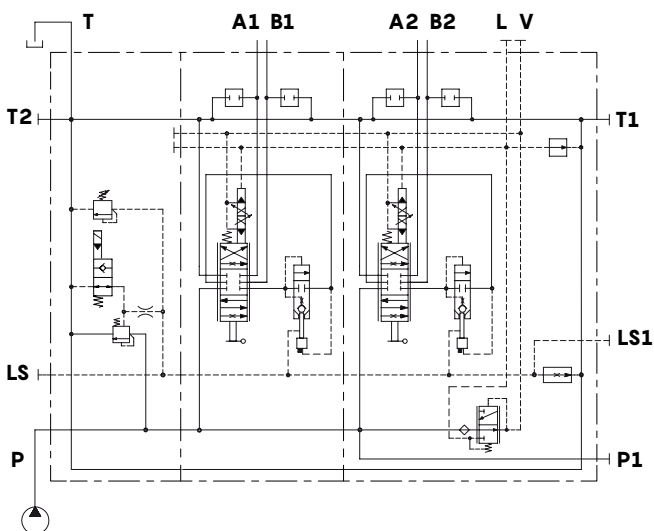


Open center circuit and lever control, with unloader valve, without port valve arrangement

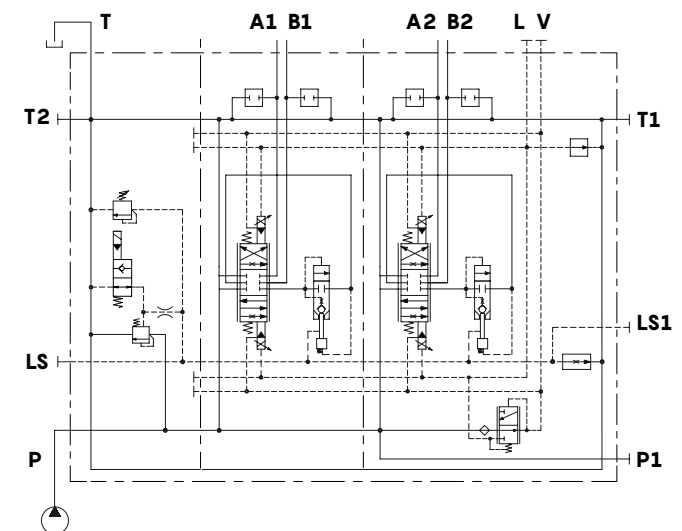


Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

Configuration example with electrohydraulic controls



Open center circuit and one-side proportional electrohydraulic control with lever, unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement and pressure reducing valve, internal pilot and drain

Guide to configuration

Pressure peak reduction

Pressure peaks may occur in a port during normal machine operation, causing signal L.S. swings. If those pressure swings reach the inlet section or the pump compensators, they could cause an harsh and not comfortable regulation, especially if they occur with high frequency.

The DPX Series directional valves, open and closed center ones, are available with inlet sections equipped with devices for L.S. signal peak reduction.

Standard configuration

Bidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line to inlet section compensator and vice versa.

SU option

Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line (and then from users) to inlet section compensator. It's recommended for applications that need soft start.

SO options

Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from inlet section compensator to L.S. line. It's recommended for swings reduction occurred during normal operation.

Directional valve with Low Leak working sections

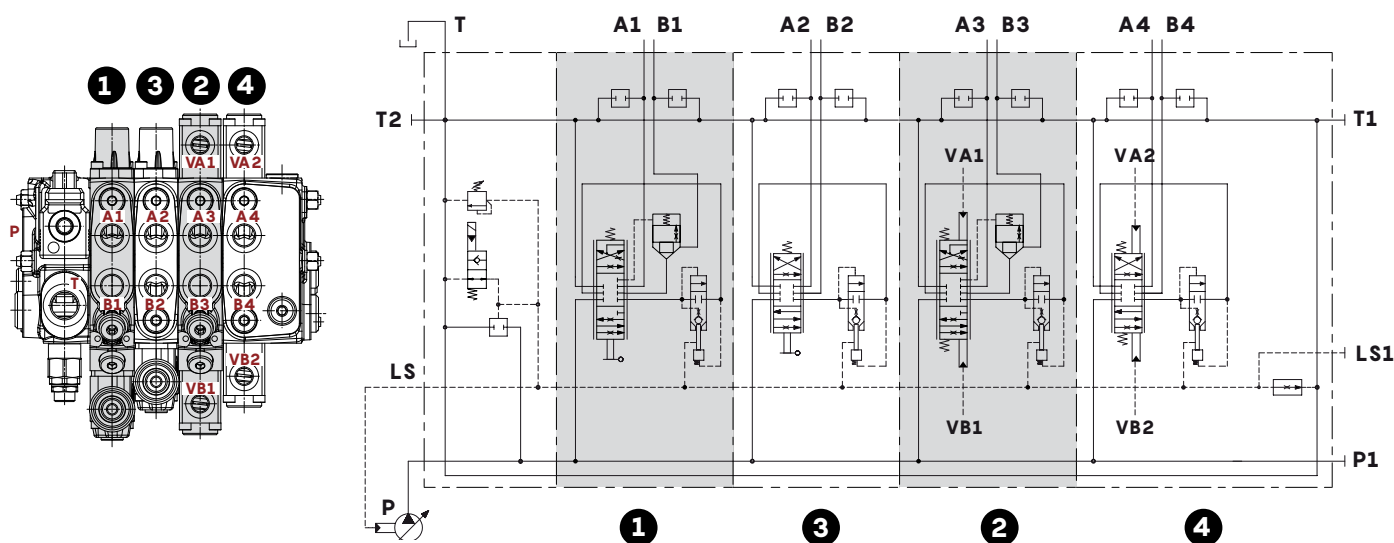
The DPX050 directional valve can be configured with working sections fitted with a Low Leak valve, and it can be used in all applications that require reduced leakage, such as: Tractors, Boom Mowers, Backhoe Loaders, Graders, Mini-excavator, Compact Wheel Loaders, Fork Lifts.

The working sections have the following features:

- Dedicated cast iron body to integrate hydraulic pilot Low Leak valves
- Port valves arrangement
- Capability to integrate the floating circuit with hydraulic release of the Low Leak valve
- They are configurable with standard controls: mechanical, proportional hydraulic and electrohydraulic
- Dedicated spools to Low Leak function.
- Compatible with inlet and outlet sections in the catalogue.

Valve with mechanical or hydraulic controls

The Low Leak working sections can be assembled in any point of the valve between the inlet section and the working and outlet section.



- 1: Low Leak working section with mechanical control
- 2: Low Leak working section with hydraulic control
- 3: Standard working section with mechanical control
- 4: Standard working section with hydraulic control

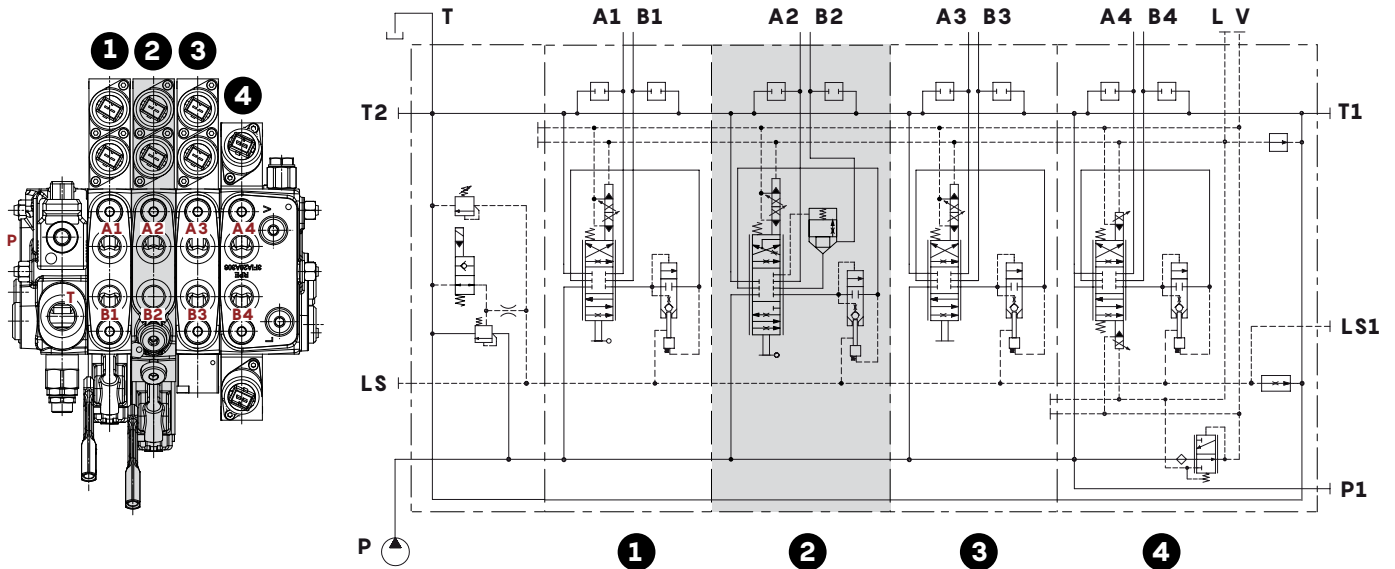
Directional valve with Low Leak working sections

Valve with electrohydraulic controls

The Low Leak working sections can only be fitted with one side electrohydraulic controls, and it can be assembled in any point of the valve between the inlet section and the working and outlet section.

Standard sections can be fitted indifferently with one-side or two-side controls, considering that the sections with two-side control must be assembled last.

Any standard section with one side electrohydraulic control assembled downstream of the Low Leak section must be without lever control.



- 1: Standard working section with one side electrohydraulic control
- 2: Low Leak working section with one side electrohydraulic control
- 3: Standard working section with one side electrohydraulic control (without lever control on B side)
- 4: Standard working and outlet section with two side electrohydraulic control

Complete section ordering codes

A Mechanical or hydraulic controls configuration:

DPX050/3/AM2(TGW3-175\ELN)/Q-104(40\40)-8L/Q-I104(40\40)-8IM/RQ-104(40\40)-8L-.....-12VDC

No. of working sections

1

2

2

3

4

5

B Electrohydraulic controls configuration:

DPX050/3/AM2(TGW3-175\ELN)/QZ-I104(40\40)-8EZ3LQF3/QE-I104(40\40)-8EB3F3/RQ-I104(40\40)-8EB3F3-.....-12VDC

1

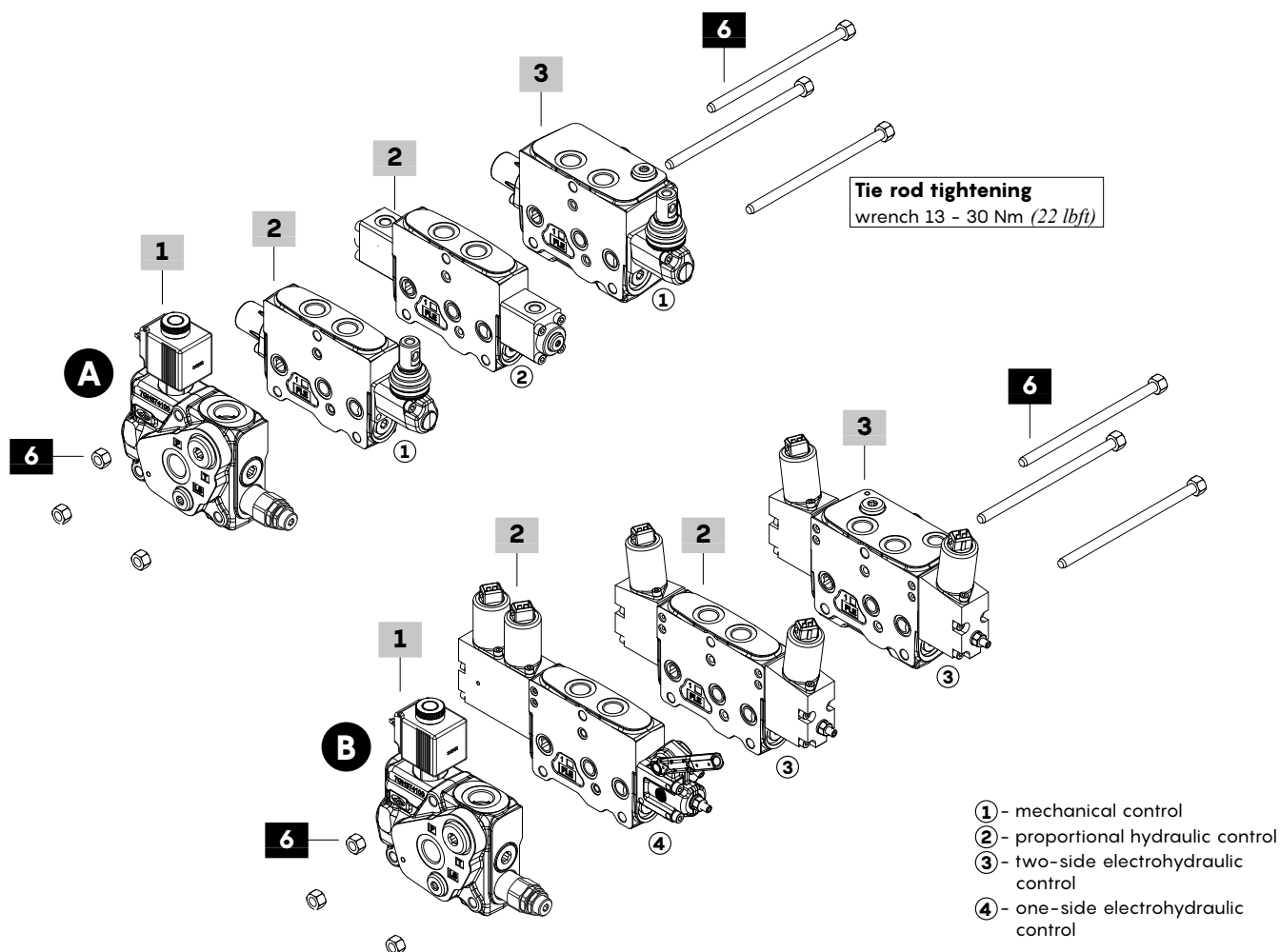
2

2

3

4

5



Complete section ordering codes

1 Complete inlet section ***Open Center circuit**TYPE: **DPX050/AM2(TGW3-175\ELN)-12VDC**

CODE: 660203001S

DESCRIPTION: With compensator, pressure relief valve and unloader valve, with P-T-T2-LS ports (T2-LS plugged)

TYPE: **DPX050/AM2(SO(FC0.5)\TGW4-250\ELT)-12VDC**

CODE: 660203017S

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: **DPX050/AM2(SU\TGW3-175\LT)**

CODE: 660203036S

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve, unloader valve arrangement plugged

Closed Center circuitTYPE: **DPX050/AN2(TGW3-175\ELN)-12VDC**

CODE: 660203004S

DESCRIPTION: Without compensator, with pressure relief valve and unloader valve, with P-T-T2-LS ports (T2 plugged)

TYPE: **DPX050/AN2(SO\TGW4-250\LT)**

CODE: 660203003S

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve, unloader valve arrangement plugged

TYPE: **DPX050/AN2(SU\TGW3-175\ELN)-12VDC**

CODE: 660203005S

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

2 Complete working section ***Mechanical control**TYPE: **DPX050/Q-104(40\40)-8L**

CODE: 660151001S

DESCRIPTION: Lever control without port valve arrangement

TYPE: **DPX050/P-104(40\40)-8L.U3T**

CODE: 660101004S

DESCRIPTION: As previous one with port valve arrangement

Proportional hydraulic controlTYPE: **DPX050/Q-I104(40\40)-8IM**

CODE: 660151002S

DESCRIPTION: Without port valve arrangement

TYPE: **DPX050/P-I104(40\40)-8IM.U3T**

CODE: 660101005S

DESCRIPTION: With port valve arrangement

Two-side proportional electrohydraulic controlTYPE: **DPX050/QE-I104(40\40)-8EB3F3-12VDC**

CODE: 660101008S

DESCRIPTION: With spool stroke limiter, without port valve arrangement

TYPE: **DPX050/PE-I104(40\40)-8EB3F3.U3T-12VDC**

CODE: 660101009S

DESCRIPTION: As previous one with port valve arrangement

One-side proportional electrohydraulic controlTYPE: **DPX050/QZ-I104(40\40)-8EZ3LQF3-12VDC**

CODE: 660101006S

DESCRIPTION: With lever and spool stroke limiter, without port valve arrangement

TYPE: **DPX050/PZ-I104(40\40)-8EZ3LQF3.U3T-12VDC**

CODE: 660101007S

DESCRIPTION: As previous one with port valve arrangement

3 Complete working section with outlet ***Mechanical control**TYPE: **DPX050/RQ-104(40\40)-8L**

CODE: 660303001S

DESCRIPTION: Lever control, with bleed valve and P1-T1-LS1 side ports (plugged), without port valves arrangement

TYPE: **DPX050/RP-104(40\40)-8L.U3T**

CODE: 660303003S

DESCRIPTION: As previous one with port valve arrangement

Proportional hydraulic controlTYPE: **DPX050/RQ-I104(40\40)-8IM**

CODE: 660303011S

DESCRIPTION: With bleed valve and P1-T1-LS1 side ports (plugged), without port valve arrangement

TYPE: **DPX050/RP-I104(40\40)-8IM.U3T**

CODE: 660303012S

DESCRIPTION: As previous one with port valve arrangement

Two-side proportional electrohydraulic controlTYPE: **DPX050/RQE-I104(40\40)-8EB3F3-12VDC**

CODE: 660303005S

DESCRIPTION: With spool stroke limiter, bleed valve, pressure reducing valve and P1-T1-LS1 side ports (plugged), V pilot and L drain ports plugged, without port valve arrangement

TYPE: **DPX050/RPER-I104(40\40)-8EB3F3.U3T-12VDC**

CODE: 660303006S

DESCRIPTION: As previous one with port valve arrangement

One-side proportional electrohydraulic controlTYPE: **DPX050/RQZ-I104(40\40)-8EZ3LQF3-12VDC**

CODE: 660303002S

DESCRIPTION: With lever and spool stroke limiter, bleed valve, pressure reducing valve and P1-T1-LS1 side ports (plugged), V pilot and L drain ports plugged, without port valve arrangement

TYPE: **DPX050/RPZ-I104(40\40)-8EZ3LQF3.U3T-12VDC**

CODE: 660303004S

DESCRIPTION: As previous one with port valves arrangement

4 Valve threadingOnly specify if it is different from **BSP** standard (see page 7).**5 Voltage**

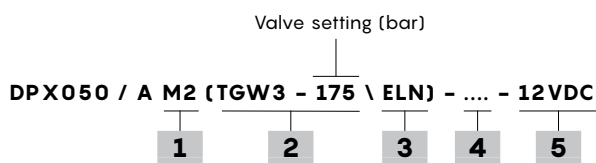
Specify the voltage of electric devices.

6 Assembling kit

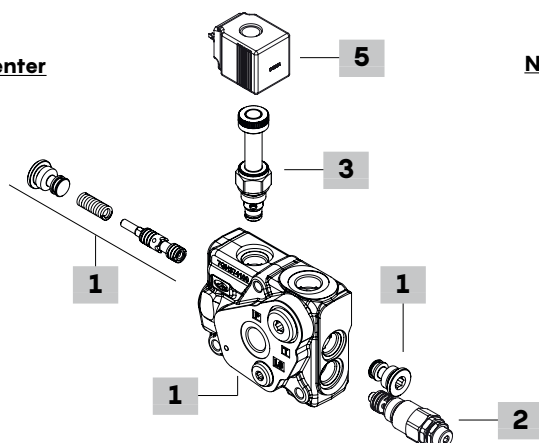
CODE	DESCRIPTION	CODE	DESCRIPTION
5TIR108125	For 1 section valve	5TIR108320	For 7 sections valve
5TIR108157	For 2 sections valve	5TIR108349	For 8 sections valve
5TIR108192	For 3 sections valve	5TIR108381	For 9 sections valve
5TIR108222	For 4 sections valve	5TIR108413	For 10 sections valve
5TIR108253	For 5 sections valve	5TIR108446	For 11 sections valve
5TIR108285	For 6 sections valve	5TIR108477	For 12 sections valve

NOTE (*): Codes are referred to **BSP** thread.

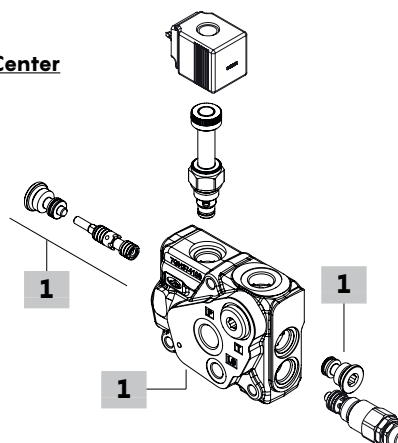
Inlet section part ordering codes



M: Open Center



N: Closed Center



1 Inlet section kit * page 17

Open Center circuit

TYPE: **DPX050/AM2/EL** CODE: 5FIA150340S
DESCRIPTION: With P-T-T2-LS ports (T2-LS plugged) arranged for unloader valve

TYPE: **DPX050/AM2(SU)/EL** CODE: 5FIA150330S
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX050/AM2(SO)/EL** CODE: 5FIA150331S
DESCRIPTION: As AM2 type with non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

TYPE: **DPX050/AN2/EL** CODE: 5FIA150341S
DESCRIPTION: With P-T-T2-LS ports, arranged for unloader valve (T2 plugged)

TYPE: **DPX050/AN2(SU)/EL** CODE: 5FIA150332S
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX050/AN2(SO)/EL** CODE: 5FIA150333S
DESCRIPTION: As AN2 type with non return flow limiter from inlet section to working section and by-pass valve

2 Main pressure relief valve page 19

Valves standard setting is referred to 5 l/min (1.3 US gpm) flow.

TYPE	CODE	DESCRIPTION
(TGW2-80)	OMC09002000	Range 10-120 bar (145-1750 psi) std setting 80 bar (1160 psi)
(TGW3-175)	OMC09002001	Range 40-220 bar (580-3200 psi) std setting 175 bar (2550 psi)
(TGW4-250)	OMC09002002	Range 200-350 bar (2900-5100 psi) std setting 250 bar (3600 psi)
SV	XTAP524340D	Relief valve blanking plug

3 Solenoid operated unloading valve page 19

TYPE	CODE	DESCRIPTION
ELN	0EF08002000	Without emergency override
ELV	0EF08002003	With screw type emergency override
ELP	0EF08002002	With push-button emergency override
ELT	0EF08002004	With "twist & push" emergency override
LT	XTAP510320	Unloading valve blanking plug

4 Section threading

Only specify if it is different from **BSP** standard (see page 7).

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	12VDC coil type BER , ISO4400 connector

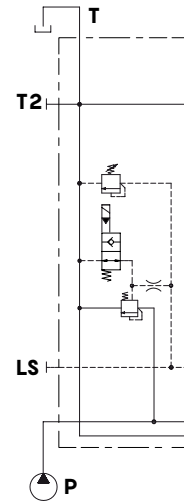
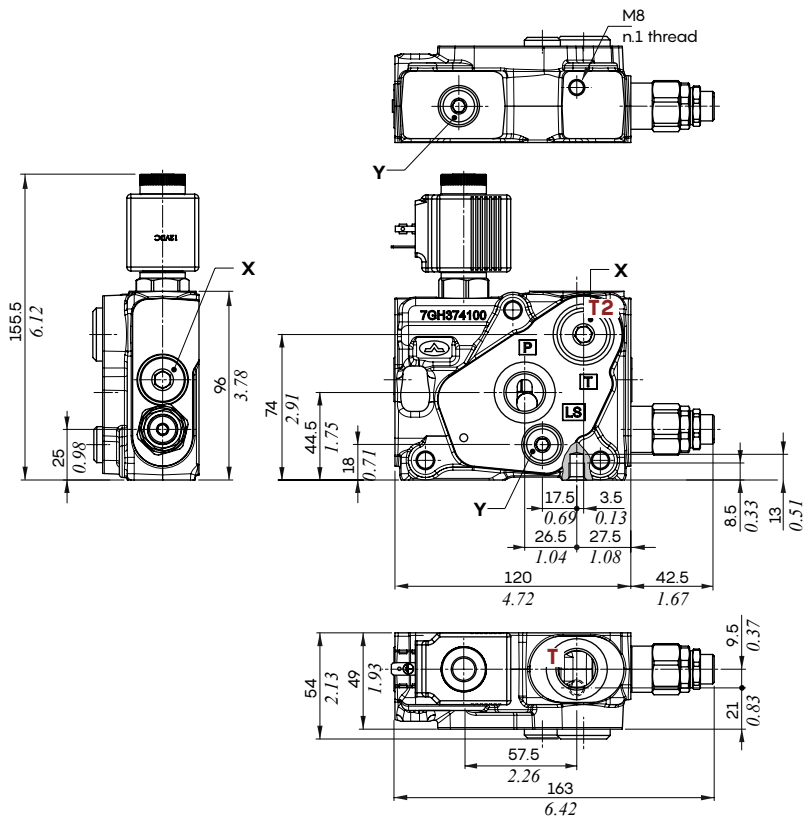
For complete available coil list see page 160.

NOTE (*): Codes are referred to **BSP** thread.

Dimensions and hydraulic circuit

Example of M type Open Center section

Type AM2



Wrenches and tightening torques

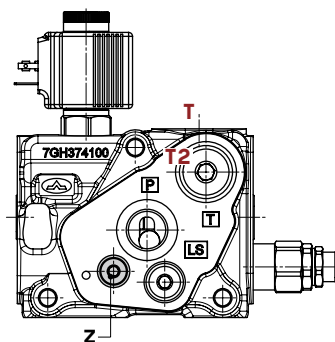
X = allen wrench 8 - 24 Nm (17.7 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

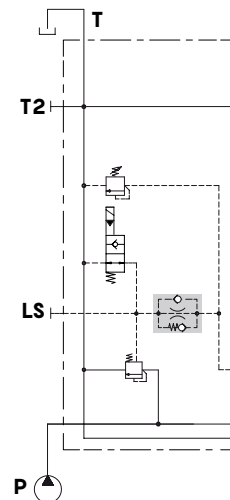
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

NOTE: for valves wrench and torque see related pages

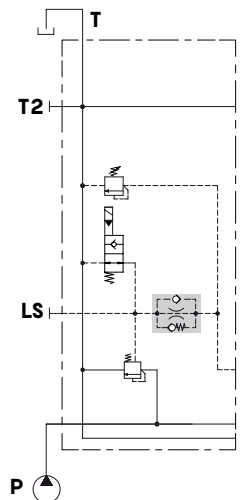
Type AM2(SO) or AM2(SU)



Type AM2(SU)



Type AM2(SO)

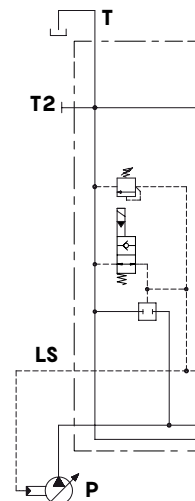
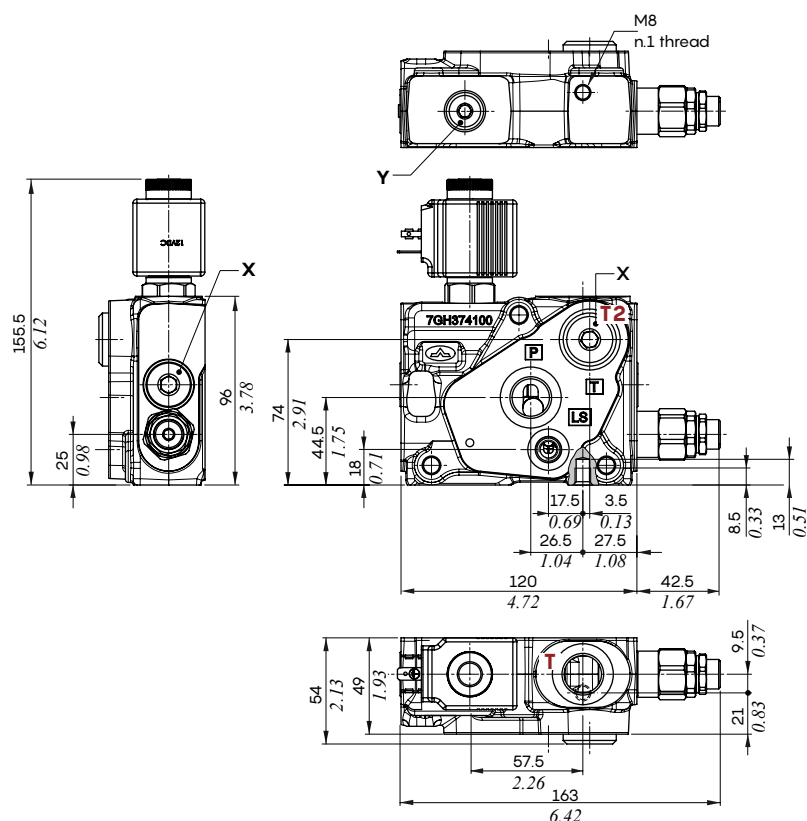


Inlet section

Dimensions and hydraulic circuit

Example of N type Closed Center section

Type AN2



Wrenches and tightening torques

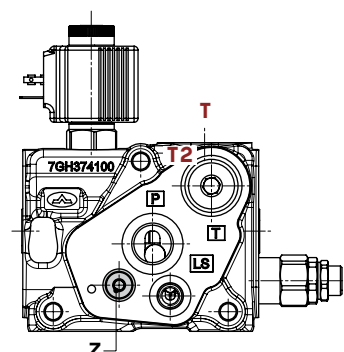
X = allen wrench 8 - 24 Nm (17.7 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

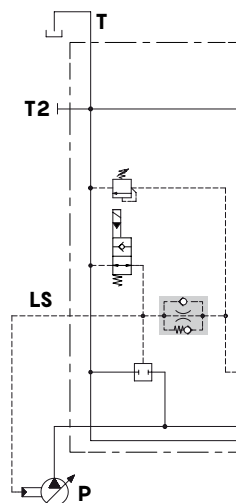
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

NOTE: for valves wrench and torque see related pages

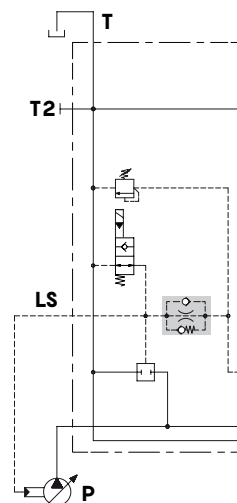
Type AN2(SO) or AN2(SU)



Type AN2(SU)

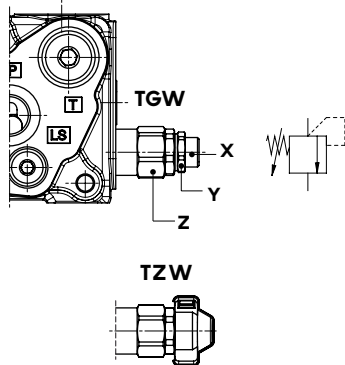


Type AN2(SO)

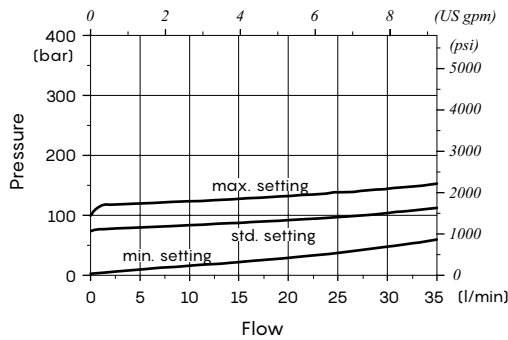


Main pressure relief valve

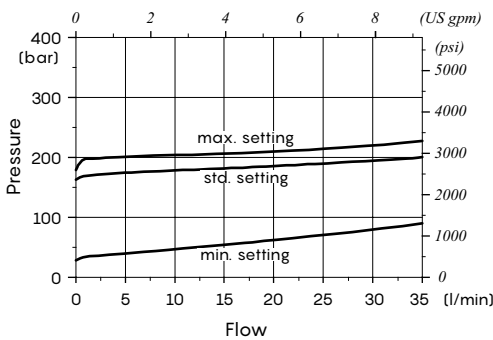
Setting types



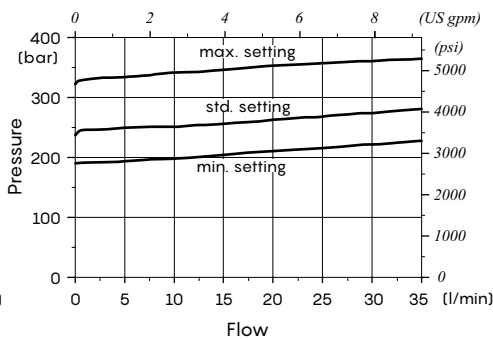
Setting range: type TGW2



Setting range: type TGW3



Setting range: type TGW4

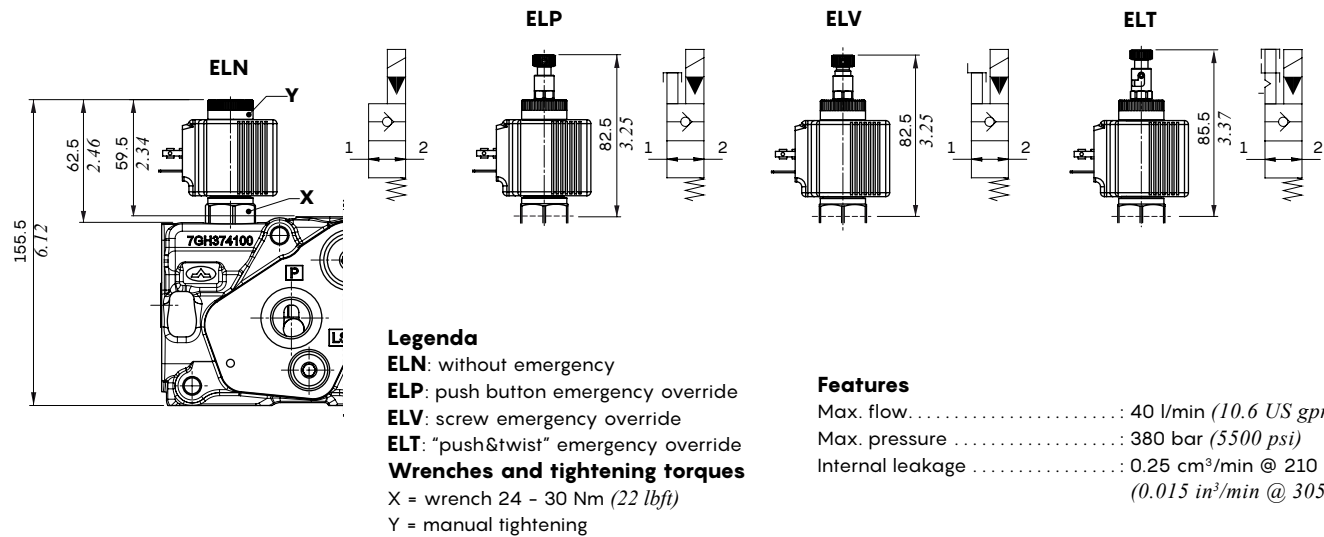


Legenda

TGW: free setting
TZW: valve set and locked
 (cap code 4COP126301, n.2 pcs)
 RAL3003 pigmented
Wrenches and tightening torques
 X = allen wrench 5
 Y = wrench 19 - 20 Nm (14.7 lbft)
 Z = wrench 24 - 42 Nm (31 lbft)

Solenoid operated unloading valve

Manual emergency types



For coil features and options see BER type coil at page 160.

Working and outlet section part ordering codes (mechanical and hydraulic)

A Mechanical control configuration (section):

Flow on A/B ports (l/min) Valve setting (bar)
A port B port

DPX050 / P - 104(40\40) - 8 L . U1(100) U2(120) -

1 3 4 5 7 8

B Prop. hydraulic control configuration (section):

DPX050 / Q - 1104(40\40) - 8IM -

1 3 6 8

C Mechanical control configuration (outlet section):

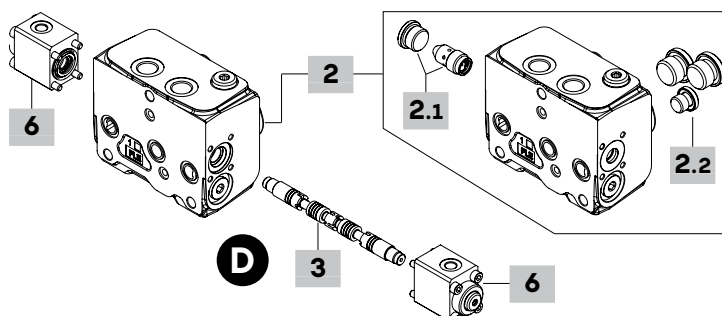
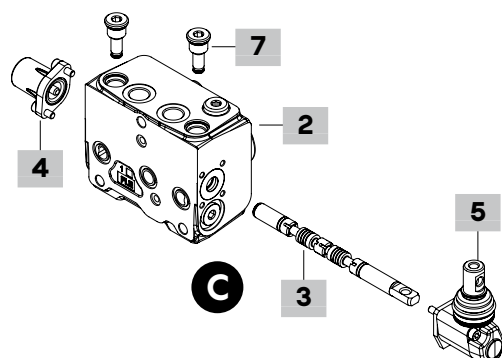
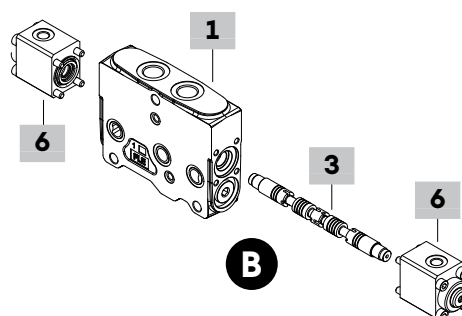
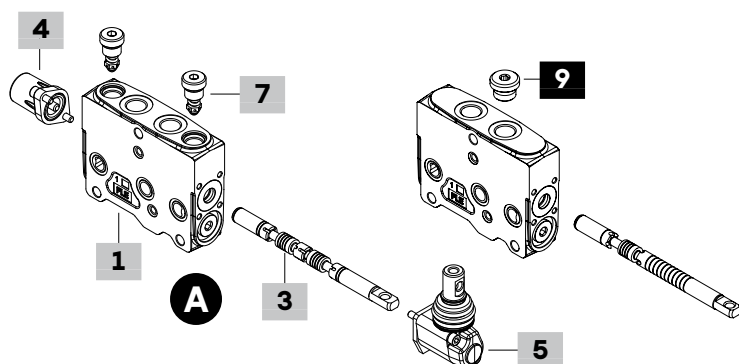
DPX050 / RP - 104(40\40) - 8 L . U3T-

2 3 4 5 7 8

D Prop. hydraulic control configuration (outlet section):

DPX050 / RQ - 1104(40\40) - 8IM (VBT) - F1-

2 3 6 2.1 2.2 8



1 Working section kit * page 24

For mechanical control

TYPE: DPX050/Q-FPM CODE: 5EL10A3010V

DESCRIPTION: Without port valve arrangement

TYPE: DPX050/P-FPM CODE: 5EL10A3000V

DESCRIPTION: With port valve arrangement

For proportional hydraulic control

TYPE: DPX050/Q-IM-FPM CODE: 5EL10A3010AV

DESCRIPTION: Without port valve arrangement

TYPE: DPX050/P-IM-FPM CODE: 5EL10A3000AV

DESCRIPTION: With port valve arrangement

2 Working section kit with outlet * page 25

For mechanical control

TYPE: DPX050/RQ CODE: 5FIA20A310S

DESCRIPTION: With bleed valve, with P1-T1-LS1 plugged port, without port valve arrangement

TYPE: DPX050/RP CODE: 5FIA20A300S

DESCRIPTION: As previous one with port valve arrangement

For proportional hydraulic control

TYPE: DPX050/RQ-IM CODE: 5FIA20A310AS

DESCRIPTION: With bleed valve, with P1-T1-LS1 plugged port, without port valve arrangement

TYPE: DPX050/RP-IM CODE: 5FIA20A300AS

DESCRIPTION: As previous one with port valve arrangement

NOTE (*): Codes are referred to **BSP** thread.

Working and outlet section part ordering codes (mechanical and hydraulic)

2.1 Bleed valve page 26

TYPE	CODE	DESCRIPTION
(-)	X138850000	Bleed valve
(VBT)	4TAP416810	Valve blanking plug
<u>Both options need cavity plug:</u>		
	3XTAP822151	SAE8 plug, nr.1

2.2 Parts *

TYPE	CODE	DESCRIPTION
<u>P1-T1-LS1 plugged ports</u>		
-	3XTAP727180	G1/2 plug, nr.2
	3XTAP719150	G1/4 plug, nr.1
<u>P1-T1 plugged ports, LS1 open</u>		
F1	3XTAP727180	G1/2 plug, nr.2

3 Spool page 27

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
------	------	-------------

For mechanical control

Double acting with A and B closed in neutral position, floating circuit with 13RZ type positioner (4 position)

105(50)	3CUA110005	50 l/min (13 US gpm) flow
104(40)	3CUA110004	40 l/min (10.5 US gpm) flow
103(30)	3CUA110003	30 l/min (7.9 US gpm) flow
102(20)	3CUA110002	20 l/min (5.3 US gpm) flow
101(10)	3CUA110001	10 l/min (2.6 US gpm) flow
106(5)	3CUA110006	5 l/min (1.3 US gpm) flow

Double acting with A and B to tank in neutral position

202(20)	3CUA123002	20 l/min (5.3 US gpm) flow
201(10)	3CUA123001	10 l/min (2.6 US gpm) flow

Double acting with A and B partially to tank in neutral position

2H05(50)	3CUA124005	50 l/min (13 US gpm) flow
2H04(40)	3CUA124004	40 l/min (10.5 US gpm) flow
2H03(30)	3CUA124003	30 l/min (7.9 US gpm) flow
2H02(20)	3CUA124002	20 l/min (5.3 US gpm) flow
2H01(10)	3CUA124001	10 l/min (2.6 US gpm) flow
2H06(5)	3CUA124006	5 l/min (1.3 US gpm) flow

Single acting on A, B plugged: G3/8 plug is required

305(50)	3CUA131005	50 l/min (13 US gpm) flow
302(20)	3CUA131002	20 l/min (5.3 US gpm) flow

For proportional hydraulic control

Double acting with A and B closed in neutral position, floating circuit with 4 positions 13IMP type control

I105(50)	3CUA310005	50 l/min (13 US gpm) flow
I104(40)	3CUA310004	40 l/min (10.5 US gpm) flow
I103(30)	3CUA310003	30 l/min (7.9 US gpm) flow
I102(20)	3CUA310002	20 l/min (5.3 US gpm) flow
I101(10)	3CUA310001	10 l/min (2.6 US gpm) flow
I106(5)	3CUA310006	5 l/min (1.3 US gpm) flow

Double acting with A and B to tank in neutral position

I204(40)	3CUA325004	40 l/min (10.5 US gpm) flow
I203(30)	3CUA325003	30 l/min (7.9 US gpm) flow
I202(20)	3CUA325002	20 l/min (5.3 US gpm) flow
I201(10)	3CUA325001	10 l/min (2.6 US gpm) flow
I206(5)	3CUA325006	5 l/min (1.3 US gpm) flow

Double acting with A and B partially to tank in neutral position

I2H05(50)	3CUA324005	50 l/min (13 US gpm) flow
I2H04(40)	3CUA324004	40 l/min (10.5 US gpm) flow
I2H08(30)	3CUA324008	30 l/min (7.9 US gpm) flow
I2H07(20)	3CUA324007	20 l/min (5.3 US gpm) flow
I2H01(10)	3CUA324001	10 l/min (2.6 US gpm) flow
I2H06(5)	3CUA324006	5 l/min (1.3 US gpm) flow

Single acting on A or B, other port plugged: G3/8 plug is required

I305-I405(50)	3CUA331005	50 l/min (13 US gpm) flow
I302-I402(20)	3CUA331002	20 l/min (5.3 US gpm) flow

4 "A" side spool positioners page 29

TYPE	CODE	DESCRIPTION
7FT	5V0710A001	With friction and neutral position notch
8	5V08102000	3 pos. with spring return to neutral position
8F2	5V0810A001	Spool stroke limiter on B port
8D	5V08102200	External pin with M6 female thread
8D2	5V08102220	External pin with M8 male thread
9BZ	5V09202010	Detent in position 1
10BZ	5V10202010	Detent in position 2
11BZ	5V11202010	Detent in positions 1 and 2
12	5V12102000	2 positions, detent in pos. 1 and 2
<u>For floating circuit (standard spool)</u>		
13RZ	5V13306020	4 pos., detent in 4 th position with spool in, spring return to neutral position

5 "B" side spool control kit page 31

TYPE	CODE	DESCRIPTION
L	5LEV10A000	Standard lever box
LF1	5LEV10A001	As L type, with spool stroke limiter on A port
SLP	5COP150000	Without lever with dust-proof plate
TQ	5TEL10A100	Flexible cable connection

6 Proportional hydraulic control * page 32

TYPE	CODE	DESCRIPTION
8IM	5IDR20A300AV	Range 8-27 bar (116-392 psi)
8IMX	5IDR20A301AV	Range 3.5-20 bar (51-290 psi)
8IMF3	5IDR20A302AV	Range 8-27 bar (116-392 psi), with spool stroke limiter on A and B ports
8IMXF3	5IDR20A303AV	Range 3.5-20 bar (51-290 psi), with spool stroke limiter on A and B ports

For floating circuit (standard spool)

13IMP	5IDR20A310AV	Range 4-16.5-28 bar (58-239-406 psi)
--------------	--------------	--------------------------------------

7 Port valves page 40

TYPE	CODE	DESCRIPTION
UT	XTAP518370V	Valve blanking plug
C	5KIT411000	Anticavitation valve

Fixed setting antishock and anticavitation valves: setting is referred to 10 l/min (2.6 US gpm)

TYPE: U 100	CODE: 5KIT308 100	
	setting (bar)	setting (bar)
SETTING:		
40 bar (580 psi)	50 bar (725 psi)	63 bar (870 psi)
80 bar (1150 psi)	100 bar (1450 psi)	120 bar (1750 psi)
130 bar (1900 psi)	140 bar (2050 psi)	150 bar (2150 psi)
165 bar (2400 psi)	175 bar (2550 psi)	185 bar (2700 psi)
200 bar (2900 psi)	210 bar (3050 psi)	220 bar (3200 psi)
235 bar (3400 psi)	250 bar (3600 psi)	270 bar (3900 psi)
300 bar (4350 psi)	340 bar (4950 psi)	

8 Section threading

Only specify if it is different from **BSP** standard (see page 7).

9 Plug for single acting spool *

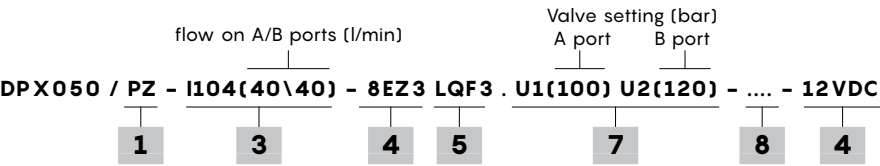
CODE	DESCRIPTION
3XTAP722160	G3/8 plug

NOTE (*): Codes are referred to **BSP** thread.

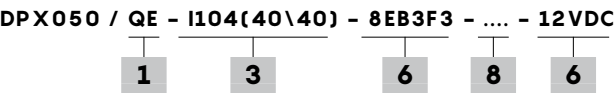
NOTE (-): "Type" omitted in section description

Working and outlet section part ordering codes (electrohydraulic)

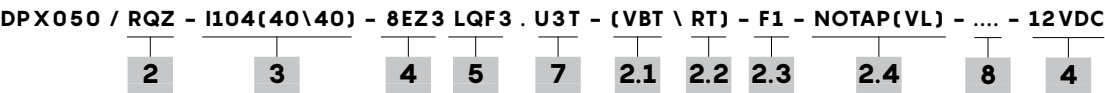
A One-side electrohydraulic control configuration (section):



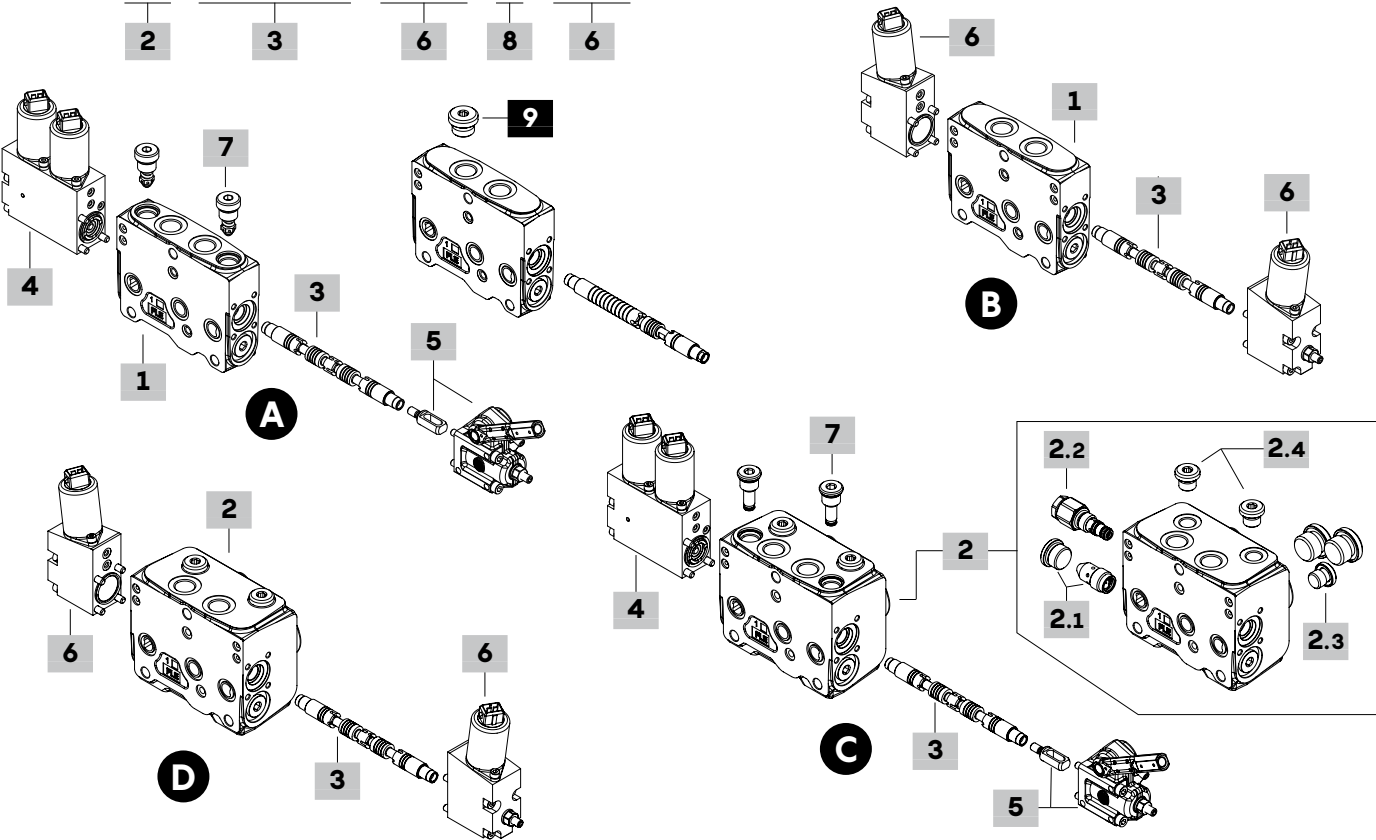
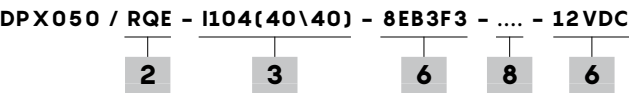
B Two-side electrohydraulic control configuration (section):



C One-side electrohydraulic control configuration (outlet section):



D Two-side electrohydraulic control configuration (outlet section):



1 Working section kit * page 24

For two-side electrohydraulic control

TYPE: DPX050/QE-FPM CODE: 5EL10A3012V

DESCRIPTION: Without port valve arrangement

TYPE: DPX050/PE-FPM CODE: 5EL10A3002V

DESCRIPTION: With port valve arrangement

NOTE (*): Codes are referred to BSP thread.

1 Working section kit * page 24

For one-side electrohydraulic control

TYPE: DPX050/QZ-FPM CODE: 5EL10A3210V

DESCRIPTION: Without port valve arrangement

TYPE: DPX050/PZ-FPM CODE: 5EL10A3200V

DESCRIPTION: With port valve arrangement

Working and outlet section part ordering codes (electrohydraulic)

2 Working section kit with outlet * page 25**For two-side electrohydraulic control**TYPE: **DPX050/RQE** CODE: 5FIA20A313S

DESCRIPTION: With bleed valve, with P1-T1-LS1 plugged port, without port valve arrangement

TYPE: **DPX050/RPE** CODE: 5FIA20A301S

DESCRIPTION: As previous one with port valve arrangement

For one-side electrohydraulic controlTYPE: **DPX050/RQZ** CODE: 5FIA20A326S

DESCRIPTION: With bleed valve, with P1-T1-LS1 plugged port, without port valve arrangement

TYPE: **DPX050/RPZ** CODE: 5FIA20A325S

DESCRIPTION: As previous one with port valve arrangement

2.1 Bleed valve page 26

TYPE	CODE	DESCRIPTION
(-)	X138850000	Bleed valve
(VBT)	4TAP416810	Valve blanking plug
Both options need cavity plug:		
	3XTAP822151	SAE8 plug, nr.1

2.2 Pressure reducing valve page 26Codes are referred to parts with **FPM** seals.

TYPE	CODE	DESCRIPTION
(-)	X219740035V	Pressure reducing valve, 30-45 bar (435-650 psi)
(RT)	XTAP418350V	Valve blanking plug

2.3 Parts *

TYPE	CODE	DESCRIPTION
<u>P1-T1-LS1 plugged ports</u>		
-	3XTAP727180	G1/2 plug, nr.2
	3XTAP719150	G1/4 plug, nr.1
<u>P1-T1 plugged ports, LS1 open</u>		
F1	3XTAP727180	G1/2 plug, nr.2

2.4 Pilot and drain *

TYPE	CODE	DESCRIPTION
(-)	3XTAP719150	G1/4 plug, nr.2 for internal pilot and drain
NOTAP(VL)	4TAP310007	M10x1 DIN906 plug, for external drain

3 Spool page 27

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
<u>Double acting with A and B closed in neutral position, floating circuit, with 4 positions controls (13... type)</u>		

I105(50)	3CUA310005	50 l/min (13 US gpm) flow
I104(40)	3CUA310004	40 l/min (10.5 US gpm) flow
I103(30)	3CUA310003	30 l/min (7.9 US gpm) flow
I102(20)	3CUA310002	20 l/min (5.3 US gpm) flow
I101(10)	3CUA310001	10 l/min (2.6 US gpm) flow
I106(5)	3CUA310006	5 l/min (1.3 US gpm) flow

Double acting with A and B to tank in neutral position

I204(40)	3CUA325004	40 l/min (10.5 US gpm) flow
I203(30)	3CUA325003	30 l/min (7.9 US gpm) flow
I202(20)	3CUA325002	20 l/min (5.3 US gpm) flow
I201(10)	3CUA325001	10 l/min (2.6 US gpm) flow
I206(5)	3CUA325006	5 l/min (1.3 US gpm) flow

Double acting with A and B partially to tank in neutral position

I2H05(50)	3CUA324005	50 l/min (13 US gpm) flow
I2H04(40)	3CUA324004	40 l/min (10.5 US gpm) flow
I2H08(30)	3CUA324008	30 l/min (7.9 US gpm) flow
I2H07(20)	3CUA324007	20 l/min (5.3 US gpm) flow
I2H01(10)	3CUA324001	10 l/min (2.6 US gpm) flow
I2H06(5)	3CUA324006	5 l/min (1.3 US gpm) flow

Single acting on A or B, other port plugged: G3/8 plug is required

I305-I405(50)	3CUA331005	50 l/min (13 US gpm) flow
I302-I402(20)	3CUA331002	20 l/min (5.3 US gpm) flow

4 One-side electrohydr.control; "A" side page 38**These controls must be coupled with "B" side options**

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5V0810A780V	AMP connector
8EZ3-24VDC	5V0810A785V	As previous one
8EZ3F2-12VDC	5V0810A781V	AMP conn., spool stroke limiter
8EZ3F2-24VDC	5V0810A782V	As previous one
8EZ34-12VDC	5V0810A786V	Deutsch connector
8EZ34-24VDC	5V0810A787V	As previous one
8EZ34F2-12VDC	5V0810A783V	Deutsch conn., spool stroke limiter
8EZ34F2-24VDC	5V0810A784V	As previous one

For floating circuit (standard spool)

13EZ3P-12VDC	5V1310A788V	With Step, with AMP connector
13EZ3P-24VDC	5V1310A790V	As previous one
13EZ34P-12VDC	5V1310A789V	With Step, with Deutsch conn.
13EZ34P-24VDC	5V1310A791V	As previous one

With spool position sensor

8EZ3SPSD-12VDC	5V0810A790V	AMP connector and digital sensor
8EZ3SPSD-24VDC	5V0810A791V	As previous one

5 One-side electrohydr.option; "B" side page 39**These options must be coupled with "A" side controls**

TYPE	CODE	DESCRIPTION
LQ	5LEV10A005V	Lever control
LQ180	5LEV10A006V	As previous one, turned of 180°
LQF3	5LEV10A004V	As LQ, spool stroke limiter on A, B ports
LQF3180	5LEV10A003V	As previous one, turned of 180°
SLC	5COP150010V	Endcap
SLCF1	5COP150011V	Endcap with spool stroke limiter

6 Two-side electrohydraulic control page 37

TYPE	CODE	DESCRIPTION
8EB3-12VDC	5IDR90A200V	AMP connector
8EB3-24VDC	5IDR90A201V	As previous one
8EB34-12VDC	5IDR90A202V	Deutsch connector
8EB34-24VDC	5IDR90A203V	As previous one
8EB3F3-12VDC	5IDR90A204V	AMP connector, spool stroke limiter on A and B ports
8EB3F3-24VDC	5IDR90A205V	As previous one
8EB34F3-12VDC	5IDR90A206V	Deutsch connector, spool stroke limiter on A and B ports
8EB34F3-24VDC	5IDR90A207V	As previous one
<u>For floating circuit (standard spool)</u>		
13EB3P-12VDC	5IDR91A208V	With Step, AMP connector
13EB3P-24VDC	5IDR91A209V	As previous one
13EB34P-12VDC	5IDR91A210V	With Step, Deutsch connector
13EB34P-24VDC	5IDR91A211V	As previous one

7 Port valves page 40

TYPE	CODE	DESCRIPTION
U040	5KIT308040	Setting: 40 bar (580 psi)

For complete list see previous pages.

8 Section threadingOnly specify if it is different from **BSP** standard (see page 7).**9 Plug for single acting spool ***

CODE	DESCRIPTION
3XTAP722160	G3/8 plug

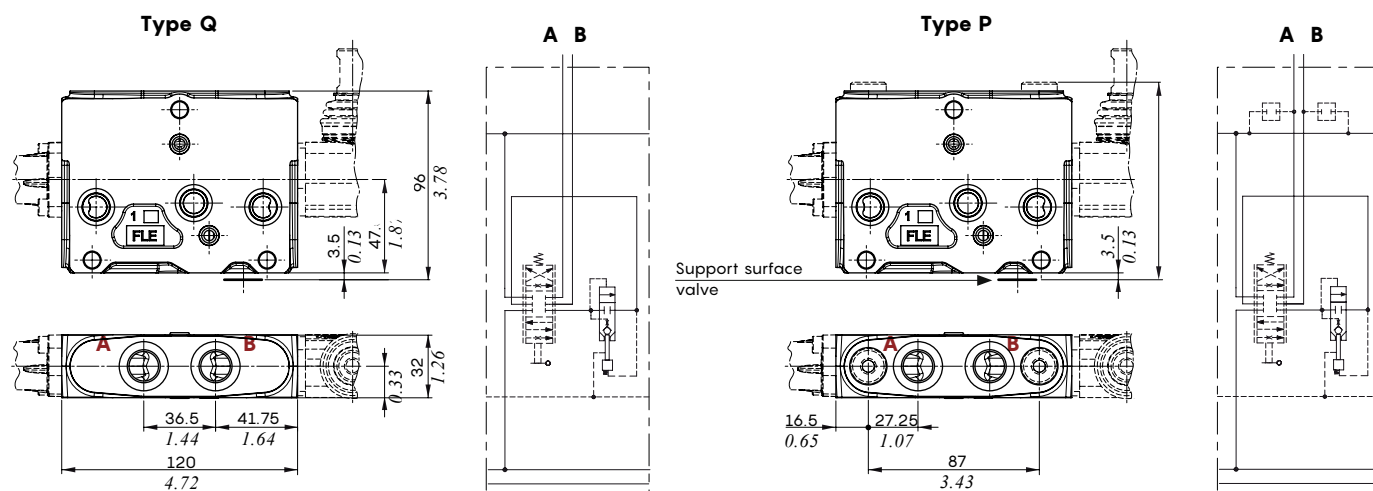
NOTE (*): Codes are referred to **BSP** thread.

NOTE (-): "Type" omitted in section description

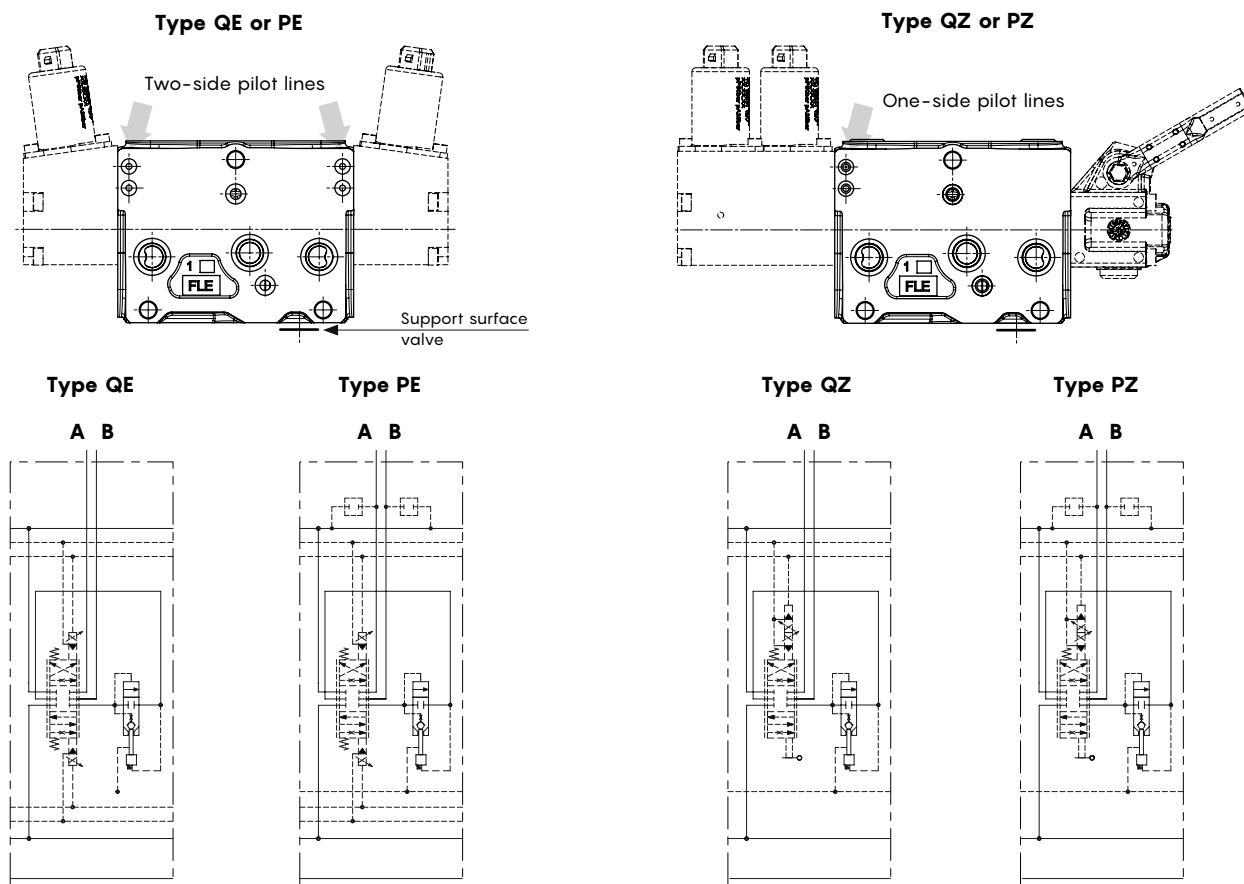
Working and outlet section

Dimensions and hydraulic circuit

Section for mechanical and hydraulic controls



Section for electrohydraulic controls

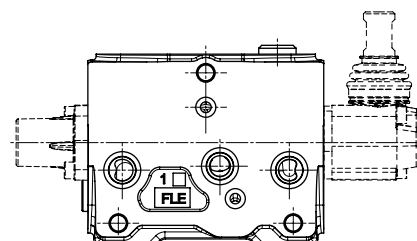
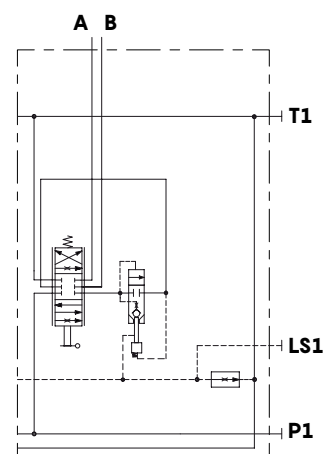
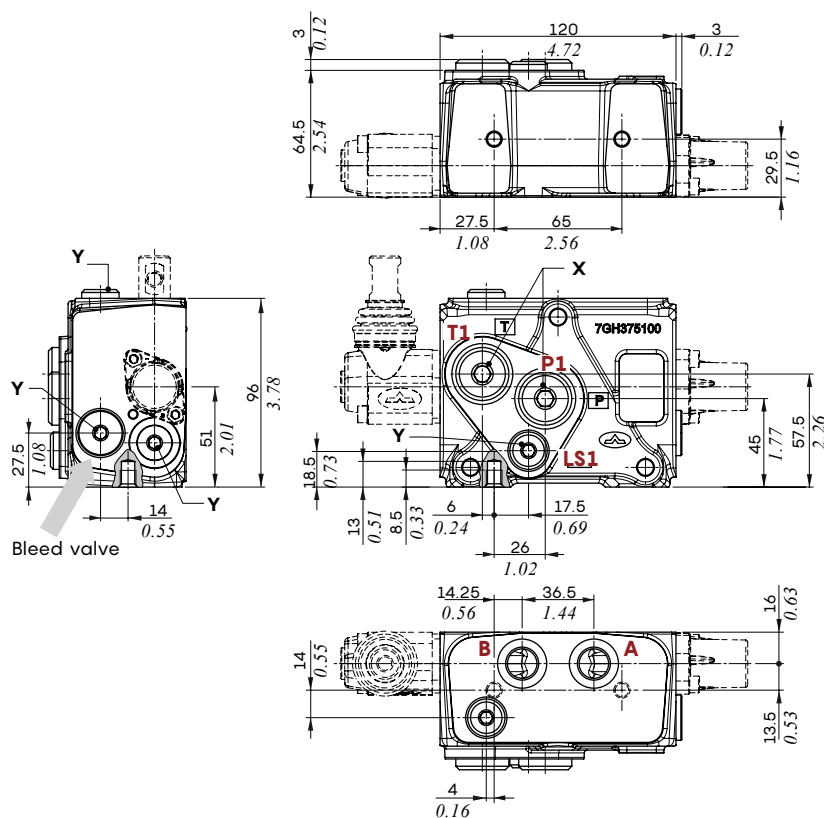


Working and outlet section

Dimensions and hydraulic circuit

Section with outlet for mechanical and hydraulic controls

Type RQ

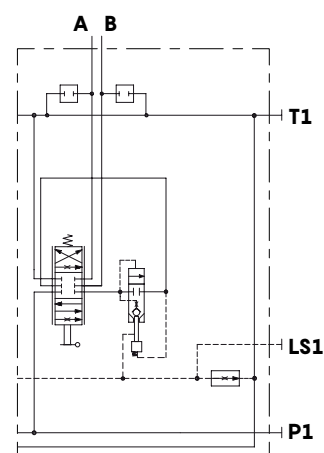
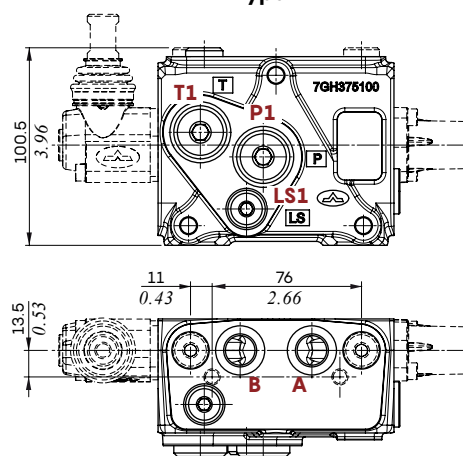


Wrenches and tightening torques

X = allen wrench 8 - 24 Nm (17.7 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

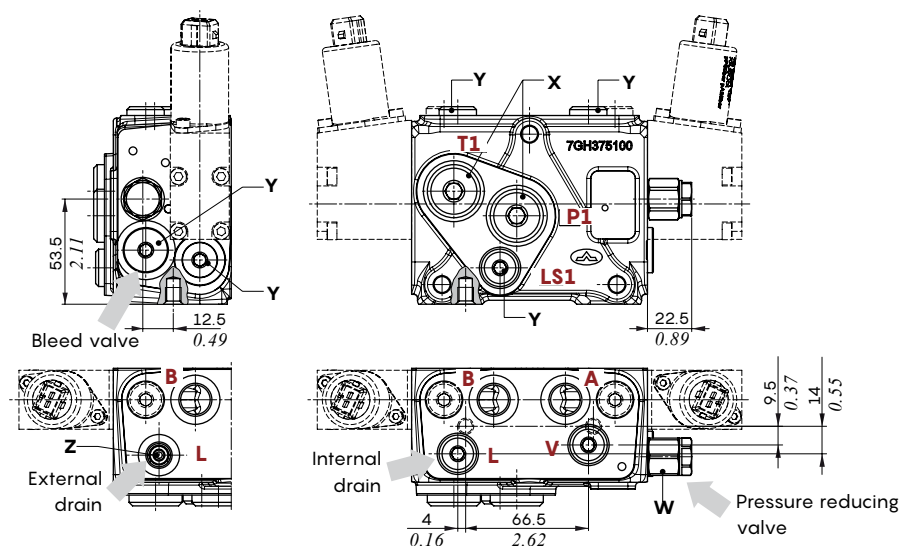
Type RP



Working and outlet section

Dimensions and hydraulic circuit

Section with outlet for electrohydraulic controls



Wrenches and tightening torques

X = allen wrench 8 - 24 Nm (17.7 lbft)
 Y = allen wrench 6 - 24 Nm (17.7 lbft)
 Z = allen wrench 5 - 9.8 Nm (7.2 lbft)
 W = wrench 19 - 24 Nm (17.7 lbft)

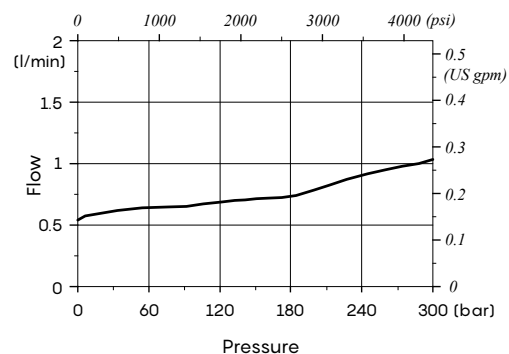
Bleed valve features

Max. inlet pressure ...: 300 bar (4350 psi)
 Max. back pressure ...: 25 bar (363 psi)

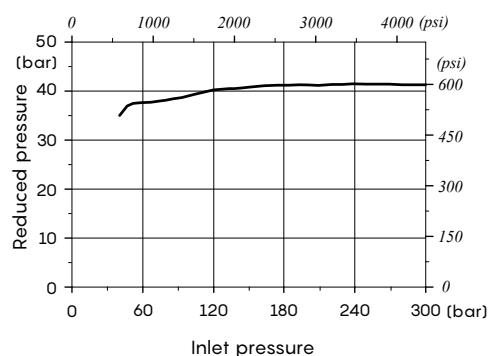
Pressure reducing valve features

Max. inlet pressure ...: 380 bar (5500 psi)
 Reduced pressure ...: 30-45 bar (435-650 psi)
 Max. back pressure ...: 25 bar (363 psi)

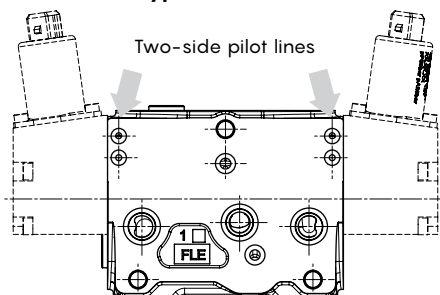
**Bleed valve diagram
Flow vs. Pressure**



**Pressure reducing valve diagram
Reduced pressure vs. Inlet pressure**

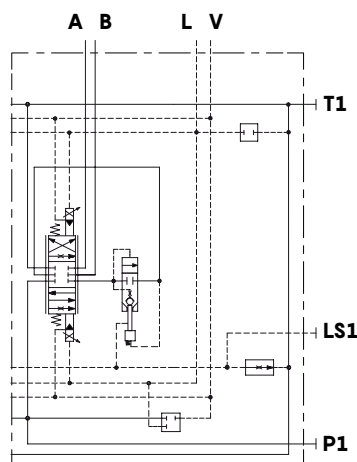


Type RQE or RPE



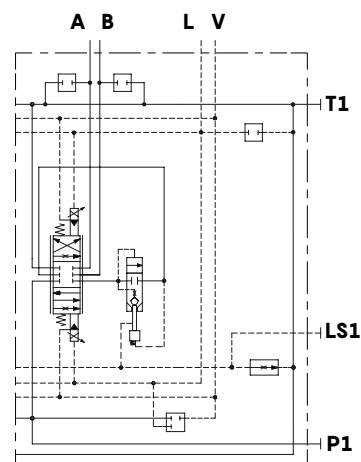
Type RQE

(RT configuration; without pressure reducing valve, seat plugged)



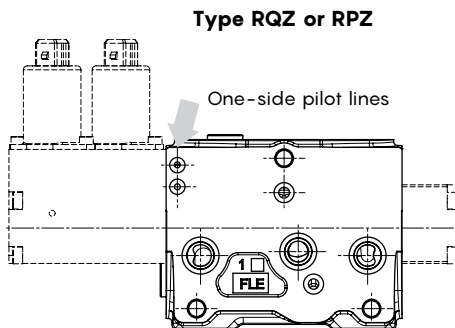
Type RPE

(RT configuration; without pressure reducing valve, seat plugged)

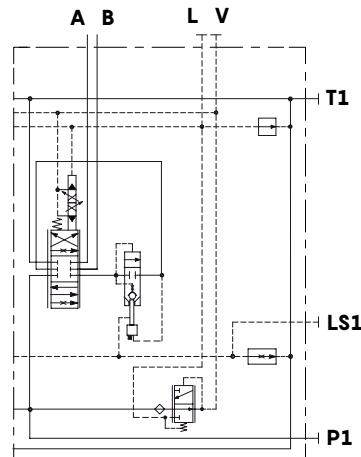


Working and outlet section

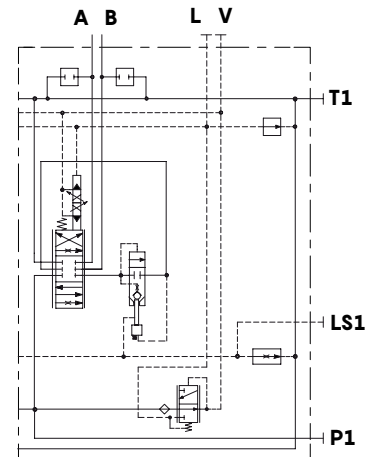
Dimensions and hydraulic circuit



Type RQZ
(With pressure reducing valve)



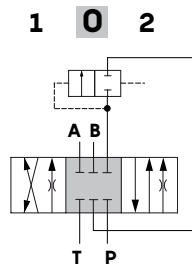
Type RPZ
(With pressure reducing valve)



Spool

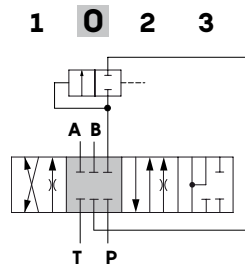
Type 1 (1../11..)

A, B closed in neutral position
with 3 position control with 4 position control



Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)

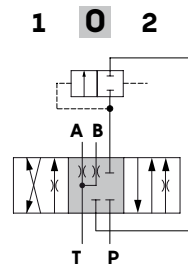


Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)
position 3: - 10 mm (- 0.39 in)

Type 2 (2../12..)

A, B to tank
in neutral position

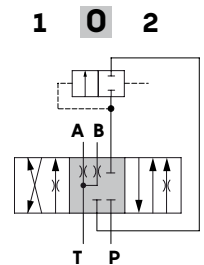


Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)

Type 2H (2H../12H..)

A, B partially to tank
in neutral position

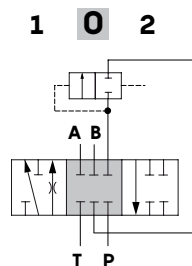


Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)

Type 3 (3../13..)

Single acting on A

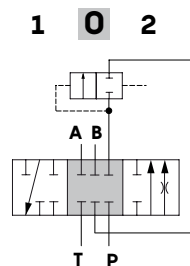


Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)

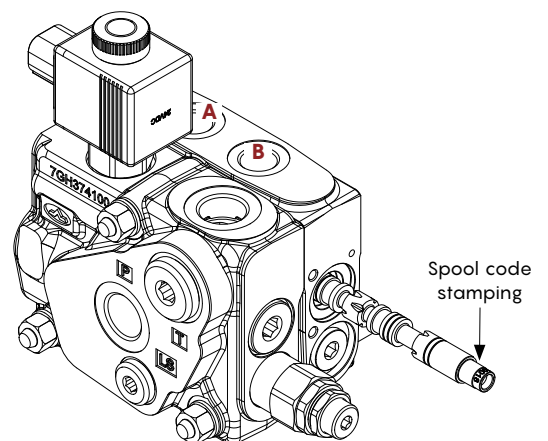
Type 4 (4../14..)

Single acting on B



Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)



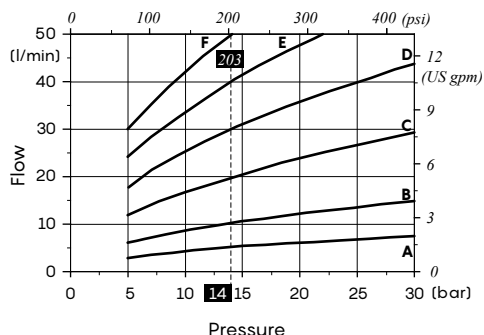
In case of spool replacement the code stamping must be oriented toward B port.

Working and outlet section

Spool

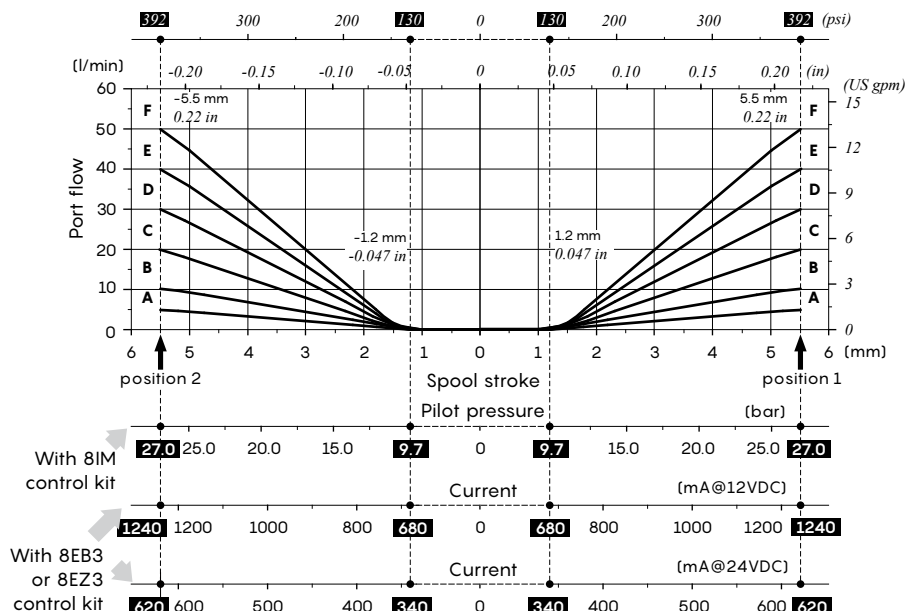
Following curves are detected with standard spools, connecting $P \Rightarrow A \Rightarrow B \Rightarrow T$ and $P \Rightarrow B \Rightarrow A \Rightarrow T$ ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.

Spool flow vs. Stand-by pressure (margin pressure)



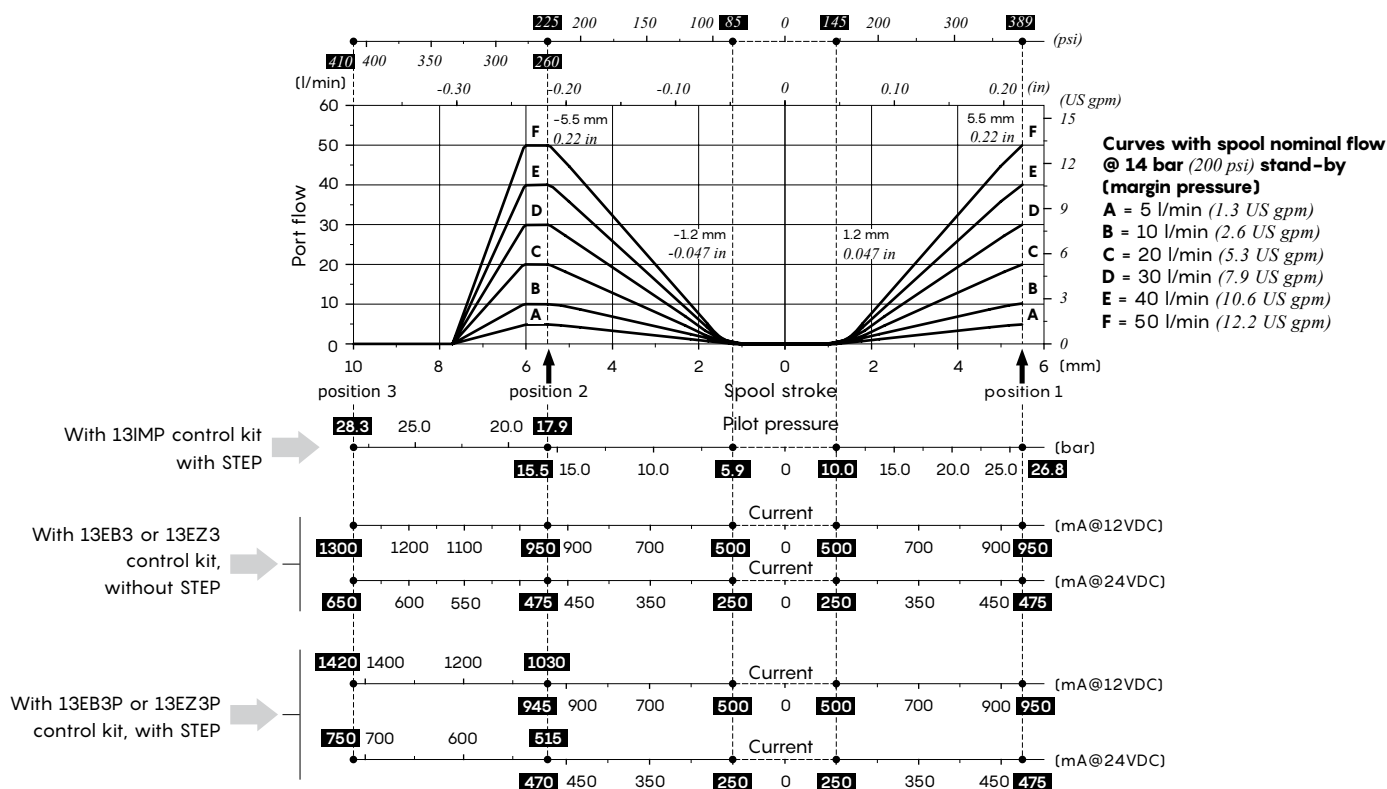
3 positions spools metering curve

$Q_{in} = 50 \text{ l/min (13.2 US gpm)}$ - Open center circuit



Floating spool metering curve

$Q_{in} = 50 \text{ l/min (13.2 US gpm)}$ - Open center circuit

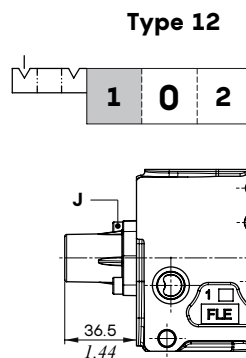
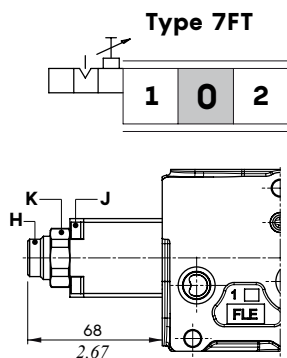


Working and outlet section

"A" side spool positioners

With friction and neutral position notch

2 positions, with detent in position 1 and 2



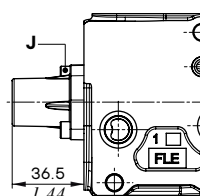
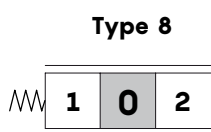
Release force $230 \text{ N} \pm 10 \text{ N}$
 $(51.7 \text{ lbf} \pm 2.2 \text{ lbf})$

Wrenches and tightening torquesJ = allen wrench 4 - 6.6 Nm (4.9 lbft)

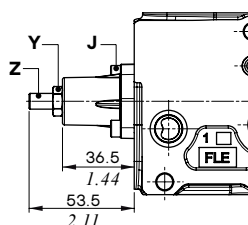
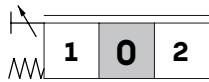
H = allen wrench 4

K = wrench 28 - manual tightening

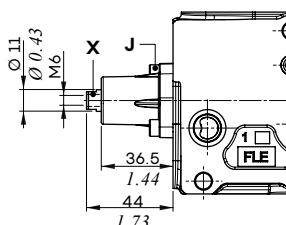
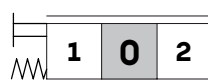
With spring return to neutral position



Type 8F2
 Spool stroke limiter
 on B port



Type 8D
 External pin with
 M6 female thread

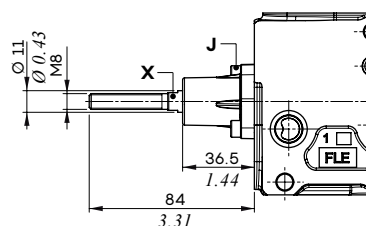
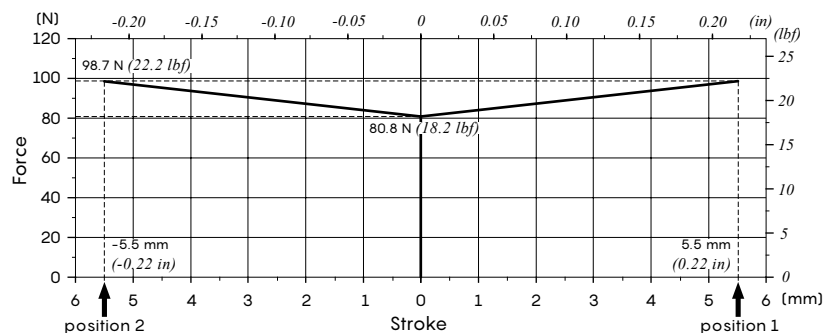
**Wrenches and tightening torques**J = allen wrench 4 - 6.6 Nm (4.9 lbft)

X = wrench 9

Y = wrench 13 - 24 Nm (17.7 lbft)

Z = allen wrench 4

Type 8D2
 External pin with
 M8 male thread

**Force vs. Stroke diagram**

Working and outlet section

"A" side spool positioners

With detent and spring return to neutral position

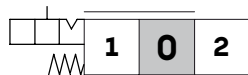
Type 9BZ

Detent in position 1
(see A curve)



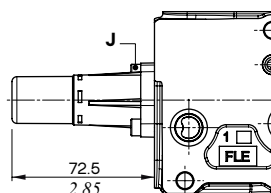
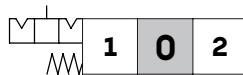
Type 10BZ

Detent in position 2
(see B curve)

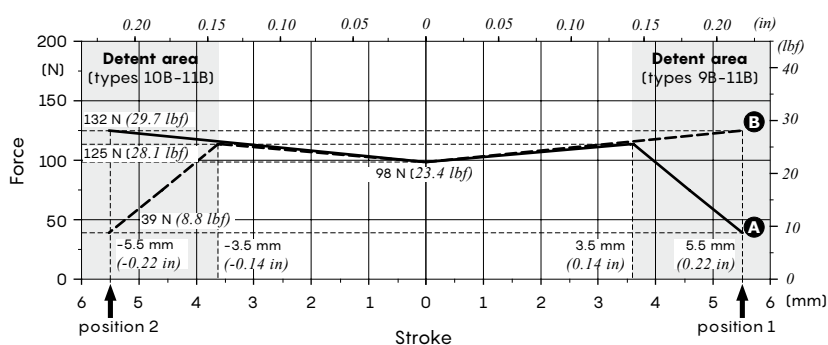


Type 11BZ

Detent in positions 1
(A curve) and 2 (B curve)



Force vs. Stroke diagram



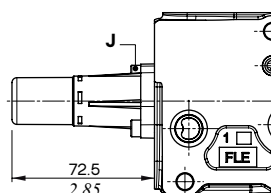
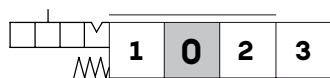
Release force 230 N $\pm$ 10% (51.7 lbf $\pm$ 10%)

Wrenches and tightening torques

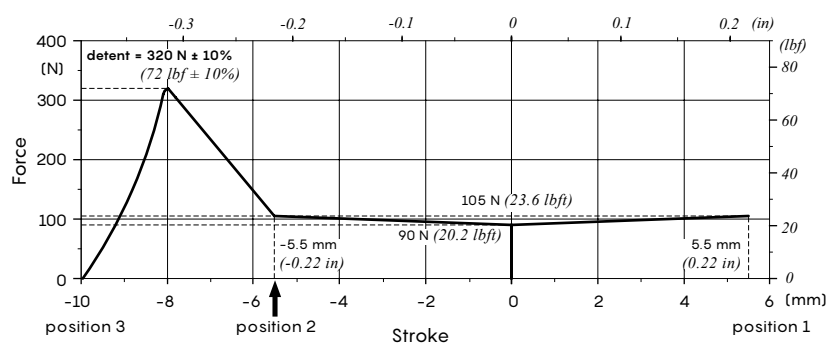
J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)

With detent and spring return to neutral position, for floating circuit

Type 13RZ



Force vs. Stroke diagram



Release force from pos.3: 315 N $\pm$ 10% (71 lbf $\pm$ 10%)

Wrenches and tightening torques

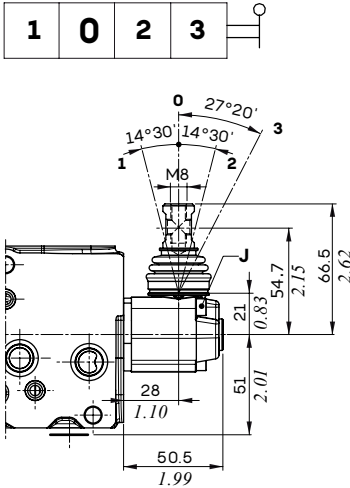
J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)

Working and outlet section

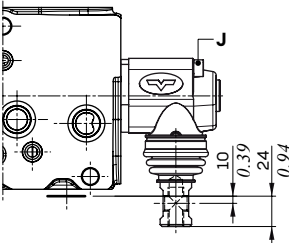
"B" side spool control kit

Lever box

Type L

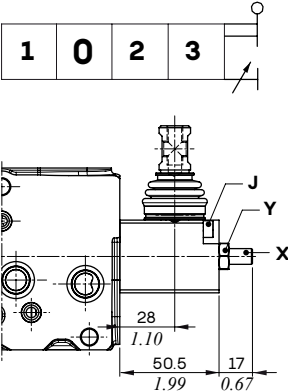


L180 configuration



Type LF1

Spool stroke limiter on A port



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

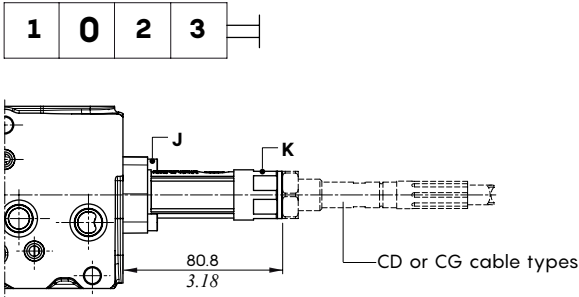
X = allen wrench 4

Y = wrench 13 - 24 Nm (17.7 lbft)

Without lever box

Type TQ

Flexible cable connection



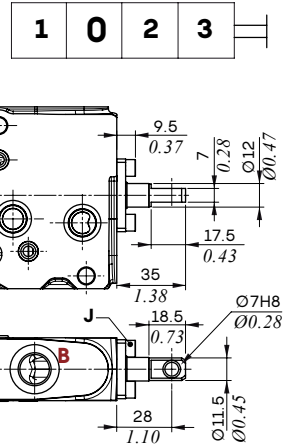
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

K = wrench 24 (17.7 lbft)

Type SLP

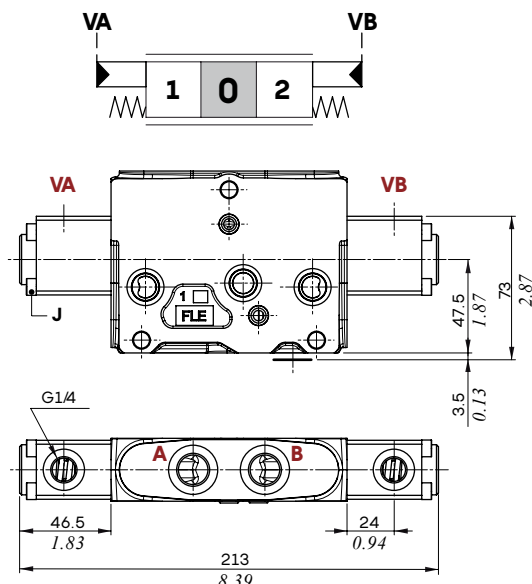
Dust-proof plate



Working and outlet section

Proportional hydraulic control

Types 8IM - 8IMX

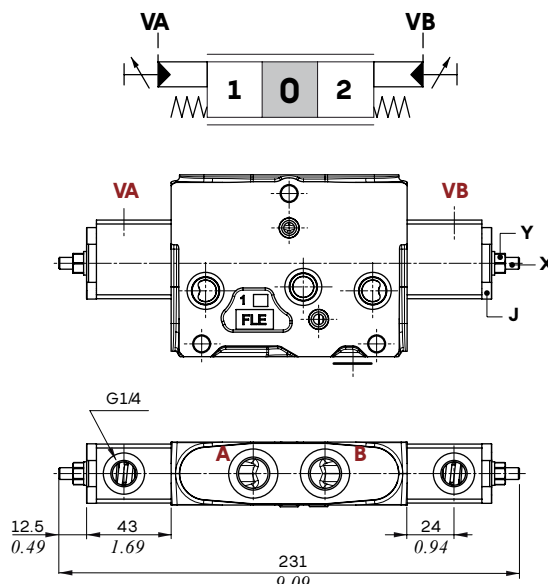


Features (all types)

Max. pressure: 70 bar (1010 psi)

Types 8IMF3 - 8IMXF3

With spool stroke limiter on A and B ports



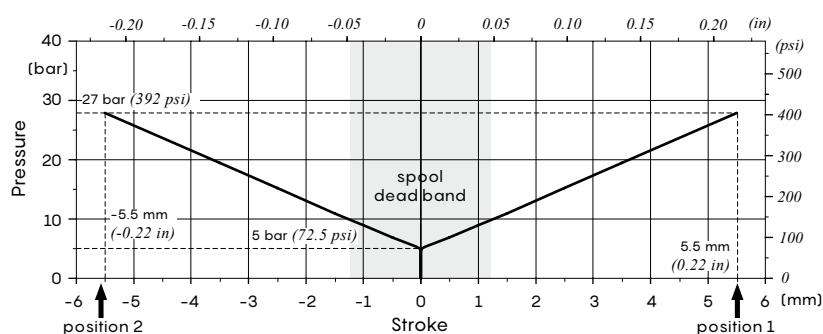
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

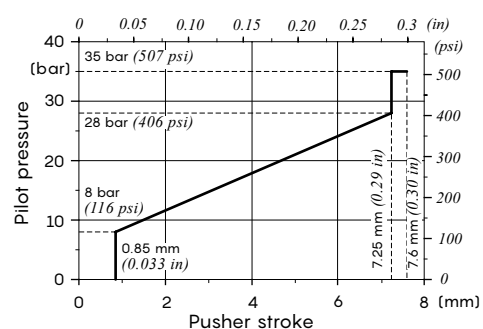
X = allen wrench 3

Y = wrench 10 - 9.8 Nm (7.2 lbft)

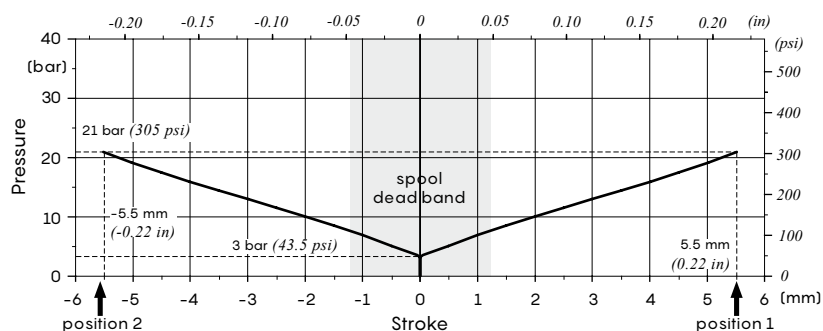
Types 8IM-8IMF3: Stroke vs. Pressure diagram



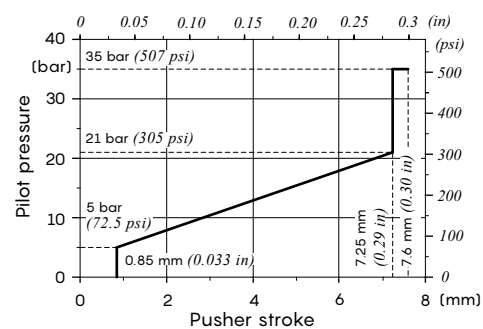
Suggested pressure control curve: type 089



Types 8IMX-8IMXF3: Stroke vs. Pressure diagram



Suggested pressure control curve: type 028

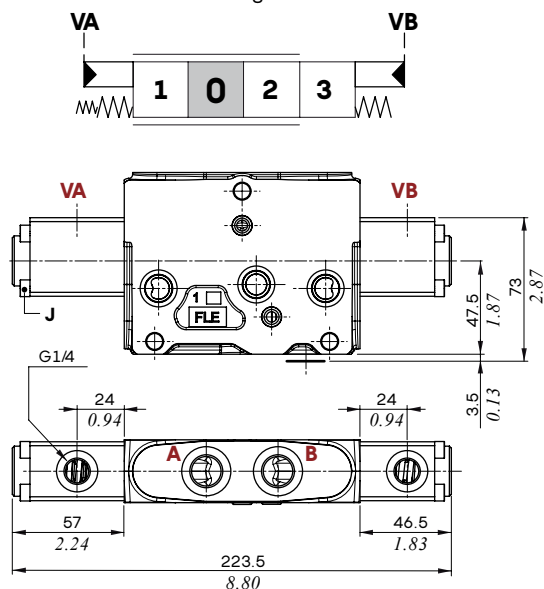


Working and outlet section

Proportional hydraulic control

Type 13IMP

For floating circuit



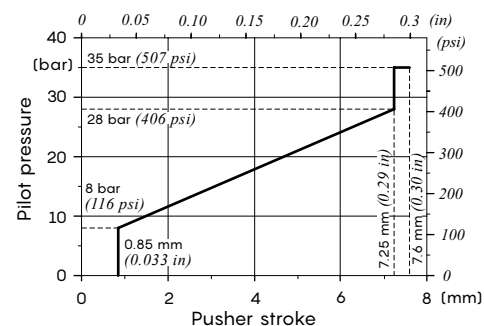
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)

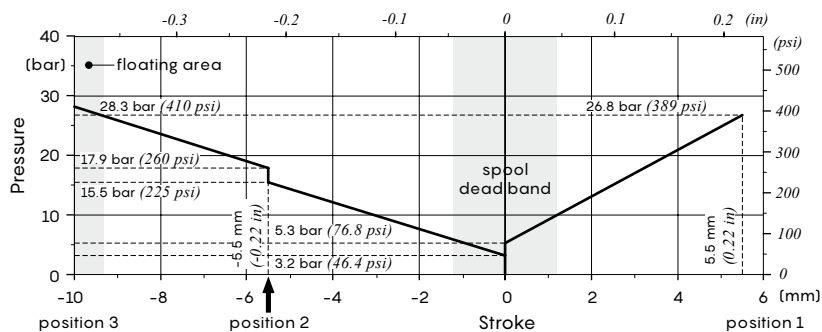
Features

Max. pressure : 70 bar (1010 psi)

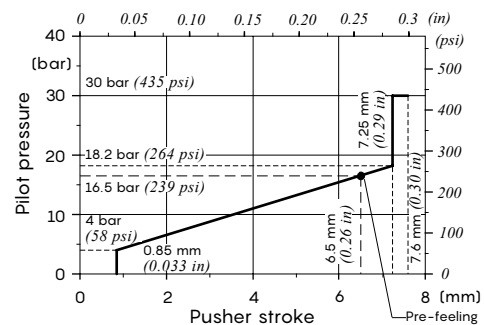
Suggested pressure control curve on VA port: type 089



Stroke vs. Pressure diagram



Suggested pressure control curve on VB port: type 086



Working and outlet section

Electrohydraulic control performance data

Following specifications are measured with:

- mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

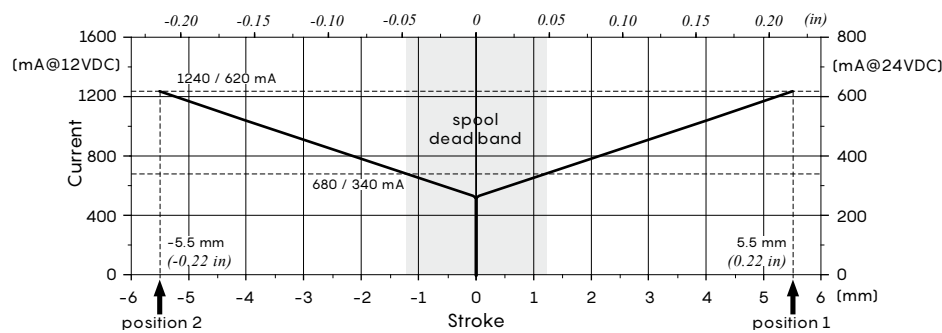
Following electrohydraulic controls need CED400W electronic unit; for information please contact Sales Department.

Specifications		Spool control type			
		8EB3	13EB3P	8EZ3	13EZ3P
Electric specifications					
Coil impedance	12 VDC	4.72 Ω	4.72 Ω	4.72 Ω	4.72 Ω
	24 VDC	20.8 Ω	20.8 Ω	20.8 Ω	20.8 Ω
Max. operating current	12 VDC	1.5 A	1.5 A	1.5 A	1.5 A
	24 VDC	0.75 A	0.75 A	0.75 A	0.75 A
No load current consumption		0	0	0	0
Hysteresis max. ⁽¹⁾	With lever box configured controls				
	external drain	4%	4%	6%	6%
	internal drain	5%	5%	7%	7%
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 60 ms	< 85 ms	< 75 ms	< 85 ms
Min. flow control signal	12 VDC	680 mA	500 mA	680 mA	500 mA
	24 VDC	340 mA	250 mA	340 mA	250 mA
Max. flow control signal	12 VDC	1240 mA	P⇒A: 950 mA P⇒B: 945 mA 1030 mA	1240 mA	P⇒A: 950 mA P⇒B: 945 mA 1030 mA
	24 VDC	620 mA	P⇒A: 475 mA P⇒B: 470 mA 515 mA	620 mA	P⇒A: 475 mA P⇒B: 470 mA 515 mA
Float flow control signal	12 VDC		1420 mA		1420 mA
	24 VDC		710 mA		710 mA
Dither frequency	low frequency	150 Hz		150 Hz	
	high frequency	180 Hz - 200 mA		180 Hz - 200 mA	
Insertion		100%		100%	
Coil insulance		Class H (180°C - 356°F)		Class H (180°C - 356°F)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
Hydraulic specifications					
Max. pressure		40 bar (580 psi)		50 bar (725 psi)	
Max. back pressure		10 bar (145 psi)		10 bar (145 psi)	

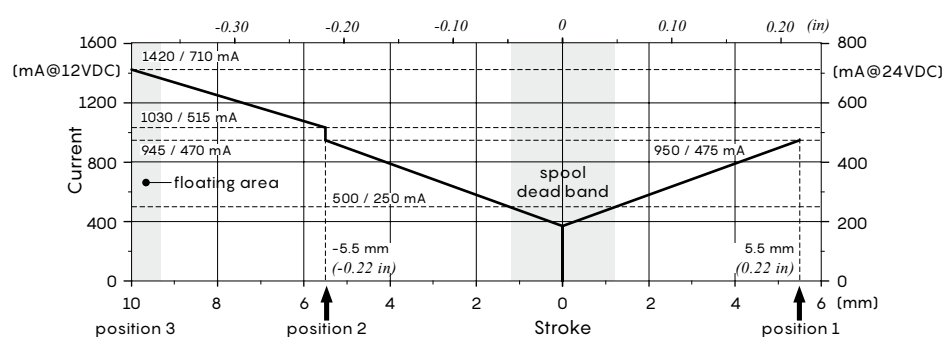
Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral). For the calculation rules see "Appendix A" on page 170.

Electrohydraulic control performance data

Types 8EB3–8EZ3: Stroke vs. Current diagram



Types 13EB3P–13EZ3P: Stroke vs. Current diagram



Working and outlet section

Electrohydraulic controls: spool position sensor

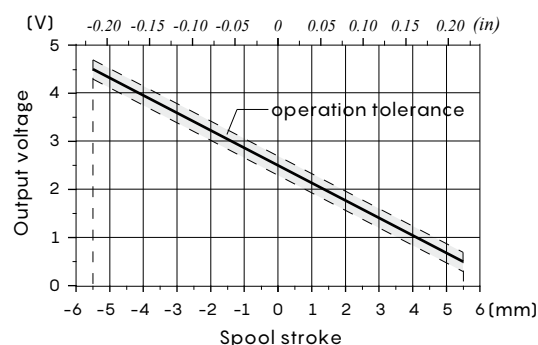
The sensor can be ordered exclusively through the EB and EZ type electrohydraulic controls; see page 23 for available control list.

SPSL sensor

The SPSL position sensor converts the spool movements into a voltage linear signal.

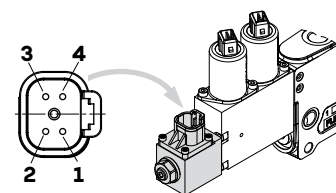
Working conditions		
Voltage supply		5 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10 ⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C (from -40°F to 221°F)
Working pressure		350 bar (5100 psi)
Max. electrical stroke		±10 mm (±0.39 in)
Max. mechanical stroke		±10 mm (±0.39 in)
Output signal	range	from 0.5 to 4.5 V
	linearity	± 5%
	spool in neutral	2.5 ± 0.2 V
	max. current	1 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSL sensor output signal



Deutsch DT04-4P connector

Pin	Function
1	+ 5V
2	not connected
3	GND
4	signal OUT



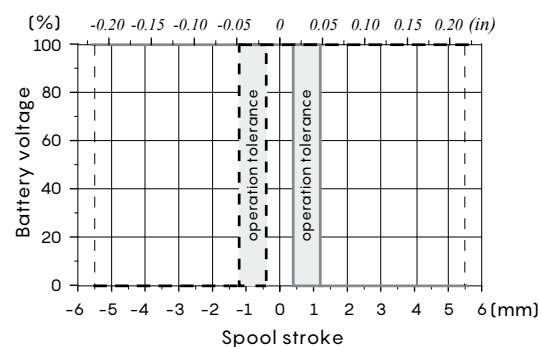
Deutsch DT06-4S mating connector, code 5CON140072

SPSD sensor

The SPSS position sensor converts the spool movements into an electric digital signal.

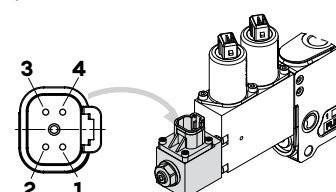
Working conditions		
Voltage supply		from 9 to 32 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10 ⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C (from -40°F to 221°F)
Working pressure		350 bar (5100 psi)
Max. electrical stroke		±10 mm (±0.39 in)
Max. mechanical stroke		±10 mm (±0.39 in)
Output signal	type	PNP
	max. current	6 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSD sensor output signal



Deutsch DT04-4P connector

Pin	Function
1	Out A
2	GND
3	VB +
4	Out B



Deutsch DT06-4S mating connector, code 5CON140072

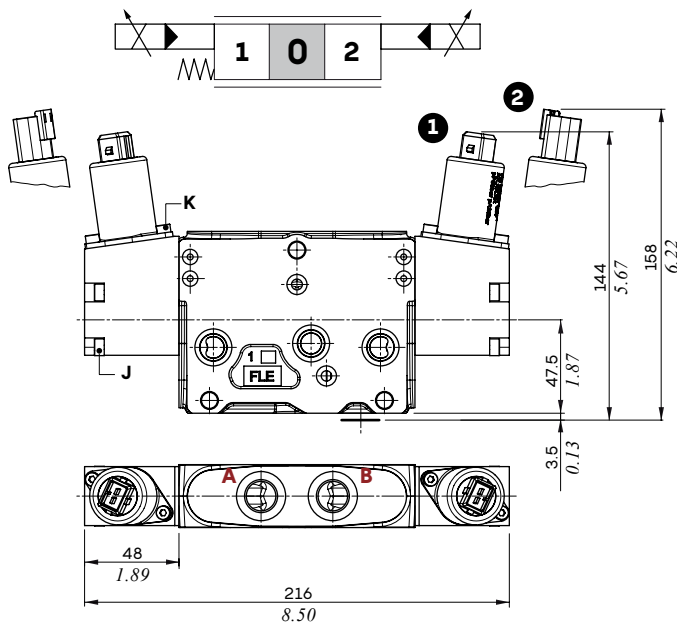
Working and outlet section

Two-side electrohydraulic control

Control types

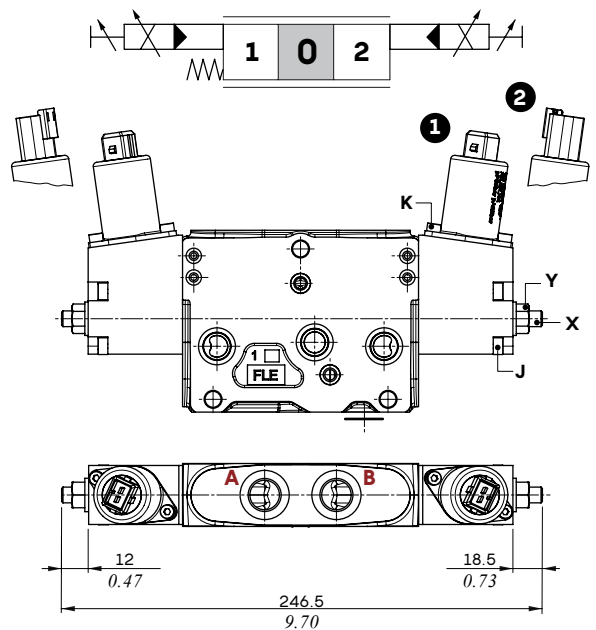
- ①: With AMP JPT connector - AMP JPT mating connector, code: 5CON003
 ②: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

Types 8EB3 - 8EB34



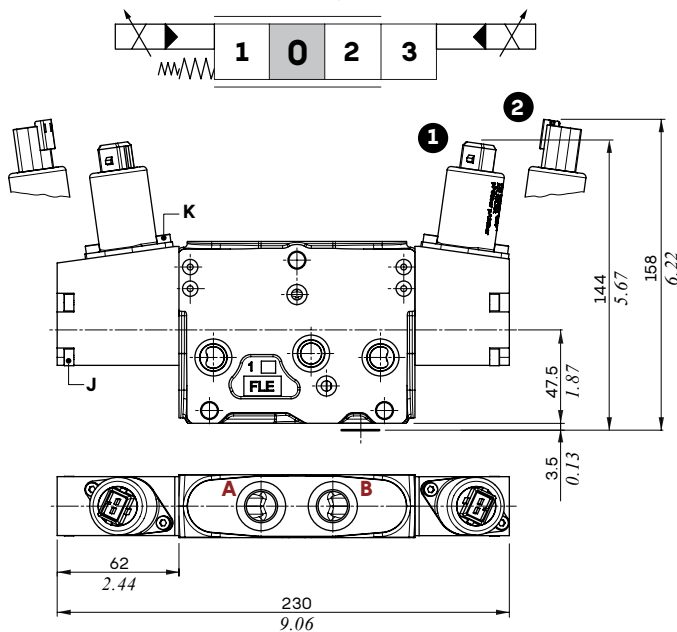
Types 8EB3F3 - 8EB34F3

With spool stroke limiter



Types 13EB3P - 13EB34P

For floating circuit



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

K = allen wrench 3 - 5 Nm (3.7 lbft)

X = allen wrench 4

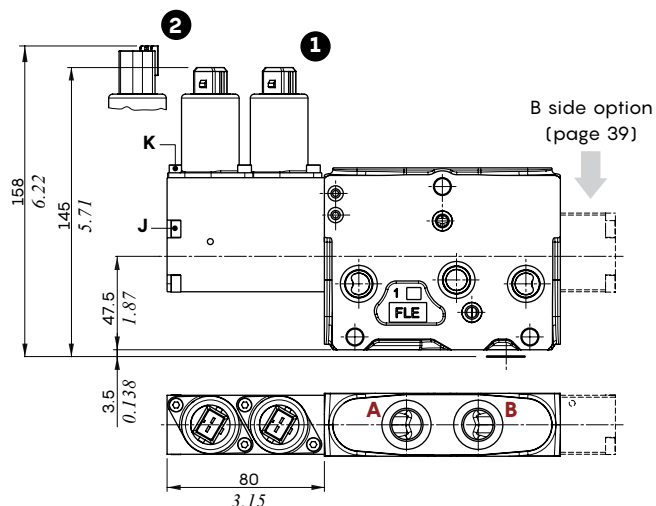
Y = wrench 13 - 24 Nm (17.7 lbft)

Working and outlet section

One-side electrohydraulic control: "A" side

Control types

- 1: With AMP JPT connector – AMP JPT mating connector, code: 5CON003
- 2: With Deutsch DT04 connector – Deutsch DT06-2S mating connector code: 5CON140031

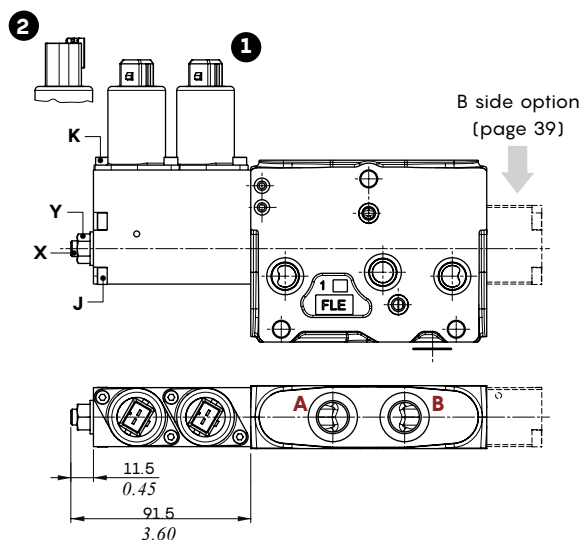
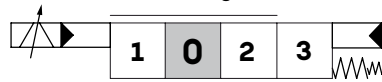


Types 8EZ3 – 8EZ34



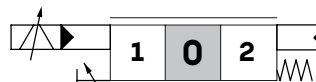
Types 13EZ3P – 13EZ34P

For floating circuit



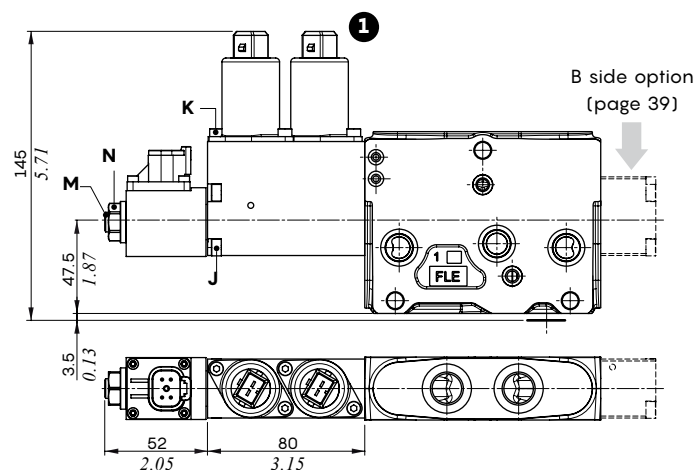
Types 8EZ3F2 – 8EZ34F2

With spool stroke limiter



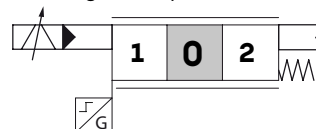
Wrenches and tightening torques

- J = allen wrench 4 – 6.6 Nm (4.9 lbft)
- K = allen wrench 3 – 5 Nm (3.7 lbft)
- X = allen wrench 4
- Y = wrench 13 – 24 Nm (17.7 lbft)
- M = allen wrench 4 – 9.8 Nm (7.2 lbft)
- N = wrench 17 – 9.8 Nm (7.2 lbft)



Type 8EZ3SPSD

Digital output sensor

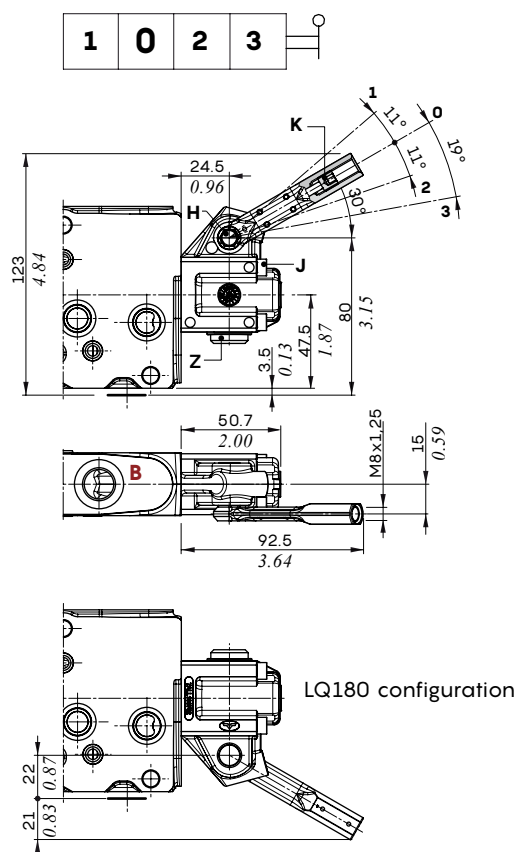


Working and outlet section

One-side electrohydraulic control: "B" side option

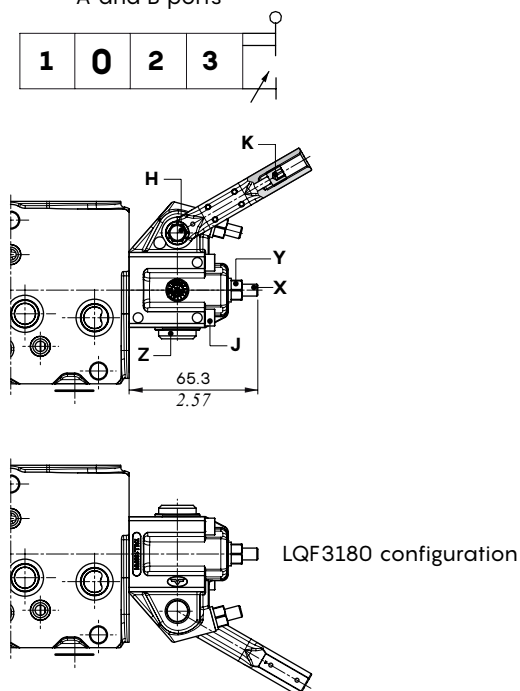
These options are available for one-side electrohydraulic controls only.

Types LQ - LQ180



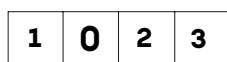
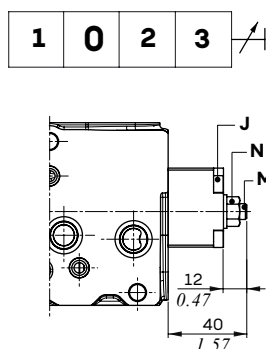
Types LQF3 - LQF3180

With stroke limiters on
A and B ports



Wrenches and tightening torques

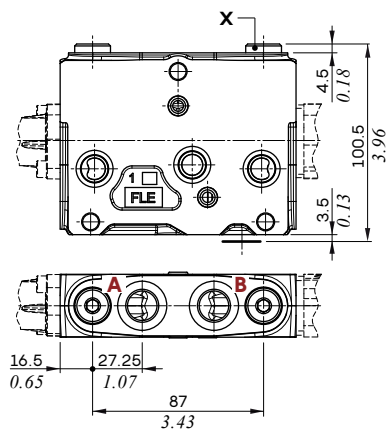
- H = wrench 8
- J = allen wrench 4 - 6.6 Nm (4.9 lbft)
- M = allen wrench 4
- N = wrench 13 - 24 Nm (17.7 lbft)
- K = allen wrench 4 - 9.8 Nm (7.2 lbft)
- X = allen wrench 3
- Y = wrench 10 - 9.8 Nm (7.2 lbft)
- Z = allen wrench 6 - 24 Nm (17.7 lbft)

Type SLC
With endcapType SLCF1
Spool stroke limiter
on A port

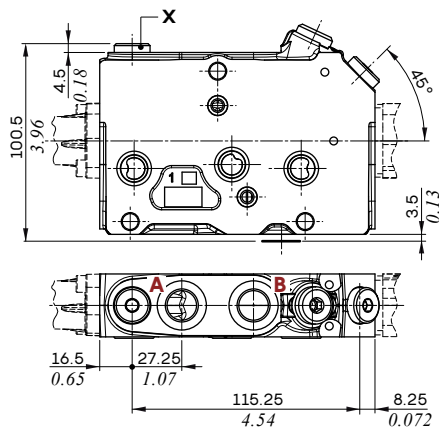
Working and outlet section

Port valves

On standard section



On Low Leak section



Type U valve:
antishock valves with prefill



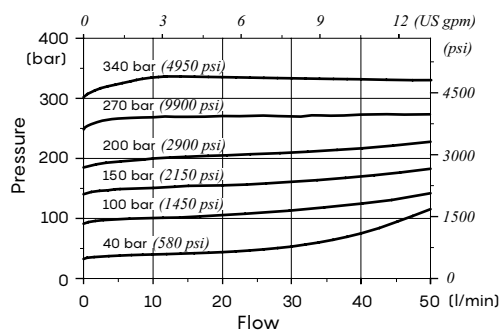
Type C valve:
anticavitation



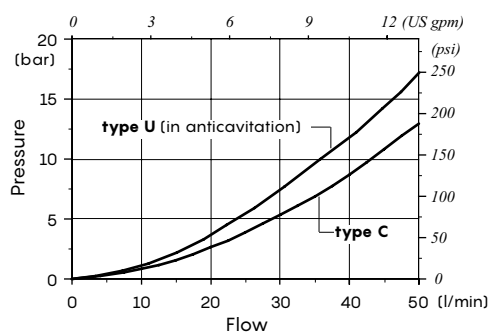
Wrenches and tightening torques

X = allen wrench 6 - 24 Nm (17.7 lbft)

Type U
Setting example
(10 l/min - 2.6 US gpm)



Types U and C: pressure drops



LL complete section ordering codes

A Mechanical and hydraulic controls configuration:

└─ Nr. of working sections

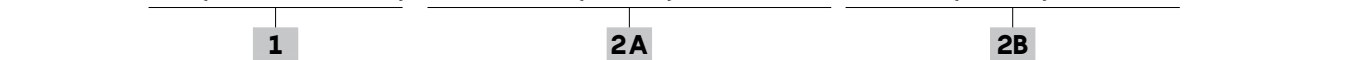
DPX050/4/AM2(TGW3-175\ELN)/PLL-I104LL(40\40)-8IM.U3T/Q-104(40\40)-8IM/RQ-104(40\40)-8L-.....-12VDC



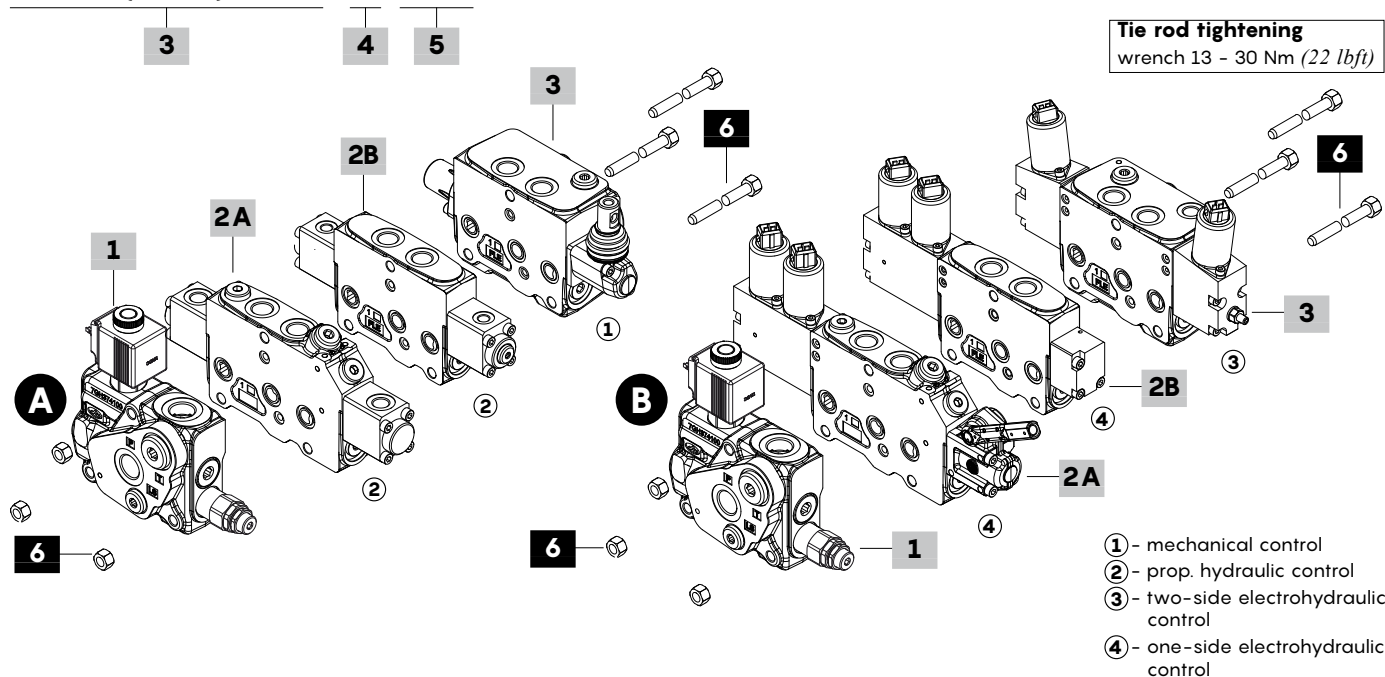
DPX050: For working conditions and guide to mixed (**Low Leak** and **Standard sections** both) configuration see pages 5, 6, 12, 13.

B Electrohydraulic controls configuration:

DPX050/4/AM2(TGW3-175\ELN)/PZLL-I104LL(40\40)-8EZ3LQ.U3T/QZ-I104(40\40)-8EZ3SLC/



RQE-I104(40\40)-8EB3F3-.....-12VDC

**1 Complete inlet section ***

All inlet sections listed in the catalogue can be used; see page 15

2A Complete Low Leak working section ***Mechanical control**

TYPE: DPX050/QLL-I104LL(40\40)-8L

CODE: 660100001S

DESCRIPTION: Lever control without port valve arrangement

TYPE: DPX050/PLL-I104LL(40\40)-8L.U3T

CODE: 660100002S

DESCRIPTION: As previous with port valve arrangement

Proportional hydraulic control

TYPE: DPX050/QLL-I104LL(40\40)-8IM

CODE: 660100003S

DESCRIPTION: Without port valve arrangement

TYPE: DPX050/PLL-I104LL(40\40)-8IM.U3T

CODE: 660100004S

DESCRIPTION: With port valve arrangement

One-side proportional electrohydraulic control

TYPE: DPX050/QZLL-I104LL(40\40)-8EZ3LQF3-12VDC

CODE: 660100005S

DESCRIPTION: With lever and spool stroke limiter, without port valve arrangement

TYPE: DPX050/PZLL-I104(40\40)-8EZ3LQF3.U3T-12VDC

CODE: 660100006S

DESCRIPTION: As previous one with port valve arrangement

2B Complete Standard working section *

All sections listed in the catalogue can be used (see page 15), considering the configuration rules indicated on pages 12, 13.

3 Complete working section with outlet *

All inlet sections listed in the catalogue can be used, considering the configuration rules indicated on pages 12, 13.

4 Valve threading

Only specify if it is different from **BSP** standard (see page 7).

5 Voltage

Specify the voltage of electric devices.

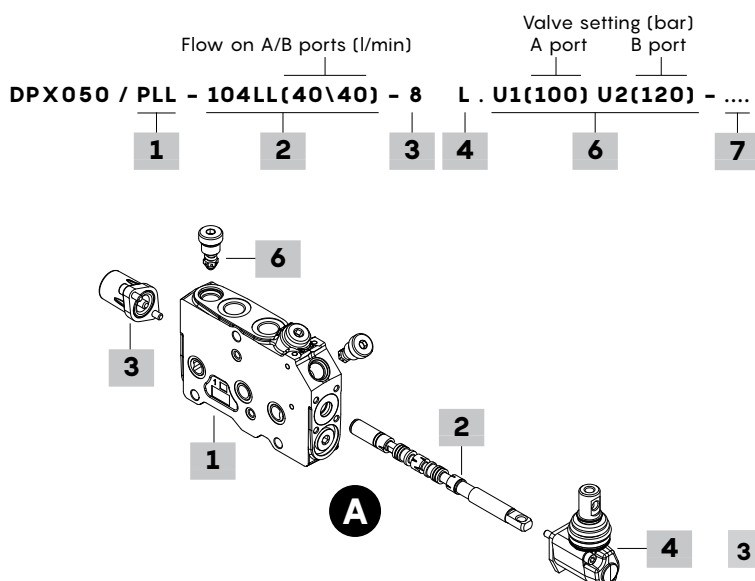
6 Assembling kit

Need standard tie rods; see page 15

NOTE (*): Codes are referred to **BSP** thread.

LL working section part ordering codes (mechanical and hydraulic)

A Mechanical control configuration:



1 Low Leak working section kit * page 44

For mechanical control

TYPE: **DPX050/QLL-FPM** CODE: 5EL10A3021LV

DESCRIPTION: Without port valve arrangement

TYPE: **DPX050/PLL-FPM** CODE: 5EL10A3020LV

DESCRIPTION: With port valve arrangement

For proportional hydraulic control

TYPE: **DPX050/QLL-IM-FPM** CODE: 5EL10A3021ALV

DESCRIPTION: Without port valve arrangement

TYPE: **DPX050/PLL-IM-FPM** CODE: 5EL10A3004V

DESCRIPTION: With port valve arrangement

2 Low Leak spool page 45

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

For mechanical control

Double acting with A and B closed in neutral position, floating circuit

with 13RZ type positioner (4 position)

105LL(50)	3CUA110005L	50 l/min (13 US gpm) flow
104LL(40)	3CUA110004L	40 l/min (10.5 US gpm) flow
103LL(30)	3CUA110003L	30 l/min (7.9 US gpm) flow
102LL(20)	3CUA110002L	20 l/min (5.3 US gpm) flow
101LL(10)	3CUA110001L	10 l/min (2.6 US gpm) flow
106LL(5)	3CUA110006L	5 l/min (1.3 US gpm) flow

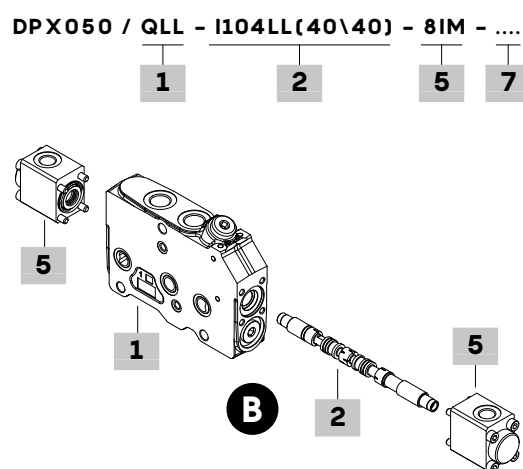
For proportional hydraulic control

Double acting with A and B closed in neutral position, floating circuit

with 4 positions 13IMP type control

1105LL(50)	3CUA310005L	50 l/min (13 US gpm) flow
1104LL(40)	3CUA310004L	40 l/min (10.5 US gpm) flow
1103LL(30)	3CUA310003L	30 l/min (7.9 US gpm) flow
1102LL(20)	3CUA310002L	20 l/min (5.3 US gpm) flow
1101LL(10)	3CUA310001L	10 l/min (2.6 US gpm) flow
1106LL(5)	3CUA310006L	5 l/min (1.3 US gpm) flow

B Prop. hydraulic control configuration:



3 "A" side spool positioners page 29

Controls for LL sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
7FT	5V0710A001	With friction and neutral position notch
8	5V08102000	3 pos. with spring return to neutral position
8F2	5V0810A001	Spool stroke limiter on B port
8D	5V08102200	External pin with M6 female thread
8D2	5V08102220	External pin with M8 male thread
9BZ	5V09202010	Detent in position 1
10BZ	5V10202010	Detent in position 2
11BZ	5V11202010	Detent in positions 1 and 2
12	5V12102000	2 positions, detent in pos. 1 and 2

For floating circuit (standard spool)

13RZ	5V13306020	4 pos., detent in 4 th position with spool in, spring return to neutral position
-------------	------------	---

4 "B" side spool control kit page 31

Controls for LL sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
L	5LEV10A000	Standard lever box
LF1	5LEV10A001	As L type, with spool stroke limiter on A port
SLP	5COP150000	Without lever with dust-proof plate
TQ	5TEL10A100	Flexible cable connection

5 Proportional hydraulic control * page 32

Controls for LL sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
8IM	5IDR20A300AV	Range 8-27 bar (116-392 psi)
8IMX	5IDR20A301AV	Range 3.5-20 bar (51-290 psi)
8IMF3	5IDR20A302AV	Range 8-27 bar (116-392 psi), with spool stroke limiter on A and B ports
8IMXF3	5IDR20A303AV	Range 3.5-20 bar (51-290 psi), with spool stroke limiter on A and B ports

For floating circuit (standard spool)

13IMP	5IDR20A310AV	Range 4-16.5-28 bar (58-239-406 psi)
--------------	--------------	--------------------------------------

6 Port valves page 40

TYPE	CODE	DESCRIPTION
U040	5KIT308040	Setting: 40 bar (580 psi)

For complete list see page 21.

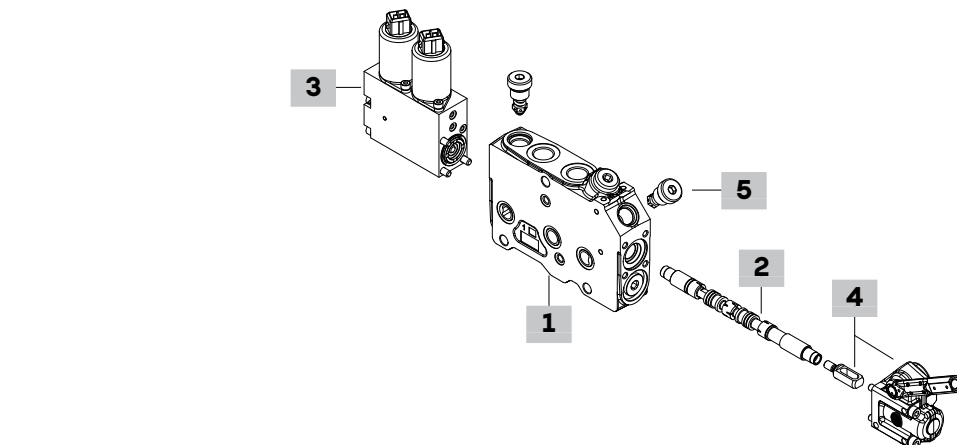
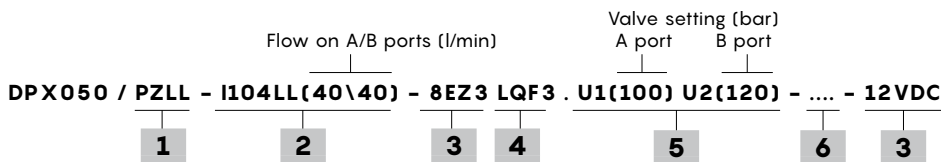
7 Section threading

Only specify if it is different from **BSP** standard (see page 7).

NOTE (*): Codes are referred to **BSP** thread.

LL working section part ordering codes (electrohydraulic)

One-side electrohydraulic control configuration:



1 Low Leak working section kit * page 44

For one-side electrohydraulic control

TYPE: DPX050/QZLL-FPM CODE: 5EL10A3216V

DESCRIPTION: Without port valve arrangement

TYPE: DPX050/PZLL-FPM CODE: 5EL10A3006V

DESCRIPTION: With port valve arrangement

2 Low Leak spool page 45

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position, floating circuit with 13EZ3 type positioner (4 position).

I105LL(50)	3CUA310005L	50 l/min (13 US gpm) flow
I104LL(40)	3CUA310004L	40 l/min (10.5 US gpm) flow
I103LL(30)	3CUA310003L	30 l/min (7.9 US gpm) flow
I102LL(20)	3CUA310002L	20 l/min (5.3 US gpm) flow
I101LL(10)	3CUA310001L	10 l/min (2.6 US gpm) flow
I106LL(5)	3CUA310006L	5 l/min (1.3 US gpm) flow

5 Port valves page 40

TYPE CODE DESCRIPTION

U040 5KIT308040 Setting: 40 bar (580 psi)

For complete list see page 21.

6 Section threading

Only specify if it is different from BSP standard (see page 7).

3 One-side electrohydr.control; "A" side page 38

Controls for LL sections are the same as for Standard Pressure sections

These controls must be coupled with "B" side options

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5V0810A780V	AMP connector
8EZ3-24VDC	5V0810A785V	As previous one
8EZ3F2-12VDC	5V0810A781V	AMP connector, with spool stroke limiter
8EZ3F2-24VDC	5V0810A782V	As previous one
8EZ34-12VDC	5V0810A786V	Deutsch connector
8EZ34-24VDC	5V0810A787V	As previous one
8EZ34F2-12VDC	5V0810A783V	Deutsch connector, with spool stroke limiter
8EZ34F2-24VDC	5V0810A784V	As previous one

For floating circuit (standard spool)

13EZ3P-12VDC	5V1310A788V	With Step, with AMP connector
13EZ3P-24VDC	5V1310A790V	As previous one
13EZ34P-12VDC	5V1310A789V	With Step, with Deutsch connector
13EZ34P-24VDC	5V1310A791V	As previous one

With spool position sensor

8EZ3SPSD-12VDC	5V0810A790V	AMP connector and digital sensor
8EZ3SPSD-24VDC	5V0810A791V	As previous one

4 One-side electrohydr.option; "B" side page 39

Controls for LL sections are the same as for Standard Pressure sections

These options must be coupled with "A" side controls

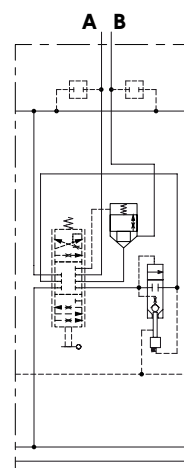
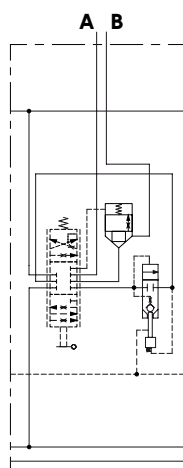
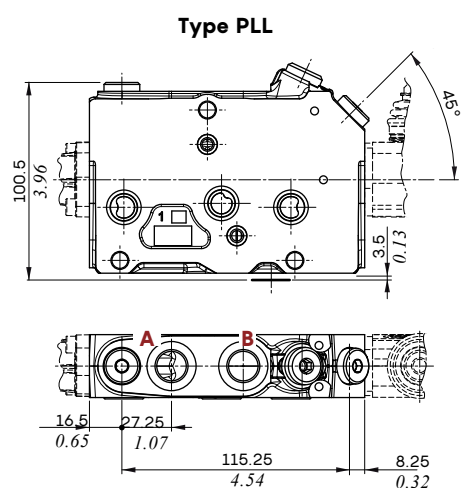
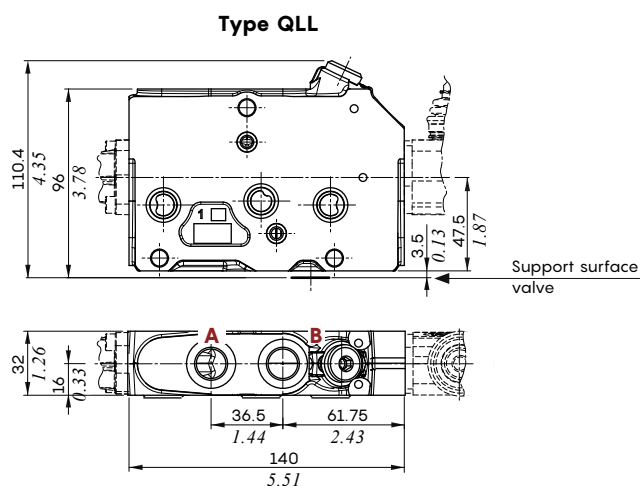
TYPE	CODE	DESCRIPTION
LQ	5LEV10A005V	Lever control
LQ180	5LEV10A006V	As previous one, turned of 180°
LQF3	5LEV10A004V	As LQ, spool stroke limiter on A, B ports
LQF3180	5LEV10A003V	As previous one, turned of 180°
SLC	5COP150010V	Endcap
SLCF1	5COP150011V	Endcap with spool stroke limiter

NOTE (*): Codes are referred to BSP thread.

LL working section

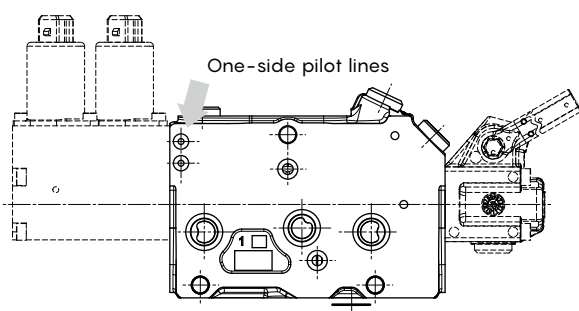
Dimensions and hydraulic circuit

Section for mechanical and hydraulic controls

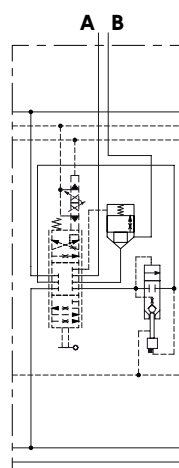


Section for electrohydraulic controls

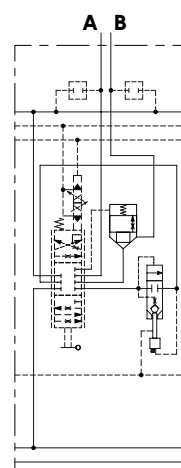
Type QZLL or PZLL



Type QZLL



Type PZLL



Spool

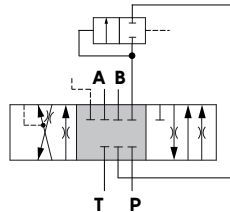
Low Leak spool metering curves are the same as the standard spools; see page 28

Type 1LL (1LL../1LL..)

A, B closed in neutral position

with 3 position control

1 0 2

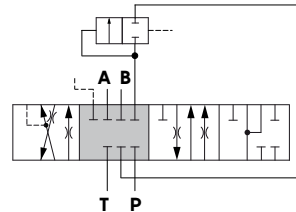


Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)

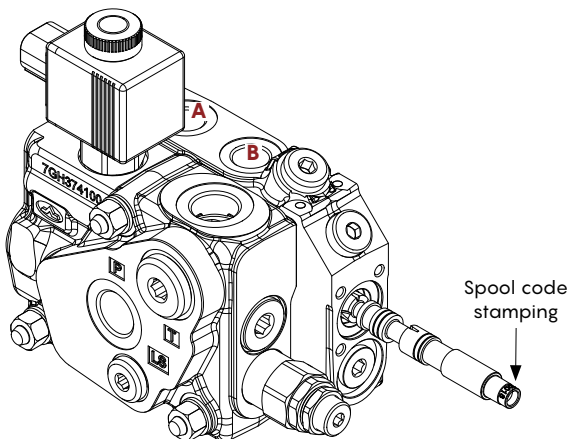
with 4 position control

1 0 2 3



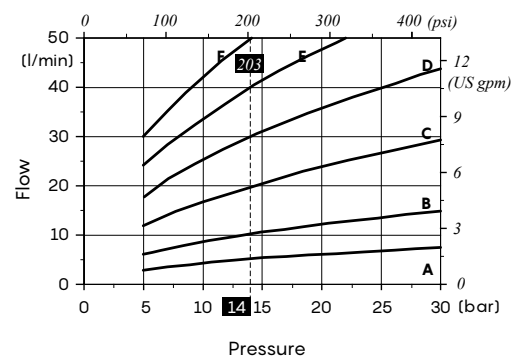
Stroke

position 1: + 5.5 mm (+ 0.22 in)
position 2: - 5.5 mm (- 0.22 in)
position 3: - 10 mm (- 0.39 in)



In case of spool replacement the code stamping must be oriented toward B port.

Spool flow vs. Stand-by pressure (margin pressure)



Curves with spool nominal flow

@ 14 bar (200 psi) stand-by (margin pressure)

A = 5 l/min (1.3 US gpm) B = 10 l/min (2.6 US gpm)
C = 20 l/min (5.3 US gpm) D = 30 l/min (7.9 US gpm)
E = 40 l/min (10.6 US gpm) F = 50 l/min (12.2 US gpm)

Content

• DPX100

Dimensional data and performance page 48

Hydraulic circuit

Configuration example with mechanical and hydraulic controls page 49

Configuration example with electrohydraulic controls 49

Guide to configuration

Pressure peak reduction page 50

High Pressure (HP) valve configuration 51

High Flow (HF) valve configuration 52

Directional valve with Low Leak working sections 54

Complete section ordering codes 56

Inlet section

Parts ordering codes page 58

Dimensional data and hydraulic circuit 60

Main pressure relief valve 64

Solenoid operated unloading valve 64

Priority valve kit 65

Shut-off valve 65

Working section

Parts ordering code page 66

Dimensional data and hydraulic circuit 72

Spool 73

"A" side spool positioner 75

"B" side spool control kit 80

Proportional hydraulic control 82

On/off solenoid control 84

Electrohydraulic controls

Performane data page 85

Spool position sensor 87

Two-side electrohydraulic controls 88

One-side electrohydraulic control: "A" side 90

One-side electrohydraulic control: "B" side options 91

Complete one-side electrohydraulic control 92

Port valves 94

Outlet section

Parts ordering code page 95

Dimensional data and hydraulic circuit 96

• DPX100 High Flow

Complete section ordering codes page 98

Working section

Parts ordering code page 101

Dimensional data and hydraulic circuit 104

Spool 105

One-side electrohydraulic control: "A" side 107

One-side electrohydraulic control: "B" side options 108

Complete one-side electrohydraulic control 109

• DPX100 Low leak

Complete section ordering codes page 110

Working section

Parts ordering code page 112

Dimensional data and hydraulic circuit 114

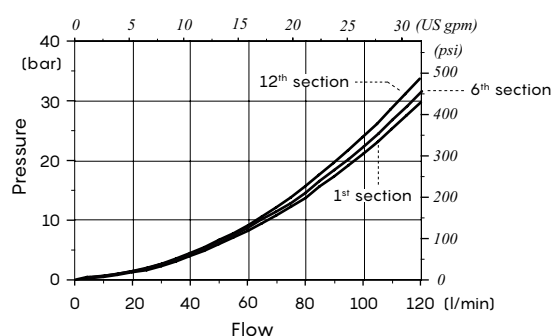
Spool 116

One-side electrohydraulic control: "A" side 118

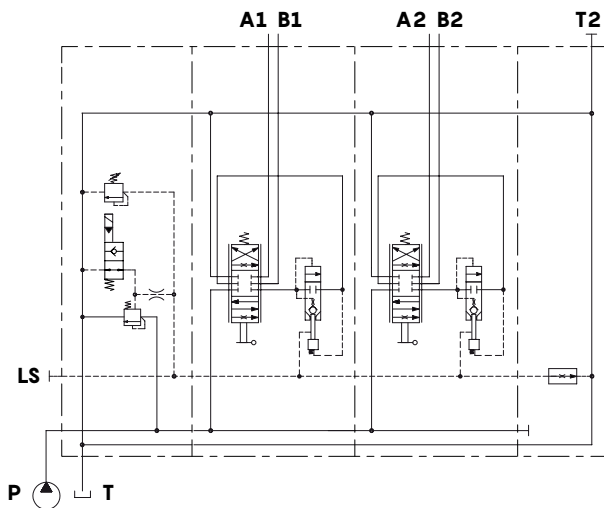
One-side electrohydraulic control: "B" side options 118

[illegible]

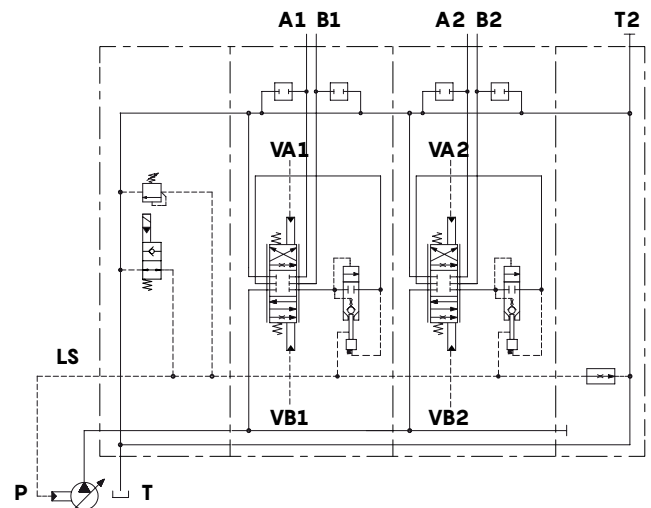
TYPE	E		F	
	mm	in	mm	in
DPX100/1	144	5.67	90.5	3.56
DPX100/2	180	7.09	126.5	4.98
DPX100/3	216	8.50	162.5	6.40
DPX100/4	252	9.92	198.5	7.81
DPX100/5	288	11.34	234.5	9.23
DPX100/6	324	12.76	270.5	10.65
DPX100/7	360	14.17	306.5	12.07
DPX100/8	396	15.59	342.5	13.48
DPX100/9	432	17.01	378.5	14.90
DPX100/10	468	18.43	414.5	16.32
DPX100/11	504	18.43	450.5	17.74
DPX100/12	540	18.43	486.5	19.15



Configuration example with mechanical and hydraulic controls

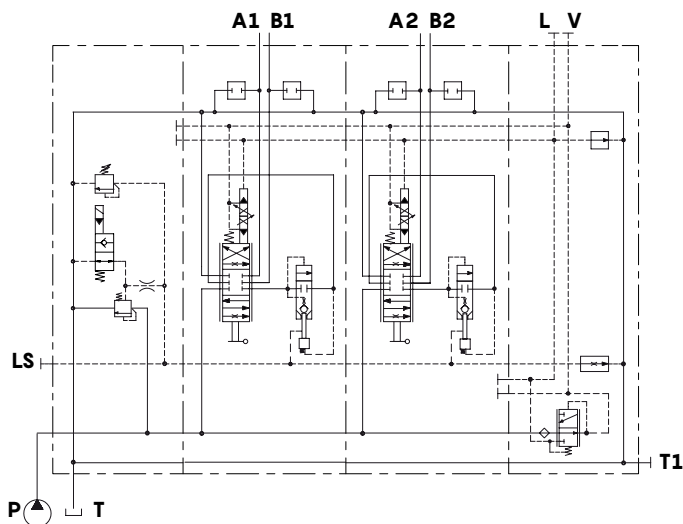


Open center circuit and lever control, with unloader valve, without port valve arrangement

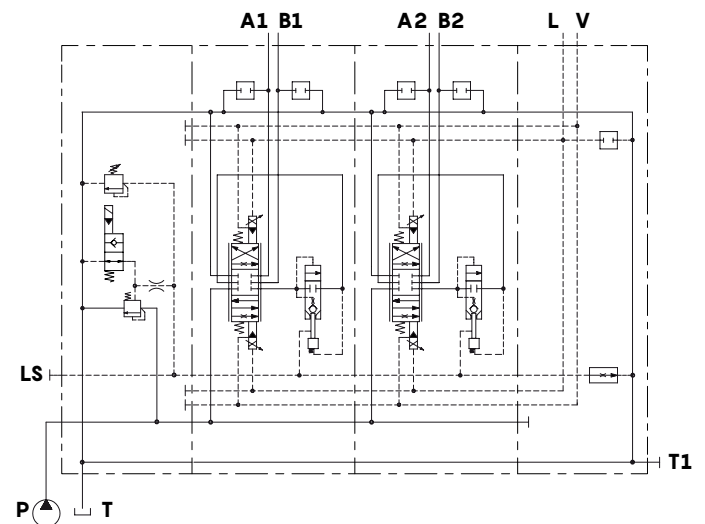


Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

Configuration example with electrohydraulic controls



Open center circuit and one-side proportional electrohydraulic control with lever, with unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement, without pressure reducing valve, external pilot and drain

Guide to configuration

Pressure peak reduction

Pressure peaks may occur in a port during normal machine operation, causing signal L.S. swings. If those pressure swings reach the inlet section or the pump compensators, they could cause an harsh and not comfortable regulation, especially if they occur with high frequency.

The DPX Series directional valves, open and closed center ones, are available with inlet sections equipped with devices for L.S. signal peak reduction.

Standard configuration

Bidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line to inlet section compensator and vice versa.

SU option

Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line (and then from users) to inlet section compensator. It's recommended for applications that need soft start.

SO options

Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from inlet section compensator to L.S. line. It's recommended for swings reduction occurred during normal operation.

High Pressure (HP) valve configuration

DPX100 Flow Sharing valves are available both for Standard and High pressure (HP) configuration.

The main difference between the two configurations is the max. reachable pressure.

In details:

DPX100

- Max. pressure on P inlet port and on A/B working ports = 300 bar - 4350 psi

DPX100HP

- Max. pressure on P inlet port = 380 bar - 5550 psi
- Max. pressure on A/B working ports = 420 bar - 6000 psi

In addition to valve entirely configurated for Standard pressure or HP, a mixed configuration - Standard/HP - is available by combining only the sections needed.

Closed center type inlet section: one single solution for Standard and HP pressures.

Open center type inlet section: separate solutions for Standard and HP pressures.

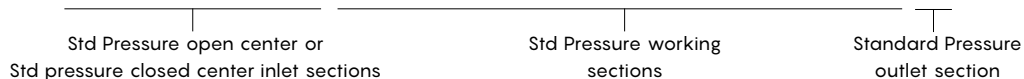
Priority inlet section: configuration available only for Standard pressure.

Working sections: separate solutions for Standard and HP pressures.

Outlet section: one single solution for Standard and HP pressures.

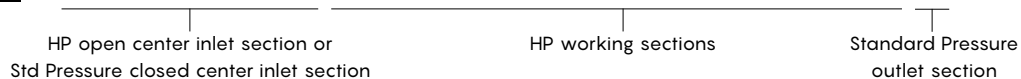
Example of entirely Standard Pressure valve configuration

DPX100/2/AM1(TGW3-175\ELN)/P-101(80\80)-8IMN.U3T/Q-101(80\80)-8IMN/RF-12VDC



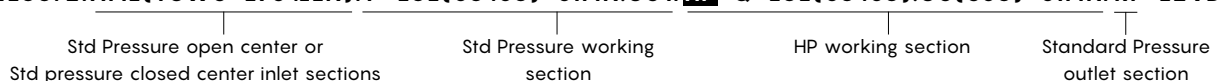
Example of entirely High Pressure (HP) valve configuration

DPX100^{HP}/2/AM1(TGW5-300\ELN)/P-101(80\80)-8IMN.U3T/Q-101(80\80)-8IMN/RF-12VDC



Example of mixed - Standard/HP - valve configuration

DPX100/2/AM1(TGW3-175\ELN)/P-101(80\80)-8IMN.U3T/^{HP}-Q-101(80\80).U3(360)-8IMN/RF-12VDC



Guide to configuration

High Flow (HF) valve configuration

It needs to flow up to 120 l/min (32 US gpm), the DPX100 valve can be configured with up to 4 HF (High Flow) working sections. In addition to an entirely for Standard flow or High Flow configuration, a mixed configuration — Standard/HF — is available by combining only the sections needed (the number of HF sections is always limited to 4).

In this case, for hydraulic requirements, the HF sections must be positioned just downstream to the inlet.

HF sections are suitable for use both in Standard Pressure and High Pressure (HP) valves.

The inlet flow rate must not be less than 140 l/min (37 US gpm).

Example of entirely High Flow (HF) valve configuration, for Standard Pressure

DPX100~~HF~~4/AM1(TGW5-300\ELN)/P-E101(120\120)-8IMNF3.U3(100)/P-E101(120\120)-8IMNF3.U3(100)/

Std Pressure open center or Std pressure closed
center inlet section, with G3/4 P port

HF working sections

P-E101(120\120)-8IMNF3.U3(100)/P-E101(120\120)-8IMNF3.U3(100)/RF-12VDC

HF working sections

Standard Pressure
outlet section

Example of entirely High Flow (HF) valve configuration, for High Pressure (HP)

DPX100~~HP~~4/AM1(TGW5-300\ELN)/~~HF~~-P-E101(120\120)-8IMNF3.U3(320)/~~HF~~-P-E101(120\120)-8IMNF3.U3(320)/

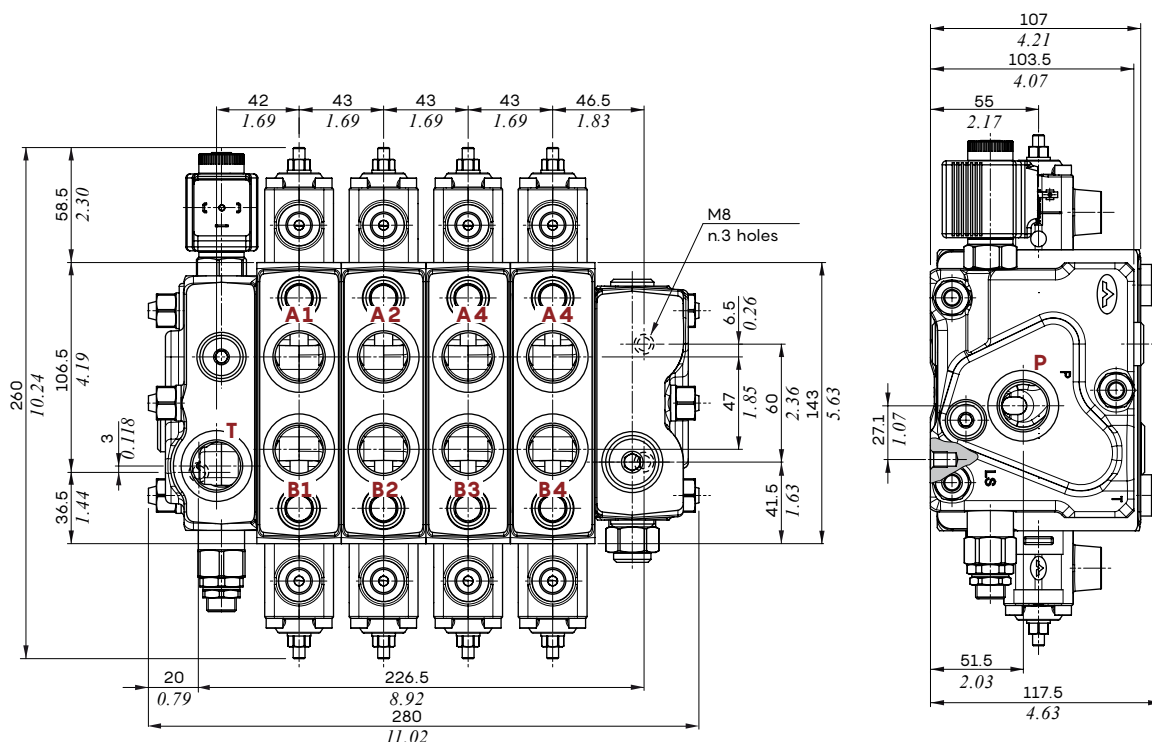
HP Pressure open center or Std pressure closed
center inlet section, with G3/4 P port

HF working sections

~~HF~~-P-E101(120\120)-8IMNF3.U3(320)/~~HF~~-P-E101(120\120)-8IMNF3.U3(320)/RF-12VDC

HF working sections

Standard Pressure
outlet section



High Flow (HF) valve configuration

Example of mixed - Standard/HF - valve configuration

DPX100/4/AM1(TGW5-300\ELN)/**HF**-P-E101(120\120)-8IMNF3.U3(100)/**HF**-P-1E01(120\120)-8IMNF3.U3(100)/

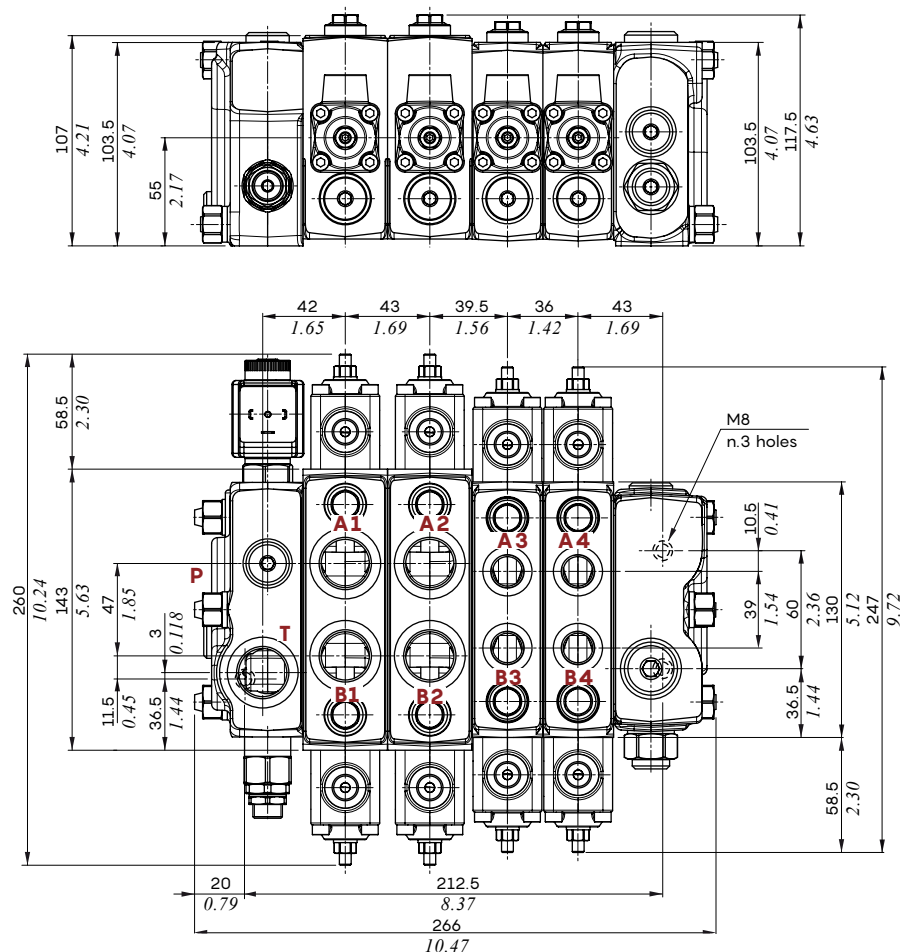
Std Pressure open center or Std pressure closed
center inlet section, with G3/4 P port

HF working sections

P-E101(80\80)-8IMNF3.U3(100)/P-E101(80\80)-8IMNF3.U3(100)/RF-BSP34(PTA1B1A2B2)38(A3B4A4B4)-12VDC

Standard setting
working sections

Standard Pressure
outlet section



Guide to configuration

Directional valve with Low Leak working sections

The DPX100 directional valve can be configured with working sections fitted with a Low Leak valve, and it can be used in all applications that require reduced leakage, such as: Tractors, Boom Mowers, Backhoe Loaders, Graders, Mini-excavators, Compact Wheel Loaders, Fork Lifts.

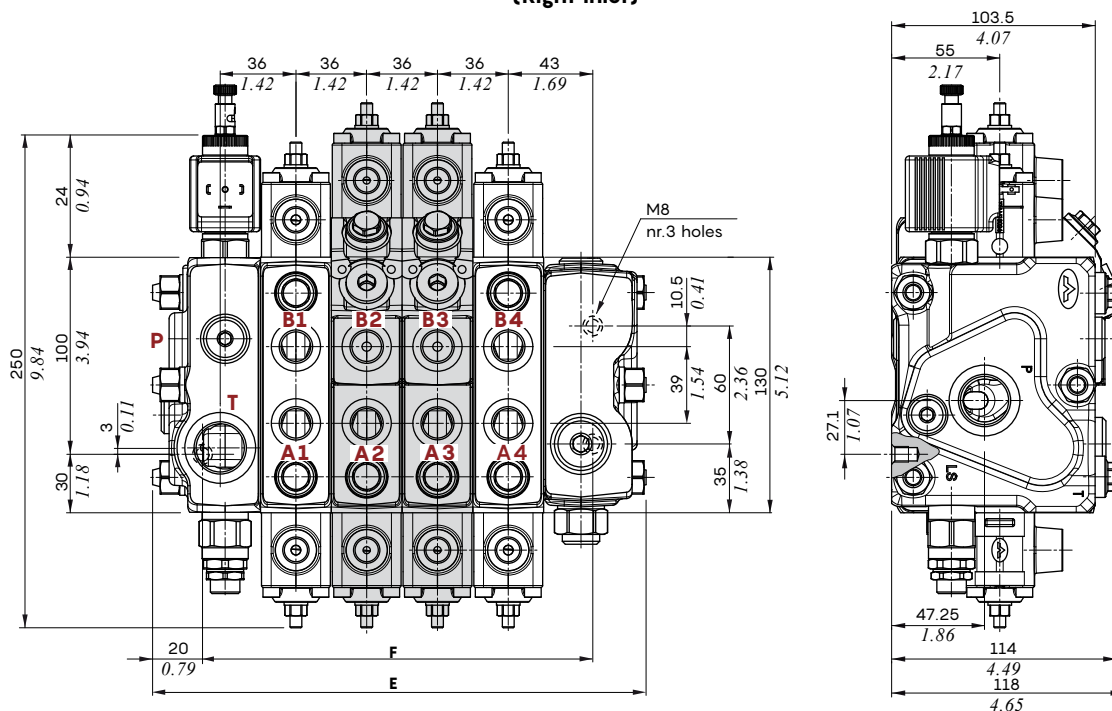
The working sections have the following features:

- Dedicated cast iron body to integrate hydraulic pilot Low Leak valves.
- Port valves arrangement.
- Capability to integrate the floating circuit with hydraulic release of the Low Leak valve.
- They are configurable with standard proportional hydraulic controls and dedicated electrohydraulic controls.
- Dedicated spools to Low Leak function.
- Compatible with inlet and outlet sections in the catalogue.

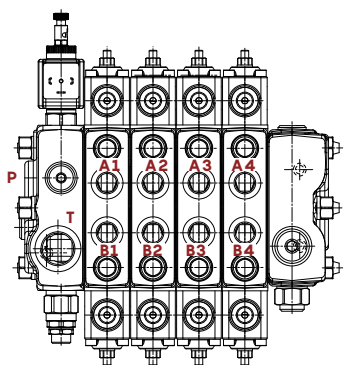
Low Leak sections can be assembled with Standard, HP or HF working sections

In a DPX100 valve with Low Leak sections, all working sections are configured as Right Inlet referred to the inlet section; the assignment of port name is the opposite type to the standard valve.

**Example of directional valve with Low Leak sections
(Right Inlet)**



**Example of standard directional valve
(Left Inlet)**



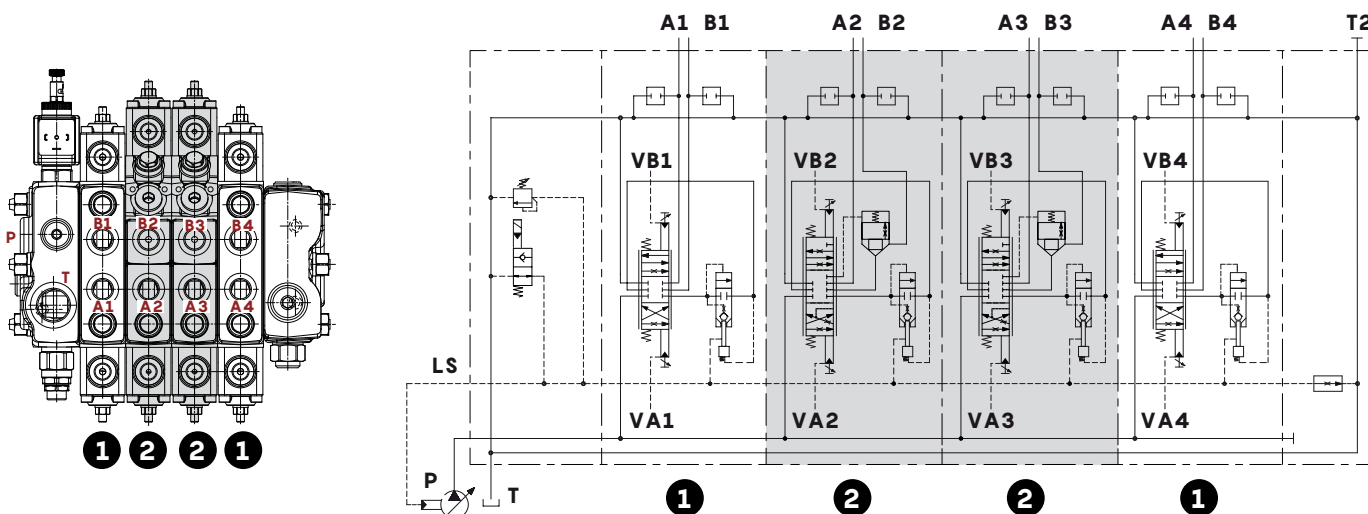
TYPE	E		F	
	mm	in	mm	in
DPX100/1	144	5.67	90.5	3.56
DPX100/2	180	7.09	126.5	4.98
DPX100/3	216	8.50	162.5	6.40
DPX100/4	252	9.92	198.5	7.81
DPX100/5	288	11.34	234.5	9.23
DPX100/6	324	12.76	270.5	10.65

TYPE	E		F	
	mm	in	mm	in
DPX100/7	360	14.17	306.5	12.07
DPX100/8	396	15.59	342.5	13.48
DPX100/9	432	17.01	378.5	14.90
DPX100/10	468	18.43	414.5	16.32
DPX100/11	504	19.84	450.5	17.74
DPX100/12	540	21.26	486.5	19.15

Directional valve with Low Leak working sections

Valve with hydraulic controls

The Low Leak working sections can be assembled in any point of the valve between the inlet section and the outlet section.



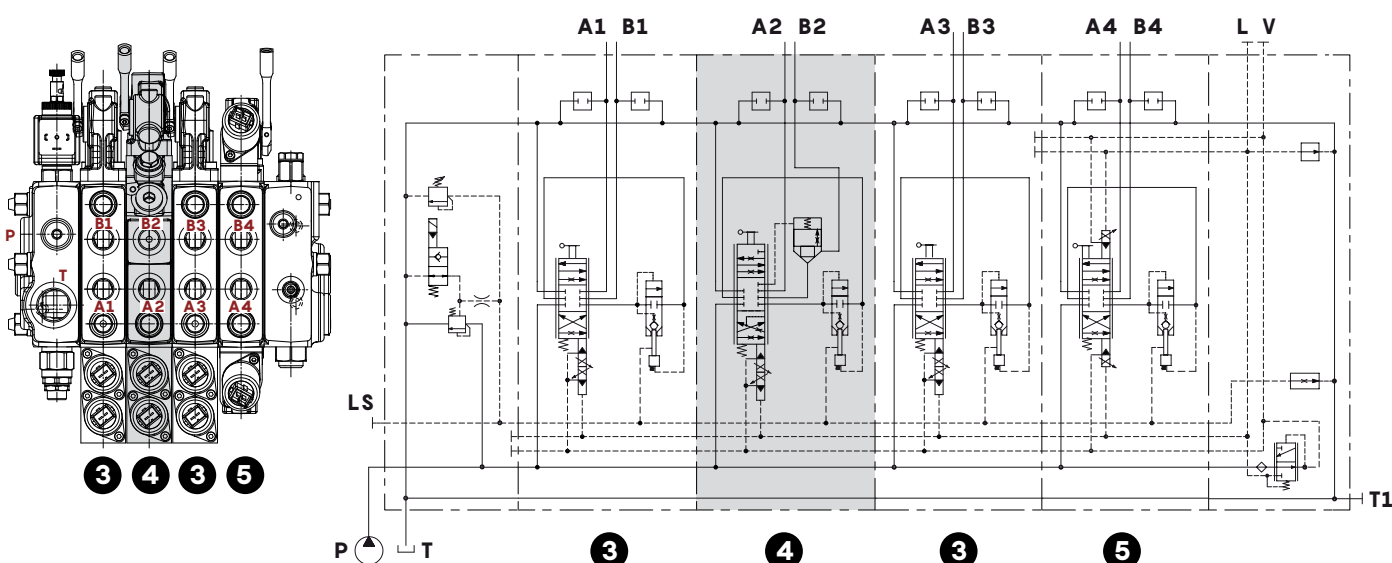
- 1: Hydraulic control working section in Right inlet configuration
- 2: Low Leak working section with hydraulic control (Right Inlet)

Valve with electrohydraulic controls

The Low Leak sections can only be configured with one-side electro-hydraulic controls.

These sections can be mounted at any point of the valve considering that any electro-hydraulic standard sections present upstream must also have one-side controls and be configured in Right Inlet version.

The downstream standard sections, always in Right Inlet version, can be configured with both one-side and two-side controls; the sections with two-side controls must be positioned just before the outlet section.



- 3: One-side electrohydraulic control working section in Right inlet configuration
- 4: Low Leak working section with one-side electrohydraulic control (Right Inlet)
- 5: Two-side electrohydraulic control working section in Right inlet configuration

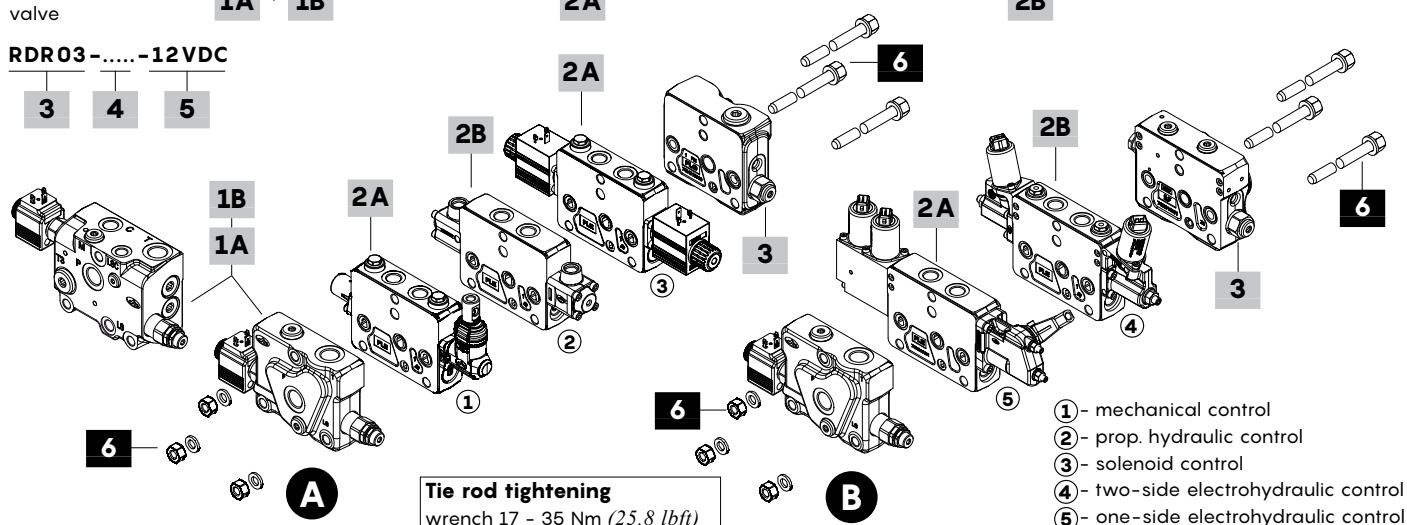
Complete section ordering codes

A Mechanical-hydraulic controls configuration:

DPX100/3/AM1(TGW3-175\ELN)/P-101(80\80)-8L.U1(100)U2(100)/HP-Q-E101(80\80)-8IMN/
 Standard Pressure valve 1A 1B 2A 2B
 P-S102(60\60)-8ES3.U3T/RF-.....-12VDC
 2A 3 4 5

B Electrohydraulic controls configuration:

DPX100/3/AM1(TGW3-175\ELN)/QZ-E101(80\80)-8EZ3LQF3/HPE-E101(80\80)-8EB3TF3.U1(100)U2(100)/
 Standard Pressure valve 1A 1B 2A 2B
 RDR03-.....-12VDC
 3 4 5



1A Std pressure inlet section *

Open Center circuit

TYPE: DPX100/AM1(TGW3-175\ELN)-12VDC

CODE: 640203033S DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS ports (LS plugged)

TYPE: DPX100/AM1(TGW3-175\ELN)-BSP34-12VDC

CODE: 640204007S DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: DPX100/AM1(SO\TGW3-175\ELN)-12VDC

CODE: 640203007S DESCRIPTION: As first one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX100/AM1(SU\TGW3-175\ELN)-12VDC

CODE: 640201090S DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX100/APF4\TGW3-175VP-D(1.2)-SB10-Q40

CODE: 640203302S DESCRIPTION: Designed for steering, compensator, priority and pressure relief valves, with P-T-T3-LS-M-C-LSC ports (T-M-LS plugged). Needs special tie rods

TYPE: DPX100/APF4\TGW3-175VP-D(1.2)-SB10-Q40-BSP34

CODE: 640203303S DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread

Closed Center circuit

TYPE: DPX100/AN1(TGW3-175\ELN)-12VDC

CODE: 640203030S DESCRIPTION: Without compensator, with press. relief valve and unloader valve, with P-T-LS ports

TYPE: DPX100/AN1(TGW3-175\ELN)-BSP34-12VDC

CODE: 640204008S DESCRIPTION: As previous one with G3/4 P and T ports

Not available for High Pressure valve configuration

TYPE: DPX100/AN1(SO\TGW3-175\ELN)-12VDC

CODE: 640203009S DESCRIPTION: As first one (Closed Center) with non-return flow limiter from inlet section to working section and by-pass valve

1A Std pressure inlet section *

TYPE: DPX100/AN1(SU\TGW3-175\ELN)-12VDC

CODE: 640203031S DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX100/APFS4\TGW3-175\VR5-VP-D(1.2)-SB10-Q40\SB25-LSF(NOFC)\ESO22N-12VDC

CODE: 640203300S DESCRIPTION: Designed for steering, with flushing valve (stand-by 25 bar - 360 psi), priority, shut-off and pressure relief valves, P-T-T3-LS-M-C-LSC ports (T3-M plugged). Needs special tie rods. Not available for High Pressure valve configuration

TYPE: DPX100/APFS4\TGW4-270\VR5-VP-D(1.2)-SB10-Q40\SB25-LSF(NOFC)\ESO22N4-BSP34(PT)12(C)14(LSLSC)-12VDC

CODE: 640203304S DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread. Not available for High Pressure valve config.

1B High Pressure inlet section *

Open Center circuit

TYPE: DPX100HP/AM1(TGW5-350\ELN)-12VDC

CODE: 640203036S DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS ports (LS plugged)

TYPE: DPX100HP/AM1(TGW5-350\ELN)-BSP34-12VDC

CODE: 640204011S DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: DPX100HP/AM1(SO\TGW5-350\ELN)-12VDC

CODE: 640203037S DESCRIPTION: As first one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX100HP/AM1(SU\TGW5-350\ELN)-12VDC

CODE: 640203038S DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections

Complete section ordering codes

2A Std pressure working section *

Mechanical controlTYPE: **DPX100/Q-101(80\80)-8L**

CODE: 640203300S

DESCRIPTION: Lever control without port valve arrangement

TYPE: **DPX100/P-101(80\80)-8L.U3T**

CODE: 640101014S

DESCRIPTION: As previous one with port valve arrangement

Proportional hydraulic controlTYPE: **DPX100/Q-E101(80\80)-8IMN**

CODE: 640151006S

DESCRIPTION: Without port valve arrangement

TYPE: **DPX100/P-E101(80\80)-8IMN.U3(100)**

CODE: 640101015S

DESCRIPTION: With antishock port valves

On/off solenoid controlTYPE: **DPX100/Q-S102(60\60)-8ES3-12VDC**

CODE: 640151007S

DESCRIPTION: Without port valve arrangement

TYPE: **DPX100/P-S102(60\60)-8ES3.U3(100)-12VDC**

CODE: 640101022S

DESCRIPTION: With antishock port valves

Two-side proportional electrohydraulic controlTYPE: **DPX100/QE-E101(80\80)-8EB3TF3-12VDC**

CODE: 640101016S

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX100/PE-E101(80\80)-8EB3TF3.U3T-12VDC**

CODE: 640101017S

DESCRIPTION: As previous one with port valves arrangement

TYPE: **DPX100/PE-E101(80\80)-8EB3TF3.U3(100)-12VDC**

CODE: 640101018S

DESCRIPTION: As previous one with antishock port valves

One-side proportional electrohydraulic controlTYPE: **DPX100/QZ-E101(80\80)-8EZ3LQF3-12VDC**

CODE: 640101019S

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX100/PZ-E101(80\80)-8EZ3LQF3.U3T-12VDC**

CODE: 640101020S

DESCRIPTION: As previous one with port valve arrangement

TYPE: **DPX100/PZ-E101(80\80)-8EZ3LQF3.U3(100)-12VDC**

CODE: 640101021S

DESCRIPTION: As previous one with antishock port valves

5 Voltage

Specify the voltage of electric devices.

6 Assembling kit

CODE	DESCRIPTION	CODE	DESCRIPTION
Standard tie rods: for M and N type inlet sections			
5TIR110145	For 1 section valve	5TIR110359	For 7 section valve
5TIR110179	For 2 section valve	5TIR110397	For 8 section valve
5TIR110215	For 3 section valve	5TIR110431	For 9 section valve
5TIR110252	For 4 section valve	5TIR110467	For 10 section valve
5TIR110289	For 5 section valve	5TIR110503	For 11 section valve
5TIR110323	For 6 section valve	5TIR110541	For 12 section valve
Special tie rods: for PFS type inlet section			
5TIR110163	For 1 section valve	5TIR110382	For 7 section valve
5TIR110200	For 2 section valve	5TIR110417	For 8 section valve
5TIR110238	For 3 section valve	5TIR110454	For 9 section valve
5TIR110273	For 4 section valve	5TIR110487	For 10 section valve
5TIR110307	For 5 section valve	5TIR110526	For 11 section valve
5TIR110344	For 6 section valve	5TIR110561	For 12 section valve

NOTE (*): Codes are referred to **BSP** thread.

2B High Pressure working section *

Mechanical controlTYPE: **DPX100HP/Q-101(80\80)-8L**

CODE: 640113009S

DESCRIPTION: Lever control without port valve arrangement

TYPE: **DPX100HP/P-101(80\80)-8L.U3T**

CODE: 640103011S

DESCRIPTION: As previous one with port valve arrangement

Proportional hydraulic controlTYPE: **DPX100HP/Q-E101(80\80)-8IMN-FPM**

CODE: 640113021V

DESCRIPTION: Without port valve arrang.

TYPE: **DPX100HP/P-E101(80\80)-8IMN.U3(320)**

CODE: 640103030S

DESCRIPTION: With antishock port valves

On-off solenoid controlTYPE: **DPX100HP/Q-S102(60\60)-8ES3-12VDC**

CODE: 640113022S

DESCRIPTION: Without port valve arrang.

TYPE: **DPX100HP/P-S102(60\60)-8ES3.U3(320)-12VDC**

CODE: 640103031S

DESCRIPTION: With antishock port valves

Two-side proportional electrohydraulic controlTYPE: **DPX100HP/QE-E101(80\80)-8EB3TF3-12VDC**

CODE: 640113023SV

DESCRIPTION: With stroke limiter, without port valve arrangement

TYPE: **DPX100HP/PE-E101(80\80)-8EB3TF3.U3T-12VDC**

CODE: 640103037S

DESCRIPTION: As previous one with port valve arrangement

TYPE: **DPX100HP/PE-E101(80\80)-8EB3TF3.U3(320)-12VDC**

CODE: 640103032S

DESCRIPTION: As previous one with antishock port valves

One-side proportional electrohydraulic controlTYPE: **DPX100HP/QZ-E101(80\80)-8EZ3LQF3-12VDC**

CODE: 640113024S

DESCRIPTION: With stroke limiter, without port valve arrangement

TYPE: **DPX100HP/PZ-E101(80\80)-8EZ3LQF3.U3T-12VDC**

CODE: 640103033S

DESCRIPTION: As previous one with port valve arrangement

TYPE: **DPX100HP/PZ-E101(80\80)-8EZ3LQF3.U3(320)-12VDC**

CODE: 640103034S

DESCRIPTION: As previous one with port valve arrangement

3 Outlet section *

Outlet section is the same type for standard and High Pressure valve

For mechanical, proportional hydraulic or solenoid configurationTYPE: **DPX100/RF**

CODE: 640303003S

DESCRIPTION: With bleed valve and upper T2 port (plugged)

TYPE: **DPX100/RF-BSP34**

CODE: 640304003S

DESCRIPTION: As previous one with G3/4 T2 port (plugged)

TYPE: **DPX100/RF(04)**

CODE: 640303011S

DESCRIPTION: Bleed valve, upper T2, side P1-T1-LS1-M1 ports (plugged)

TYPE: **DPX100/RF(04)-BSP34**

CODE: 640304011S

DESCRIPTION: As previous one with G3/4 P1,T1,T2 ports

For electrohydraulic or mixed configurationTYPE: **DPX100/RDN-NOTAP(VL)**

CODE: 640303002S

DESCRIPTION: Without pressure reducing valve, external V pilot and L

drain ports, with Bleed valve and side T1 port (plugged)

TYPE: **DPX100/RDN-NOTAP(VL)-BSP34**

CODE: 640304001S

DESCRIPTION: As previous one with G3/4 T1 port

TYPE: **DPX100/RDR**

CODE: 640303006S

DESCRIPTION: With pressure reducing valve and Bleed valve, internal

pilot and drain (V-L plugged ports), side T1 port (plugged)

TYPE: **DPX100/RDR(03)**

CODE: 640303007S

DESCRIPTION: With pressure reducing valve and Bleed valve, internal V

pilot and L drain ports (plugged), side T1-P1-LS1 ports (plugged)

TYPE: **DPX100/RDR(03)-BSP34**

CODE: 640304005S

DESCRIPTION: As previous one with G3/4 P1 and T1 ports

Note: for sections with different port arrangement please contact Sales Dpt.

4 Valve threading

Only specify if it is different from **BSP** standard (see page 7).

Inlet section part ordering codes

Valve setting (bar)

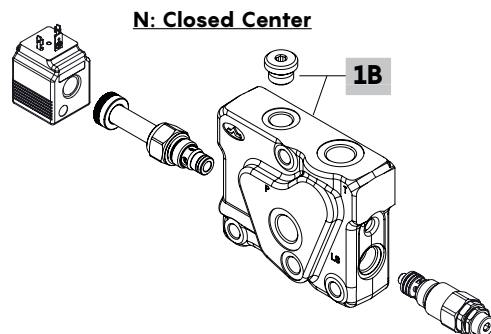
DPX100 / A M1 (TGW3 - 175 \ ELN) - - 12VDC

1A 2 3 4 5

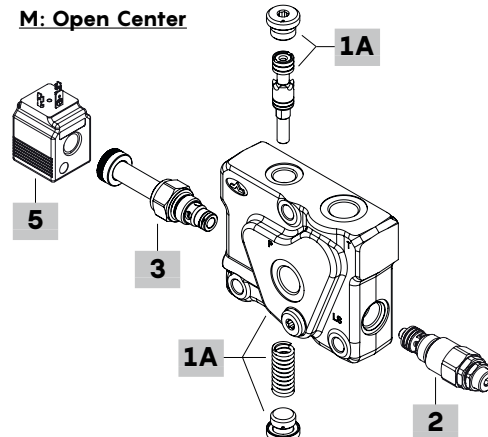
1B

DPX100:
Standard Pressure section

DPX100HP:
High Pressure section



M: Open Center



1A Std pressure inlet section kit * page 60

Open Center circuit

TYPE: **DPX100/AM1/EL** CODE: YFIA104310S
DESCRIPTION: With compensator, P-T-LS ports (LS plugged), arranged for unloader valve

TYPE: **DPX100/AM1-BSP34/EL** CODE: YFIA104406S
DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: **DPX100/AM1(SU)/EL** CODE: YFIA104311S
DESCRIPTION: As first one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100/AM1(SO)/EL** CODE: YFIA104312S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

TYPE: **DPX100/AN1/EL** CODE: YFIA104313S
DESCRIPTION: Without compensator, with P-T-LS ports, arranged for unloader valve

TYPE: **DPX100/AN1-BSP34/EL** CODE: YFIA104401S
DESCRIPTION: As previous one with G3/4 P and T ports

Not available for High Pressure configuration

TYPE: **DPX100/AN1(SU)/EL** CODE: YFIA104314S
DESCRIPTION: As first one (Closed Center) with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100/AN1(SO)/EL** CODE: YFIA104315S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

2 Main pressure relief valve page 64

Valves standard setting is referred to 5 l/min (1.3 US gpm) flow.

TYPE	CODE	DESCRIPTION
(TGW2-80)	OMC09002000	Range 10-120 bar (145-1750 psi) std setting 80 bar (1160 psi)
(TGW3-175)	OMC09002001	Range 40-220 bar (580-3200 psi) std setting 175 bar (2550 psi)
(TGW4-250)	OMC09002002	Range 200-350 bar (2900-5100 psi) std setting 250 bar (3600 psi)
(TGW5-300)	OMC09002003	Range 290-385 bar (4200-5600 psi) std setting 300 bar (4350 psi)
SV	XTAP524340D	Relief valve blanking plug

1B High pressure inlet section kit * page 60

Open Center circuit

TYPE: **DPX100HP/AM1/EL** CODE: YFIA104316S
DESCRIPTION: With compensator, P-T-LS ports (LS plugged) arranged for unloader valve

TYPE: **DPX100HP/AM1-BSP34/EL** CODE: YFIA104402S
DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: **DPX100HP/AM1(SU)/EL** CODE: YFIA104317S
DESCRIPTION: As first one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100HP/AM1(SO)/EL** CODE: YFIA104318S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections

3 Solenoid operated unloading valve page 64

TYPE	CODE	DESCRIPTION
ELN	0EF08002000	Without emergency override
ELV	0EF08002003	With screw type emergency override
ELP	0EF08002002	With push-button emergency override
ELT	0EF08002004	With "twist & push" emergency override
LT	XTAP510320	Unloading valve blanking plug

4 Section threading

Only specify if it is different from **BSP** standard (see page 7)

5 Coil

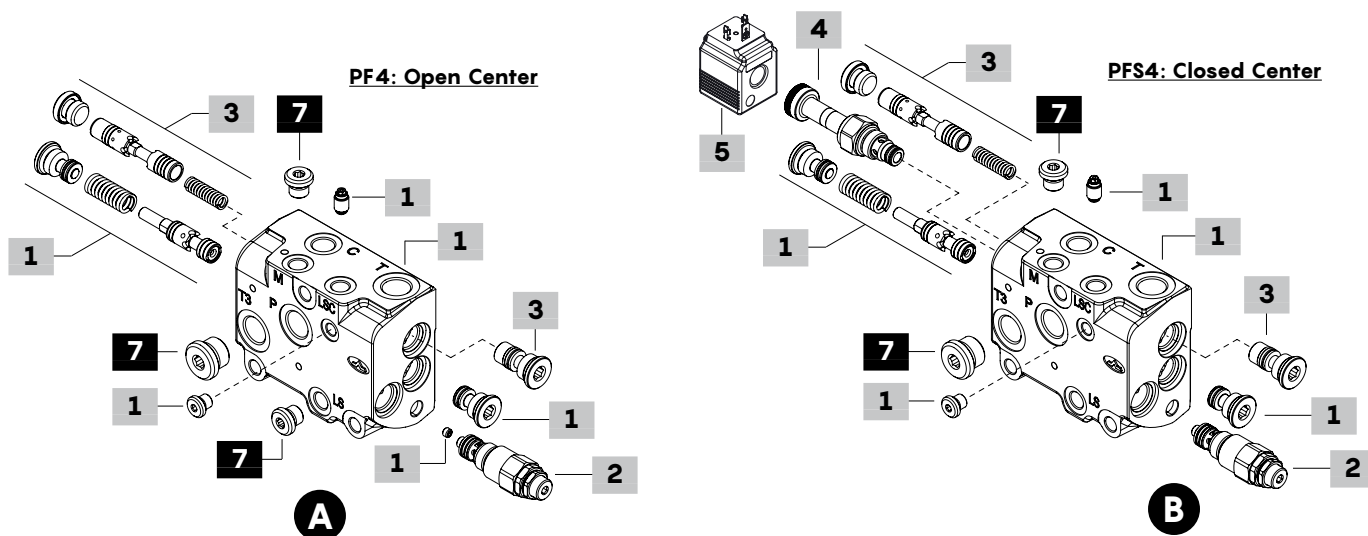
TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	12VDC BER type coil, ISO4400 connector

For complete available coils list see page 160.

NOTE (*): Codes are referred to **BSP** thread.

Inlet section part ordering codes

		Valve setting (bar)	Priority valve stand-by (bar)	Steering max. flow	Compensator stand-by (bar)		
A	DPX100 / APF4 \ TGW3-175 \ VR5 - VP-D(1.2) - SB10 - Q40 \ SB14 -	1	2	1	3	1	6
DPX100: Standard Pressure section							
B	DPX100 / APFS4 \ TGW3-175 \ VR5 - VP-D(1.2)-SB10-Q40 \ SB25-LSF(NOFC) \ ESO22N - - 12VDC	1	2	1	3	1	4 6 5

**1 Inlet section kit *** page 62

Following sections are suitable only for Standard Pressure valve

Open Center circuit

TYPE: **DPX100/APF4** CODE: YFIA104472S

DESCRIPTION: With compensator, P-T-T3-LS-M-C-LSC ports

TYPE: **DPX100/APF4-BSP34** CODE: YFIA104471S

DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread

Closed Center circuit

TYPE: **DPX100/APFS4** CODE: YFIA104473S

DESCRIPTION: With flushing valve (stand-by 25 bar - 360 psi), shut-off valve arrangement and P-T-T3-LS-M-C-LSC ports

TYPE: **DPX100/APFS4-BSP34** CODE: YFIA104470S

DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread

TYPE: **DPX100/APS4** CODE: YFIA104474S

DESCRIPTION: Without compensator (seat plugged), shut-off valve arrangement and P-T-T3-LS-M-C-LSC ports

2 Main pressure relief valve page 64

See previous page

3 Priority valve kit page 65

TYPE CODE DESCRIPTION

Regulated flow = 40 l/min (10.5 US gpm)

D(1.2)-SB10-Q40-FPM 5CAS314058AV Stand-by (margin pressure) 10 bar (145 psi)

D(1.2)-SB07-Q40-FPM 5CAS314058BV Stand-by (margin pressure) 7 bar (100 psi)

4 Solenoid operated shut-off valve page 65

TYPE	CODE	DESCRIPTION
ESO22N	0EC08002031	Without emergency override
ESO22P	0EC08002033	With push-button emergency override
ESO22V	0EC08002034	With screw type emergency override
ESO22T	0EC08002035	With "twist & push" emergency override
EST	XTAP510320	Valve blanking plug

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	12VDC BER type coil, ISO4400 connector

For complete available coils list see page 160.

6 Section threading

Only specify if it is different from **BSP** standard (see page 7)

8 Plugs *

CODE	DESCRIPTION
3XTAP719150	G1/4 plug, nr.1 for PFS section, nr.2 for PF section
3XTAP727180	G1/2 plug, nr.1
3XTAP732200	G3/4 plug, nr.1 (only for BSP34 inlet sections)

NOTE (*): Codes are referred to **BSP** thread.

Dimensions and hydraulic circuit

Type M1

Technical drawing of a Type M1 solenoid valve, showing three views: front, side, and top. The drawing includes dimensions in millimeters (mm) and inches (in).

Front View (Top):

- Overall height: 108.5 mm (4.27 in)
- Mounting flange height: 30.5 mm (1.20 in)
- Body height: 103.5 mm (4.07 in)
- Port diameter: M8
- Label: X

Side View (Middle):

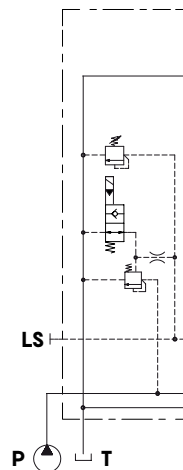
- Overall width: 129.5 mm (5.10 in)
- Mounting flange width: 30.5 mm (1.20 in)
- Body width: 41.5 mm (1.63 in)
- Port diameter: M8
- Label: X

Top View (Bottom):

- Overall length: 233 mm (9.17 in)
- Mounting flange length: 50.5 mm (1.99 in)
- Body length: 183 mm (7.21 in)
- Port diameter: M8
- Label: X

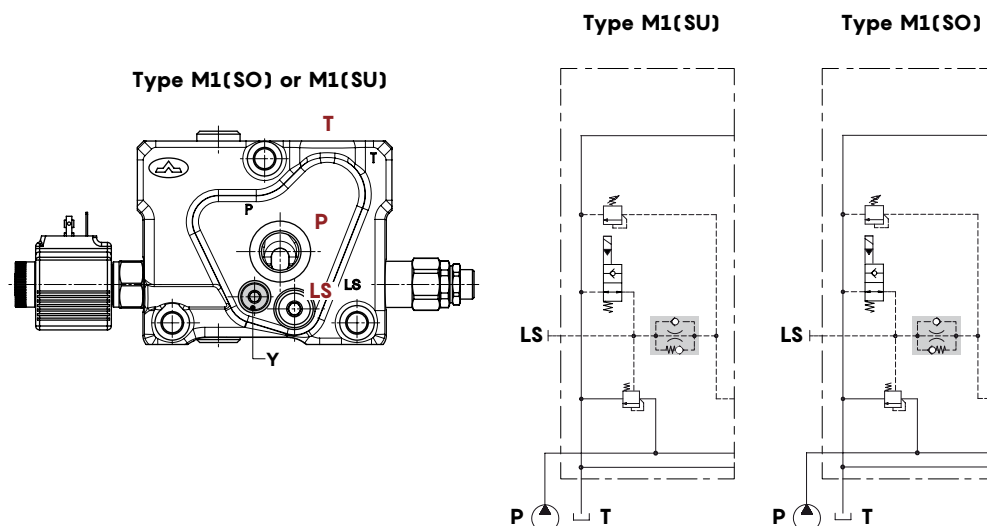
Internal Components and Ports:

- Ports: P (Pressure), T (Tank/Return), LS (Lubrication/Suction)
- Internal dimensions: 19.75 mm (0.78 in), 29.75 mm (1.17 in), 8.5 mm (0.33 in), 13 mm (0.51 in), 18.1 mm (0.71 in)



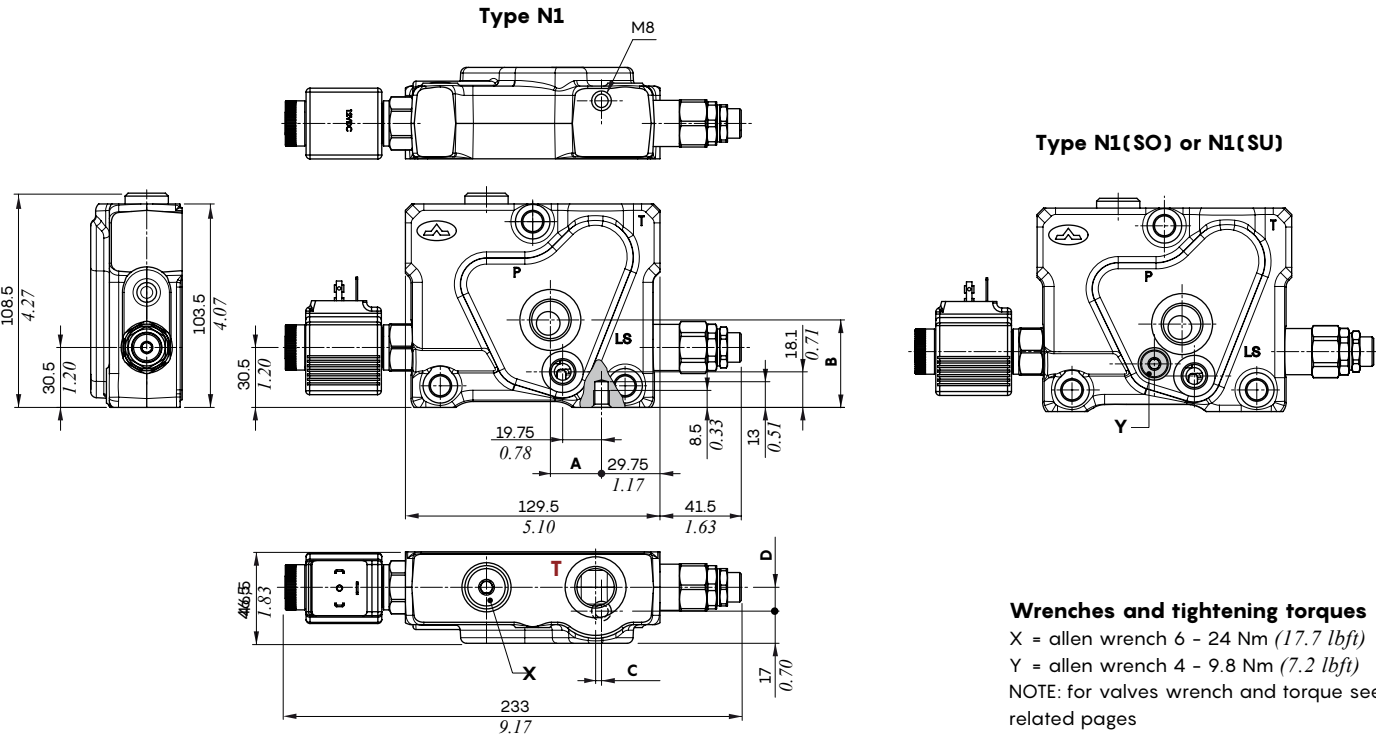
X = allen wrench 6 - 24 Nm (17.7 lbft)
Y = allen wrench 4 - 9.8 Nm (7.2 lbft)
NOTE: for valves wrench and torque see related pages

INLET SECTION TYPE		P inlet port				T outlet port			
		A		B		C		D	
		mm	in	mm	in	mm	in	mm	in
Standard pressure	Standard thread	27.1	1.07	47.25	1.86	3	0.118	11.5	0.45
High pressure (HP)	Standard thread	27.1	1.07	51.5	2.03	3	0.118	11.5	0.45
	G3/4 thread	27.1	1.07	51.5	2.03	3	0.118	9	0.35

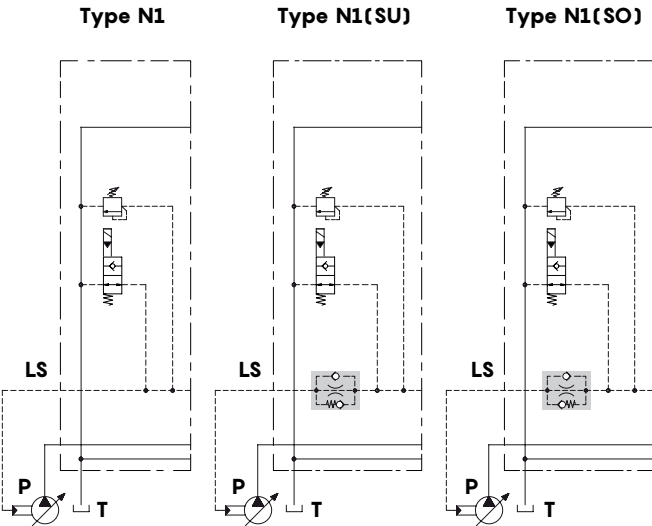


Dimensions and hydraulic circuit

Example of N Closed Center section



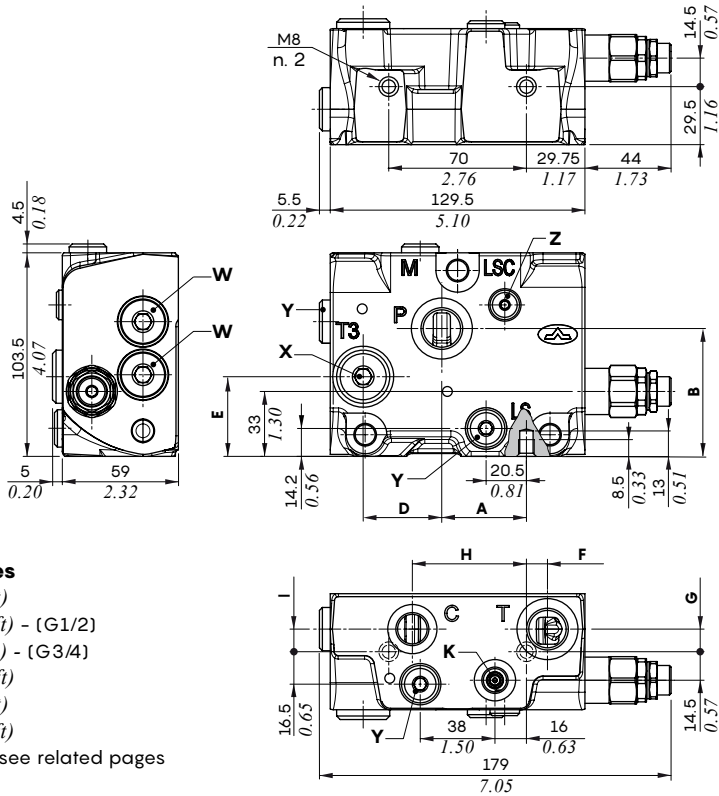
INLET SECTION TYPE	P inlet port				T outlet port			
	A	B	C	D	A	B	C	D
	mm	in	mm	in	mm	in	mm	in
Standard thread	26	1.02	44.5	1.75	3	0.118	11.5	0.45
G 3/4 thread	27.1	1.07	47.25	1.86	3	0.118	9	0.35



Inlet section

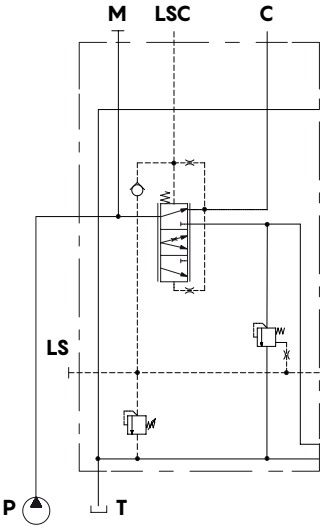
Dimensions and hydraulic circuit

PF4 Open Center section, with priority valve



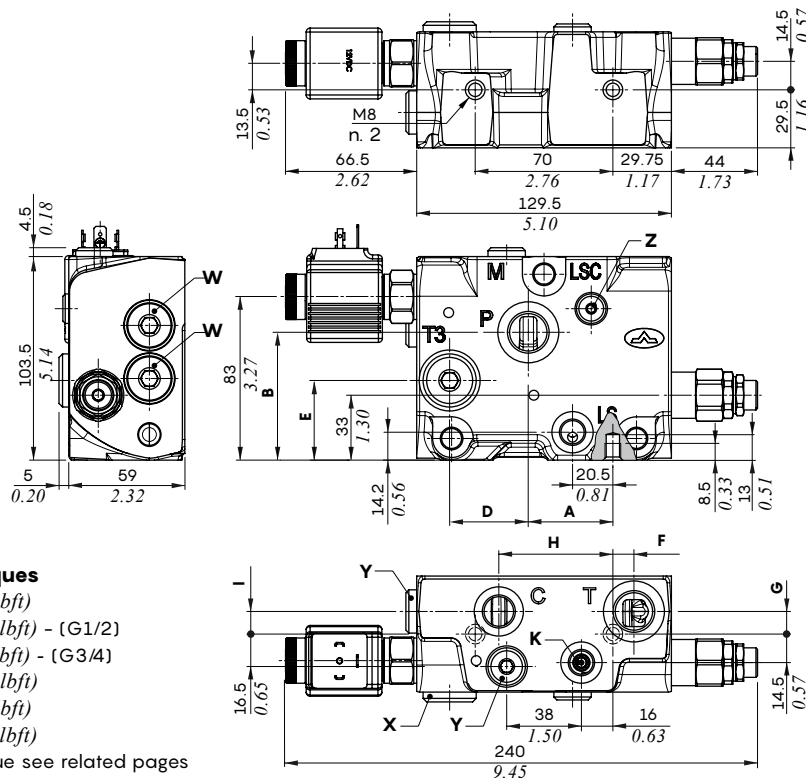
Wrenches and tightening torques
K = allen wrench 5 - 9.8 Nm (7.2 lbft)
X = allen wrench 8 - 24 Nm (17.7 lbft) - (G1/2)
allen wrench 12 - 42 Nm (31 lbft) - (G3/4)
Y = allen wrench 6 - 24 Nm (17.7 lbft)
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)
W= allen wrench 8 - 24 Nm (17.7 lbft)
NOTE: for valves wrench and torque see related pages

Port threading	P inlet				T3 outlet				T outlet				C controlled			
	A		B		D		E		F		G		H		I	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
P,T=G1/2 / C=G3/8	43	1.69	65	2.56	40	1.57	40.5	1.59	10.7	0.42	11.5	0.45	58	2.28	11.5	0.45
P,T=G3/4 / C=G1/2	43	1.69	63	2.48	38	1.50	41	1.61	9.5	0.37	9	0.35	58	2.28	11.5	0.45



Dimensions and hydraulic circuit

PFS4 Closed Center section, with priority valve and shut-off valve arrangement



Wrenches and tightening torques

K = allen wrench 5 - 9.8 Nm (7.2 lbft)

X = allen wrench 8 - 24 Nm (17.7 lbft) - (G1/2)
allen wrench 12 - 42 Nm (31 lbft) - (G3/4)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

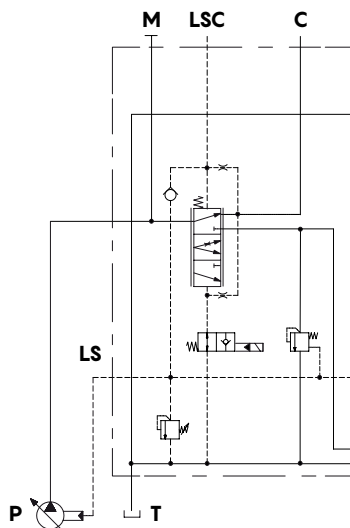
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

W = allen wrench 8 - 24 Nm (17.7 lbft)

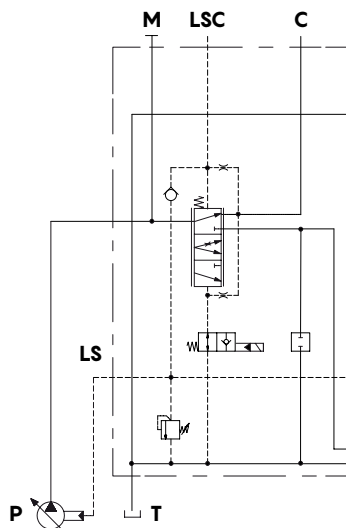
NOTE: for valves wrench and torque see related pages

Port threading	P inlet				T3 outlet				T outlet				C controlled			
	A	B	D	E	F	G	H	I	A	B	D	E	F	G	H	I
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
P,T=G1/2 / C=G3/8	43	1.69	65	2.56	40	1.57	40.5	1.59	10.7	0.42	11.5	0.45	58	2.28	11.5	0.45
P,T=G3/4 / C=G1/2	43	1.69	63	2.48	38	1.50	41	1.61	9.5	0.37	9	0.35	58	2.28	11.5	0.45

Type PFS4



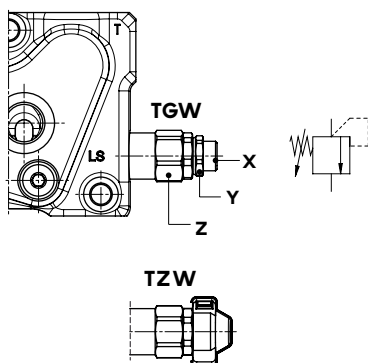
Type PS4



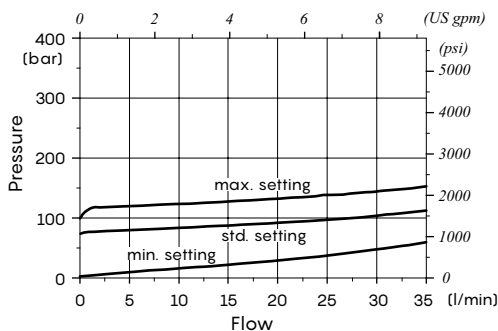
Inlet section

Main pressure relief valve

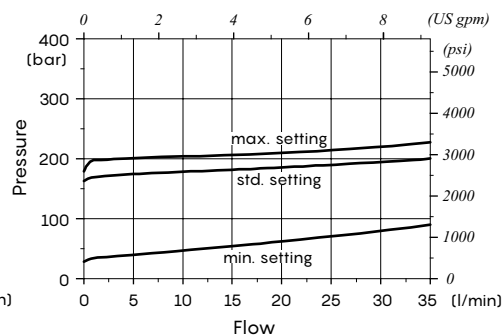
Setting types



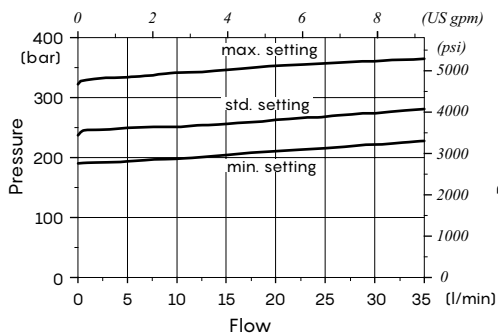
Setting range: type TGW2



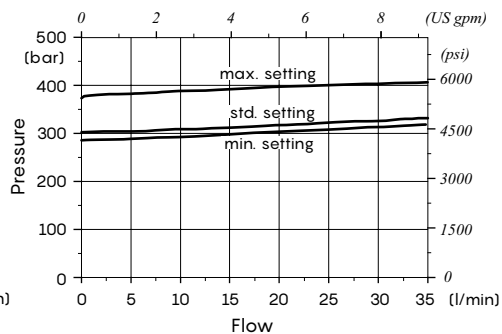
Setting range: type TGW3



Setting range: type TGW4



Setting range: type TGW5



Legenda

TGW: free setting

TZW: valve set and locked

(cap code 4COP126301, n.2 pcs)

RAL3003 pigmented

Wrenches and tightening torques

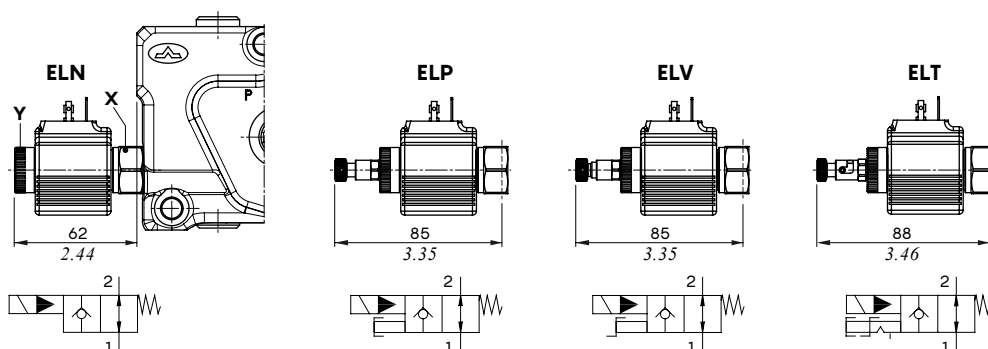
X = allen wrench 5

Y = wrench 19 - 20 Nm (14.7 lbft)

Z = wrench 24 - 42 Nm (31 lbft)

Solenoid operated unloading valve

Manual emergency types



Legenda

ELN: without emergency

ELP: push button emergency override

ELV: screw emergency override

ELT: "push&twist" emergency override

Wrenches and tightening torques

X = wrench 24 - 30 Nm (22 lbft)

Y = manual tightening

Features

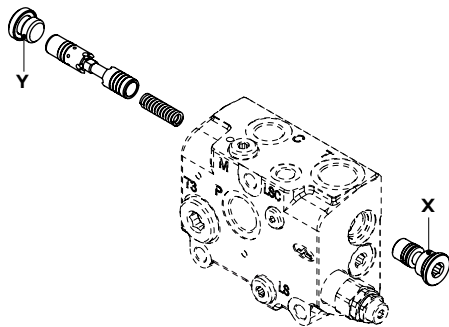
Max. flow.....: 40 l/min (10.6 US gpm)

Max. pressure.....: 380 bar (5500 psi)

Internal leakage.....: 0.25 cm³/min @ 210 bar
(0.015 in³/min @ 3050 psi)

For coil features and options see **BER** type coil at page 160.

Priority valve kit



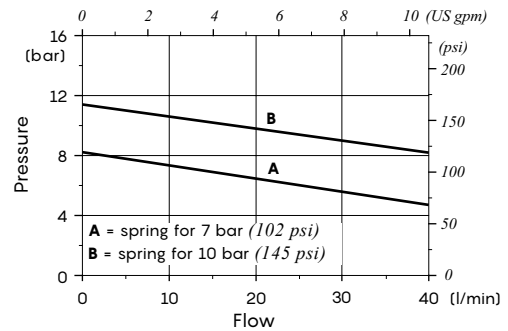
Wrenches and tightening torques

X = allen wrench 8 - 24 Nm (17.7 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

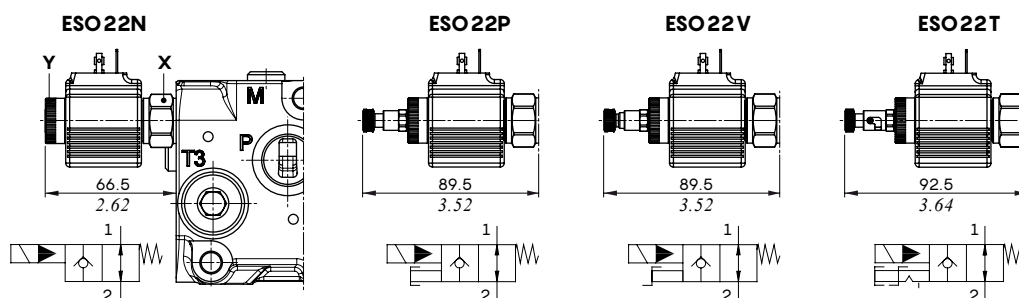
Stand-by (margin pressure) vs. regulated flow

Regulated flow = 40 l/min (10.6 US gpm)



Shut-off valve

Manual emergency types



Legenda

ESO22N: without emergency

ESO22P: push button emergency override

ESO22V: screw emergency override

ESO22T: "push&twist" emergency override

Wrenches and tightening torques

X = wrench 24 - 30 Nm (22 lbft)

Y = manual tightening

Features

Max. flow.....: 40 l/min (10.6 US gpm)

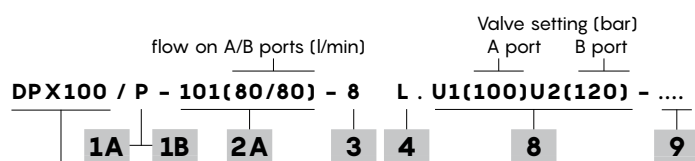
Max. pressure: 380 bar (5500 psi)

Internal leakage: 0.25 cm³/min @ 210 bar
(0.015 in³/min @ 3050 psi)

For coil features and options see **BER** type coil at page 160.

Working section part ordering codes (mechanical, hydraulic, solenoid)

A Mechanical control configuration:



DPX100: Pressure Standard section
DPX100HP: High Pressure section

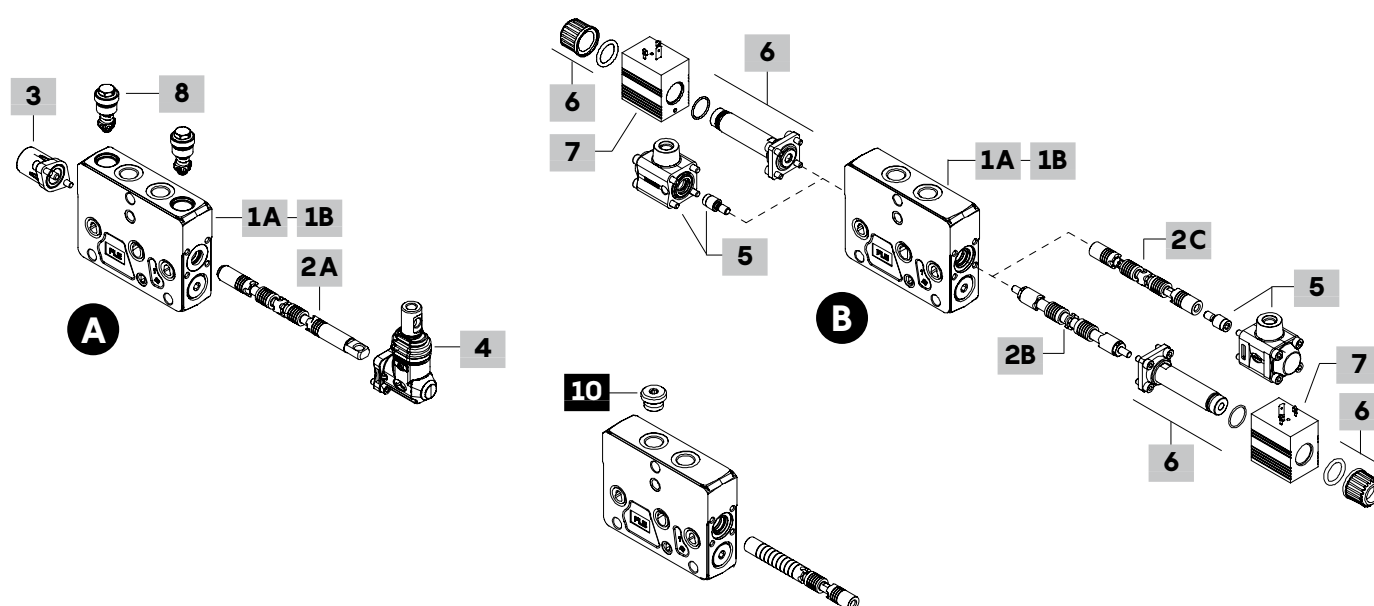
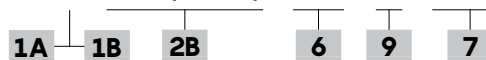
B Prop. hydraulic control configuration:

DPX100 / Q - E101(80/80) - 8IMN -



B Solenoid control configuration:

DPX100 / Q - S102(60/60) - 8ES3 - - 12VDC



1A Std Pressure working section kit * page 72

For mechanical control

TYPE: DPX100/Q-FPM CODE: 5EL1043010V

DESCRIPTION: Without port valve arrangement

TYPE: DPX100/Q-BSP12-FPM CODE: 5EL1044010V

DESCRIPTION: As previous one with G1/2 ports

TYPE: DPX100/P-FPM CODE: 5EL1043000V

DESCRIPTION: With port valve arrangement

TYPE: DPX100/P-BSP12-FPM CODE: 5EL1044000V

DESCRIPTION: As previous one with G1/2 ports

For proportional hydraulic and solenoid control

TYPE: DPX100/Q-IM-FPM CODE: 5EL1043010AV

DESCRIPTION: Without port valve arrangement

TYPE: DPX100/Q-IM-BSP12-FPM CODE: 5EL1044010AV

DESCRIPTION: As previous one with G1/2 ports

TYPE: DPX100/P-IM-FPM CODE: 5EL1043000AV

DESCRIPTION: With port valve arrangement

TYPE: DPX100/P-IM-BSP12-FPM CODE: 5EL1044000AV

DESCRIPTION: As previous one with G1/2 ports

1B High Pressure working section kit * page 72

For mechanical control

TYPE: DPX100HP/Q-FPM CODE: 5EL1043011V

DESCRIPTION: Without port valve arrangement

TYPE: DPX100HP/Q-BSP12-FPM CODE: 5EL1044011V

DESCRIPTION: As previous one with G1/2 ports

TYPE: DPX100HP/P-FPM CODE: 5EL1043004V

DESCRIPTION: With port valve arrangement

TYPE: DPX100HP/P-BSP12-FPM CODE: 5EL1044008V

DESCRIPTION: As previous one with G1/2 ports

For proportional hydraulic and solenoid control

TYPE: DPX100HP/Q-IM-FPM CODE: 5EL1043010BV

DESCRIPTION: Without port valve arrangement

TYPE: DPX100HP/Q-IM-BSP12-FPM CODE: 5EL1044010EV

DESCRIPTION: As previous one with G1/2 ports

TYPE: DPX100HP/P-IM-FPM CODE: 5EL1043000BV

DESCRIPTION: With port valve arrangement

TYPE: DPX100HP/P-IM-BSP12-FPM CODE: 5EL1044007AV

DESCRIPTION: As previous one with G1/2 ports

NOTE (*): Codes are referred to BSP thread.

Working section part ordering codes (mechanical, hydraulic, solenoid)

2A Spool for mechanical control page 73

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position

101(80)	3CU7110101	80 l/min (21 US gpm) flow
109(70)	3CU7110109	70 l/min (18.5 US gpm) flow
102(60)	3CU7110102	60 l/min (16 US gpm) flow
112(50)	3CU7110003	50 l/min (13.2 US gpm) flow
103(40)	3CU7110103	40 l/min (10.5 US gpm) flow
111(30)	3CU7110002	30 l/min (7.9 US gpm) flow
104(20)	3CU7110104	20 l/min (5.3 US gpm) flow
113(10)	3CU7110113	10 l/min (2.6 US gpm) flow

Double acting with A and B to tank in neutral position

201(80)	3CU7110201	80 l/min (21 US gpm) flow
211(70)	3CU7125211	70 l/min (18.5 US gpm) flow
206(60)	3CU7110204	60 l/min (16 US gpm) flow
209(50)	3CU7125209	50 l/min (13.2 US gpm) flow
208(40)	3CU7125208	40 l/min (10.5 US gpm) flow
212(30)	3CU7125212	30 l/min (7.9 US gpm) flow
205(20)	3CU7110205	20 l/min (5.3 US gpm) flow
214(5)	3CU7125214	5 l/min (1.3 US gpm) flow

Double acting with A and B partially to tank in neutral position

2H01(80)	3CU7110202	80 l/min (21 US gpm) flow
2H12(70)	3CU7124220	70 l/min (18.5 US gpm) flow
2H06(60)	3CU7124213	60 l/min (16 US gpm) flow
2H05(40)	3CU7124212	40 l/min (10.5 US gpm) flow
2H03(30)	3CU7110206	30 l/min (7.9 US gpm) flow
2H04(20)	3CU7124211	20 l/min (5.3 US gpm) flow
2H07(10)	3CU7124214	10 l/min (2.6 US gpm) flow

Single acting on A, B plugged: G3/8 or G1/2 plug is required

301(80)	3CU7110301	80 l/min (21 US gpm) flow
304(60)	3CU7131304	60 l/min (16 US gpm) flow
303(40)	3CU7131303	40 l/min (10.5 US gpm) flow
302(20)	3CU7131302	20 l/min (5.3 US gpm) flow

Single acting on B, A plugged: G3/8 or G1/2 plug is required

401(80)	3CU7110401	80 l/min (21 US gpm) flow
404(60)	3CU7135404	60 l/min (16 US gpm) flow
403(40)	3CU7135403	40 l/min (10.5 US gpm) flow
402(20)	3CU7135402	20 l/min (5.3 US gpm) flow

Double acting with A and B closed in neutral pos., 4 positions, floatingin 4th pos. with spool in: type 13 or 13F positioner is required

508(70)	3CU7142508	70 l/min (18.5 US gpm) flow
507(60)	3CU7142507	60 l/min (16 US gpm) flow
505(40)	3CU7142505	40 l/min (10.5 US gpm) flow
506(20)	3CU7142506	20 l/min (5.3 US gpm) flow

2B Spool for solenoid control page 73

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position

S102(60)	3CU7410102	60 l/min (16 US gpm) flow
S108(40)	3CU7410108	40 l/min (10.5 US gpm) flow
S107(30)	3CU7410107	30 l/min (7.9 US gpm) flow
S105(20)	3CU7410105	20 l/min (5.3 US gpm) flow
S106(10)	3CU7410106	10 l/min (2.6 US gpm) flow
S109(5)	3CU7410109	5 l/min (1.3 US gpm) flow

Double acting with A and B to tank in neutral position

S208(40)	3CU7410208	40 l/min (10.5 US gpm) flow
S205(20)	3CU7410205	20 l/min (5.3 US gpm) flow
S206(10)	3CU7410206	10 l/min (2.6 US gpm) flow

Double acting with A and B partially to tank in neutral position

S2H02(60)	3CU7410203	60 l/min (16 US gpm) flow
S2H06(10)	3CU7410206H	10 l/min (2.6 US gpm) flow

Single acting on A or B, other port plugged: G3/8 or G1/2 plug is required

S308-S408(40)	3CU7410308	40 l/min (10.5 US gpm) flow
S305-S405(20)	3CU7410305	20 l/min (5.3 US gpm) flow

2C Spool for prop. hydraulic control page 73

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position

E101(80)	3CU7710101	80 l/min (21 US gpm) flow
E108(60)	3CU7710108	60 l/min (16 US gpm) flow
E123(50)	3CU7710123	50 l/min (13.2 US gpm) flow
E105(40)	3CU7710105	40 l/min (10.5 US gpm) flow
E113(30)	3CU7710113	30 l/min (7.9 US gpm) flow
E106(20)	3CU7710106	20 l/min (5.3 US gpm) flow
E110(10)	3CU7710110	10 l/min (2.6 US gpm) flow
E159(5)	3CU7710159	5 l/min (1.3 US gpm) flow

Double acting with A and B to tank in neutral position

E210(70)	3CU7725006	70 l/min (18.5 US gpm) flow
E209(60)	3CU7725005	60 l/min (16 US gpm) flow
E214(50)	3CU7725010	50 l/min (13.2 US gpm) flow
E206(40)	3CU7725003	40 l/min (10.5 US gpm) flow
E202(30)	3CU7725002	30 l/min (7.9 US gpm) flow
E205(20)	3CU7725001	20 l/min (5.3 US gpm) flow
E211(10)	3CU7725007	10 l/min (2.6 US gpm) flow

Double acting with A and B partially to tank in neutral position

E2H01(80)	3CU7710202	80 l/min (21 US gpm) flow
E2H05(60)	3CU7724004	60 l/min (16 US gpm) flow
E2H04(40)	3CU7724003	40 l/min (10.5 US gpm) flow
E2H06(20)	3CU7724005	20 l/min (5.3 US gpm) flow
E2H03(10)	3CU7724002	10 l/min (2.6 US gpm) flow
E2H25(5)	3CU7724159	5 l/min (1.3 US gpm) flow

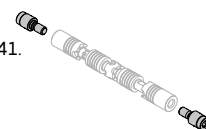
Single acting on A or B, other port plugged: G3/8 or G1/2 plug is required

E301-E401(80)	3CU7710301	80 l/min (21 US gpm) flow
E305-E405(60)	3CU7731305	60 l/min (16 US gpm) flow
E304-E404(40)	3CU7731304	40 l/min (10.5 US gpm) flow
E303-E403(20)	3CU7731303	20 l/min (5.3 US gpm) flow

Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: type 13IMS control is required

I504(60)	YCU7742504	60 l/min (16 US gpm) flow
I503(20)	YCU7742503	20 l/min (5.3 US gpm) flow

NOTE: to order these spools as spare parts it's necessary to order nr. 2 pins code 3VIT110241. This rule is not required for floating spools



Working section part ordering codes (mechanical, hydraulic, solenoid)

3 "A" side spool positioners page 75

TYPE	CODE	DESCRIPTION
7FT	5V07407000	With friction and neutral pos. notch
7FTN	5V07407010	As 7FT, friction regulation with spring
8	5V08107000	3 pos., spring return to neutral pos.
8F2	5V08107100	Spool stroke limiter on B port
8D	5V08107200	External pin with M6 female thread
8TL	5V08107310	Arrangement for double control
8RM2-12VDC	5V08107590	Electromagnetic detent in pos.2
8MG3(NO)	5V08107660	With micro in positions 1 and 2
8PP	5V08107700	Proportional pneumatic control
8PNB	5V08107718	On/off waterproof pneumatic control
8EPN83-12VDC	5V08107742	On/off electropneumatic control
8EPN83-24VDC	5V08107743	As previous one
8K-12DC	5V08707212	Solenoid detent in neutral position
8K-24DC	5V08707224	As previous one
9B	5V09207000	Detent in position 1
10B	5V10207000	Detent in position 2
11B	5V11207000	Detent in positions 1 and 2
<u>For floating circuit (spool 5)</u>		
13N	5V13307005	4 positions, detent in 4 th position with spring return to neutral position
13F	5V13507000	4 positions, spring return to neutral position

4 "B" side spool control kit page 80

TYPE	CODE	DESCRIPTION
L	5LEV107000	Standard lever box
LSG	5LEV107000S	As previous one, water-proof type
LF1	5LEV107100	As type L, spool stroke limiter on A port
LSGF1	5LEV107100S	As previous one, water-proof type
SLC	5COP207000	Without lever with endcap
SLP	5COP107010	Without lever with dust-proof plate
TQ	5TEL102100	Flexible cable connection
LCA1-4	5CLO207010	Joystick for 2 section operation: type 1 and 4 configurations.
LCA2-3	5CLO207011	As previous one: type 2-3 configurations

5 Proportional hydraulic control * page 82

TYPE	CODE	DESCRIPTION
8IMN	5IDR204304V	Range 8-27 bar (116-392 psi)
8IMF3N	5IDR204314V	As previous one, with spool stroke limiter
8IMXN	5IDR204303V	Range 7.5-24 bar (109-348 psi)
8IMXF3N	5IDR204313V	As previous one, with spool stroke limiter
8IMNO	5IDR204305V	Range 8-27 bar (116-392 psi), steel cap configuration
<u>For floating circuit (spool 15)</u>		
13IMS	5IDR207350V	Range 6.5-15.5 / 8-22.5 bar (94-225 / 116-326 psi)

6 On/off solenoid control page 84

TYPE	CODE	DESCRIPTION
8ES1-8ES2	5CAN08061V	Single acting on A or B port
8ES3	5CAN08062V	Double acting
8ES3F3	5CAN08040V	Double acting with spool stroke limiter

7 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SOL412012	12VDC, D12 type, SO4400 connector

For complete available coils list see page 160.

8 Port valves page 94

TYPE	CODE	DESCRIPTION	
UT	XTAP522441V	Valve blanking plug	
	XTAP522442V	As previous, for HP valve	
C	5KIT410000	Anticavitation valve	
<u>Fixed setting antishock and anticavitation valves:</u>			
<u>setting is referred to 10 l/min (2.6 US gpm)</u>			
TYPE: U 100	CODE: 5KIT330 100		
└ setting (bar)		└ setting (bar)	
SETTING:			
25 bar (363 psi)	30 bar (435 psi)	40 bar (580 psi)	50 bar (725 psi)
63 bar (914 psi)	80 bar (1150 psi)	100 bar (1450 psi)	110 bar (1590 psi)
125 bar (1800 psi)	140 bar (2050 psi)	150 bar (2150 psi)	160 bar (2300 psi)
175 bar (2550 psi)	190 bar (2750 psi)	200 bar (2900 psi)	210 bar (3050 psi)
220 bar (3190 psi)	230 bar (3350 psi)	240 bar (3500 psi)	250 bar (3600 psi)
260 bar (3750 psi)	270 bar (3900 psi)	280 bar (4050 psi)	290 bar (4200 psi)
300 bar (4350 psi)	310 bar (4500 psi)	320 bar (4650 psi)	340 bar (4950 psi)
360 bar (5200 psi)	400 bar (5800 psi)	420 bar (6100 psi)	

9 Section threading

Only specify if it is different from **BSP** standard (see page 7).

10 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP722160	G3/8 plug
3XTAP727180	G1/2 plug

NOTE (*): Codes are referred to **BSP** thread.

Working section part ordering codes (electrohydraulic)

A One-side electrohydraulic control configuration:

flow on A/B ports (l/min) Valve setting (bar)
A port B port

DPX100 / PZ - E101(80\80) - 8EZ3 LQF3 . U1(100)U2(120) - - 12VDC

1A 1B 2 3 4 7 8 3

DPX100: Standard Pressure section

DPX100HP: High Pressure section

B One-side complete electrohydraulic control configuration:

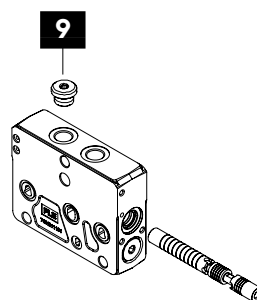
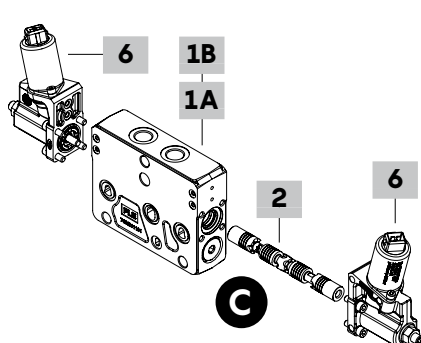
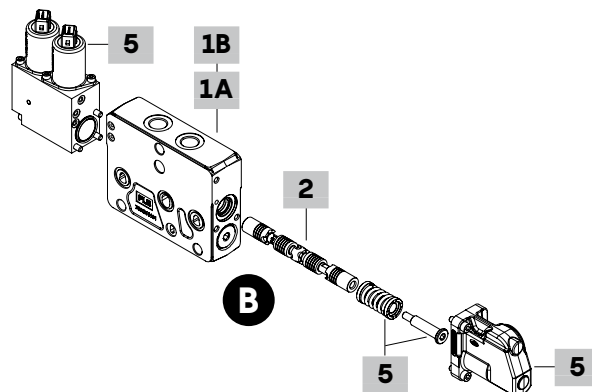
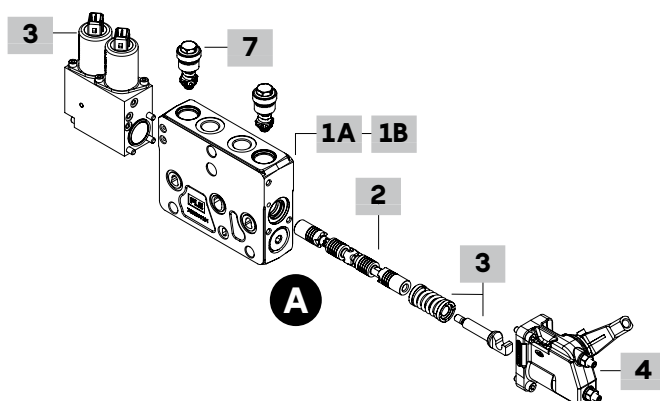
DPX100 / QZ - E101(80\80) - 8EZ3SLCQ - -12VDC

1A 1B 2 5 8 5

C Two-side electrohydraulic control configuration:

DPX100 / QE - E101(80\80) - 8EB3TF3 - -12VDC

1A 1B 2 6 8 6



Working section part ordering codes (electrohydraulic)

1A Std press. working section kit * page 72**For two-side electrohydraulic control**

TYPE: DPX100/QE-FPM	CODE: 5EL1043012V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX100/QE-BSP12-FPM	CODE: 5EL1044012V
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100/PE-FPM	CODE: 5EL1043002V
DESCRIPTION: With port valve arrangement	
TYPE: DPX100/PE-BSP12-FPM	CODE: 5EL1044002V
DESCRIPTION: As previous one with G1/2 ports	
For one-side electrohydraulic control	
TYPE: DPX100/QZ-FPM	CODE: 5EL1043022V
DESCRIPTION: Without port valves arrangement	
TYPE: DPX100/QZ-BSP12-FPM	CODE: 5EL1044013AV
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100/PZ-FPM	CODE: 5EL1043006V
DESCRIPTION: With port valve arrangement	
TYPE: DPX100/PZ-BSP12-FPM	CODE: 5EL1044004AV
DESCRIPTION: As previous one with G1/2 ports	

2 Spool page 73

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position

E101(80)	3CU7710101	80 l/min (21 US gpm) flow
E108(60)	3CU7710108	60 l/min (16 US gpm) flow
E123(50)	3CU7710123	50 l/min (13.2 US gpm) flow
E105(40)	3CU7710105	40 l/min (10.5 US gpm) flow
E113(30)	3CU7710113	30 l/min (7.9 US gpm) flow
E106(20)	3CU7710106	20 l/min (5.3 US gpm) flow
E110(10)	3CU7710110	10 l/min (2.6 US gpm) flow
E159(5)	3CU7710159	5 l/min (1.3 US gpm) flow

Double acting with A and B to tank in neutral position

E210(70)	3CU7725006	70 l/min (18.5 US gpm) flow
E209(60)	3CU7725005	60 l/min (16 US gpm) flow
E214(50)	3CU7725010	50 l/min (13.2 US gpm) flow
E206(40)	3CU7725003	40 l/min (10.5 US gpm) flow
E202(30)	3CU7725002	30 l/min (7.9 US gpm) flow
E205(20)	3CU7725001	20 l/min (5.3 US gpm) flow
E211(10)	3CU7725007	10 l/min (2.6 US gpm) flow

Double acting with A and B partially to tank in neutral position

E2H01(80)	3CU7710202	80 l/min (21 US gpm) flow
E2H05(60)	3CU7724004	60 l/min (16 US gpm) flow
E2H04(40)	3CU7724003	40 l/min (10.5 US gpm) flow
E2H06(20)	3CU7724005	20 l/min (5.3 US gpm) flow
E2H03(10)	3CU7724002	10 l/min (2.6 US gpm) flow
E2H25(5)	3CU7724159	5 l/min (1.3 US gpm) flow

Single acting on A or B, other port plugged; G3/8 or G1/2 plug is required

E301-E401(80)	3CU7710301	80 l/min (21 US gpm) flow
E305-E405(60)	3CU7731305	60 l/min (16 US gpm) flow
E304-E404(40)	3CU7731304	40 l/min (10.5 US gpm) flow
E303-E403(20)	3CU7731303	20 l/min (5.3 US gpm) flow

Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: type 13IMS control is required

I504(60)	YCU7742504	60 l/min (16 US gpm) flow
I503(20)	YCU7742503	20 l/min (5.3 US gpm) flow

1B High press. working section kit * page 72**For two-side electrohydraulic control**

TYPE: DPX100HP/QE-FPM	CODE: 5EL1043015V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX100HP/QE-BSP12-FPM	CODE: 5EL1044014V
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100HP/PE-FPM	CODE: 5EL1043005V
DESCRIPTION: With port valve arrangement	
TYPE: DPX100HP/PE-BSP12-FPM	CODE: 5EL1044005V
DESCRIPTION: As previous one with G1/2 ports	
For one-side electrohydraulic control	
TYPE: DPX100HP/QZ-FPM	CODE: 5EL1043022AV
DESCRIPTION: Without port valves arrangement	
TYPE: DPX100HP/QZ-BSP12-FPM	CODE: 5EL1044013BV
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100HP/PZ-FPM	CODE: 5EL1043200AV
DESCRIPTION: With port valves arrangement	
TYPE: DPX100HP/PZ-BSP12-FPM	CODE: 5EL1044003AV
DESCRIPTION: As previous one with G1/2 ports	

3 One-side electrohydr.control; "A" side page 90**These controls must be coupled with "B" side options**

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5IDR604300V	With AMP connector
8EZ3-24VDC	5IDR604301V	As previous one
8EZH3-12VDC	5IDR604329V	With horizontal pressure reducing valves and AMP conn.
8EZH3-24VDC	5IDR604331V	As previous one
8EZ34-12VDC	5IDR604302V	With Deutsch connector
8EZ34-24VDC	5IDR604303V	As previous one
8EZH34-12VDC	5IDR604310V	With horizontal pressure reducing valves and Deutsch connector
8EZH34-24VDC	5IDR604324V	As previous one
<u>With spool position sensor</u>		
8EZ3SPSD-12VDC	5IDR604304V	AMP conn. and digital sensor
8EZ3SPSD-24VDC	5IDR604305V	As previous one
8EZ34SPSD-12VDC	5IDR604306V	Deutsch conn. and digital sensor
8EZ34SPSD-24VDC	5IDR604307V	As previous one
8EZ34SPSL-0.5(A)-4.5(B)-12VDC	5IDR604311V	AMP conn. and analog sensor

For floating circuit (spool E5)

13EZ3-12VDC	5IDR614300V	With AMP connector
13EZ3-24VDC	5IDR614301V	As previous one
13EZ34-12VDC	5IDR614302V	With Deutsch connector
13EZ34-24VDC	5IDR614303V	As previous one

4 One-side electrohydr.option; "B" side page 91**These options must be coupled with "A" side controls**

TYPE	CODE	DESCRIPTION
LQ	5LEV100707V	Lever box
LQF3	5LEV100708V	Lever box with spool stroke limiter
LQSL	5COP204100AV	Lever box without lever

NOTE (*): Codes are referred to **BSP** thread.

Working section part ordering codes (electrohydraulic)

5 One-side complete electrohydr. control page 92**Controls already comprehensive of endcap on B side**

TYPE	CODE	DESCRIPTION
8EZ3SLCQ-12VDC	5IDR604300SV	With AMP connector
8EZ3SLCQ-24VDC	5IDR604301SV	As previous one
8EZ34SLCQ-12VDC	5IDR604302SV	With Deutsch connector
8EZ34SLCQ-24VDC	5IDR604303SV	As previous one
8EZH34SLCQ-12VDC	5IDR604310SV	With horizontal pressure reducing valves and Deutsch connector
8EZH34SLCQ-24VDC	5IDR604325SV	As previous one
<u>With spool position sensor</u>		
8EZ3SPSDSLCQ-12VDC	5IDR604304SV	With AMP connector and digital sensor
8EZ3SPSDSLCQ-24VDC	5IDR604305SV	As previous one
8EZ34SPSDSLCQ-12VDC	5IDR604306SV	With Deutsch connector and digital sensor
8EZ34SPSDSLCQ-24VDC	5IDR604307SV	As previous one
8EZ34SPSL-0.5(A)-4.5(B)SLCQ-12VDC	5IDR604311SV	With AMP connector and analog sensor

6 Two-side electrohydr. control page 88

TYPE	CODE	DESCRIPTION
<u>Without lever control</u>		
8EB3T-12VDC	5IDR904214V	With AMP connector
8EB3T-24VDC	5IDR904222V	As previous one
8EB34T-12VDC	5IDR904236V	With Deutsch connector
8EB34T-24VDC	5IDR904237V	As previous one
8EB3TF3-12VDC	5IDR904217V	With AMP, spool stroke limiter
8EB3TF3-24VDC	5IDR904224V	As previous one
8EB34TF3-12VDC	5IDR904235V	Deutsch conn. and stroke limiter
8EB34TF3-24VDC	5IDR904238V	As previous one
<u>Without lever control, with spool position sensor</u>		
8EB34TSPSL-0.5(A)-4.5(B)-12VDC	5IDR904268V	Deutsch conn. and analog sensor
8EB3TSPSD-12VDC	5IDR904233V	AMP conn. and digital sensor
8EB3TSPSD-24VDC	5IDR904226V	As previous one
<u>Without lever control: for floating circuit (E5 spool)</u>		
13EB3T-12VDC	5IDR914201V	With AMP connector
13EB3T-24VDC	5IDR914202V	As previous one
13EB34T-12VDC	5IDR914214V	With Deutsch connector
13EB34T-24VDC	5IDR914215V	As previous one
<u>With lever control</u>		
8EB3TLH-12VDC	5IDR904215AV	With AMP connector
8EB3TLH-24VDC	5IDR904228AV	As previous one
8EB34TLH-12VDC	5IDR904219AV	With Deutsch connector
8EB34TLH-24VDC	5IDR904239AV	As previous one
8EB3TLHF3-12VDC	5IDR904311V	With AMP, spool stroke limiter
8EB3TLHF3-24VDC	5IDR904308V	As previous one
8EB34TLHF3-12VDC	5IDR904240AV	With Deutsch connector with spool stroke limiter
8EB34TLHF3-24VDC	5IDR904241AV	As previous one
<u>With lever control and spool position sensor</u>		
8EB3TLHSPSD-12VDC	5IDR904234AV	AMP connector and digital sensor
8EB3TLHSPSD-24VDC	5IDR904232AV	As previous one
8EB3TLHF3SPSL-0.5(A)-4.5(B)-12VDC	5IDR904259AV	With spool limiter, AMP connector and analog sensor
8EB3TLHF3SPSL-0.5(A)-4.5(B)-24VDC	5IDR904247AV	As previous one
<u>With lever control: for floating circuit (E5 spool)</u>		
13EB3TLH-12VDC	5IDR914220AV	With AMP connector
13EB3TLH-24VDC	5IDR914211AV	As previous one
13EB34TLH-12VDC	5IDR914216V	With Deutsch connector
13EB34TLH-24VDC	5IDR914217AV	As previous one
13EB3TLHF3-12VDC	5IDR914213AV	With AMP and spool stroke limiter
13EB3TLHF3-24VDC	5IDR914210AV	As previous one
13EB34TLHF3-12VDC	5IDR914218AV	With Deutsch, spool stroke limiter
13EB34TLHF3-24VDC	5IDR914219V	As previous one

7 Port valves page 94

TYPE	CODE	DESCRIPTION
U025	5KIT330025	Setting: 25 bar (360 psi)

For complete valves list see previous pages.

8 Section threading

Only specify if it is different from **BSP** standard (see page 7).

9 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP722160	G3/8 plug
3XTAP727180	G1/2 plug

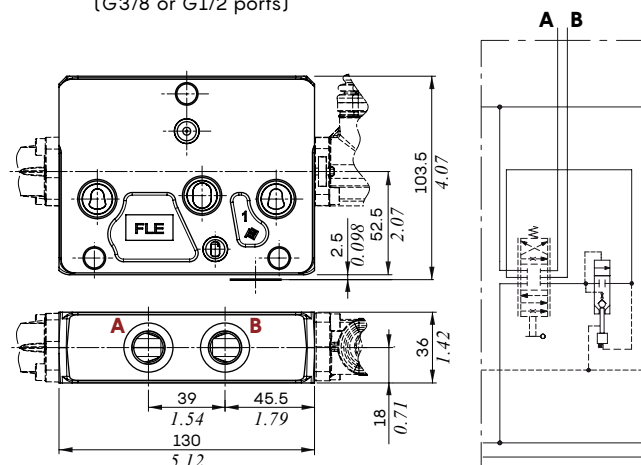
NOTE (*): Codes are referred to **BSP** thread.

Working section

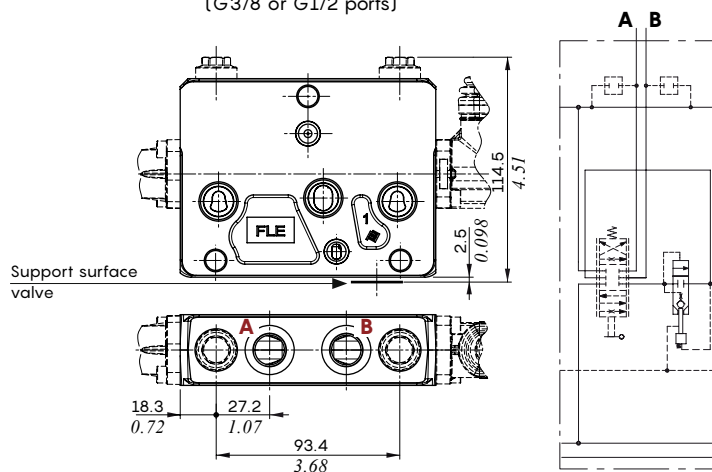
Dimensions and hydraulic circuit

Sections for mechanical, hydraulic and solenoid controls

Type Q for Std or HP
(G3/8 or G1/2 ports)

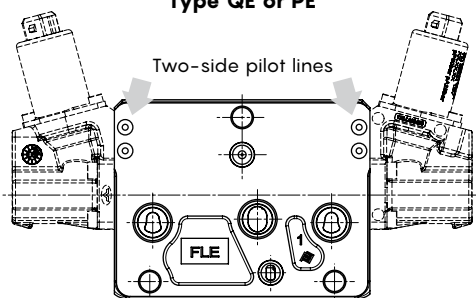


Type P for Std or HP
(G3/8 or G1/2 ports)

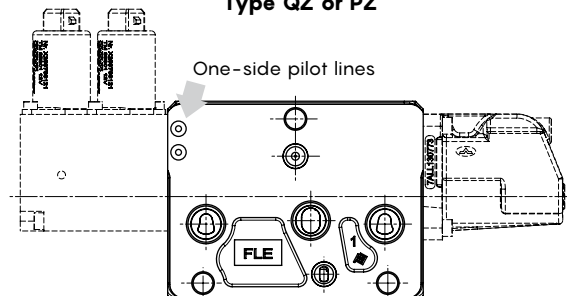


Sections for electrohydraulic control

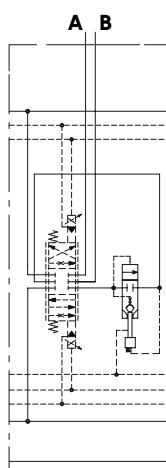
Type QE or PE



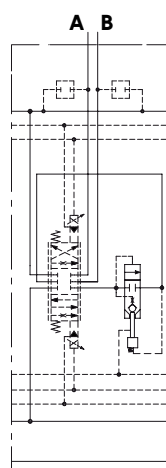
Type QZ or PZ



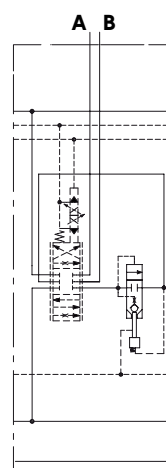
Type QE



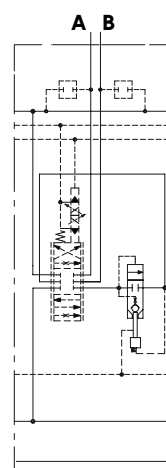
Type PE



Type QZ



Type PZ

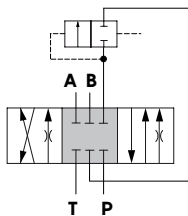


Spool

Type 1 (1../E1../S1..)

A, B closed in neutral position

1 0 2

**Stroke (1../E1..)**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

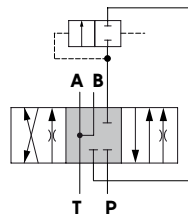
Stroke (S1..)

position 1: + 3.5 mm (+ 0.14 in)
position 2: - 3.5 mm (- 0.14 in)

Type 2 (E2..)

A, B to tank in neutral position

1 0 2

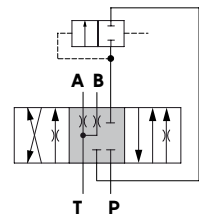
**Stroke**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type 2H (2H../E2H../S2H..)

A, B partially to tank in neutral position

1 0 2

**Stroke (2H../E2H..)**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

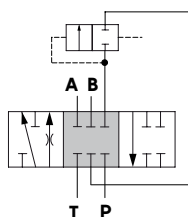
Stroke (S2H..)

position 1: + 3.5 mm (+ 0.14 in)
position 2: - 3.5 mm (- 0.14 in)

Type 3 (3../E3../S3..)

Single acting on A

1 0 2

**Stroke (3../E3..)**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

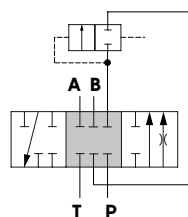
Stroke (S3..)

position 1: + 3.5 mm (+ 0.14 in)
position 2: - 3.5 mm (- 0.14 in)

Type 4 (4../E4../S4..)

Single acting on B

1 0 2

**Stroke (4../E4..)**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

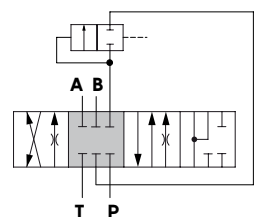
Stroke (S4..)

position 1: + 3.5 mm (+ 0.14 in)
position 2: - 3.5 mm (- 0.14 in)

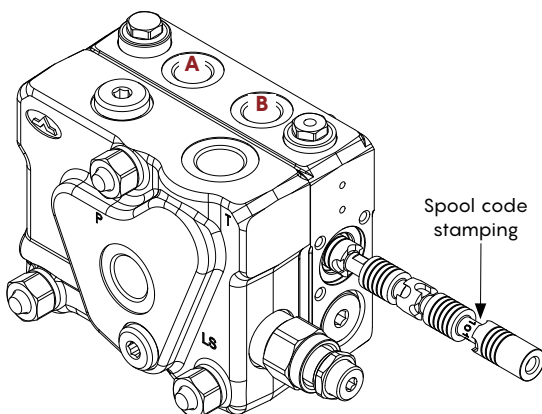
Type 5 (5../E5../I5..)

Floating in 4th position (pos.3)

1 0 2 3

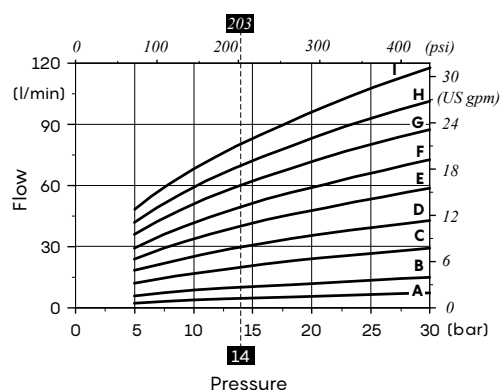
**Stroke**

position 1: + 6 mm (+ 0.24 in)
position 2: - 6 mm (- 0.24 in)
position 3: - 10.5 mm (- 0.41 in)



Spool code stamping

In case of spool replacement the code stamping must be oriented toward B port.

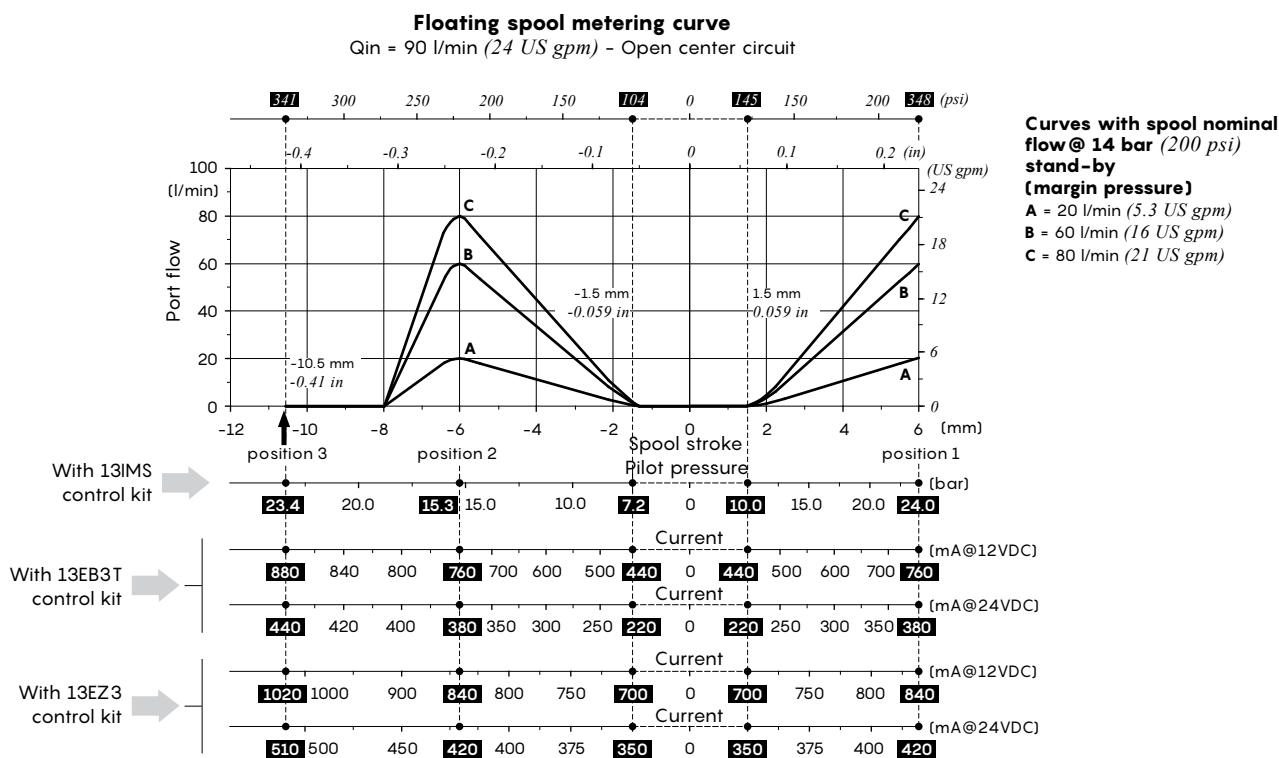
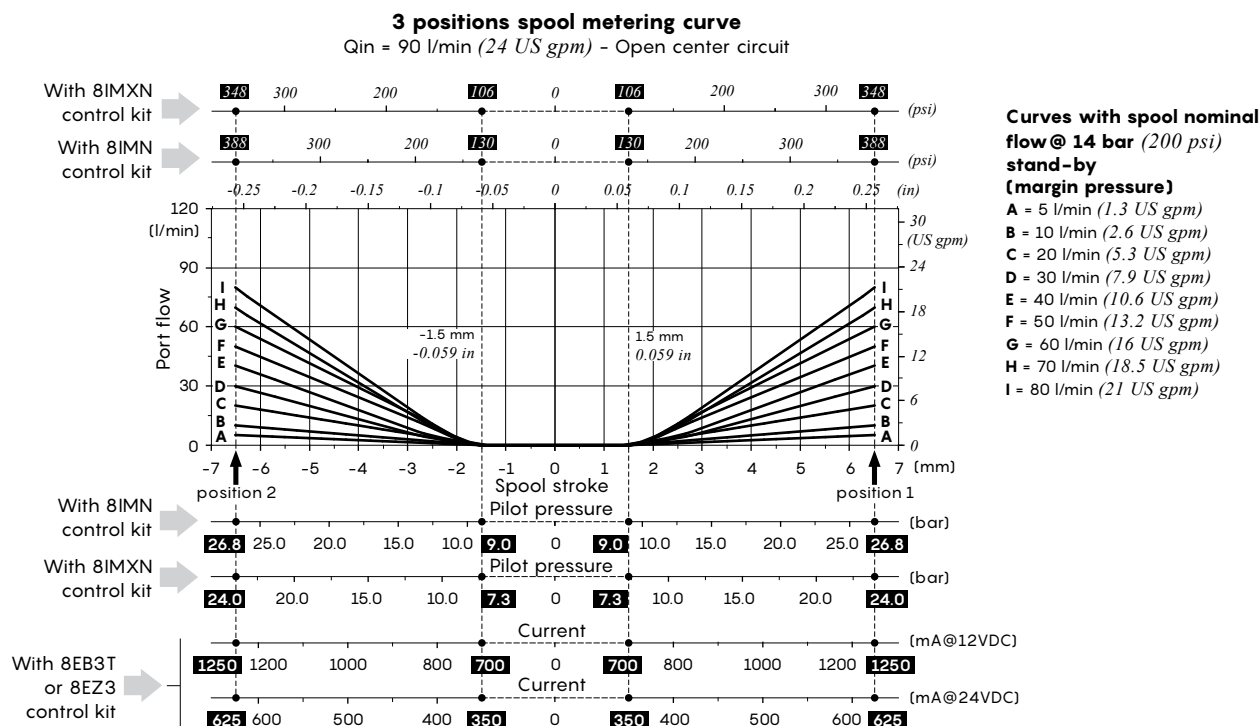
**Spool flow vs. Stand-by pressure
(margin pressure)****Curves with spool nominal
flow @ 14 bar (200 psi)
stand-by (margin pressure)**

A = 5 l/min (1.3 US gpm) ± 10%
B = 10 l/min (2.6 US gpm) ± 10%
C = 20 l/min (5.3 US gpm) ± 10%
D = 30 l/min (7.9 US gpm) ± 10%
E = 40 l/min (10.6 US gpm) ± 10%
F = 50 l/min (13.2 US gpm) ± 10%
G = 60 l/min (16 US gpm) ± 10%
H = 70 l/min (18.5 US gpm) ± 10%
I = 80 l/min (21 US gpm) ± 10%

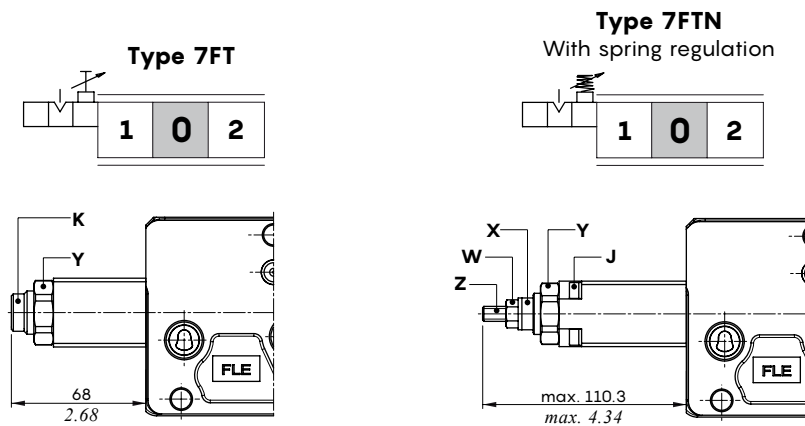
Working section

Spool

Following curves are detected with standard spools, connecting $P \Rightarrow A \Rightarrow B \Rightarrow T$ and $P \Rightarrow B \Rightarrow A \Rightarrow T$ ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.



Working section

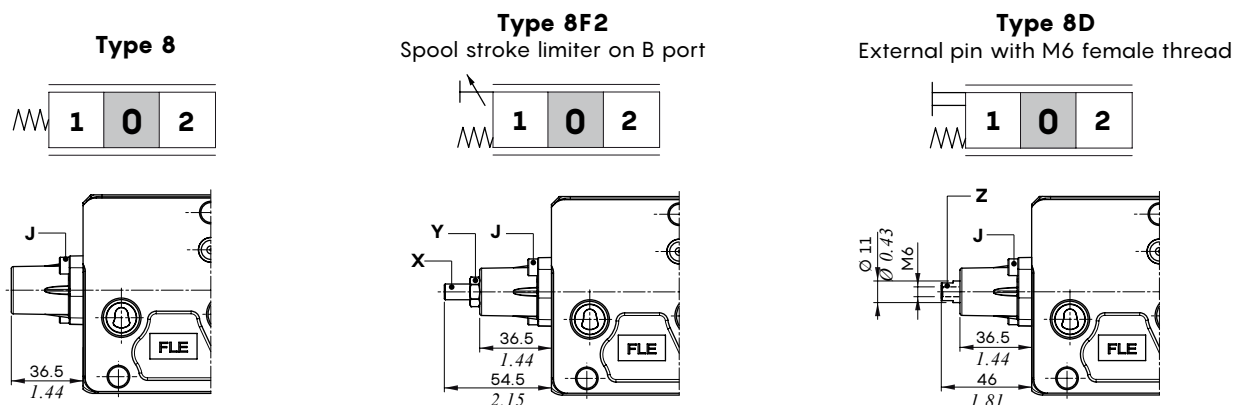
"A" side spool positioners**With friction and neutral position notch****Wrenches and tightening torques**J = allen wrench 4 - 6.6 Nm (4.9 lbf_t)

K = allen wrench 6

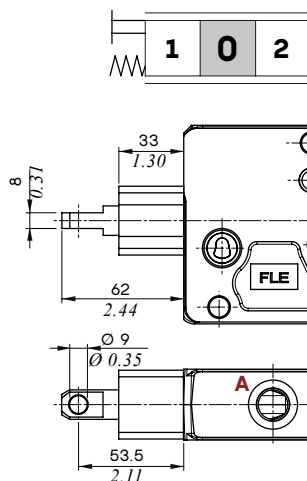
X = wrench 17

Y = wrench 30, manual tightening

Z = allen wrench 4

W = wrench 13 - 24 Nm (17.7 lbf_t)**With spring return to neutral position****Type 8TL**

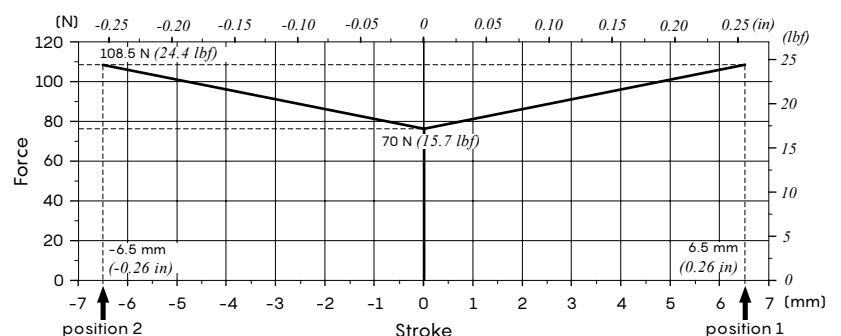
Arrangement for double mechanical control

**Wrenches and tightening torques**J = allen wrench 4 - 6.6 Nm (4.9 lbf_t)

X = allen wrench 4

Y = wrench 13 - 24 Nm (17.7 lbf_t)

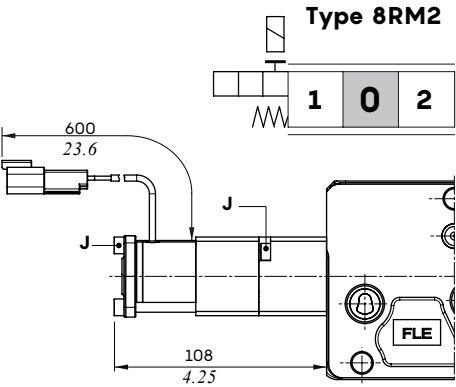
Z = wrench 9

Force vs. Stroke diagram

Working section

"A" side spool positioners

With electromagnetic detent in position 2



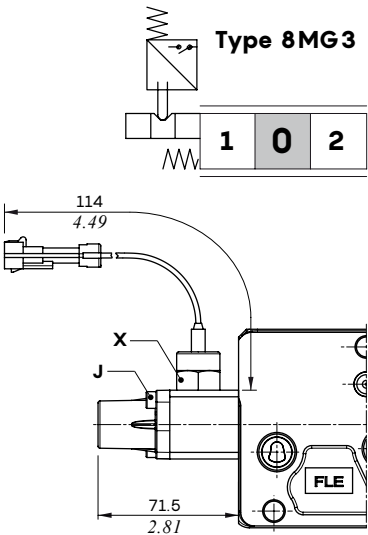
Features

- Nominal voltage : 12 VDC ± 10%
- Power rating : 5.5 W
- Min. detent release : 200 N (45 lbf)
- Coil resistance (@ 20°C - 68°F) : 26.2 Ohm
- Coil insulation : Class H (180°C - 356°F)
- Insertion : 100%
- Connector : Deutsch DT04-2P
- Mating connector : Deutsch DT06-2S, code 5CON140046

Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)

With microswitch for spool check in positions 1 and 2



Features

- Switch mechanical life : 5x10⁵ cycles
- Switch electric life : 10⁵ cycles @ 7 A - 13.5 VDC, resistive load
- 5x10⁴ cycles @ 10 A - 12 VDC, resistive load
- 5x10⁴ cycles @ 3 A - 28 VDC, resistive load
- Connector : Packard Weather-Pack
- Mating connector : Packard Weather-Pack, code 5CON001

Complete controls

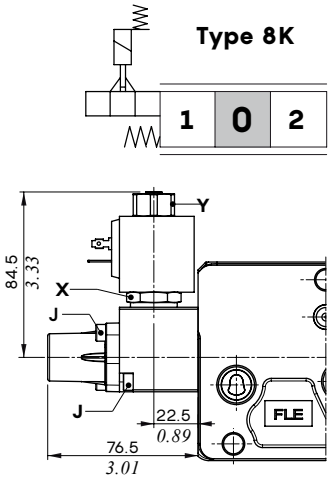
Circuit	Microswitch operation		
	position 1 8MG1	position 2 8MG2	position 1, 2 8MG3
(NO)	5V08107670	5V08107680	5V08107660
(NC)	/	/	5V08107662 (*)

Note (*): with integrated connector

Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)
X = wrench 22 - 24 Nm (17.7 lbf)

With solenoid lock device in neutral position



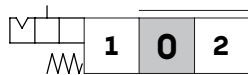
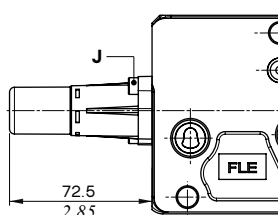
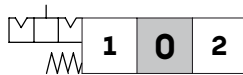
Complete controls

Voltage	Coil connector		
	ISO 4400	Packard M-Mack	Deutsch DT04
12 VDC	5V08707212	5V08707613	5V08707412
24 VDC	5V08707224	5V08707624	5V08707424

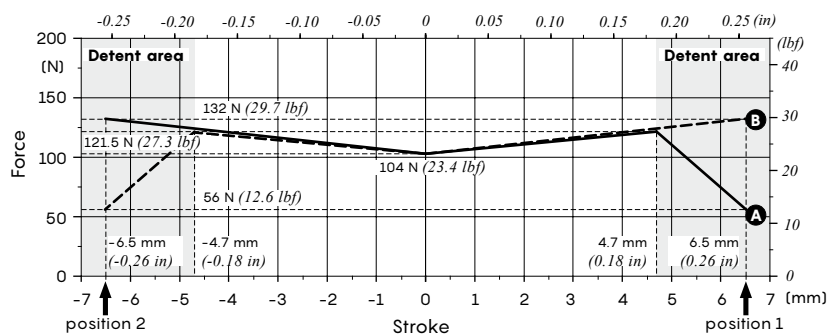
For coil features and options see BE type coil at page 160.

Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)
X = wrench 24 - 9.8 Nm (7.2 lbf)
Y = wrench 21 - 6.6 Nm (4.9 lbf)

"A" side spool positioners**With detent and spring return to neutral position****Type 9B**Detent in position 1
(see A curve)**Type 10B**Detent in position 2
(see B curve)**Type 11B**Detent in positions 1
(A curve) and 2 (B curve)**Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbf·ft)

Force vs. Stroke diagram

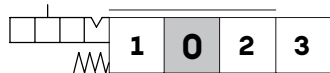
Release force 160 N ± 10 N (36 lbf ± 2.2 lbf)

With detent and spring return to neutral position, for floating circuit

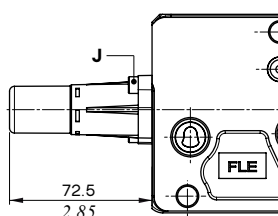
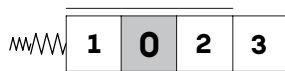
Not available for HF (High Flow) sections.

Type 13N

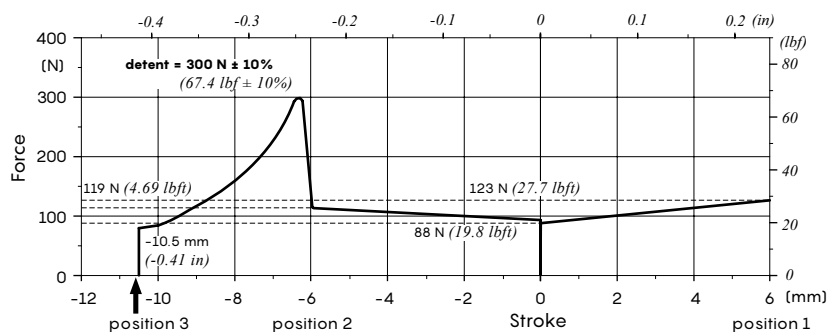
Detent in position 3

**Type 13F**

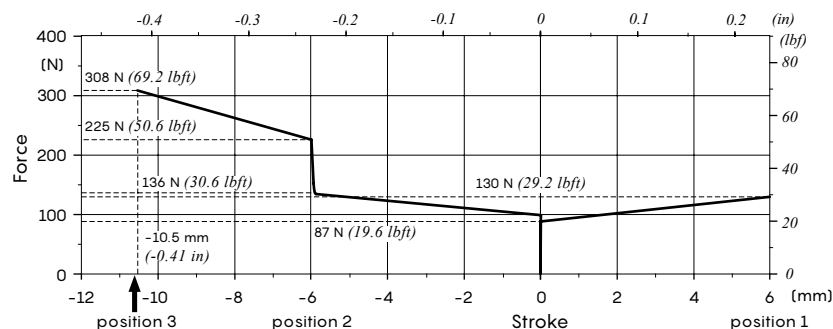
Additional spring in position 3

**Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbf·ft)

Type 13N: Force vs. Stroke diagram

Release force from pos.3: 250 N ± 10% (56.2 lbf ± 10%)

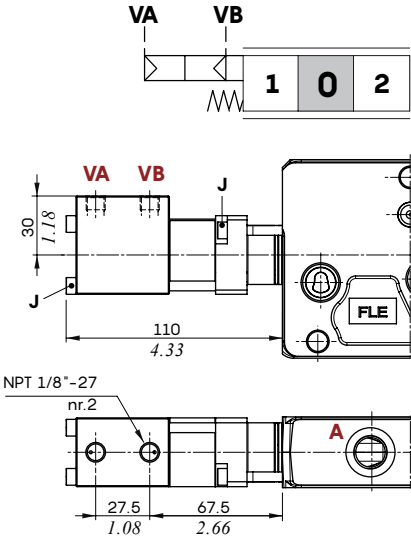
Type 13F: Force vs. Stroke diagram

Working section

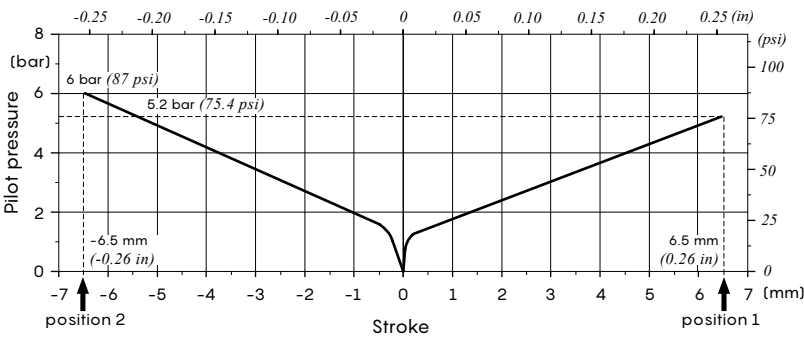
"A" side spool positioners

Proportional pneumatic control

Type 8PP



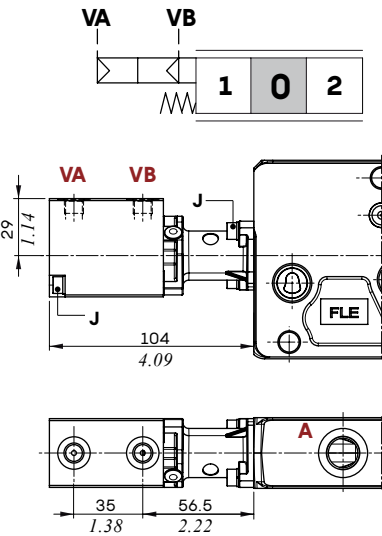
Stroke vs. Pilot pressure diagram



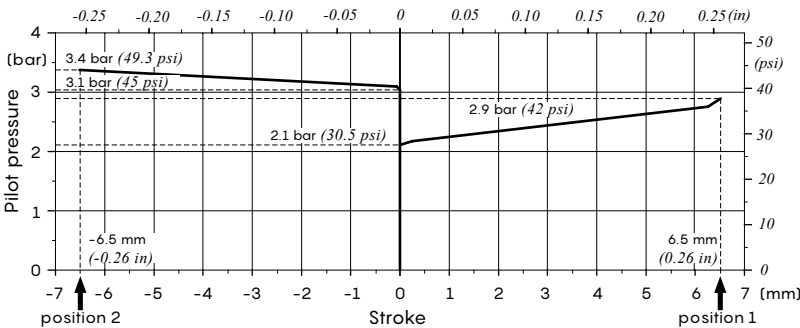
Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm (4.9 lbft)

On/off pneumatic control

Type 8PNB



Stroke vs. Pilot pressure diagram

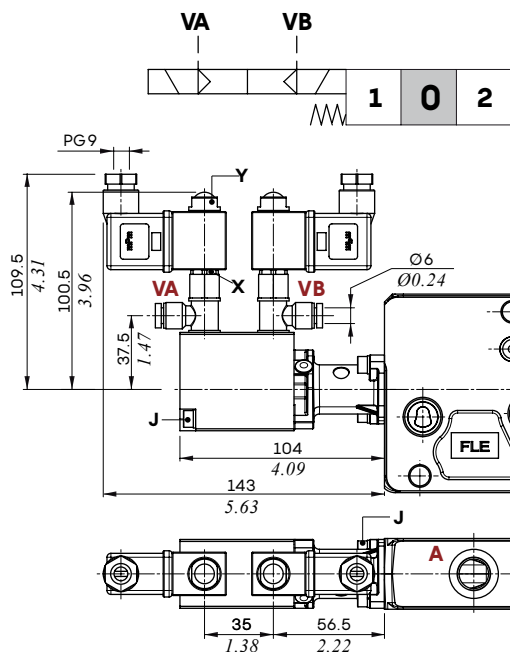


Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm (4.9 lbft)

"A" side spool positioners

On/off electropneumatic control

Type 8EPNB3



Features

Pilot pressure: 6 bar (max. 15 bar)
87 psi (max. 218 psi)

For coil features and options see **BPV** type coil at page 160.

Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

X = wrench 15 - 6.6 Nm (4.9 lbft)

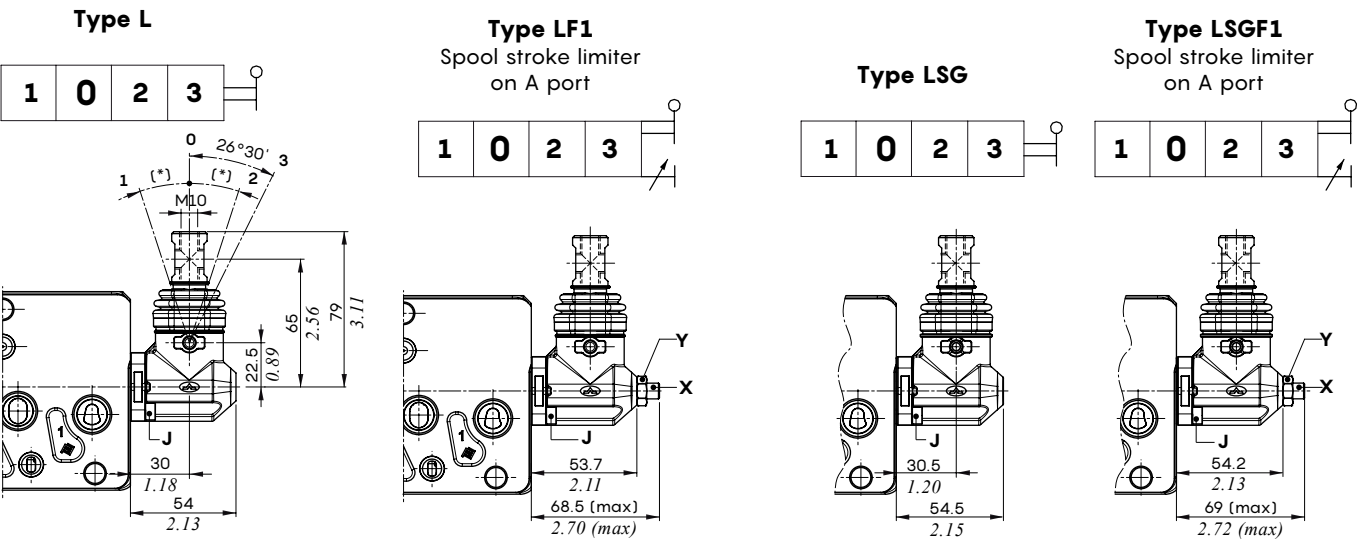
Y = wrench 13, manual tightening

Working section

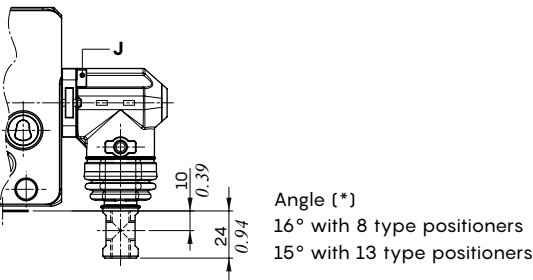
"B" side spool control kit

Lever box

Waterproof lever box

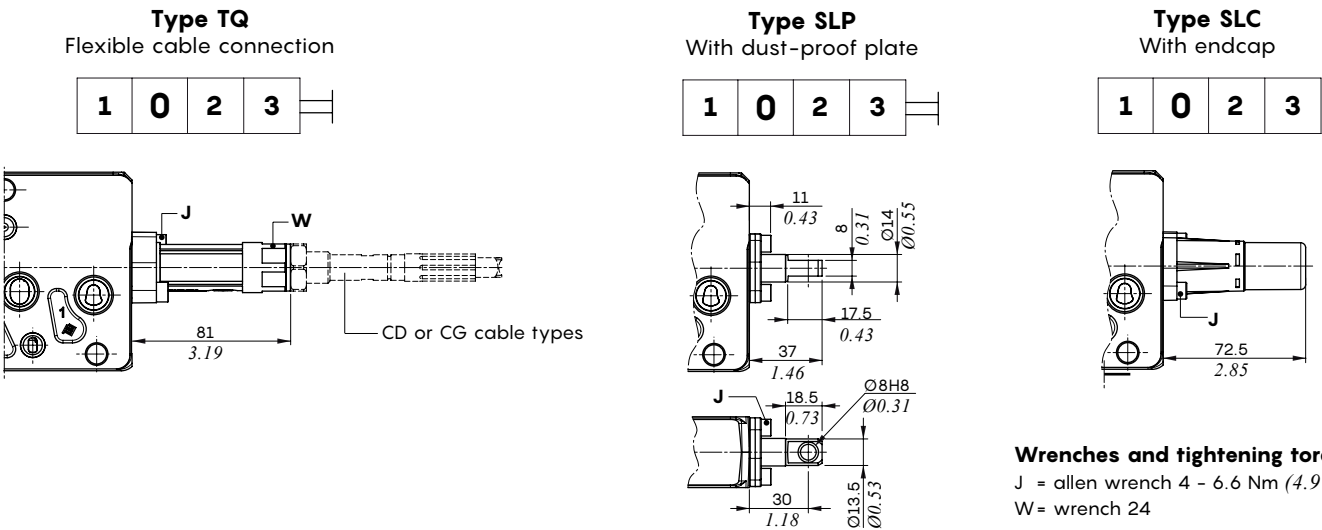


L180 configuration



Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm (4.9 lbft)
X = allen wrench 4
Y = wrench 13 - 24 Nm (17.7 lbft)

Without lever box

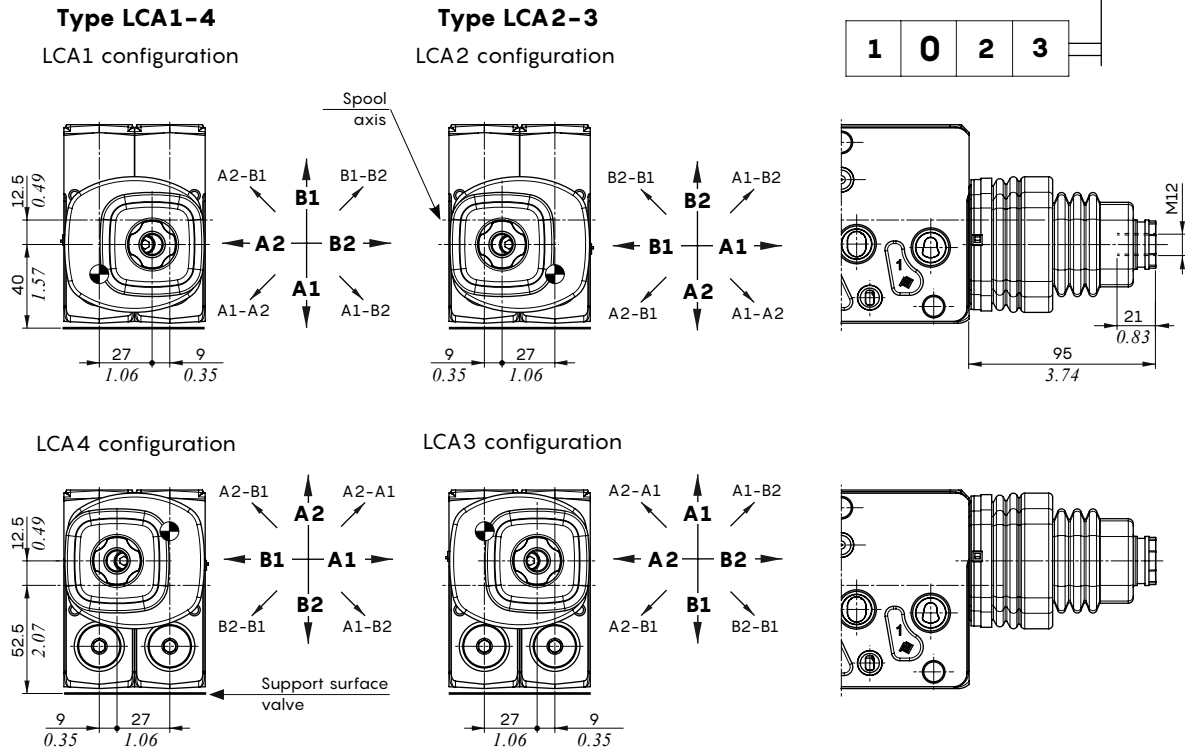


Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm (4.9 lbft)
W = wrench 24

"B" side spool control kit

Joysticks for two section operation

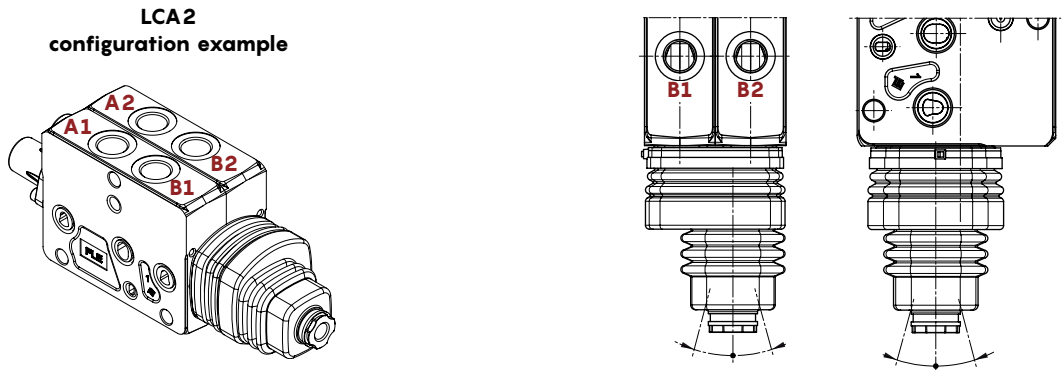
Not available for HF (High Flow) sections.



Working angles

Horizontal axis

Vertical axis

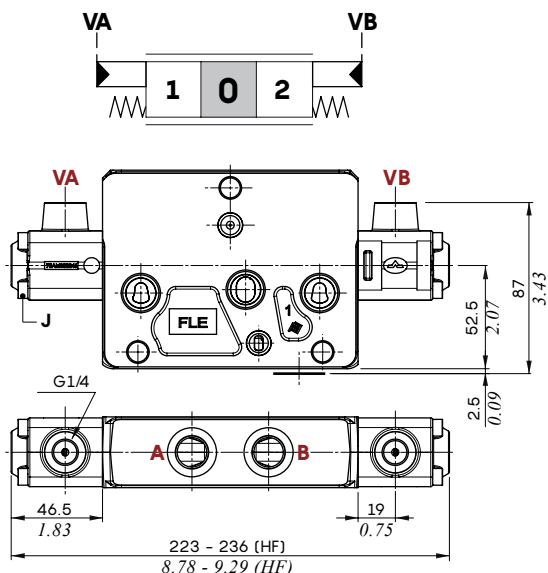


Max. working angles	Horizontal axis	Vertical axis
Single action operation	15°4'	15°4'
Single action operation with floating	25°2'	25°2'
Two section operation	15°52'	15°52'
Two section operation with floating	18°3'	18°3'

Working section

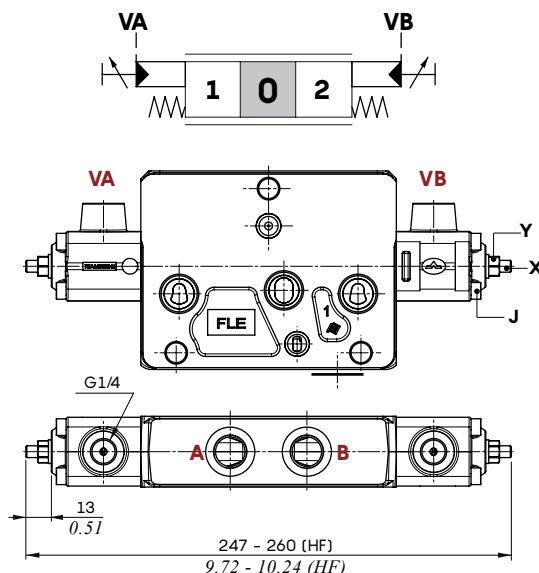
Proportional hydraulic control

Types 8IMN - 8IMXN



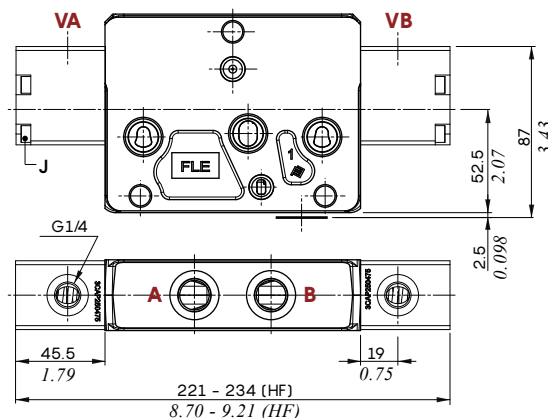
Types 8IMF3N - 8IMXF3N

With spool stroke limiter on A and B ports



Type 8IMNO

Steel cap configuration



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

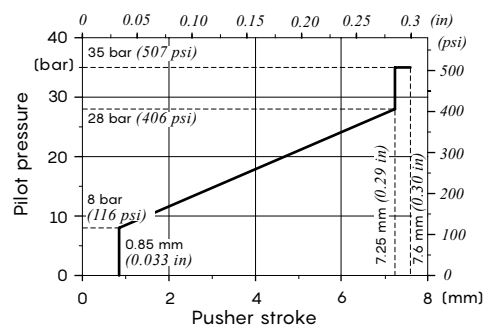
X = allen wrench 3

Y = wrench 10 - 9.8 Nm (7.2 lbft)

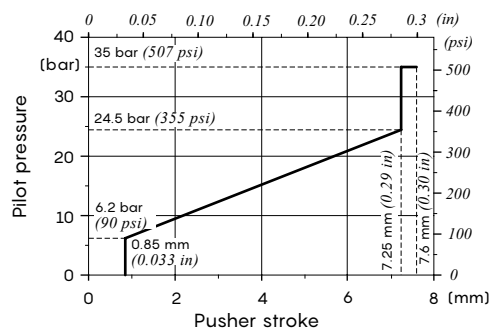
Features (all types)

Max. pressure : 70 bar (1015 psi)

Suggested pressure control curve: type 089



Suggested pressure control curve: type 054



Pressure vs. Stroke diagram

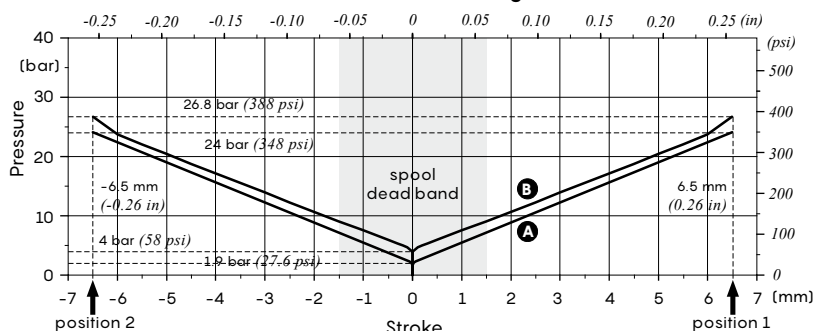
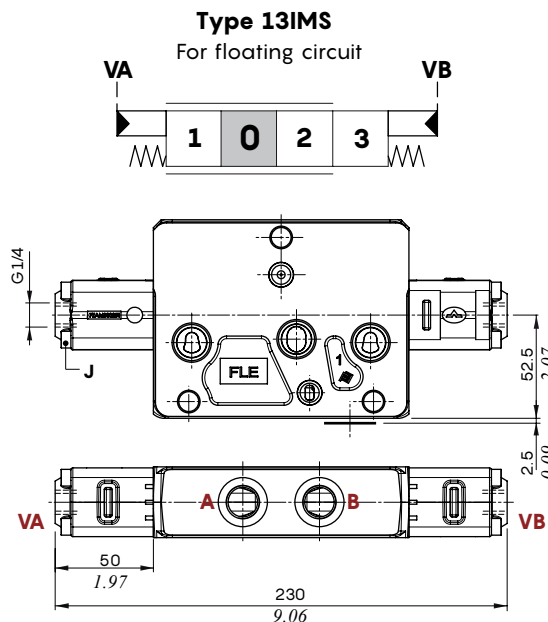


Diagram A = 8IMXN-8IMXNF3 controls
Diagram B = 8IMN-8IMNF3-8IMNO controls

Proportional hydraulic control

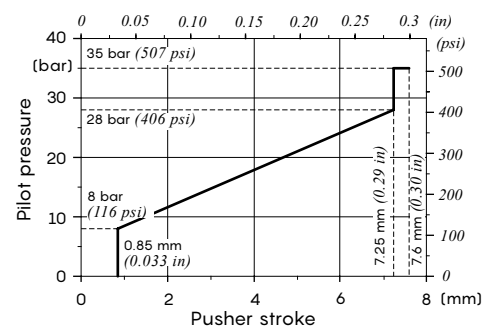
Not available for HF (High Flow) sections.



Features

Max. pressure: 70 bar (1015 psi)

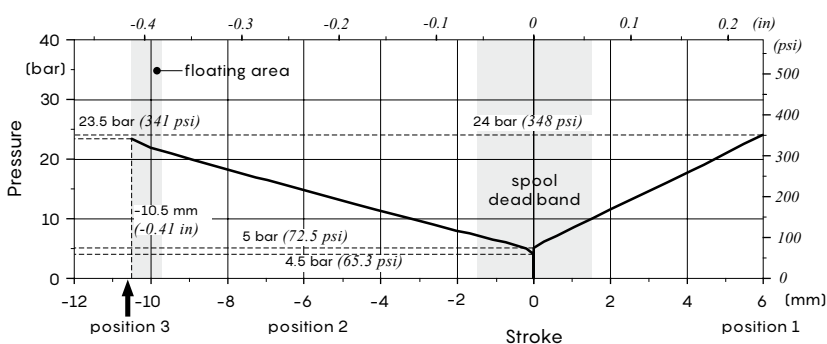
Suggested pressure control curve: type 089



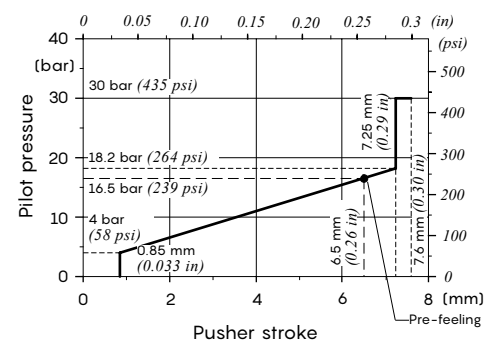
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)

Stroke vs. Pressure diagram



Suggested pressure control curve on port VB: type 086



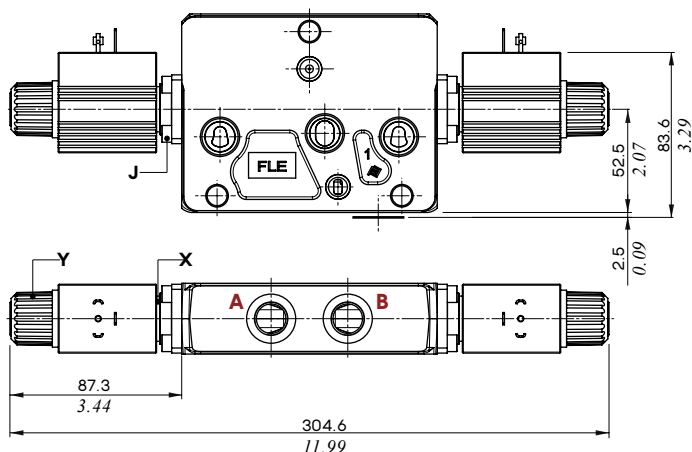
Working section

On/off solenoid control

Not available for HF (High Flow) sections.

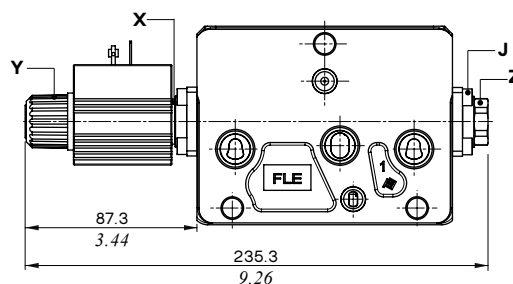
Type 8ES3

Double acting



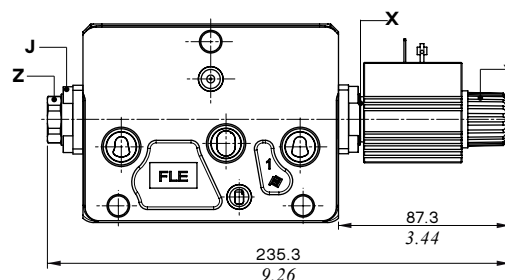
Type 8ES1

Single acting in A



Type 8ES2

Single acting in B



Features

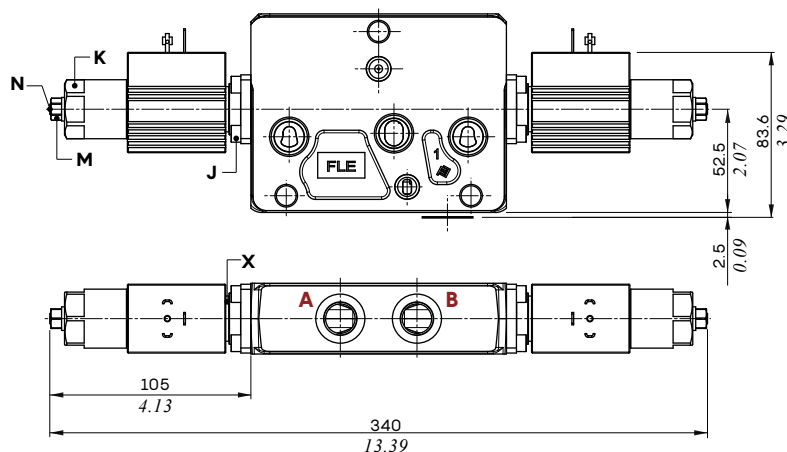
Max. flow on working ports.: **60 l/min (16 US gpm)**

Internal leakage A(B)⇒T . . . : 15 cm³/min @ 100 bar and 20°C
(0.92 in³/min @ 1450 psi and 68°F)

For coil features and options see **D12** type coil at page 160.

Type 8ES3F3

Double acting, with spool stroke limiter on A and B ports



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

K = wrench 27 - 17 Nm (12.5 lbft)

M = wrench 10 - 9.8 Nm (7.2 lbft)

N = allen wrench 3

Y = special wrench - 6.6 Nm (4.9 lbft)

Z = wrench 22 - 24 Nm (17.7 lbft)

Electrohydraulic control performance data

Following specifications are measured with:

- mineral oil of 46 mm²/s (46 cSt) viscosity at 40°C (104°F) temperature.
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

Following electrohydraulic controls need CED400W electronic unit; for information please contact Sales Department.

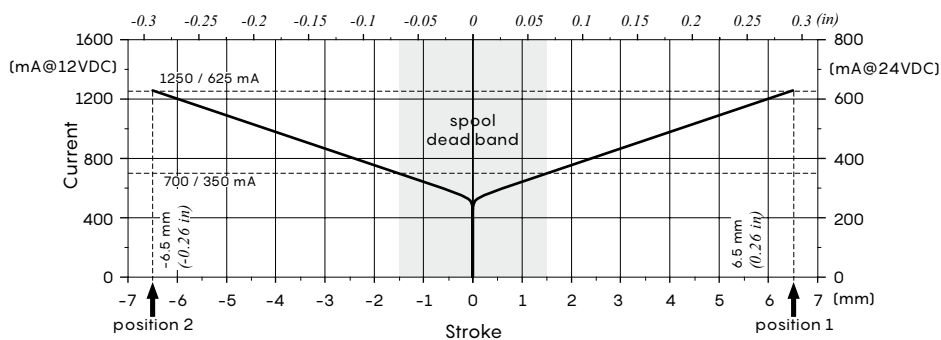
Specifications		Spool control type			
		8EB3	13EB3	8EZ3	13EZ3
Electric specifications					
Coil impedance	12 VDC	4.72 Ω	4.72 Ω	4.72 Ω	4.72 Ω
	24 VDC	20.8 Ω	20.8 Ω	20.8 Ω	20.8 Ω
Max. operating current	12 VDC	1.5 A	1.5 A	1.5 A	1.5 A
	24 VDC	0.75 A	0.75 A	0.75 A	0.75 A
No load current consumption		0	0	0	0
Hysteresis max. ⁽¹⁾				With lever box configured controls	
				external drain	
				internal drain	
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 50 ms	< 55 ms	< 50 ms	< 55 ms
	12 VDC	700 mA	440 mA	700 mA	700 mA
Min. flow control signal	24 VDC	350 mA	220 mA	350 mA	350 mA
	12 VDC	1250 mA	760 mA	1250 mA	840 mA
Flow control signal	24 VDC	625 mA	380 mA	625 mA	420 mA
	12 VDC		880 mA		1020 mA
Max. float flow control signal	24 VDC		440 mA		510 mA
	low frequency	150 Hz		150 Hz	
Dither frequency	high frequency	180 Hz - 200 mA		180 Hz - 200 mA	
	Insertion	100%		100%	
Coil insulance		Class H (180°C - 356°F)		Class H (180°C - 356°F)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
Hydraulic specifications					
Max. pressure		40 bar (580 psi)		50 bar (725 psi)	
Max. back pressure		10 bar (145 psi)		10 bar (145 psi)	

Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral). For the calculation rules see "Appendix A" on page 170.

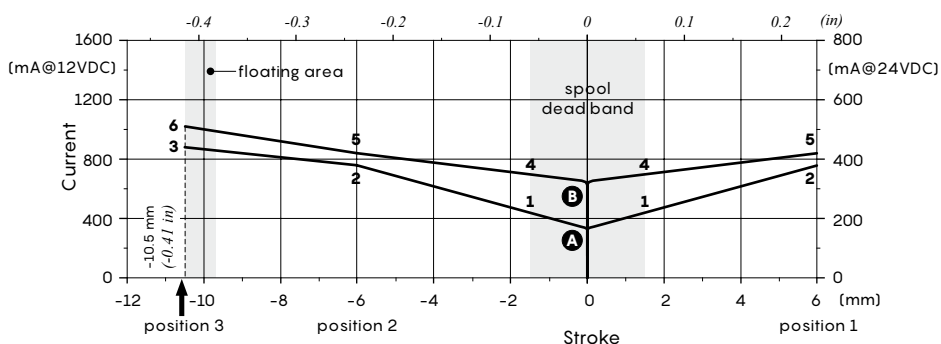
Working section

Electrohydraulic control performance data

Types 8EB3T-8EZ3: Stroke vs. Current diagram



Types 13EB3T-13EZ3: Stroke vs. Current diagram



A curve = 13EB3T control

- 1** = 440 mA @ 12 VDC - 220 mA @ 24 VDC
- 2** = 760 mA @ 12 VDC - 380 mA @ 24 VDC
- 3** = 880 mA @ 12 VDC - 440 mA @ 24 VDC

B curve = 13EZ3 control

- 4** = 700 mA @ 12 VDC - 350 mA @ 24 VDC
- 5** = 840 mA @ 12 VDC - 420 mA @ 24 VDC
- 6** = 1020 mA @ 12 VDC - 510 mA @ 24 VDC

Electrohydraulic controls: spool position sensor

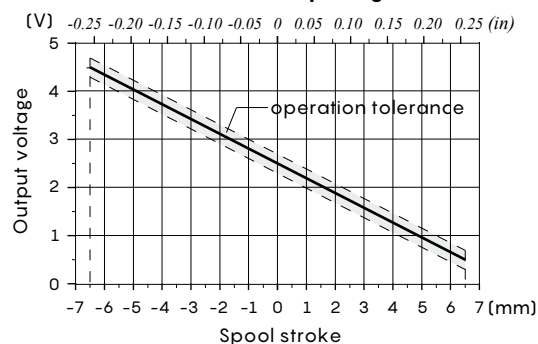
The sensor can be ordered exclusively through the electrohydraulic EB and EZ type controls; see pages 70-71-103 for available control -list.

SPSL sensor

The SPSL position sensor converts the spool movements into a voltage linear signal.

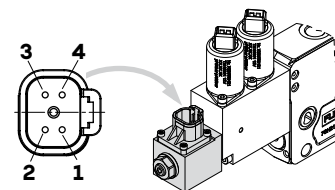
Working conditions		
Voltage supply		5 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10 ⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C (from -40°F to 221°F)
Working pressure		350 bar (5100 psi)
Max. electrical stroke		±10 mm (±0.39 in)
Max. mechanical stroke		±10 mm (±0.39 in)
Output signal	range	from 0.5 to 4.5 V
	linearity	± 5%
	spool in neutral	2.5 ± 0.2 V
	max. current	1 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSL sensor output signal



Deutsch DT04-4P connector

Pin	Function
1	+ 5V
2	not connected
3	GND
4	signal OUT



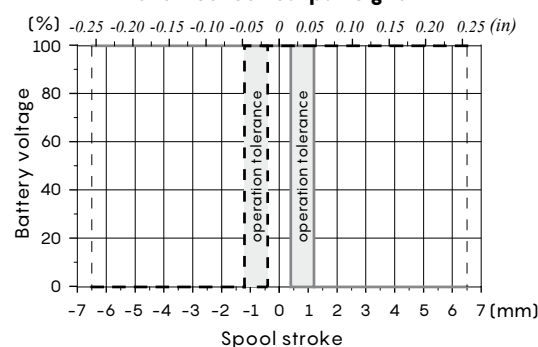
Deutsch DT06-4S mating connector, code 5CON140072

SPSD sensor

The SPSSD position sensor converts the spool movements into an electric digital signal.

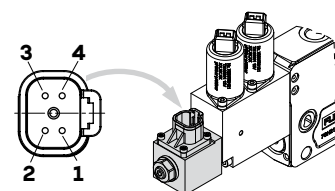
Working conditions		
Voltage supply		from 9 to 32 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10 ⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C (from -40°F to 221°F)
Working pressure		350 bar (5100 psi)
Max. electrical stroke		±10 mm (±0.39 in)
Max. mechanical stroke		±10 mm (±0.39 in)
Output signal	type	PNP
	max. current	6 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSD sensor output signal



Deutsch DT04-4P connector

Pin	Function
1	Out A
2	GND
3	VB +
4	Out B



Deutsch DT06-4S mating connector, code 5CON140072

Working section

Two-side electrohydraulic control

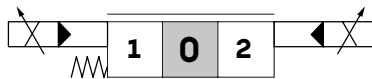
Control types

- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
- ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

13EB3 type controls are not available for HF sections.

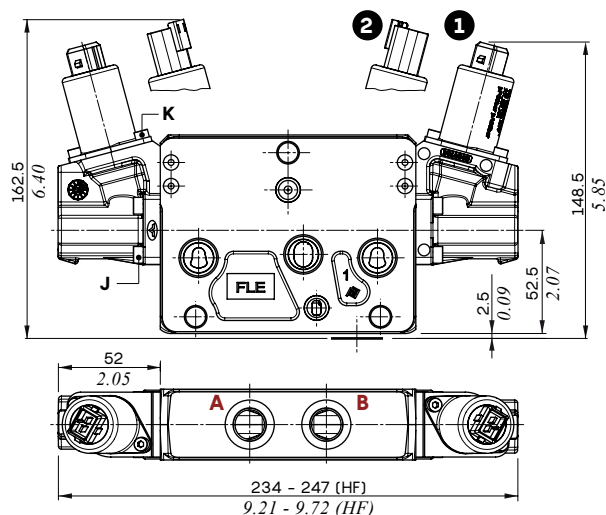
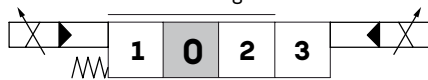
Types 8EB3T - 8EB34T

Without lever control



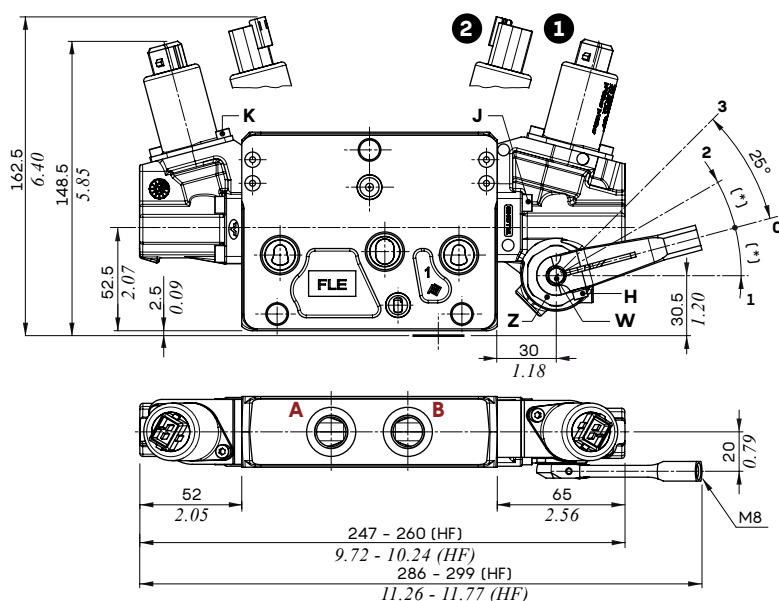
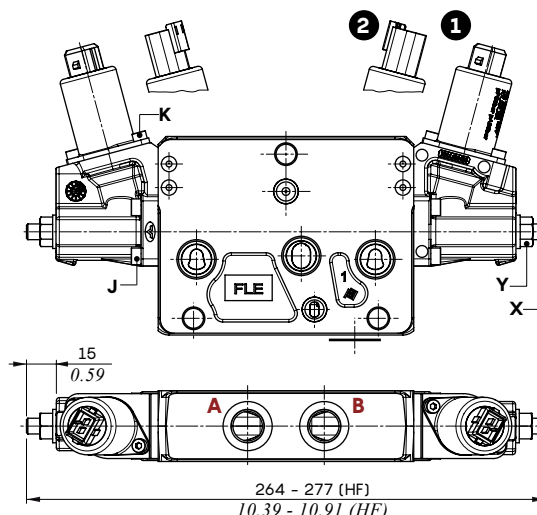
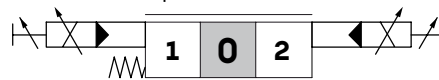
Types 13EB3T - 13EB34T

For floating circuit



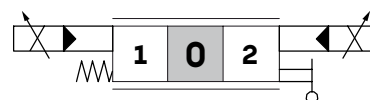
Types 8EB3TF3 - 8EB34TF3

With spool stroke limiter



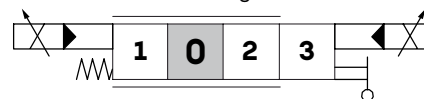
Types 8EB3TLH - 8EB34TLH

Lever control



Types 13EB3TLH - 13EB34TLH

For floating circuit



Angle (°)

15° with 8EB3.. type controls

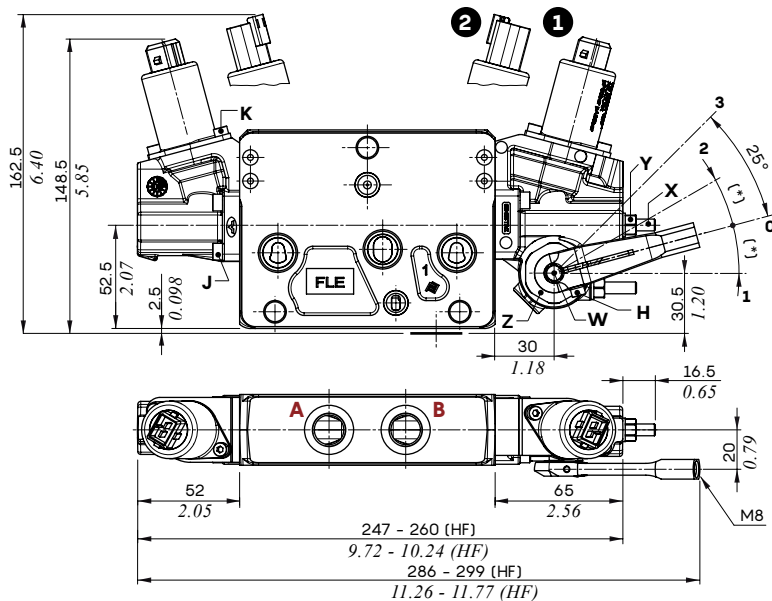
14° with 13EB3.. type controls

Two-side electrohydraulic control

Control types

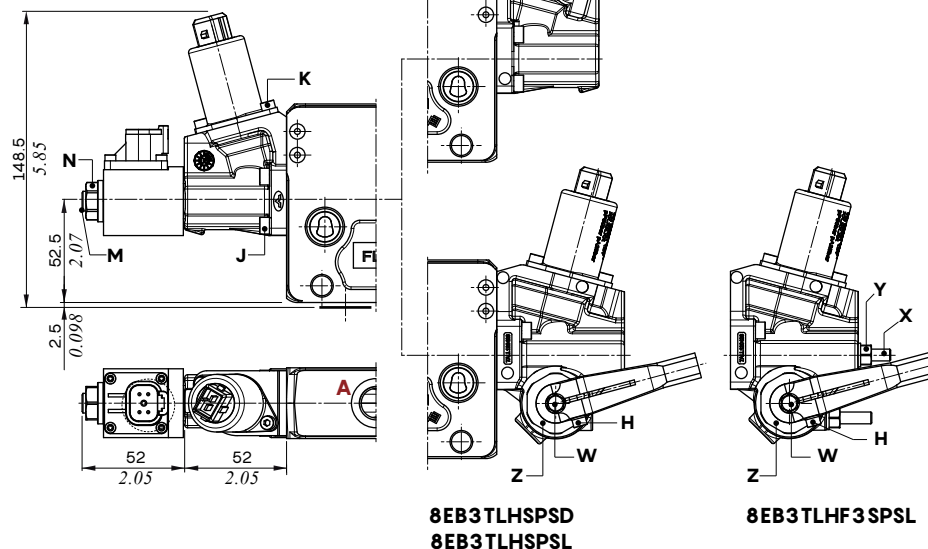
- ①: With AMP JPT connector - AMP JPT mating connector, code: 5CON003
 ②: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

13EB3 type controls are not available for HF sections.



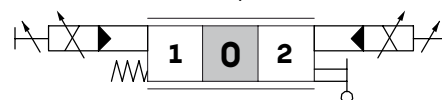
Angle (*): 15° with 8EB3.. type controls; 14° with 13EB3.. type controls

Note: for more dimensions see previous pages



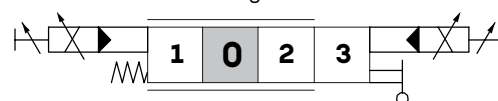
Types 8EB3TLHF3 - 8EB34TLHF3

Lever control with spool stroke limiter



Types 13EB3TLHF3 - 13EB34TLHF3

For floating circuit

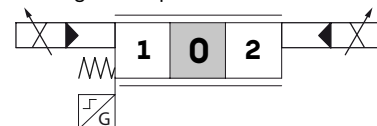


Wrenches and tightening torques

- H = allen wrench 3 - 6.6 Nm (4.9 lbft)
 J = allen wrench 4 - 6.6 Nm (4.9 lbft)
 K = allen wrench 3 - 5 Nm (3.7 lbft)
 M = allen wrench 4 - 9.8 Nm (7.2 lbft)
 N = wrench 17 - 9.8 Nm (7.2 lbft)
 X = allen wrench 3
 Y = wrench 10 - 9.8 Nm (7.2 lbft)
 Z = wrench 29 - 24 Nm (17.7 lbft)
 W = wrench 8

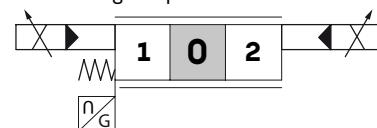
Type 8EB3TSPSD

Without lever control and digital output sensor SPSD



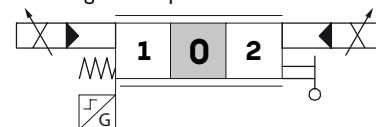
Type 8EB34TSPSL

Without lever control and analog output sensor SPSL



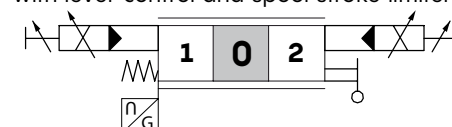
Type 8EB3TLHSPSD

With lever control and digital output sensor SPSPD



Type 8EB3TLHF3SPSL

Analog output sensor SPSP, with lever control and spool stroke limiter



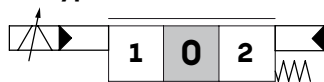
Working section

One-side electrohydraulic control: "A" side

Control types

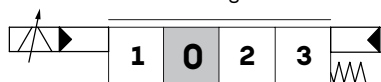
- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
- ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

Types 8EZ3 - 8EZ34



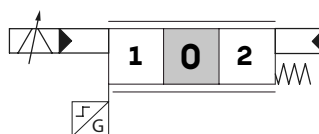
Types 13EZ3 - 13EZ34

For floating circuit



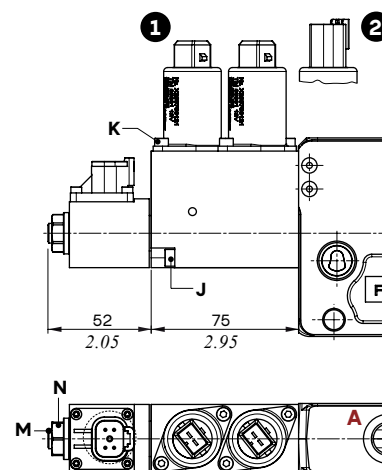
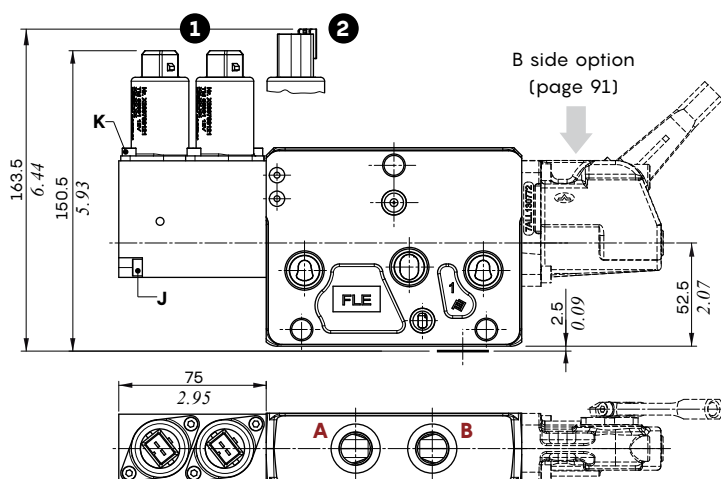
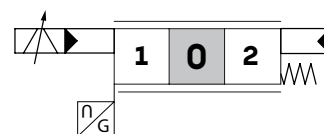
Tipo 8EZ3SPSD - 8EZ34SPSD

Digital output sensor SPSP



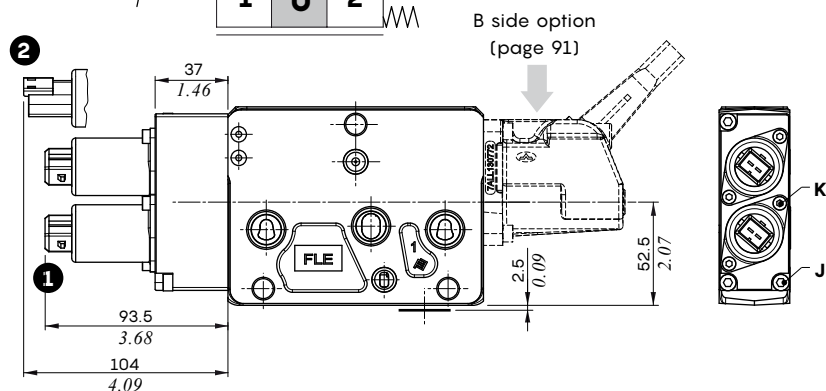
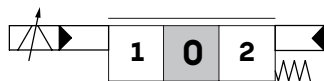
Tipo 8EZ34SPSL

Analog output sensor SPSL



Types 8EZH3 - 8EZH34

With horizontal pressure reducing valves



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

K = allen wrench 3 - 5 Nm (3.7 lbft)

M = allen wrench 4 - 9.8 Nm (7.2 lbft)

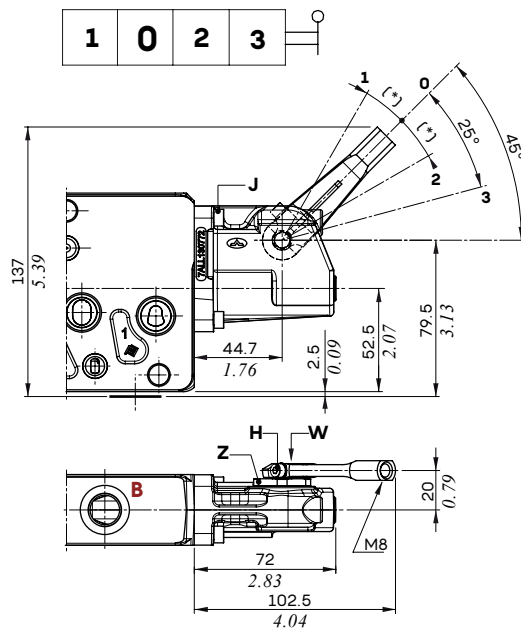
N = wrench 17 - 9.8 Nm (7.2 lbft)

One-side electrohydraulic control: "B" side option

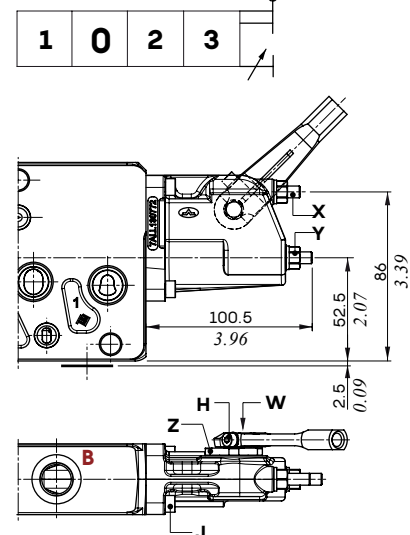
These options are available for one-side electrohydraulic controls only

Type LQ

Lever box

**Type LQF3**

Spool stroke limiter on A and B ports



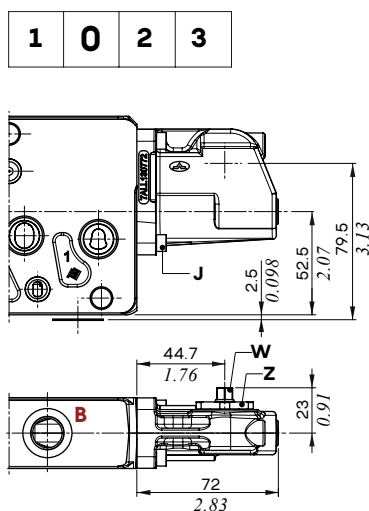
Angle (°)

15° with 8EZ3.. type controls

14° with 13EZ3.. type controls

Type LQSL

Lever box, without lever

**Wrenches and tightening torques**

H = allen wrench 3 - 6.6 Nm (4.9 lbf ft)

J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)

X = allen wrench 3

Y = wrench 10 - 9.8 Nm (7.2 lbf ft)

Z = wrench 29 - 24 Nm (17.7 lbf ft)

W = wrench 8

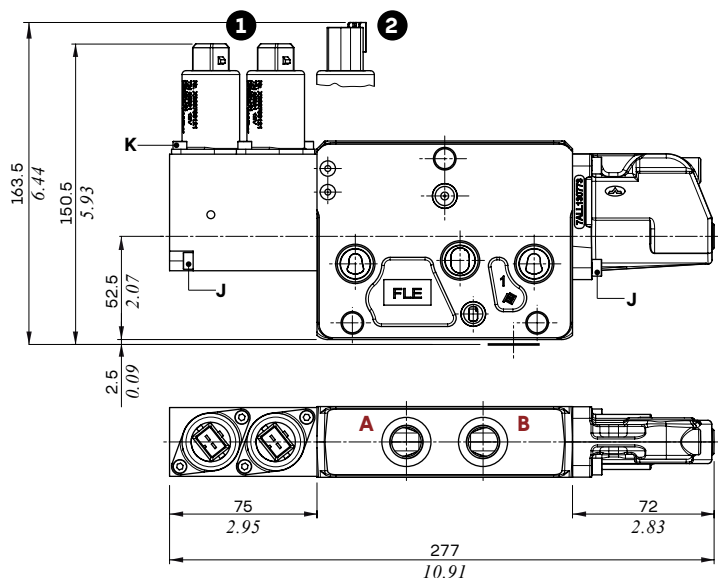
Working section

Complete one-side electrohydraulic control

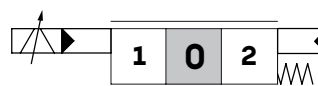
Controls already comprehensive of endcap on B side.

Control types

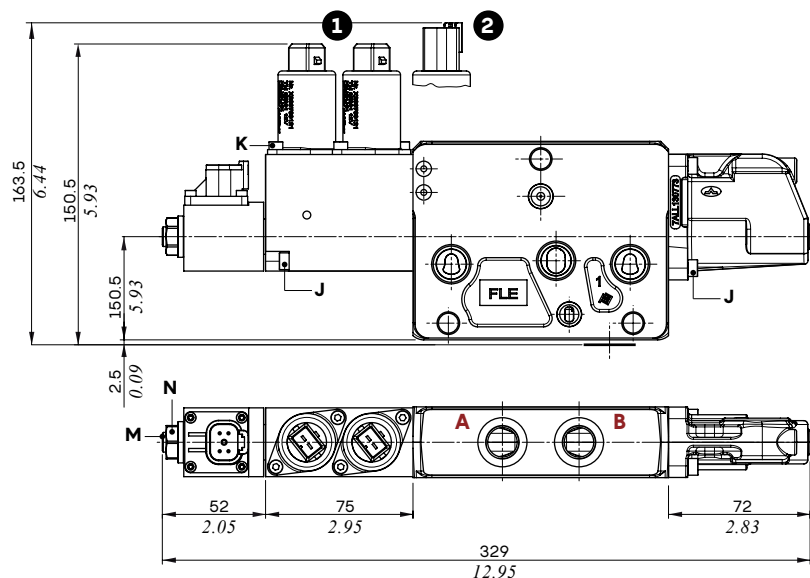
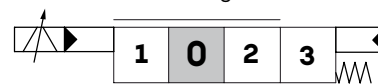
- 1: With AMP JPT connector - AMP JPT mating connector, code: 5CON003
- 2: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



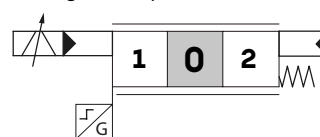
Types
8EZ3SLCQ - 8EZ34SLCQ
 Without lever control



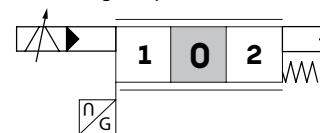
Types
13EZ3SLCQ - 13EZ34SLCQ
 For floating circuit



Types
8EZ3SPSDSLCQ - 8EZ34SPSDSLCQ
 Digital output sensor SPSD



Type 8EZ34SPSLSLCQ
 Analog output sensor SPSP



Wrenches and tightening torques

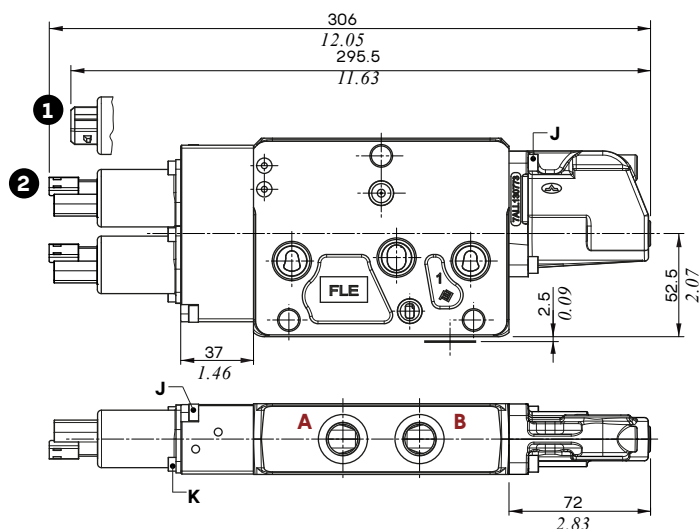
- J = allen wrench 4 - 6.6 Nm (4.9 lbft)
- K = allen wrench 3 - 5 Nm (3.7 lbft)
- M = allen wrench 4 - 9.8 Nm (7.2 lbft)
- N = wrench 17 - 9.8 Nm (7.2 lbft)

Complete one-side electrohydraulic control

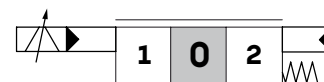
Controls already comprehensive of endcap on B side.

Control types

- ①: With AMP JPT connector – AMP JPT mating connector, code: 5CON003
- ②: With Deutsch DT04 connector – Deutsch DT06-2S mating connector code: 5CON140031

**Type 8EZH34SLCQ**

With horizontal pressure reducing valves

**Wrenches and tightening torques**

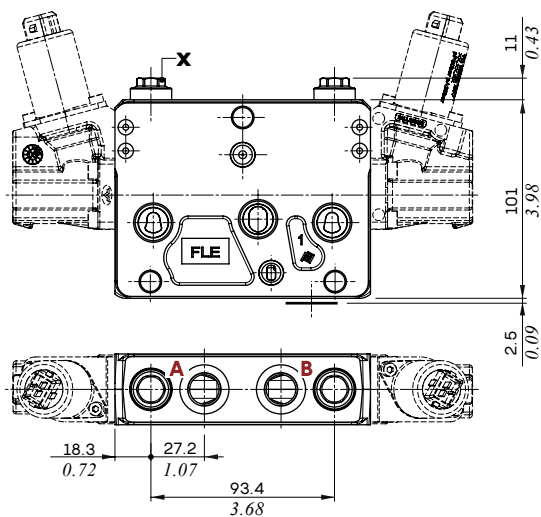
J = allen wrench 4 – 6.6 Nm (4.9 lbft)

K = allen wrench 3 – 5 Nm (3.7 lbft)

Note: The control configuration with AMP coil is available on request.
Please, contact Walvoil Sales Department.

Working section

Port valves



Type U valve:
antishock valves with prefill



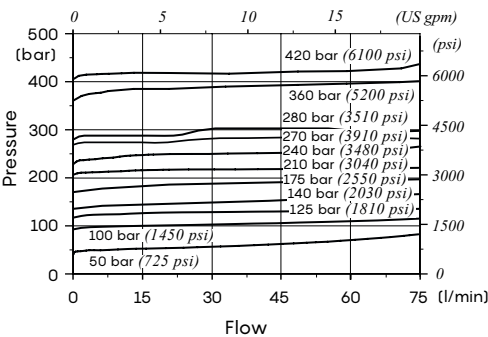
Type C valve:
anticavitation



Wrenches and tightening torques
X = wrench 13 - 24 Nm (17.7 lbft)

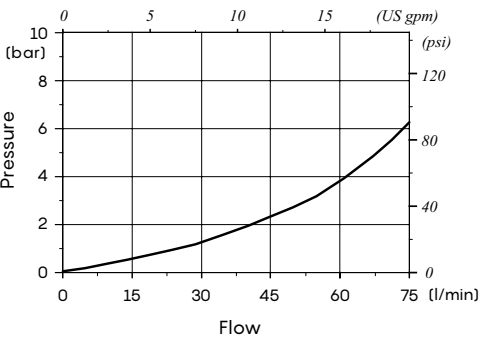
Type U: antishock valves with prefill

Setting example
(10 l/min - 2.6 Us gpm)

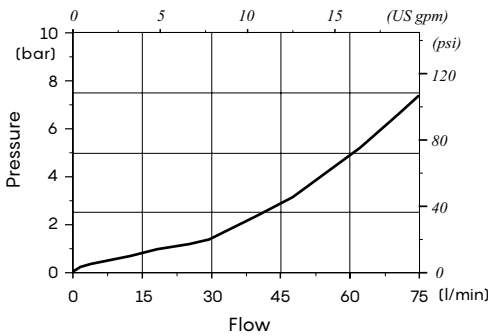


Type C: anticavitation valves

Pressure drop



Pressure drop
(in anticavitation)

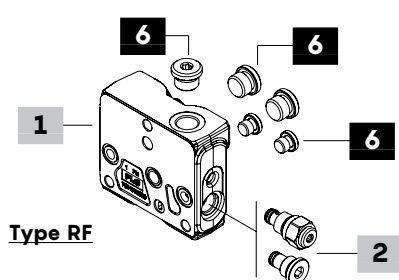
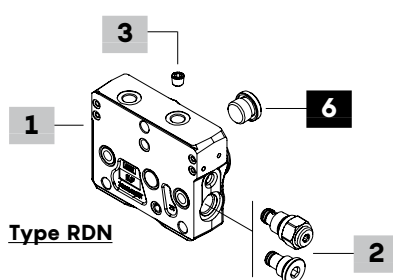
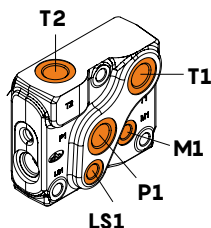
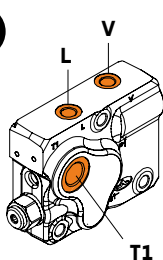


Outlet section part ordering codes

A For mechanical, proportional hydraulic and solenoid controls configuration:

DPX100 / RF (04) -

1	1	5
---	---	---

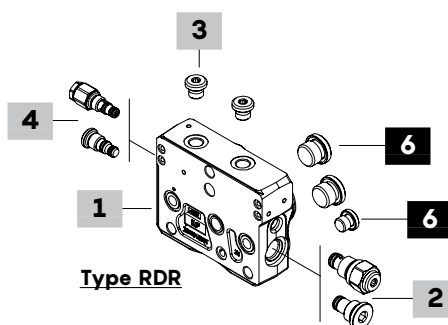
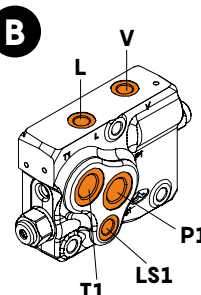
**A****B****B** For electrohydraulic control configuration:

DPX100 / RDN (VBT) - NOTAP(VL) -

1	2	3
---	---	---

DPX100 / RDR (VBT \ 03 \ RT) - TAP(VL) -

1	2	1	4	3
---	---	---	---	---

**B****1** Outlet section kit * page 96

Outlet section is the same type for standard and High Pressure valve

For mechanical, proportional hydraulic and solenoid controlsTYPE: **DPX100/RF** CODE: YFIA204300S

DESCRIPTION: With T2 upper port

TYPE: **DPX100/RF-BSP34** CODE: YFIA204400S

DESCRIPTION: As previous one with G3/4 port

TYPE: **DPX100/RF(04)** CODE: YFIA204305S

DESCRIPTION: With T2 upper port and P1, T1, LS1, M1 side ports

For electrohydraulic controlsTYPE: **DPX100/RDN** CODE: YFIA204391S

DESCRIPTION: Without pressure reducing valve arrangement, T1 side and V-L upper ports

TYPE: **DPX100/RDN-BSP34** CODE: YFIA204491S

DESCRIPTION: As previous one with G3/4 T1 port

TYPE: **DPX100/RDR** CODE: YFIA204307S

DESCRIPTION: With pressure reducing valve arrangement, V and L upper ports, T1 side port

TYPE: **DPX100/RDR(03)** CODE: YFIA204302S

DESCRIPTION: With pressure reducing valve arrangement, V and L upper ports, P1, T1, LS1 side ports

TYPE: **DPX100/RDR(03)-BSP34** CODE: YFIA204403S

DESCRIPTION: As previous one with G3/4 P and T ports

Note: for outlet sections with different port arrangement please contact Sales Dpt.**2** Bleed valve page 97

TYPE	CODE	DESCRIPTION
(-)	X138810000V	Bleed valve
(VBT)	XTAP525320V	Valve blanking plug

3 Pilot and drain *

TYPE	CODE	DESCRIPTION
NOTAP(VL)	4TAP310007	M10x1 DIN906 plug, for external drain
-	3XTAP719150	G1/4 plug, nr.2 for int.pilot and drain

4 Pressure reducing valve page 97

TYPE	CODE	DESCRIPTION
(-)	X219740035V	Pressure reducing valve, 30-45 bar (435-650 psi)
(RT)	XTAP418350V	Valve blanking plug

5 Section threadingOnly specify if it is different from **BSP** standard (see page 7)**6** Parts *

CODE	DESCRIPTION
3XTAP727180	G1/2 plug, nr.1 for RF and RDN section, nr.2 for RDR(03) section, nr.3 for RF(04) section
3XTAP732200	G3/4 plug, for qty see G1/2 plug
3XTAP719150	G1/4 plug, nr.1 for RDR(03) section, nr.2 for RF(04) section

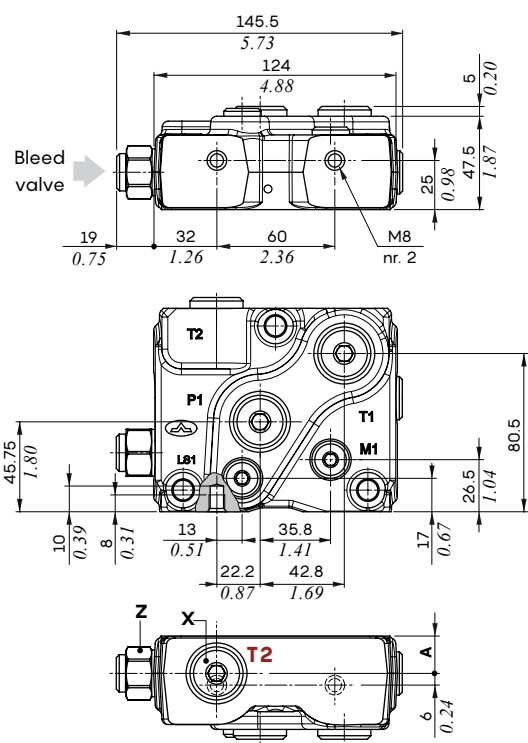
NOTE (*): Codes are referred to **BSP** thread.

NOTE (-): "TYPE" omitted in outlet section description

Outlet section

Dimensions and hydraulic circuit

Example of RF(04) outlet section



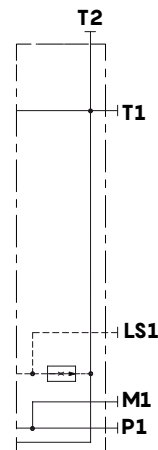
Wrenches and tightening torques

X = allen wrench 8 - 24 Nm (17.7 lbft)
 Y = allen wrench 6 - 24 Nm (17.7 lbft)
 Z = wrench 24 - 42 Nm (31 lbft)

Type RF



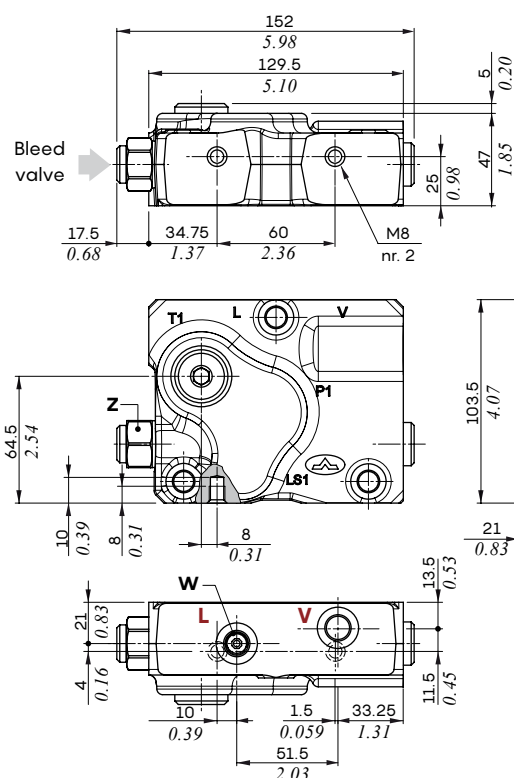
Type RF(04)



OUTLET SECTION TYPE

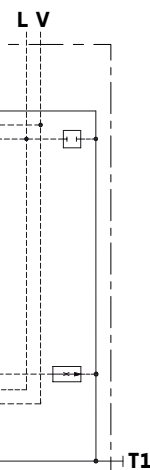
	A	
	mm	in
T2 standard thread	19	0.75
T2 with G3/4 thread	23	0.91

Example of RDN outlet section



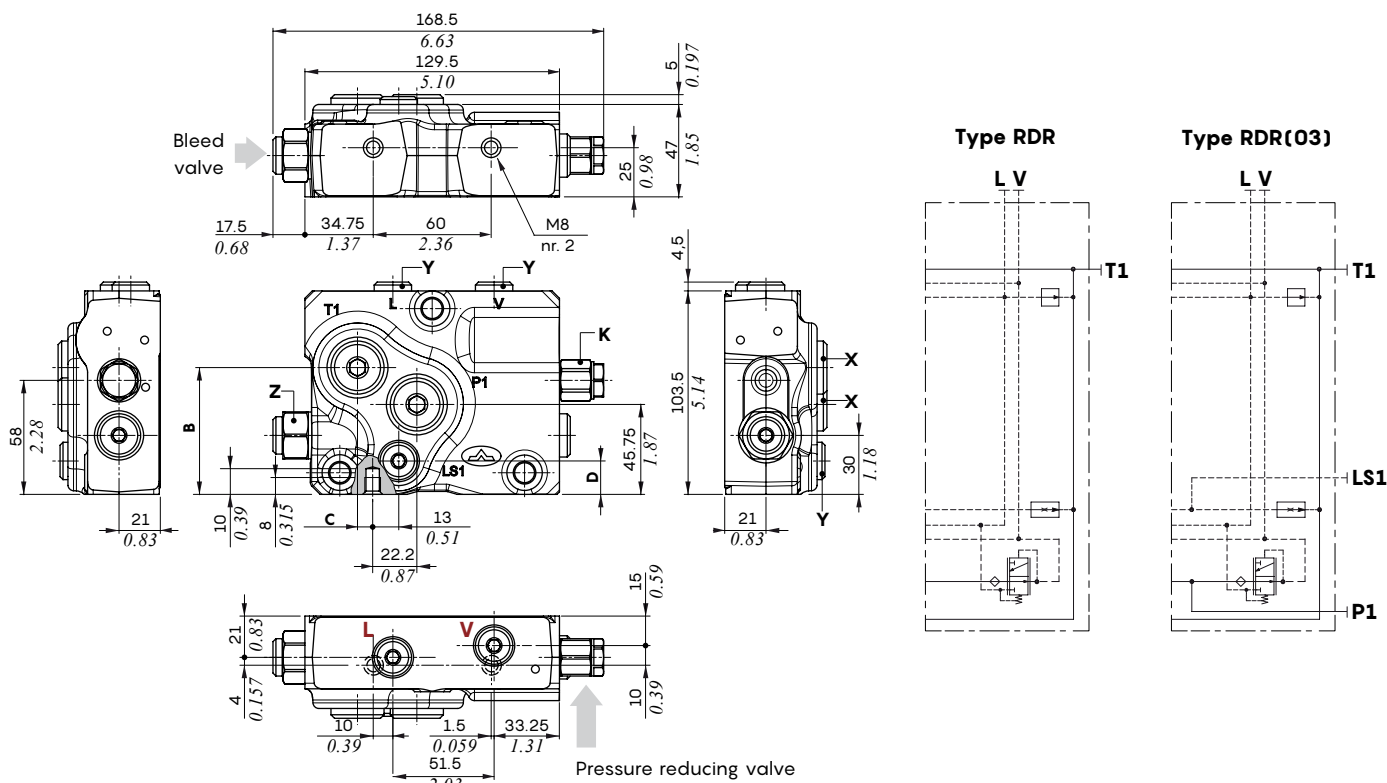
Wrenches and tightening torques

X = allen wrench 8 - 24 Nm (17.7 lbft) - (G1/2)
 = allen wrench 12 - 42 Nm (31 lbft) - (G3/4)
 Z = wrench 24 - 42 Nm (31 lbft)
 W = allen wrench 5 - 9.8 Nm (7.2 lbft)



Dimensions and hydraulic circuit

Example of RDR(03) outlet section



OUTLET SECTION TYPE	B		C		D	
	mm	in	mm	in	mm	in
T1 standard thread	64.5	2.54	8	0.31	17	0.67
T1 with G3/4 thread	65.5	2.58	9	0.35	16	0.63

Bleed valve features

Max. inlet pressure 380 bar (5550 psi)

Max. back pressure 25 bar (363 psi)

Pressure reducing valve features

Max. inlet pressure 380 bar (5550 psi)

Reduced pressure range 30-45 bar (435-650 psi)

Max. back pressure 25 bar (363 psi)

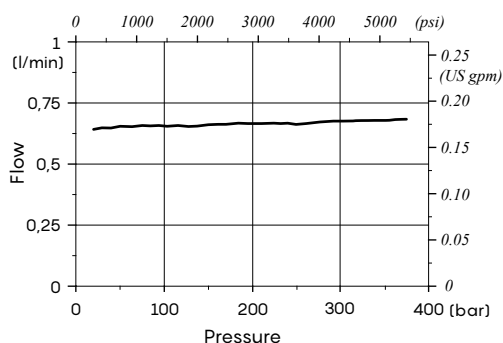
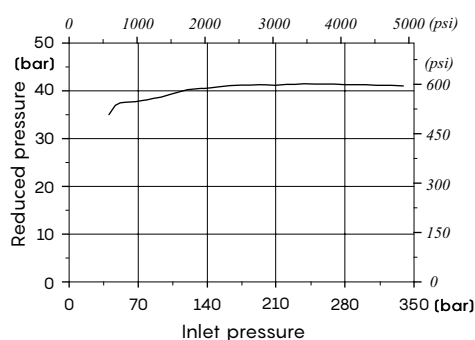
Wrenches and tightening torques

K = wrench 19 - 24 Nm (17.7 lbft)

X = allen wrench 8 - 24 Nm (17.7 lbft) - (G1/2)
= allen wrench 12 - 42 Nm (31 lbft) - (G3/4)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

Z = wrench 24 - 42 Nm (31 lbft)

Bleed valve diagram
Flow vs. PressurePressure reducing valve diagram
Reduced pressure vs. Inlet pressure

HF complete section ordering codes

A Mechanical and proportional hydraulic controls configuration:

Nr. of working sections

DPX100HF/2/AM1(TGW3-175\ELN)/Q-101(100\100)-8L/P-E101(100\100)-8IMN.U1(100)U2(100)/RF-.....-12VDC

1A

1C

2A

2A

3

4

5

DPX100HF: valve with High Flow sections only

For working conditions and HF sections configuration guide see pages 5, 6, 52, 53

B Mechanical and proportional hydraulic controls in mixed configuration:

DPX100/3/AM1(TGW3-175\ELN)/HF-P-E101(100\100)-8IMN.U1(100)U2(100)/HP-P-101(80\80)-8L.U3T/

1A

1C

2A

2C

DPX100: mixed configuration valve with at least Standard Pressure working section

For working conditions and guide to mixed configuration, **Standard**, **High Pressure (HP)**, **High Flow (HF)** see pages 5, 6, 52, 53

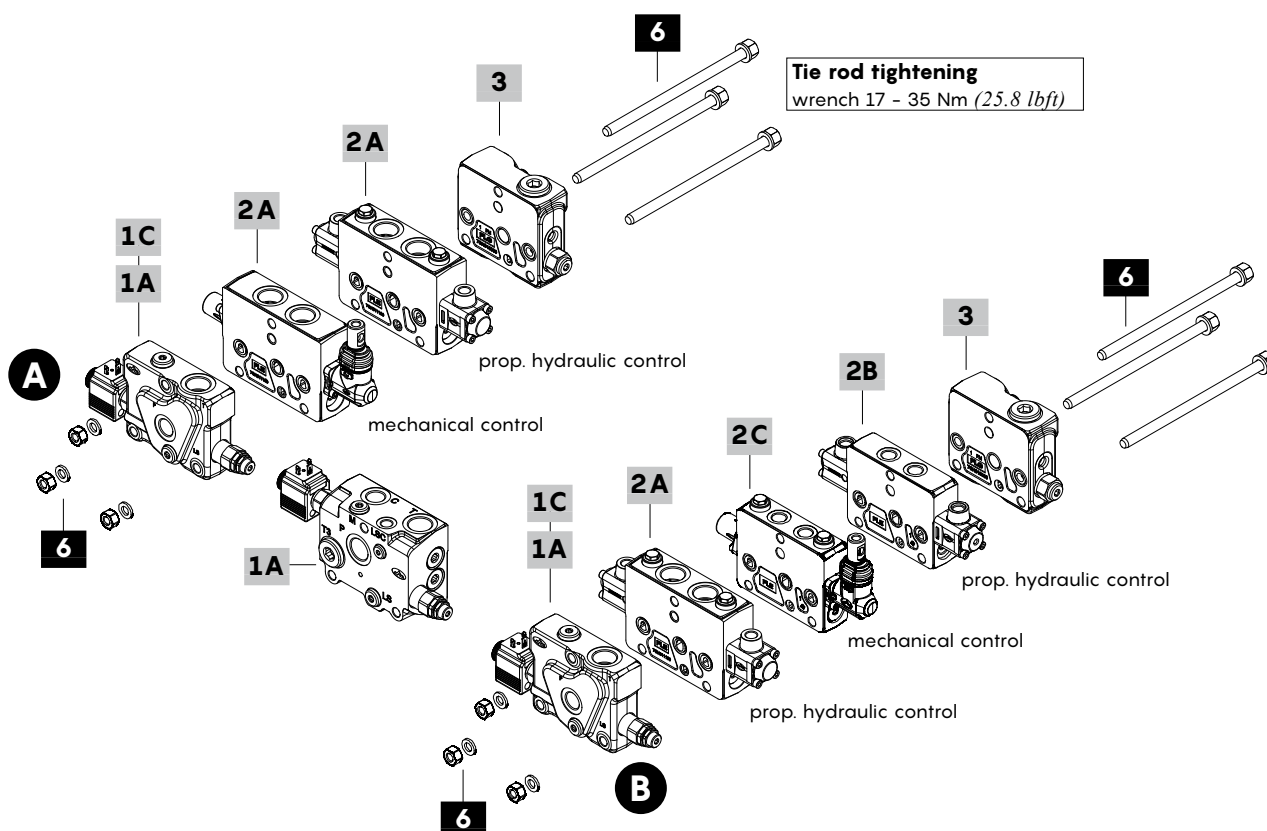
Q-E102(80\80)-8IMN/RF-.....-12VDC

2B

3

4

5



HF complete section ordering codes

A Electrohydraulic controls configuration:

└─ Nr. of working sections

DPX100HF/2/AM1(TGW3-175\ELN)/PZ-E101(100\100)-8EZ3LQF3.U3T/QE-E101(100\100)-8EB3T/

1A

1C

2A

2A

DPX100HF: valve with High Flow sections only

For working conditions and HF sections configuration guide see pages 5, 6, 52, 53

RDR03-.....-12VDC

3

4

5

B Electrohydraulic controls in mixed configuration:

DPX100/3/AM1(TGW3-175\ELN)/HF-QZ-E101(100\100)-8EZ3LQF3/HP-PZ-E101(80\80)-EZ3LQF3/

1A

1C

2A

2C

DPX100: mixed configuration valve with at least Standard Pressure working section

For working conditions and guide to mixed configuration, **Standard**, **High Pressure (HP)**, **High Flow (HF)** see pages 5, 6, 52, 53

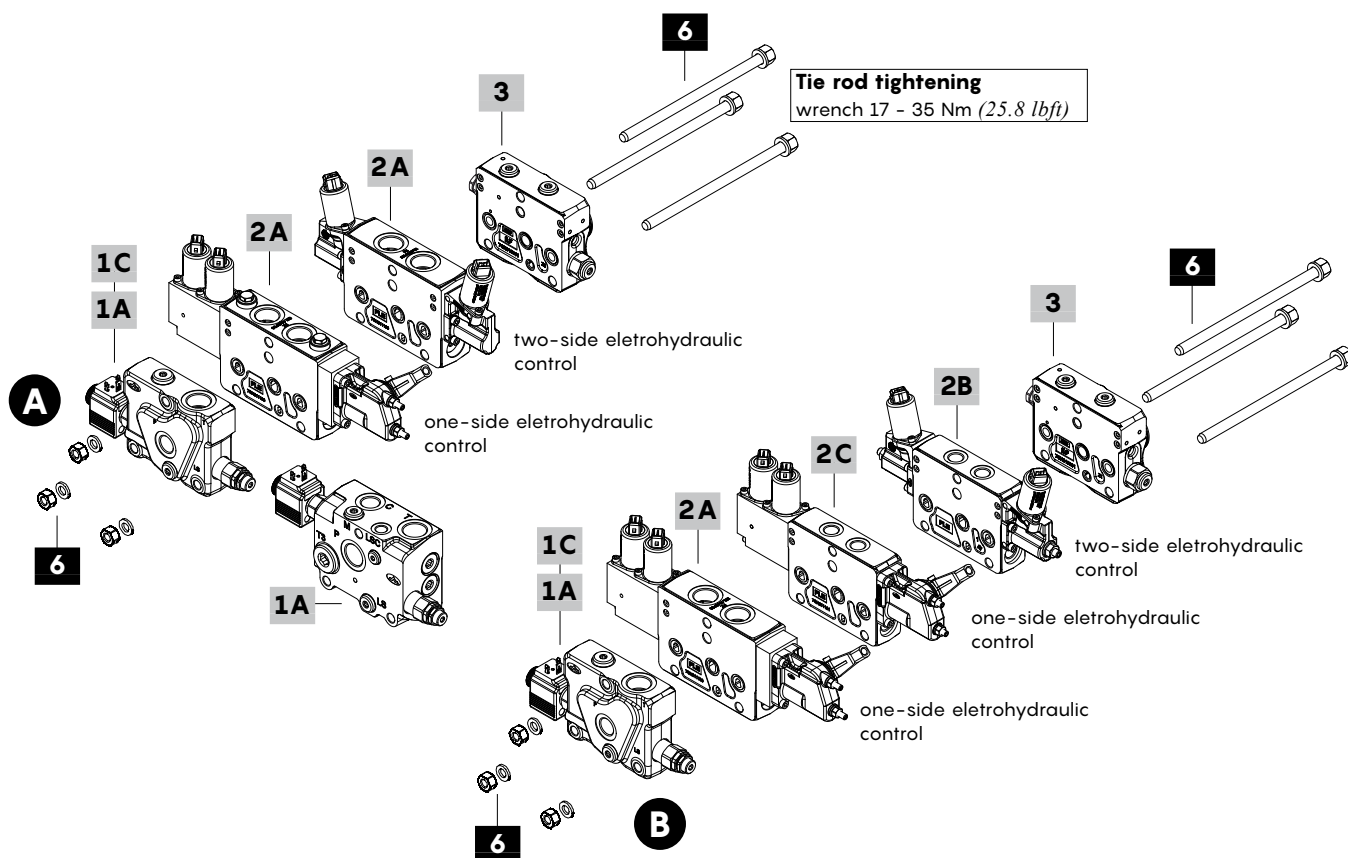
QE-E102(80\80)-8EB3TF3/RDR03-.....-12VDC

2B

3

4

5



HF complete section ordering codes

1A Inlet section for High Flow configuration *

Open Center circuit

TYPE: **DPX100/AM1(TGW3-175\ELN)-BSP34-12VDC**

CODE: 640204007S

DESCRIPTION: For Standard Pressure. With compensator, pressure relief valve and unloader valve, with P-T-LS ports (LS plugged), G3/4 P and T ports

TYPE: **DPX100/APF4(TGW3-175WP-D(1.2)-SB10-Q40-BSP34**

CODE: 640203303S

DESCRIPTION: For Standard Pressure. Designed for steering, compensator, priority and pressure relief valves, with P-T-T3-LS-M-C-LSC ports (T-M-LS plugged), P-T with G3/4 and C with G1/2 thread. Needs special tie rods

Closed Center circuit

TYPE: **DPX100/AN1(TGW3-175\ELN)-BSP34-12VDC**

CODE: 640204008S

DESCRIPTION: For Standard Pressure. Without compensator, with press. relief valve and unloader valve, with P-T-LS ports, G3/4 P and T ports. TYPE: **DPX100/APFS4(TGW4-270\WR5-VP-D(1.2)-SB10-Q40\SB25-LSF(NOFC)\ESO22N4-BSP34(PT)12(C)14(LSLSC)-12VDC**

CODE: 640203304S

DESCRIPTION: For Standard Pressure. Designed for steering, with flushing valve (stand-by 25 bar - 360 psi), priority, shut-off and pressure relief valves, P-T-T3-LS-M-C-LSC ports (T3-M plugged), P-T with G3/4 and C with G1/2 thread. Richiede tiranti speciali. Needs special tie rods

1C High Pressure inlet section *

Open Center circuit

TYPE: **DPX100HP/AM1(TGW5-350\ELN)-BSP34-12VDC**

CODE: 640204011S

DESCRIPTION: As previous one with G3/4 P and T ports

Closed Center circuit

Refer to "Std pressure" inlet sections

2A High Flow working section *

Mechanical control

TYPE: **DPX100HF/Q-101(120\120)-8L-FPM**

CODE: 640113026V

DESCRIPTION: Lever control without port valve arrangement

TYPE: **DPX100HF/P-101(120\120)-8L.U3T-FPM**

CODE: 640103039V

DESCRIPTION: As previous one with port valve arrangement

Proportional hydraulic control

TYPE: **DPX100HF/Q-E101(120\120)-8IMN-FPM**

CODE: 640113027V

DESCRIPTION: Without port valve arrangement

TYPE: **DPX100HF/P-E101(120\120)-8IMN.U3(100)**

CODE: 640103040S

DESCRIPTION: With antishock port valves

Two-side proportional electrohydraulic control

TYPE: **DPX100HF/QE-E101(120\120)-8EB3TF3-12VDC-FPM**

CODE: 640113028V

DESCRIPTION: With stroke limiter, without port valve arrangement

TYPE: **DPX100HF/PE-E101(120\120)-8EB3TF3.U3T-12VDC-FPM**

CODE: 640103041V

DESCRIPTION: As previous one with port valve arrangement

One-side proportional electrohydraulic control

TYPE: **DPX100/QZ-E101(120\120)-8EZ34SLCQ-12VDC-FPM**

CODE: 640103046V

DESCRIPTION: With encap on B side, without port valve arrangement

TYPE: **DPX100HF/PZ-E101(120\120)-8EZ34LQF3.U3T-12VDC-FPM**

CODE: 640103045V

DESCRIPTION: With spool stroke limiter, with port valve arrangement

2B Standard Pressure working section *

Pressure Standard working sections can be assembled in all catalogue configurations: see page 57.

2C High Pressure working section *

High Pressure working sections can be assembled in all catalogue configurations: see page 57.

3 Outlet section *

The sections are the same for Standard and High Pressure configuration

For mechanical and proportional hydraulic configuration

TYPE: **DPX100/RF-BSP34**

CODE: 640304003S

DESCRIPTION: Without bleed valve and upper G3/4 T2 port (plugged)

For electrohydraulic or mixed configuration

TYPE: **DPX100/RDN-NOTAP(VL)-BSP34**

CODE: 640304001S

DESCRIPTION: Without pressure reducing valve, external pilot and drain (V-L ports), with Bleed valve and side G3/4 T1 port (plugged).

TYPE: **DPX100/RDR(O3)-BSP34**

CODE: 640304005S

DESCRIPTION: With pressure reducing valve and Bleed valve, internal pilot and drain (V-L plugged ports), side T1-P1-LS1 ports (plugged), G3/4 P1 and T1 ports

Note: for sections with different port arrangement please contact Sales Dpt.

4 Valve threading

Only specify if it is different from **BSP** standard (see page 7).

5 Voltage

Specify the voltage of electric devices.

6 Assembling kit for HF configurations

Assembling kits for valve with M and N inlet sections

CODE	DESCRIPTION
5TIR110152	Valve with 1 HF section
5TIR110195	Valve with 2 HF sections
5TIR110238	Valve with 3 HF sections
5TIR110280	Valve with 4 HF sections
5TIR110180	Valve with 1 HF section + 2 Standard or HP sections
5TIR110225	Valve with 1 HF section + 2 Standard or HP sections
5TIR110331	Valve with 1 HF section + 5 Standard or HP sections
5TIR110337	Valve with 2 HF sections + 4 Standard or HP sections
5TIR110366	Valve with 1 HF section + 6 Standard or HP sections
5TIR110403	Valve with 1 HF section + 7 Standard or HP sections
5TIR110440	Valve with 1 HF section + 8 Standard or HP sections
5TIR110475	Valve with 1 HF section + 9 Standard or HP sections

NOTE: For not listed assembling kits (eg valve with PFS inlet section) contact Sales Department

NOTE (*): Codes are referred to **BSP** thread.

HF working section part ordering codes (mechanical and hydraulic)

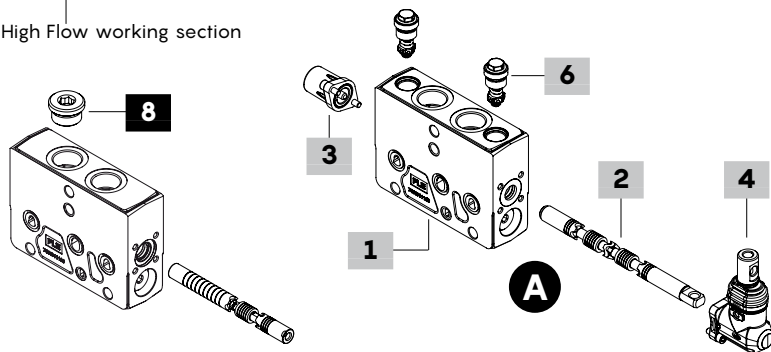
A Mechanical control configuration:

flow on A/B ports (l/min) Valve setting (bar)
A port B port

DPX100HF / P - 101(80\80) - 8 L U1(100) U2(120) -

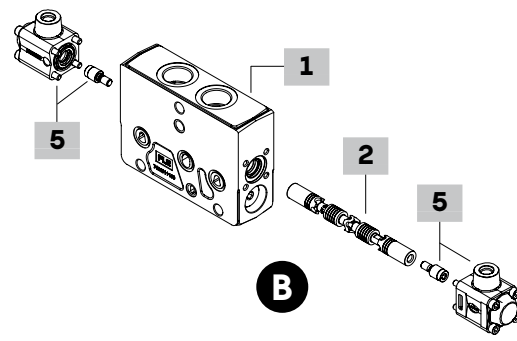
1 2 3 4 6 7

High Flow working section

**B Prop. hydraulic control configuration:**

DPX100HF / Q - E101(120\120) - 8IMN -

1 2 5 7

**1 High Flow working section *** page 104**For mechanical control**

TYPE: DPX100HF/Q-FPM CODE: 5EL1043F10V

DESCRIPTION: Without port valve arrangement

TYPE: DPX100HF/P-FPM CODE: 5EL1043F00V

DESCRIPTION: With port valve arrangement

For proportional hydraulic control

TYPE: DPX100HF/Q-IM-FPM CODE: 5EL1043F10AV

DESCRIPTION: With port valve arrangement

TYPE: DPX100HF/P-IM-FPM CODE: 5EL1043F00AV

DESCRIPTION: With port valve arrangement

2 Spool for HF section page 105

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

For mechanical control

Double acting with A and B closed in neutral position

101(120) 3CU7110F01 120 l/min (32 US gpm) flow

103(100) 3CU7110F03 100 l/min (26 US gpm) flow

104(80) 3CU7110F04 80 l/min (21 US gpm) flow

102(60) 3CU7110F02 60 l/min (16 US gpm) flow

Double acting with A and B to tank in neutral position

201(120) 3CU7125F01 120 l/min (32 US gpm) flow

Double acting with A and B partially to tank in neutral position

2H11(100) 3CU7124F11 100 l/min (26 US gpm) flow

2H06(60) 3CU7124F06 60 l/min (16 US gpm) flow

For proportional hydraulic control

Double acting with A and B closed in neutral position

E101(120) 3CU7710F01 120 l/min (32 US gpm) flow

E106(100) 3CU7710F06 100 l/min (26 US gpm) flow

E103(80) 3CU7710F03 80 l/min (21 US gpm) flow

E105(60) 3CU7710F05 60 l/min (16 US gpm) flow

E104(40) 3CU7710F04 40 l/min (10.5 US gpm) flow

Double acting with A and B to tank in neutral position

E201(80) 3CU7725F01 Portata fino a 80 l/min

Double acting with A and B partially to tank in neutral position

E2H01(120) 3CU7724F01 120 l/min (32 US gpm) flow

E2H04(110) 3CU7724F04 110 l/min (29 US gpm) flow

E2H03(100) 3CU7724F03 100 l/min (26 US gpm) flow

E2H02 (60) 3CU7724F02 60 l/min (16 US gpm) flow

Double acting with A and B to tank in neutral position

E201(80) 3CU7725F01 80 l/min (21 US gpm) flow

Single acting on A or B, other port plugged: G3/4 plug is required

E301-E401(120) 3CU7731F01 120 l/min (32 US gpm) flow

8 Plug for single acting spool *CODE DESCRIPTION
3XTAP732200 G3/4 plugNOTE (*): Codes are referred to **BSP** thread.**3 "A" side spool positioners** page 75

Controls for HF sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
7FT	5V07407000	With friction and neutral pos. notch
7FTN	5V07407010	As 7FT, friction regulation with spring
8	5V08107000	3 pos., spring return to neutral pos.
8F2	5V08107100	Spool stroke limiter on B port
8D	5V08107200	External pin with M6 female thread
8TL	5V08107310	Arrangement for double control
8RM2-12VDC	5V08107590	Electromagnetic detent in pos.2
8MG3(NO)	5V08107660	With micro in positions 1 and 2
8PP	5V08107700	Proportional pneumatic control
8PNB	5V08107718	On/off waterproof pneumatic control
8EPNB3-12VDC	5V08107742	On/off electropneumatic control
8EPNB3-24VDC	5V08107743	As previous one
8K-12DC	5V08707212	Solenoid detent in neutral position
8K-24DC	5V08707224	As previous one
9B	5V09207000	Detent in position 1
10B	5V10207000	Detent in position 2
11B	5V11207000	Detent in positions 1 and 2

4 "B" side spool control kit page 80

Controls for HF sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
L	5LEV107000	Standard lever box
LSG	5LEV107000S	As previous one, water-proof type
LF1	5LEV107100	As L type, spool stroke limiter on A port
LSGF1	5LEV107100S	As previous one, water-proof type
SLC	5COP207000	Without lever with endcap
SLP	5COP107010	Without lever with dust-proof plate

5 Proportional hydraulic control * page 82

Controls for HF sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
8IMN	5IDR204304V	Range 8-27 bar (116-392 psi)
8IMF3N	5IDR204314V	As previous one with spool stroke limiter
8IMXN	5IDR204303V	Range 7.5-24 bar (109-348 psi)
8IMXF3N	5IDR204313V	As previous one with spool stroke limiter
8IMNO	5IDR204305V	As 8IMN type, steel cap configuration

6 Port valves page 94

For complete valves list see page 65

TYPE	CODE	DESCRIPTION
U025	5KIT330025	Setting: 25 bar (360 psi)

7 Section threadingOnly specify if it is different from **BSP** standard (see page 7).

HF working section part ordering codes (electrohydraulic)

A One-side electrohydraulic control configuration:

flow on A/B ports (l/min)

DPX100HF / QZ - E101(120\120) - 8EZ3 LQ - - 12VDC

1 2 3 4 8 3

High Flow working section

B One-side complete electrohydraulic control configuration:

Valve setting (bar)
A port B port

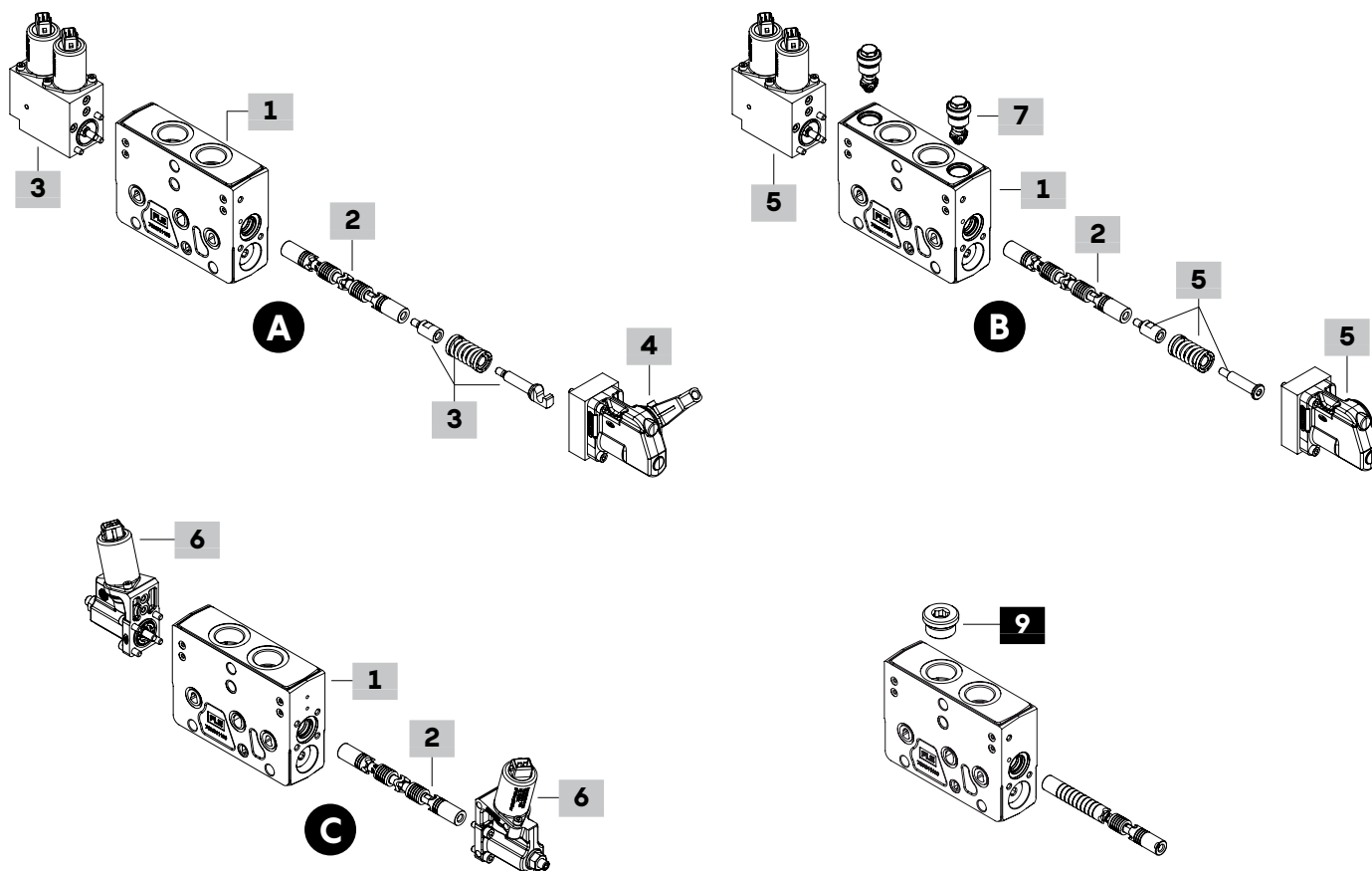
DPX100HF / PZ - E101(120\120) - 8EZ3SLCQ . U1(100) U2(120) - - 12VDC

1 2 5 7 8 5

C Two-side electrohydraulic control configuration:

DPX100HF / QE - E101(120\120) - 8EB3TF3 - - 12VDC

1 2 6 8 6



HF working section part ordering codes (electrohydraulic)

1 High Flow working section * page 104**For two-side electrohydraulic control**TYPE: **DPX100HF/QE-FPM** CODE: 5EL1043F11V

DESCRIPTION: Without port valve arrangement

TYPE: **DPX100HF/PE-FPM** CODE: 5EL1043F02V

DESCRIPTION: With port valve arrangement

For one-side electrohydraulic controlTYPE: **DPX100HF/QZ-FPM** CODE: 5EL1043F22V

DESCRIPTION: Without port valve arrangement

TYPE: **DPX100HF/PZ-FPM** CODE: 5EL1043F06V

DESCRIPTION: With port valve arrangement

2 Spool page 105

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position**E101(120)** 3CU7710F01 120 l/min (32 US gpm) flow**E106(100)** 3CU7710F06 100 l/min (26 US gpm) flow**E103(80)** 3CU7710F03 80 l/min (21 US gpm) flow**E105(60)** 3CU7710F05 60 l/min (16 US gpm) flow**E104(40)** 3CU7710F04 40 l/min (10.5 US gpm) flowDouble acting with A and B to tank in neutral position**E201(80)** 3CU7725F01 80 l/min (21 US gpm) flowDouble acting with A and B partially to tank in neutral position**E2H01(120)** 3CU7724F01 120 l/min (32 US gpm) flow**E2H04(110)** 3CU7724F04 110 l/min (29 US gpm) flow**E2H03(100)** 3CU7724F03 100 l/min (26 US gpm) flow**E2H02 (60)** 3CU7724F02 60 l/min (16 US gpm) flowSingle acting on A or B, other port plugged: G3/4 plug is required**E301-E401(120)** 3CU7731F01 120 l/min (32 US gpm) flow**3 One-side electrohydr.control; "A" side page 107****These controls must be coupled with "B" side options**

TYPE CODE DESCRIPTION

8EZ3-12VDC 5IDR604314V With AMP connector**8EZ3-24VDC** 5IDR604313V As previous one**8EZ34-12VDC** 5IDR604315V With Deutsch connector**8EZ34-24VDC** 5IDR604316V As previous oneWith spool position sensor**8EZ3SPSD-12VDC** 5IDR604317V AMP conn. and digital sensor**8EZ3SPSD-24VDC** 5IDR604318V As previous one**8EZ34SPSD-12VDC** 5IDR604319V Deutsch conn. and digital sensor**8EZ34SPSD-24VDC** 5IDR604320V As previous one**8EZ34SPSL-0.5(A)-4.5(B)-12VDC**

5IDR604321V AMP conn. and analog sensor

4 One-side electrohydr.control; "B" side page 108**These options must be coupled with "A" side controls**

TYPE CODE DESCRIPTION

LQ 5LEV100705AV Lever box**LQF3** 5LEV100706AV Lever box with spool stroke limiter**LQSL** 5COP204101AV Lever box without lever**5 One-side complete electrohydr.control page 109****Controls already comprehensive of endcap on B side**

TYPE CODE DESCRIPTION

8EZ3SLCQ-12VDC 5IDR604314SV With AMP connector**8EZ3SLCQ-24VDC** 5IDR604313SV As previous one**8EZ34SLCQ-12VDC** 5IDR604315SV With Deutsch connector**8EZ34SLCQ-24VDC** 5IDR604316SV As previous oneWith spool position sensorTYPE: **8EZ3SPSDSLCA-12VDC** CODE: 5IDR604317SV

DESCRIPTION: AMP connector and digital sensor

TYPE: **8EZ3SPSDSLCA-24VDC** CODE: 5IDR604318SV

DESCRIPTION: As previous one

TYPE: **8EZ34SPSDSLCA-12VDC** CODE: 5IDR604319SV

DESCRIPTION: Deutsch connector and digital sensor

TYPE: **8EZ34SPSDSLCA-24VDC** CODE: 5IDR604320SV

DESCRIPTION: As previous one

TYPE: **8EZ34SPSL-0.5(A)-4.5(B)SLCQ-12VDC** CODE: 5IDR604321SV

DESCRIPTION: AMP connector and analog sensor

6 Two-side electrohydr. control page 88

Controls for HF sections are the same as for Standard Pressure sections

TYPE CODE DESCRIPTION

Without lever control**8EB3T-12VDC** 5IDR904214V With AMP connector**8EB3T-24VDC** 5IDR904222V As previous one**8EB34T-12VDC** 5IDR904236V With Deutsch connector**8EB34T-24VDC** 5IDR904237V As previous one**8EB3TF3-12VDC** 5IDR904217V With AMP, spool stroke limiter**8EB3TF3-24VDC** 5IDR904224V As previous one**8EB34TF3-12VDC** 5IDR904235V Deutsch conn. and stroke limiter**8EB34TF3-24VDC** 5IDR904238V As previous oneWithout lever control, with spool position sensor**8EB34TSPSL-0.5(A)-4.5(B)-12VDC**

5IDR904268V Deutsch conn. and analog sensor

8EB3TSPSD-12VDC 5IDR904233V AMP conn. and digital sensor**8EB3TSPSD-24VDC** 5IDR904226V As previous oneWith lever control**8EB3TLH-12VDC** 5IDR904215AV With AMP connector**8EB3TLH-24VDC** 5IDR904228AV As previous one**8EB34TLH-12VDC** 5IDR904219AV With Deutsch connector**8EB34TLH-24VDC** 5IDR904239AV As previous one**8EB3TLHF3-12VDC** 5IDR904311V AMP conn. and stroke limiter**8EB3TLHF3-24VDC** 5IDR904308AV As previous one**8EB34TLHF3-12VDC** 5IDR904240V Deutsch conn. and stroke limiter**8EB34TLHF3-24VDC** 5IDR904241AV As previous oneWith lever control and spool position sensor**8EB3TLHSPSD-12VDC** 5IDR904234AV AMP connector and digital sensor**8EB3TLHSPSD-24VDC** 5IDR904232AV As previous one**8EB3TLHF3SPSL-0.5(A)-4.5(B)-12VDC**

5IDR904259AV AMP connector and analog

sensor with spool stroke limiter

8EB3TLHF3SPSL-0.5(A)-4.5(B)-24VDC

5IDR904247V As previous one

7 Port valves page 94

For complete valves list see page 65

TYPE CODE DESCRIPTION

U025 5KIT330025 Setting: 25 bar (360 psi)**8 Section threading**Only specify if it is different from **BSP** standard (see page 7)**9 Plug for single acting spool ***

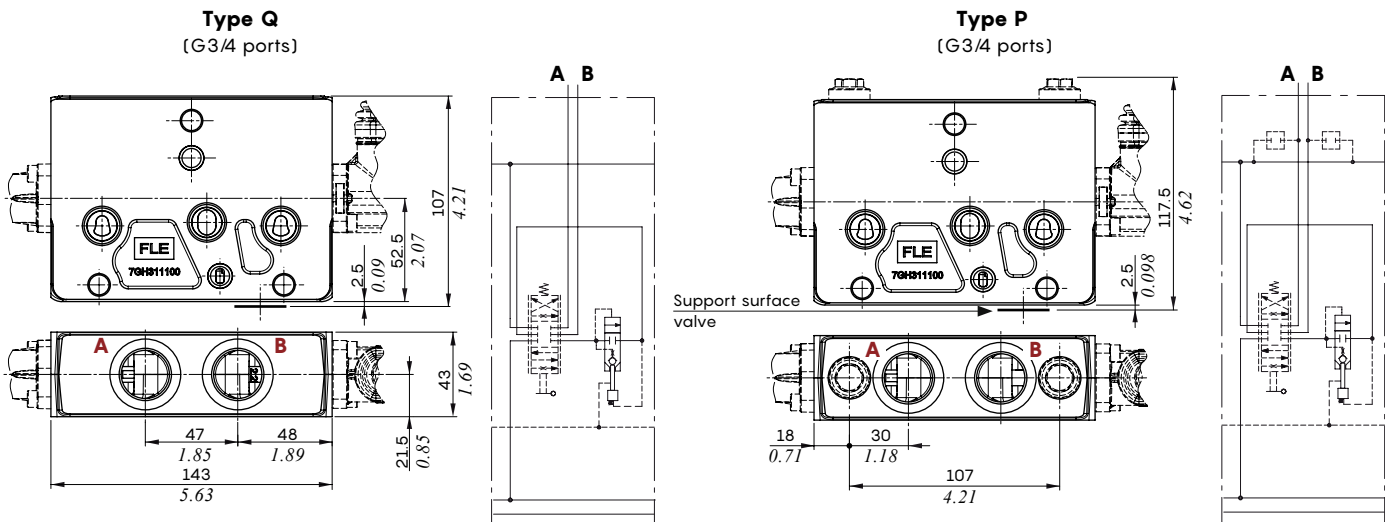
CODE DESCRIPTION

3XTAP732200 G3/4 plugNOTE (*): Codes are referred to **BSP** thread.

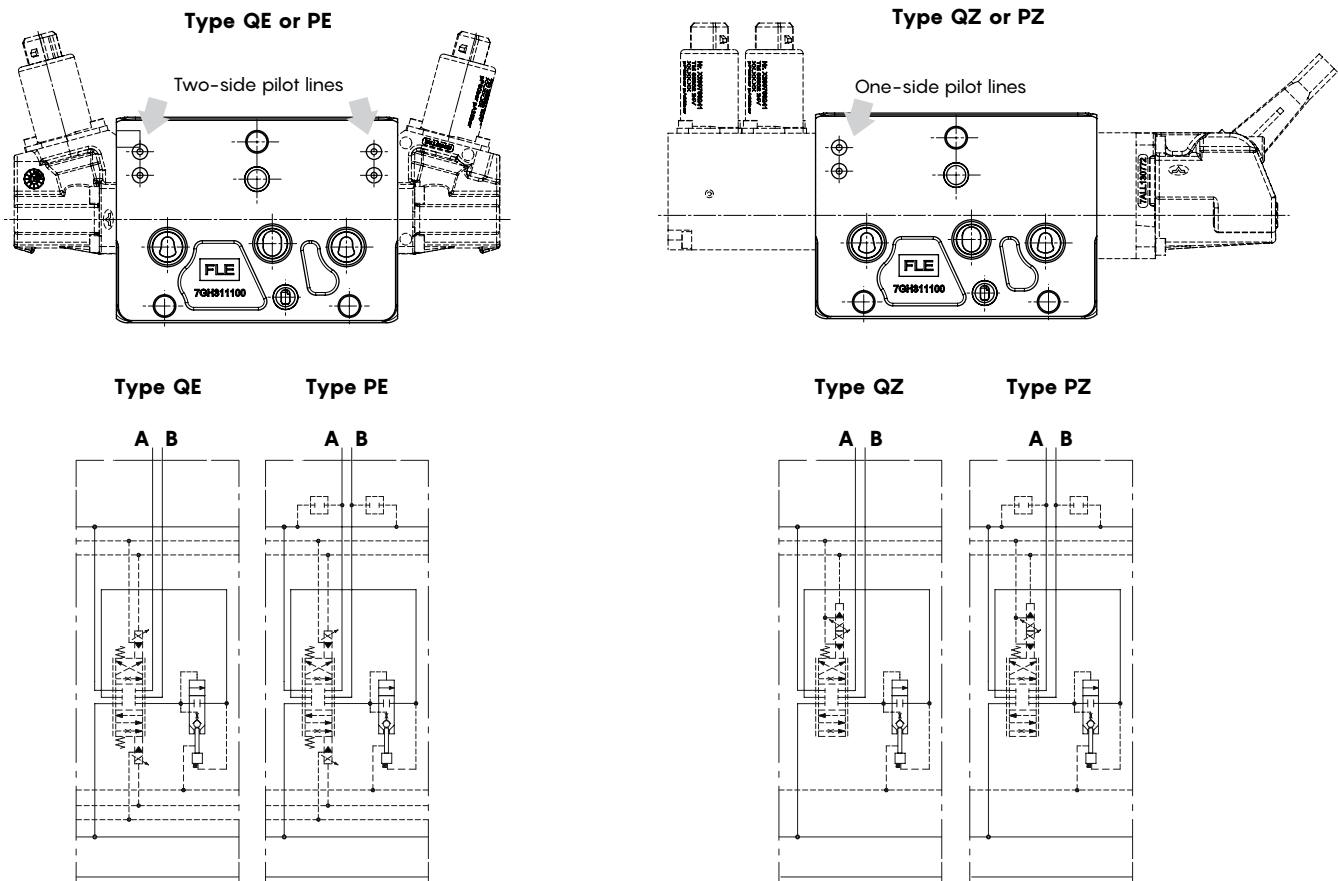
HF working section

Dimensions and hydraulic circuit

Section for mechanical and proportional hydraulic controls



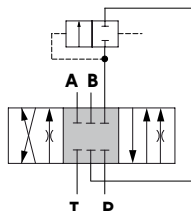
Section for electrohydraulic control



Spool

Type 1 (1../E1..)

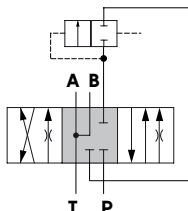
A, B closed in neutral position

1 0 2**Stroke**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type 2 (2../E2..)

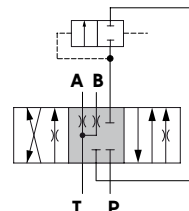
A, B to tank in neutral position

1 0 2**Stroke**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type 2H (2H../E2H..)

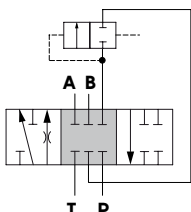
A, B partially to tank in neutral pos.

1 0 2**Stroke**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type 3 (3../E3..)

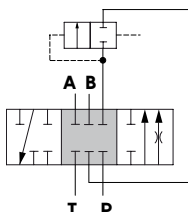
Single acting on A

1 0 2**Stroke**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

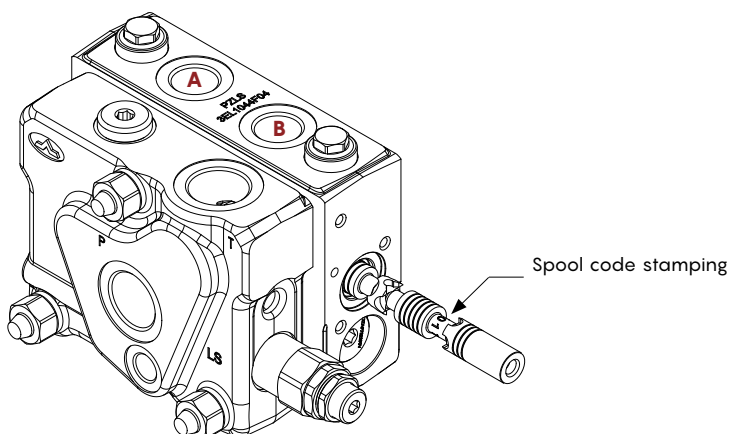
Type 4 (4../E4..)

Single acting on B

1 0 2**Stroke**

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

In case of replacement of the spool, the code stamping must be oriented toward B port.

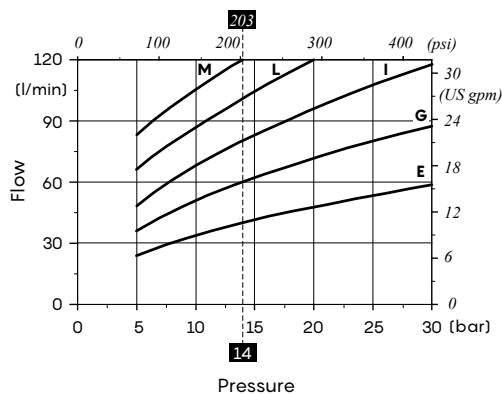


HF working section

Spool

Following curves are detected with standard spools, connecting $P \Rightarrow A \Rightarrow B \Rightarrow T$ and $P \Rightarrow B \Rightarrow A \Rightarrow T$ ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.

**Spool flow vs. Stand-by pressure
(margin pressure)**

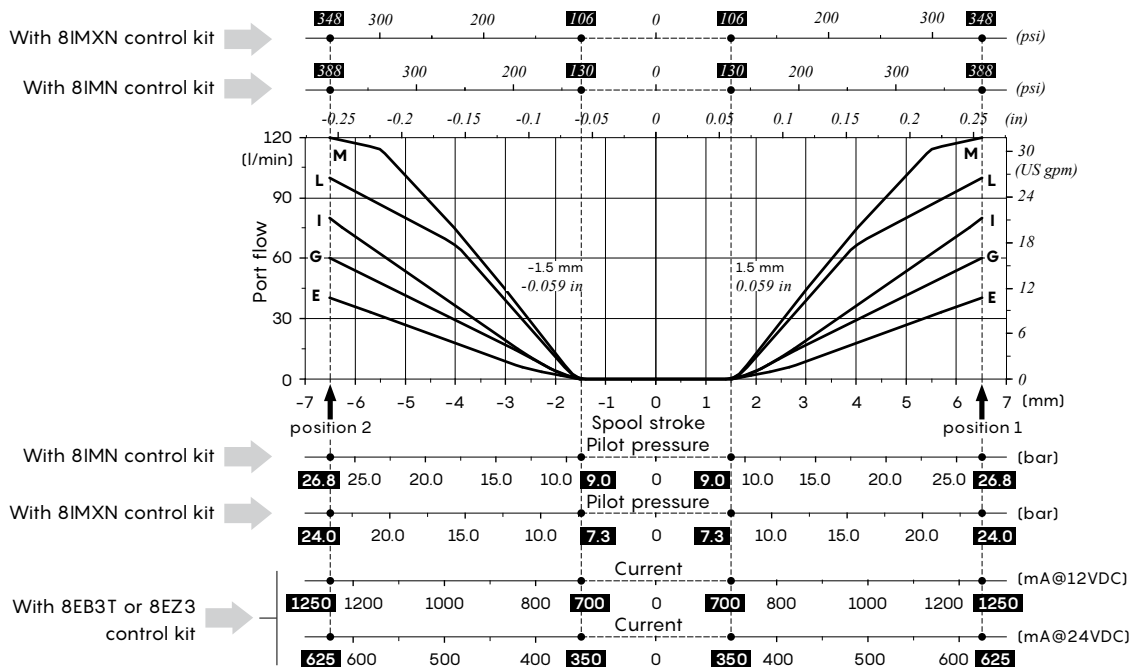


**Curves with spool nominal flow
@ 14 bar (200 psi) stand-by
(margin pressure)**

E = 40 l/min (10.6 US gpm) $\pm 10\%$
G = 60 l/min (16 US gpm) $\pm 10\%$
I = 80 l/min (21 US gpm) $\pm 10\%$
L = 100 l/min (26 US gpm) $\pm 10\%$
M = 120 l/min (32 US gpm) $\pm 10\%$

3 positions spool metering curve

$Q_{in} = 120 \text{ l/min (32 US gpm)}$ - Open center circuit

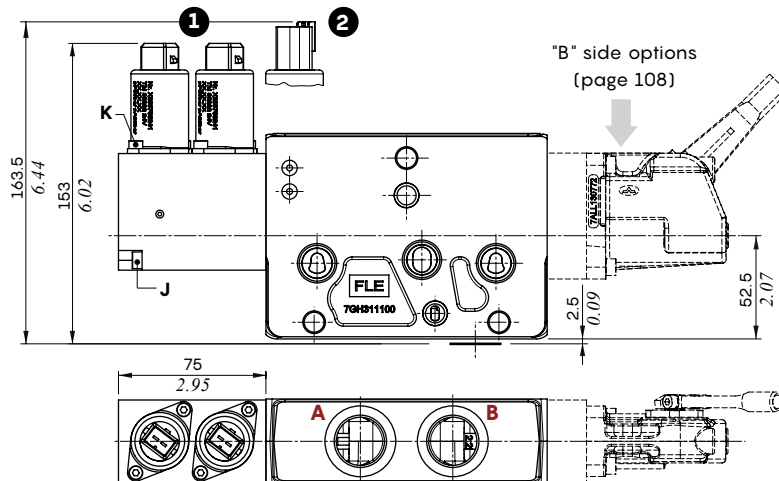
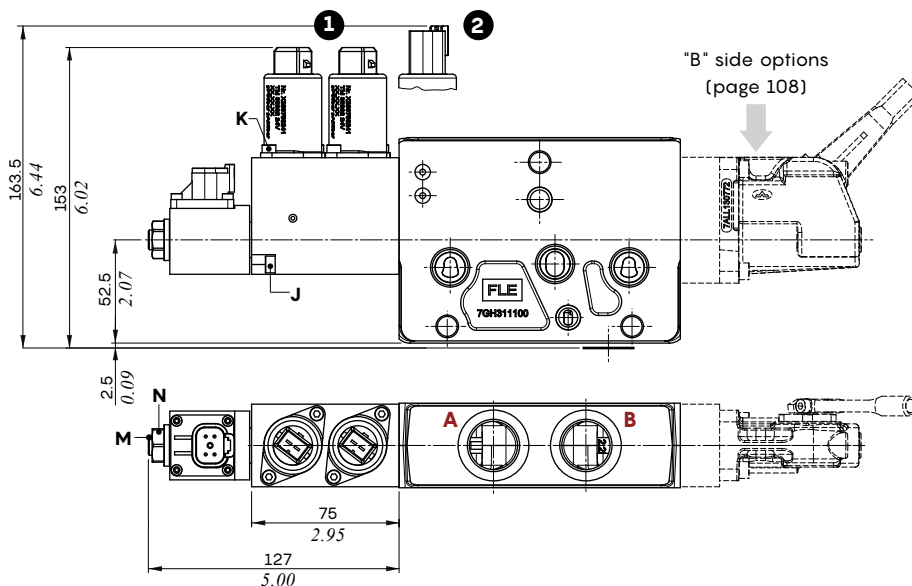
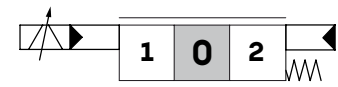
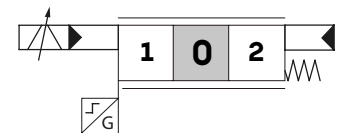


One-side electrohydraulic control: "A" side

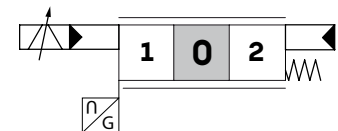
The technical features are the same as the one-side electrohydraulic control for the standard section: see page 85

Control types

- ①: With AMP JPT connector - AMP JPT mating connector, code: 5CON003
- ②: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

**Types 8EZ3 - 8EZ34****Types 8EZ3SPSD - 8EZ34SPSD**
Digital output sensor SPSP**Type 8EZ34SPSL**

Analog output sensor SPSL

**Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

K = allen wrench 3 - 5 Nm (3.7 lbft)

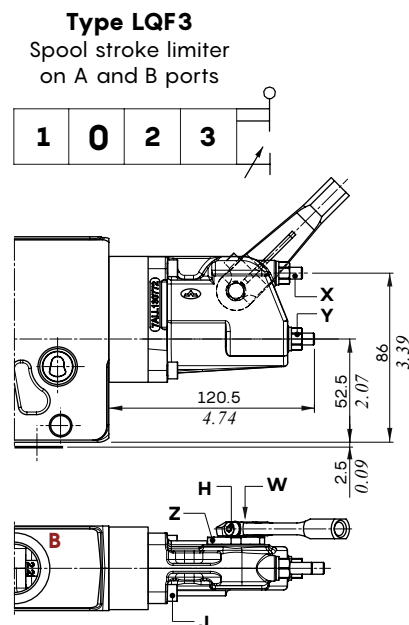
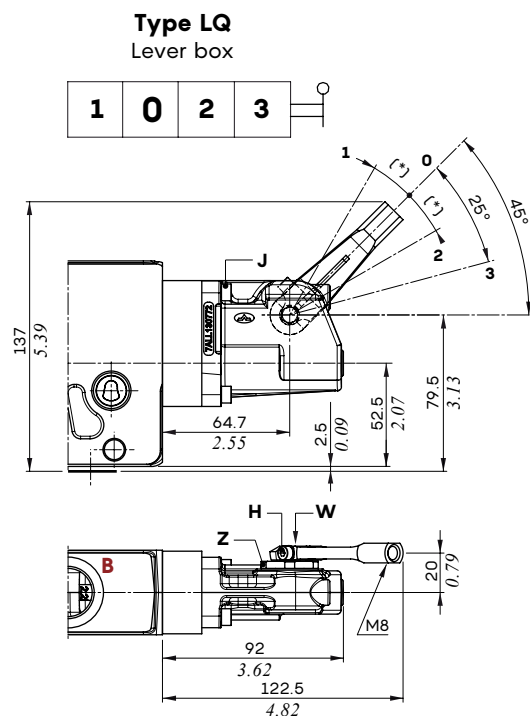
M = allen wrench 4 - 9.8 Nm (7.2 lbft)

N = wrench 17 - 9.8 Nm (7.2 lbft)

HF working section

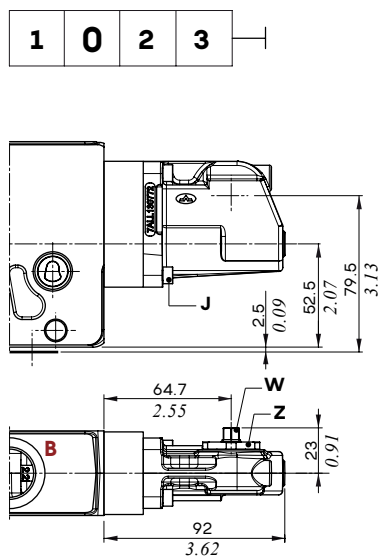
One-side electrohydraulic control: "B" side option

These options are available for one-side electrohydraulic controls only.



Angle (*)
15° with 8EZ3.. type controls
14° with 13EZ3.. type controls

Type LQSL
Lever box, without lever



Wrenches and tightening torques

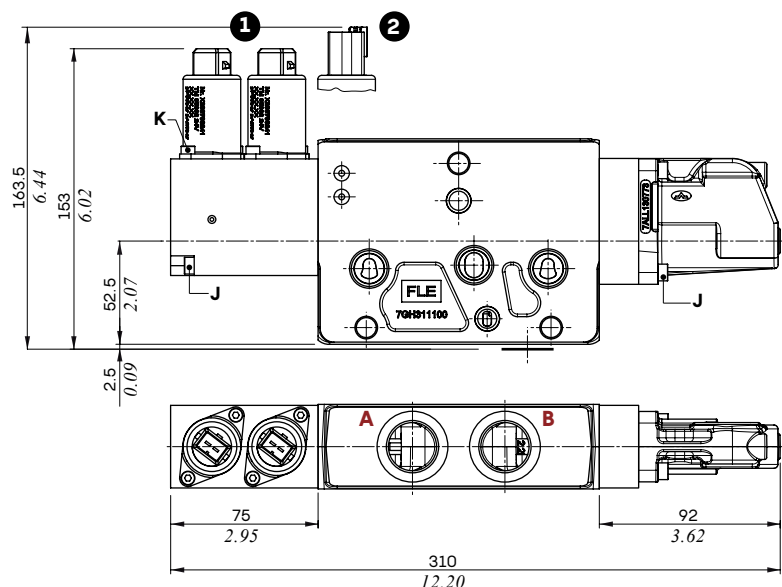
H = allen wrench 3 - 6.6 Nm (4.9 lbft)
J = allen wrench 4 - 6.6 Nm (4.9 lbft)
X = allen wrench 3
Y = wrench 10 - 9.8 Nm (7.2 lbft)
Z = wrench 29 - 24 Nm (17.7 lbft)
W = wrench 8

Complete one-side electrohydraulic control

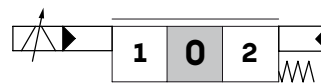
Controls already comprehensive of endcap on B side.

Control types

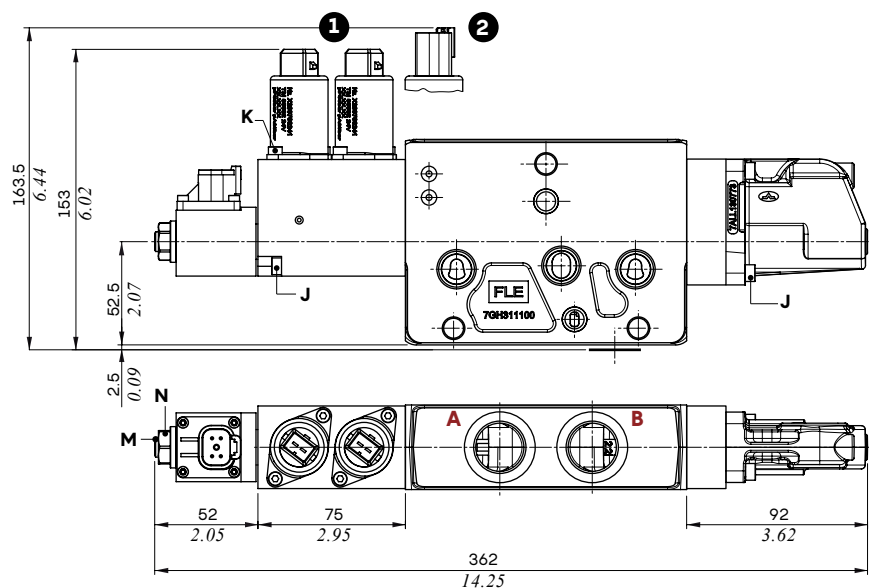
- ① : With AMP JPT connector – AMP JPT mating connector, code: 5CON003
- ② : With Deutsch DT04 connector – Deutsch DT06-2S mating connector code: 5CON140031



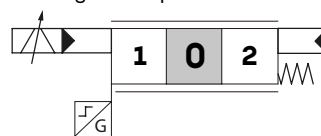
Types
8EZ3SLCQ – 8EZ34SLCQ
 Without lever control

**Wrenches and tightening torques**

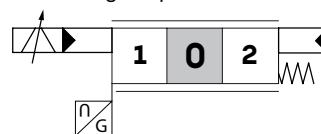
J = allen wrench 4 – 6.6 Nm (4.9 lbf_t)
 K = allen wrench 3 – 5 Nm (3.7 lbf_t)
 M = allen wrench 4 – 9.8 Nm (7.2 lbf_t)
 N = wrench 17 – 9.8 Nm (7.2 lbf_t)



Types
8EZ3SPSDSLCA – 8EZ34SPSDSLCA
 Digital output sensor SPSP



Type 8EZ34SPSLSLCQ
 Analog output sensor SPSP



LL configuration complete section ordering codes

A Proportional hydraulic controls configuration:

Nr. of working sections

DPX100/4/AM1(TGW3-175\ELN)/ HF-P-ED-E101(120\120)-8IMN.U3T/PLL-ED-E101LL(80\80)-8IMN.U3T/

1

2D

2A

DPX100: valve with Standard pressure configuration

For working conditions and guide to mixed configuration, **Low Leak** sections with **HF**, **Standard** or **HP** sections see pages 5, 6, 51 to 55.

PLL-ED-E101LL(80\80)-8IMN.U1(100)U2(100)/Q-ED-E101(80\80)-8IMN/RF-.....-12VDC

2A

2B

2C

3

4

5

B Electrohydraulic controls configuration:

DPX100/3/AM1(TGW3-175\ELN)/PZLL-ED-E101LL(80\80)-8EZ3LQ.U3T/PZ-ED-E101(80\80)-8EZ3LQ.U1(100)U2(100)/

1

2A

2B

2C

DPX100: valve with Standard pressure configuration

For working conditions and guide to mixed configuration, **Low Leak** sections with **HF**, **Standard** or **HP** sections see pages 5, 6, 51 to 55

QE-ED-E101(80\80)-8EB3TLH/RDR(03)-.....-12VDC

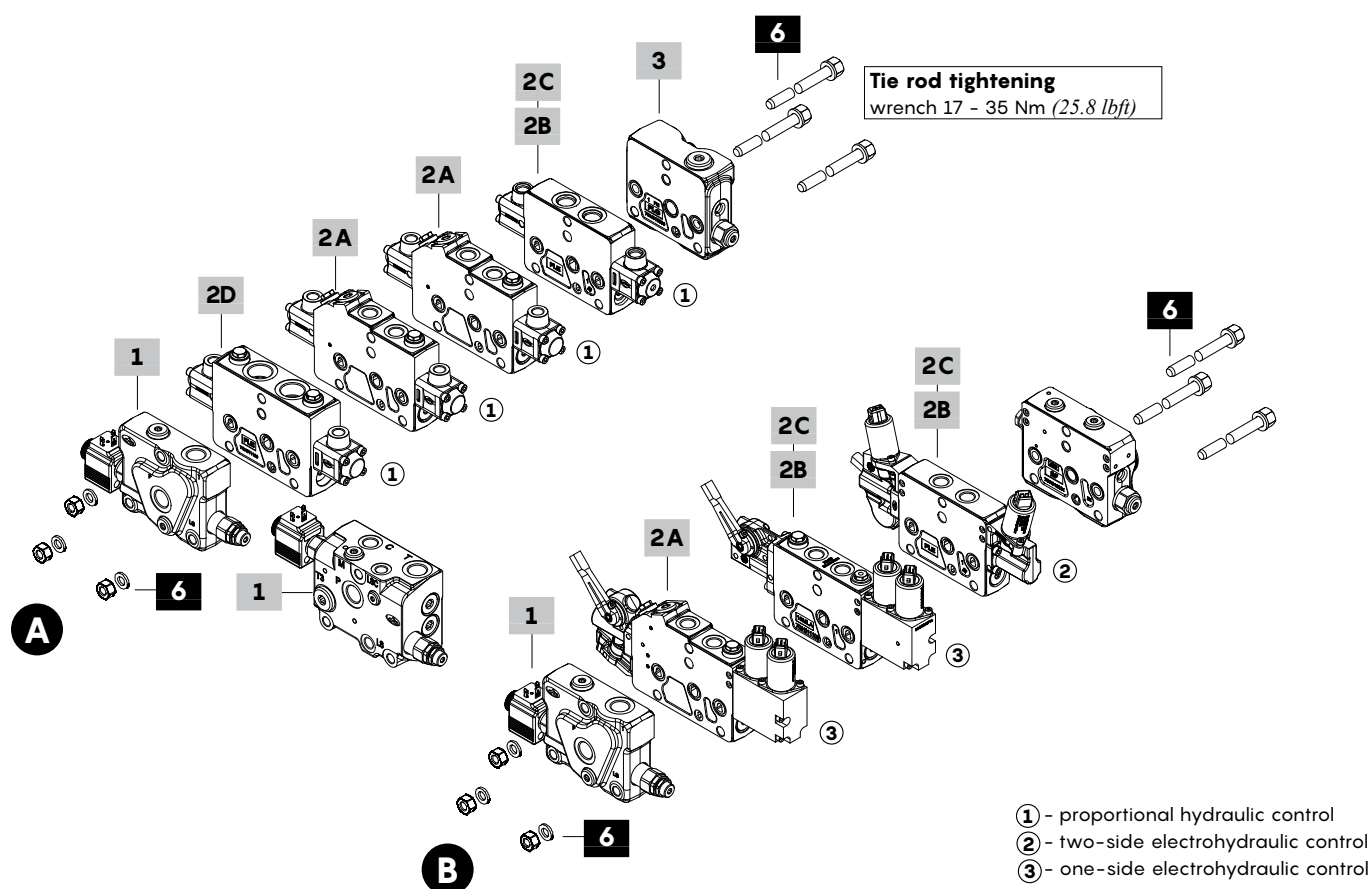
2B

2C

3

4

5



LL configuration complete section ordering codes

1 Std pressure inlet section *

The sections listed are by way of example; the complete list of available inlet sections is on page 54.

Open Center circuit

TYPE: **DPX100/AM1(TGW3-175\ELN)-12VDC**

CODE: 640203033S

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS ports (LS plugged)

Closed Center circuit

TYPE: **DPX100/AN1(TGW3-175\ELN)-12VDC**

CODE: 640203030S

DESCRIPTION: Without compensator, with pressure relief valve and unloader valve, with P-T-LS ports

2A Low Leak Std pressure working section *

Codes are referred to Right Inlet working sections

Proportional hydraulic control

TYPE: **DPX100/QLL-ED-E101(80\80)-8IMN**

CODE: 640100001S

DESCRIPTION: Without port valves arrangement

TYPE: **DPX100/PLL-ED-E101(80\80)-8IMN.U3(100)**

CODE: 640100002S

DESCRIPTION: With antishock valves

One-side proportional electrohydraulic control

TYPE: **DPX100/QZLL-ED-E101(80\80)-8EZ3LQF3-12VDC**

CODE: 640100003S

DESCRIPTION: With spool stroke limiter, without port valves arrangement

TYPE: **DPX100/PZLL-ED-E101(80\80)-8EZ3LQF3.U3T-12VDC**

CODE: 640100004S

DESCRIPTION: As previous one with port valves arrangement

TYPE: **DPX100/PZLL-ED-E101(80\80)-8EZ3LQF3.U3(100)-12VDC**

CODE: 640100005S

DESCRIPTION: As previous one, with antishock valves

2B Std pressure working section *

Codes are referred to Right Inlet working sections

Proportional hydraulic control

TYPE: **DPX100/Q-ED-E101(80\80)-8IMN**

CODE: 640100006S

DESCRIPTION: Without port valves arrangement

TYPE: **DPX100/P-ED-E101(80\80)-8IMN.U3(100)**

CODE: 640100007S

DESCRIPTION: With antishock valves

Two-side proportional electrohydraulic control

TYPE: **DPX100/QE-ED-E101(80\80)-8EB3TF3-12VDC**

CODE: 640100008S

DESCRIPTION: With spool stroke limiter, without port valve arrangement

TYPE: **DPX100/PE-ED-E101(80\80)-8EB3TF3.U3T-12VDC**

CODE: 640100009S

DESCRIPTION: As previous one with port valves arrangement

TYPE: **DPX100/PE-ED-E101(80\80)-8EB3TLH.U3T-12VDC**

CODE: 640100010S

DESCRIPTION: With lever control and port valves arrangement

One-side proportional electrohydraulic control

TYPE: **DPX100/QZ-ED-E101(80\80)-8EZ3LQ-12VDC**

CODE: 640100108S

DESCRIPTION: With lever control, without port valves arrangement

TYPE: **DPX100/PZ-ED-E101(80\80)-8EZ3LQ.U3T-12VDC**

CODE: 640100109S

DESCRIPTION: With lever control and port valves arrangement

2C High pressure working section *

Codes are referred to Right Inlet working sections

Proportional hydraulic control

TYPE: **DPX100HP/Q-ED-E101(80\80)-8IMN**

CODE: 640103055S

DESCRIPTION: Without port valves arrangement

TYPE: **DPX100HP/P-ED-E101(80\80)-8IMN.U3(100)**

CODE: 640103056S

DESCRIPTION: With antishock valves

Two-side proportional electrohydraulic control

TYPE: **DPX100HP/QE-ED-E101(80\80)-8EB3TF3-12VDC**

CODE: 640103057S

DESCRIPTION: With spool stroke limiter, without port valve arrangement

TYPE: **DPX100HP/PE-ED-E101(80\80)-8EB3TF3.U3T-12VDC**

CODE: 640103058S

DESCRIPTION: As previous one with port valves arrangement

TYPE: **DPX100HP/PE-ED-E101(80\80)-8EB3TLH.U3T-12VDC**

CODE: 640103059S

DESCRIPTION: With lever control and port valves arrangement

One-side proportional electrohydraulic control

TYPE: **DPX100HP/QZ-ED-E101(80\80)-8EZ3LQ-12VDC**

CODE: 640100110S

DESCRIPTION: With lever control, without port valves arrangement

TYPE: **DPX100HP/PZ-ED-E101(80\80)-8EZ3LQ.U3T-12VDC**

CODE: 640100111S

DESCRIPTION: With lever control and port valves arrangement

2D High Flow working section *

Codes are referred to Right Inlet working sections

Proportional hydraulic control

TYPE: **DPX100HF/Q-ED-E101(120\120)-8IMN**

CODE: 640100011S

DESCRIPTION: Without port valves arrangement

TYPE: **DPX100HF/P-ED-E101(120\120)-8IMN.U3(100)**

CODE: 640100012S

DESCRIPTION: With antishock valves

Two-side proportional electrohydraulic control

TYPE: **DPX100HF/QE-ED-E101(120\120)-8EB3TF3-12VDC**

CODE: 640100013S

DESCRIPTION: With spool stroke limiter, without port valves arrangement

TYPE: **DPX100HF/PE-ED-E101(120\120)-8EB3TLH.U3T-12VDC**

CODE: 640100014S

DESCRIPTION: With lever control and port valves arrangement

3 Outlet section *

The sections listed are by way of example; the complete list of available outlet sections is on page 57.

Outlet section are the same for Standard and HP pressure configuration

For proportional hydraulic configuration

TYPE: **DPX100/RF**

CODE: 640303003S

DESCRIPTION: With bleed valve and upper T2 port (plugged)

For electrohydraulic configuration

TYPE: **DPX100/RDN-NOTAP(VL)**

CODE: 640303002S

DESCRIPTION: Without pressure reducing valve, external V pilot and L drain ports, with Bleed valve and side T1 port (plugged)

4 Section threading

Only specify if it is different from **BSP** standard (see page 7).

5 Voltage

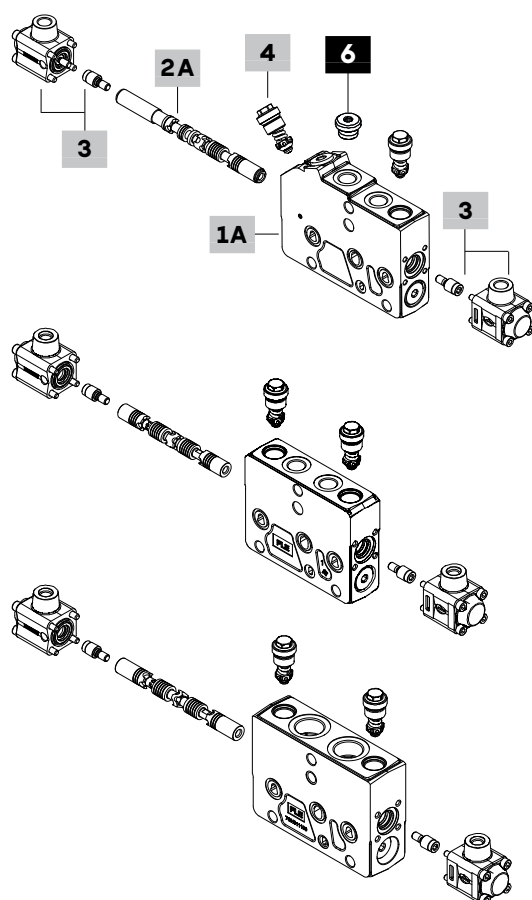
Specify the voltage of electric devices.

6 Assembling kit

For tie rods list see page 57.

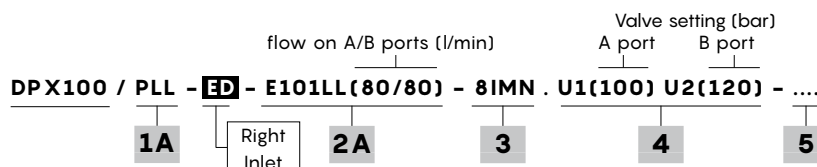
NOTE (*): Codes are referred to **BSP** thread.

LL working section part ordering codes (hydraulic)



Low Leak working section:

Standard pressure configuration only



Standard Pressure working section, Right Inlet configuration:

Section kit and other components (e.g. spool, control kit) are the same of Left Inlet Standard configuration; for codes see pages 66-68.

The acronym "ED" must be added in section description as indicated below.

DPX100/P-**ED**-E101(80/80)-8IMN.U1(100)U2(120)-



HF working section, Right Inlet configuration:

Section kit and other components (e.g. spool, control kit) are the same of Left Inlet High Flow configuration; for codes see page 101.

The acronym "ED" must be added in section description as indicated below.

DPX100HF/P-**ED**-E101(80/80)-8IMN.U1(100)U2(120)-....



1A Low Leak working section * page 114

For proportional hydraulic control

TYPE: DPX100/QLL-IM-FPM CODE: 5EL1043010ALV

DESCRIPTION: Without port valves arrangement

TYPE: DPX100/PLL-IM-FPM CODE: 5EL1043000ALV

DESCRIPTION: With port valves arrangement

2A Spool page 116

TYPE	CODE	DESCRIPTION
<u>Double acting with A and B closed in neutral position</u>		
E101LL(80)	3CU7710101L	80 l/min (21 US gpm) flow
E108LL(60)	3CU7710108L	60 l/min (16 US gpm) flow
E123LL(50)	3CU7710123L	50 l/min (13.2 US gpm) flow
E105LL(40)	3CU7710105L	40 l/min (10.5 US gpm) flow
E113LL(30)	3CU7710113L	30 l/min (7.9 US gpm) flow
E106LL(20)	3CU7710106L	20 l/min (5.3 US gpm) flow
E110LL(10)	3CU7710110L	10 l/min (2.6 US gpm) flow
E159LL(5)	3CU7710159L	5 l/min (1.3 US gpm) flow
<u>Single acting on A or B, other port plugged: G3/8 plug is required</u>		
E301-E401LL(80)	3CU7710301L	80 l/min (21 US gpm) flow
E305-E405LL(60)	3CU7710305L	60 l/min (16 US gpm) flow
E304-E404LL(40)	3CU7710304L	40 l/min (10.5 US gpm) flow
E303-E403LL(20)	3CU7710303L	20 l/min (5.3 US gpm) flow
<u>Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: type 13IMS control is required</u>		
I504LL(60)	YCU7742504L	60 l/min (16 US gpm) flow
I503LL(20)	YCU7742503L	20 l/min (5.3 US gpm) flow

3 Proportional hydraulic control * page 82

Controls for LL sections are the same as for Standard Pressure sections

TYPE	CODE	DESCRIPTION
8IMN	5IDR204304V	Range 8-27 bar (116-392 psi)
8IMF3N	5IDR204314V	As previous one, with spool stroke limiter
8IMXN	5IDR204303V	Range 7.5-24 bar (109-348 psi)
8IMXF3N	5IDR204313V	As previous one, with spool stroke limiter
8IMNO	5IDR204305V	Range 8-27 bar (116-392 psi), steel cap configuration

For floating circuit (spool I5)

13IMS	5IDR207350V	Range 6.5-15.5 / 8-22.5 bar (94-225 / 116-326 psi)
-------	-------------	--

4 Port valves page 94

For complete valves list see page 65

TYPE	CODE	DESCRIPTION
U025	5KIT330025	Setting: 25 bar (360 psi)

5 Section threading

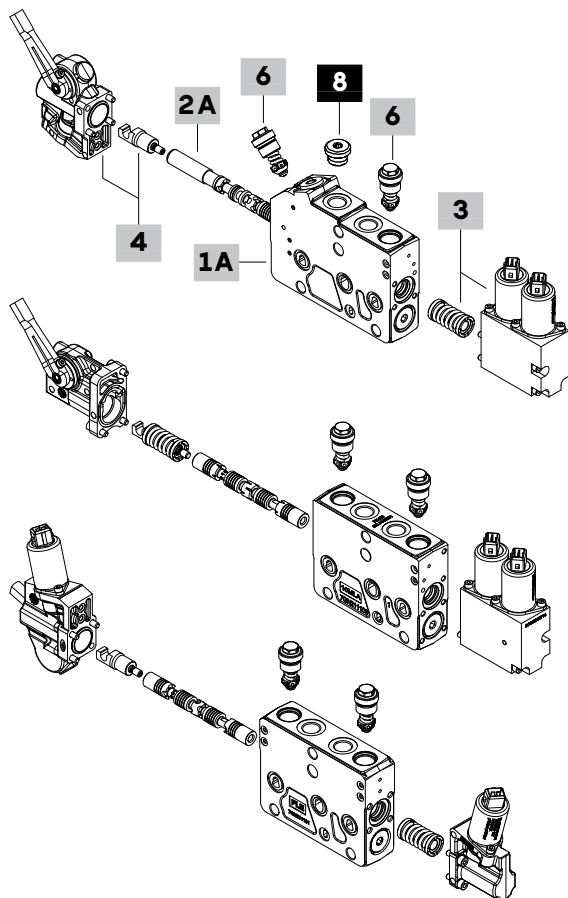
Only specify if it is different from **BSP** standard (see page 7).

6 Plug for single acting spool *

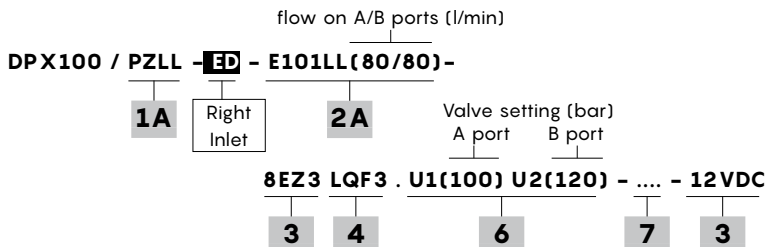
CODE	DESCRIPTION
3XTAP727160	G3/8 plug

NOTE (*): Codes are referred to **BSP** thread.

LL working section part ordering codes (electrohydraulic)

**Low Leak working section:**

Only for Standard Pressure and with one-side electrohydraulic control

**Standard Pressure working section, Right Inlet configuration:**

It's fitted with one-side or two-side electrohydraulic control. Section kit and other components (e.g. spool, control kit) are the same of Left Inlet Standard configuration; for codes see pages 70-71. The acronym "ED" must be added in section description as indicated below.

DPX100/PE- **ED** -E101(80/80)-8EB3TLH.U1(100)U2(120)-....-12VDCDPX100/PZ- **ED** -E101(80/80)-8EZLQ.U1(100)U2(120)-....-12VDC**1A Low Leak working section *** page 114**For one-side electrohydraulic control**

TYPE: DPX100/QZLL-FPM CODE: 5EL1043038V

DESCRIPTION: Without port valves arrangement

TYPE: DPX100/PZLL-FPM CODE: 5EL1043037V

DESCRIPTION: With port valves arrangement

2A Spool page 116

TYPE	CODE	DESCRIPTION
Double acting with A and B closed in neutral position		
E101LL(80)	3CU7710101L	80 l/min (21 US gpm) flow
E108LL(60)	3CU7710108L	60 l/min (16 US gpm) flow
E123LL(50)	3CU7710102L	50 l/min (13.2 US gpm) flow
E105LL(40)	3CU7710105L	40 l/min (10.5 US gpm) flow
E113LL(30)	3CU7710113L	30 l/min (7.9 US gpm) flow
E106LL(20)	3CU7710106L	20 l/min (5.3 US gpm) flow
E110LL(10)	3CU7710110L	10 l/min (2.6 US gpm) flow
E159LL(5)	3CU7710159L	5 l/min (1.3 US gpm) flow
Single acting on A or B, other port plugged: G3/8 plug is required		
E301-E401LL(80)	3CU7710301L	80 l/min (21 US gpm) flow
E305-E405LL(60)	3CU7710305L	60 l/min (16 US gpm) flow
E304-E404LL(40)	3CU7710304L	40 l/min (10.5 US gpm) flow
E303-E403LL(20)	3CU7710303L	20 l/min (5.3 US gpm) flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4 th pos. with spool in: type 13IMS control is required		
E504LL(60)	3CU7742504L	60 l/min (16 US gpm) flow
E503LL(20)	3CU7742503L	20 l/min (5.3 US gpm) flow

8 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP727160	G3/8 plug

3 One-side electrohydr.control; "A" side page 118**These controls must be coupled with "B" side options**

TYPE	CODE	DESCRIPTION
8EZ3LL-12VDC	5IDR604300LV	With AMP connector
8EZ3LL-24VDC	5IDR604301LV	As previous one
8EZ34LL-12VDC	5IDR604302LV	With Deutsch connector
8EZ34LL-24VDC	5IDR604303LV	As previous one

For floating circuit (spool E5)

13EZ3LL-12VDC	5IDR614300LV	With AMP connector
13EZ3LL-24VDC	5IDR614301LV	As previous one
13EZ34LL-12VDC	5IDR614302LV	With Deutsch connector
13EZ34LL-24VDC	5IDR614303LV	As previous one

4 One-side electrohydr.option; "B" side page 118**These options must be coupled with "A" side controls**

TYPE	CODE	DESCRIPTION
LQ	5LEV100700ALV	Lever box
LQF3	5LEV100701LV	Lever box with spool stroke limiter
LQSL	5COP204100LV	Without lever with endcap

6 Port valves page 94

For complete valves list see page 65

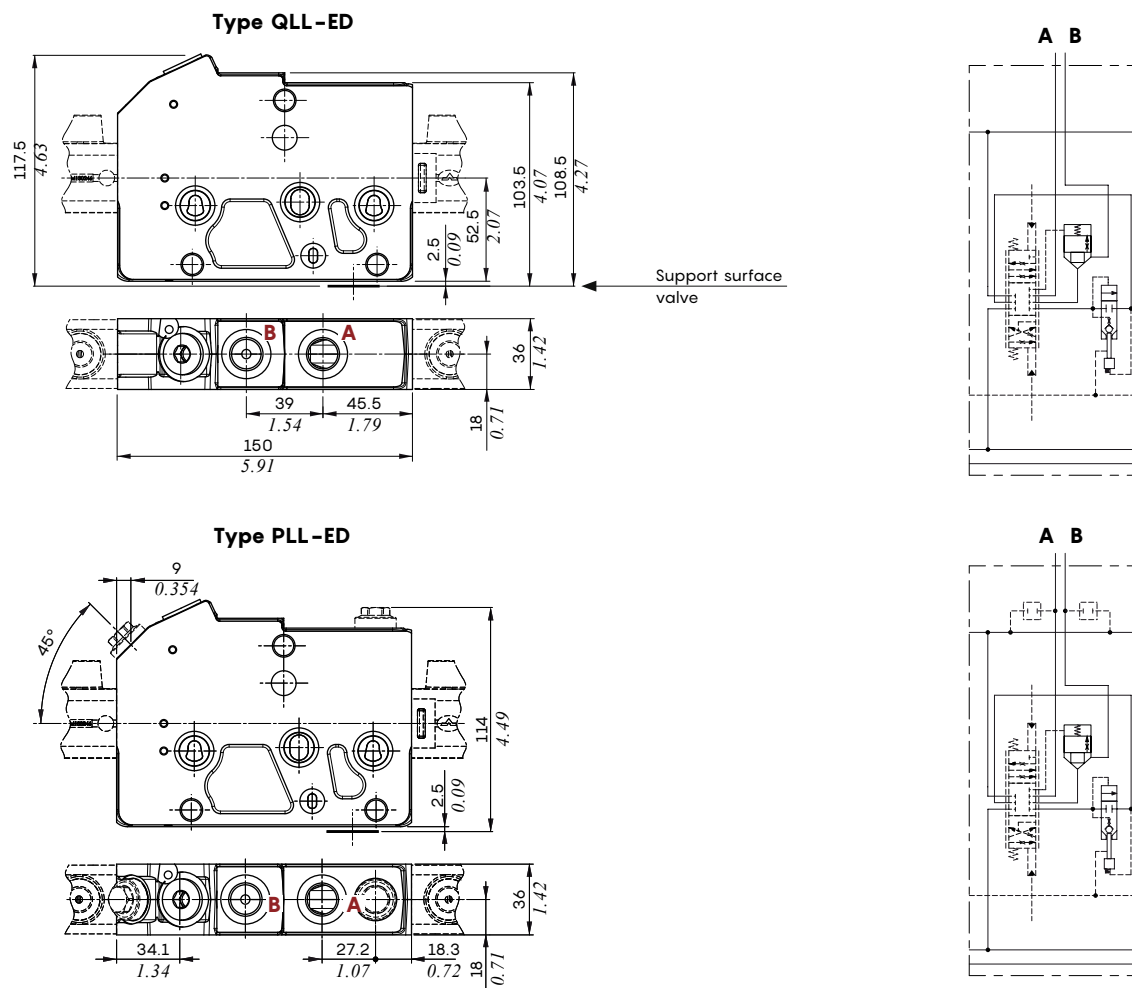
TYPE	CODE	DESCRIPTION
U025	5KIT330025	Setting: 25 bar (360 psi)

7 Section threadingOnly specify if it is different from **BSP** standard (see page 7).NOTE (*): Codes are referred to **BSP** thread.

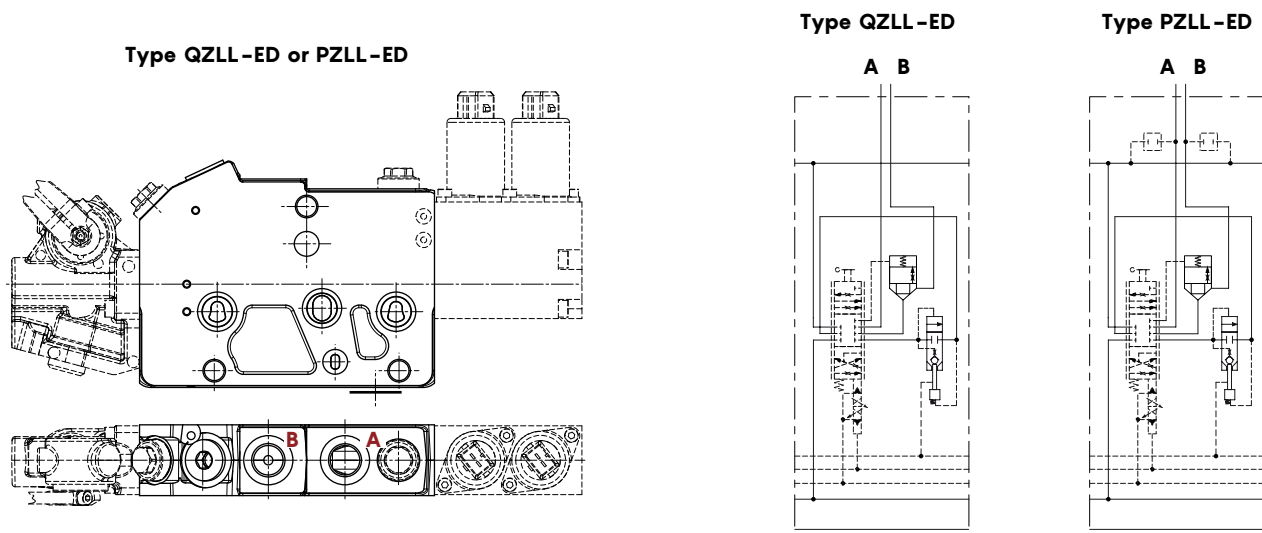
LL working section

Dimensions and hydraulic circuit: Low Leak section

Low Leak section for proportional hydraulic control, Right Inlet



Low Leak section for electrohydraulic control, Right Inlet

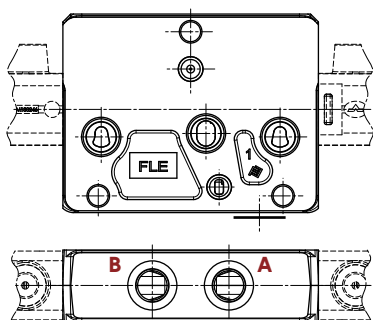


Dimensions and hydraulic circuit: section for Low Leak valve configuration**Section for hydraulic control, Right Inlet**

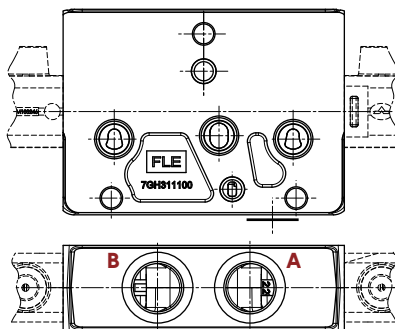
For Standard section dimensions see page 72, for HF section dimensions see page 104.

Standard section, type Q-ED

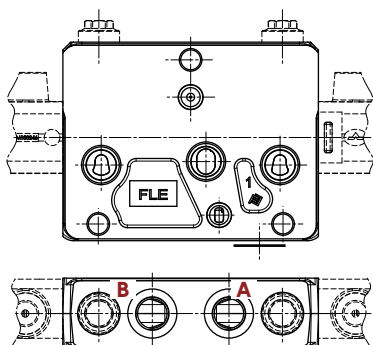
(G3/8 or G1/2 ports)

**HF section, type Q-ED**

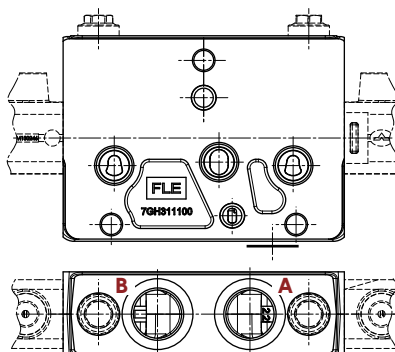
(G3/4 ports)

**Standard section, type P-ED**

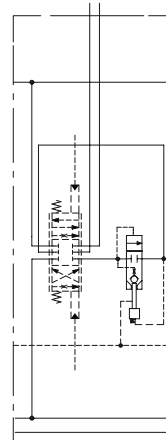
(G3/8 or G1/2 ports)

**HF section, type P-ED**

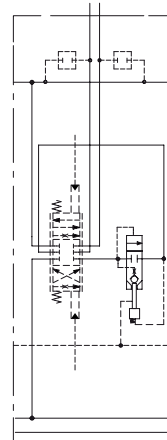
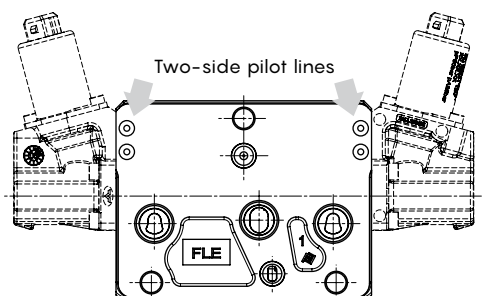
(G3/4 ports)

**Type Q-ED**

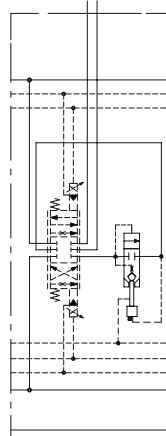
A B

**Type P-ED**

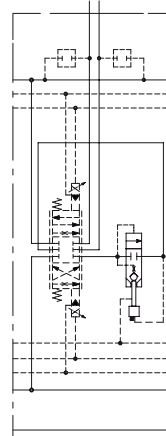
A B

**Section for electrohydraulic control, Right Inlet****Type QE-ED o PE-ED****Type QE-ED**

A B

**Type PE-ED**

A B



LL working section

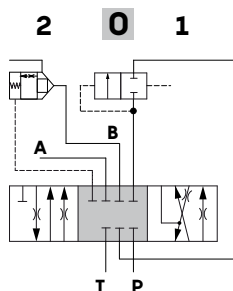
Spool

Performance and sensitivity diagrams are the same as spool for standard section; see pages 73, 74.

For Low Leak section

Type E1..

A, B closed in neutral position

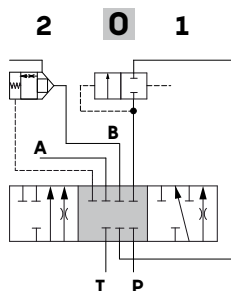


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E3..

Single acting on A

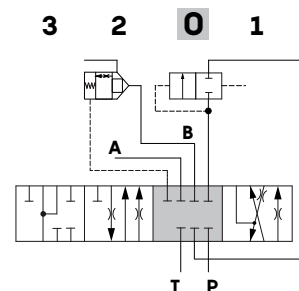


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E5..

Floating in 4th position (pos.3)



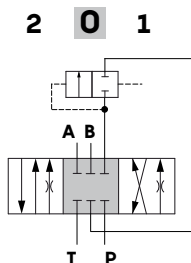
Stroke

position 1: + 6 mm (+ 0.26 in)
position 2: - 6 mm (- 0.26 in)
position 3: - 10.5 mm (- 0.41 in)

For Right Inlet standard section in Low Leak valve configuration

Type E1..

A, B closed in neutral position

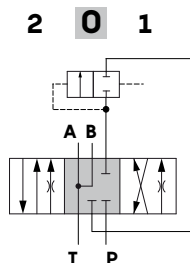


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E2..

A, B to tank in neutral position

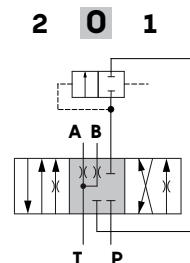


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E2H..

A, B partially to tank in neutral position

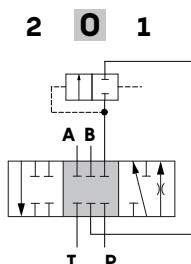


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E3..

Single acting on A

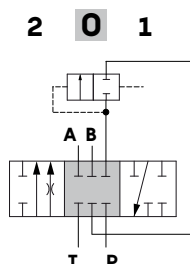


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E4..

Single acting on B

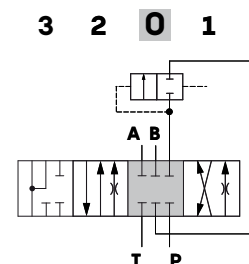


Stroke

position 1: + 6.5 mm (+ 0.26 in)
position 2: - 6.5 mm (- 0.26 in)

Type E5.. /I5..

Floating in 4th position (pos.3)

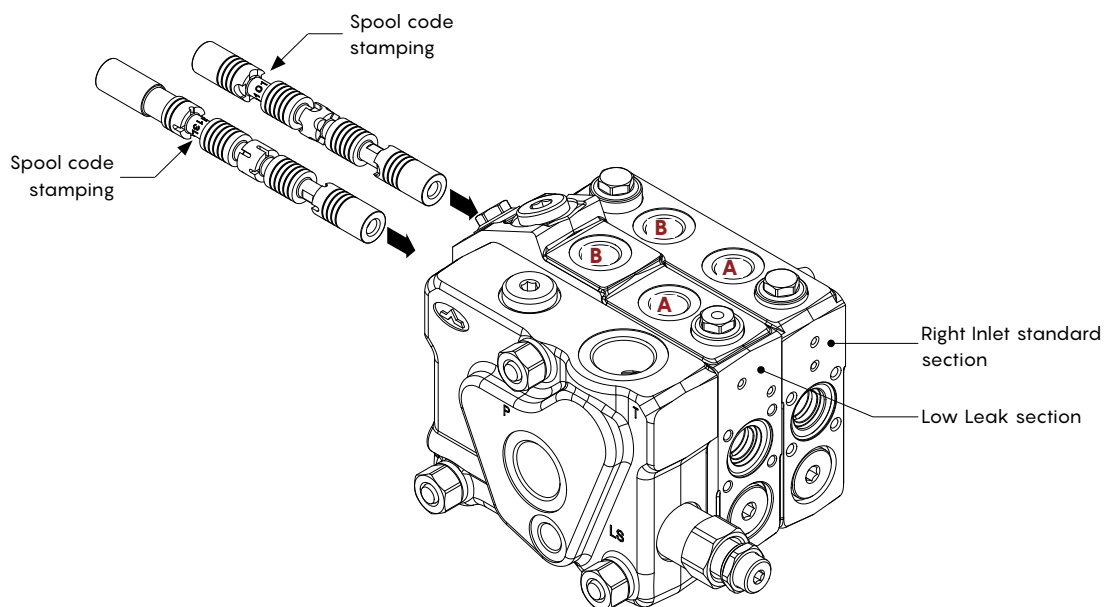


Stroke

position 1: + 6 mm (+ 0.26 in)
position 2: - 6 mm (- 0.26 in)
position 3: - 10.5 mm (- 0.41 in)

Spool

In case of replacement of the spool, the code stamping must be oriented toward B port.



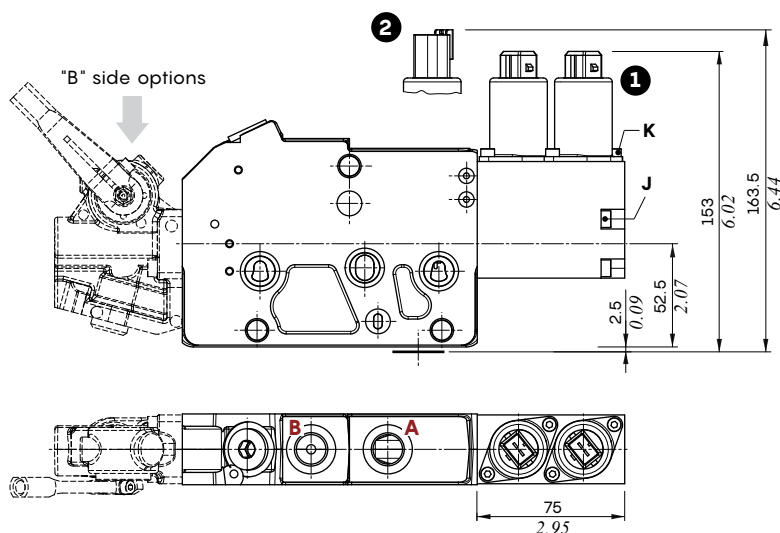
LL working section

One-side electrohydraulic control for Low Leak section: "A" side

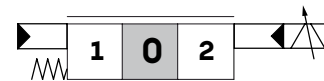
The technical features are the same as the one-side electrohydraulic control for the standard section: see page 85.

Control types

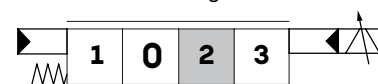
- 1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
- 2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



Types 8EZ3LL - 8EZ34LL



Types 13EZ3LL - 13EZ34LL For floating circuit



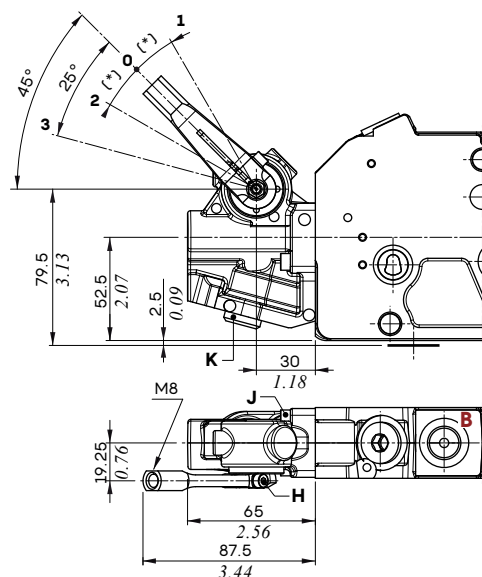
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)
K = allen wrench 3 - 5 Nm (3.7 lbf ft)

One-side electrohydraulic control: "B" side option

These options are available for one-side electrohydraulic controls only.

Type LQ



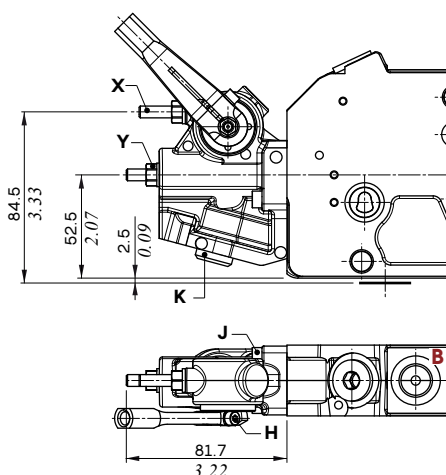
Angle (*)

15° with 8EZ3.. type controls

14° with 13EZ3.. type controls

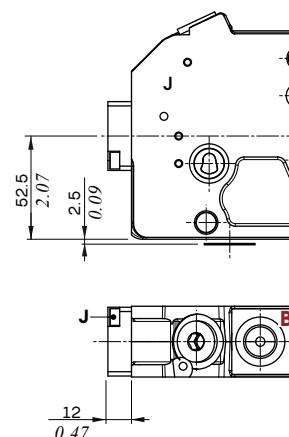
Type LQF3

Spool stroke limiter on A and B ports



Type LQSL

With endcap



Wrenches and tightening torques

H = wrench 3 - 6.6 Nm (4.9 lbf ft)
J = allen wrench 4 - 6.6 Nm (4.9 lbf ft)
K = allen wrench 6 - 24 Nm (7.7 lbf ft)
X = allen wrench 3
Y = wrench 10 - 9.8 Nm (7.2 lbf ft)

Content

Dimensional data and performance	page 120
<u>Hydraulic circuit</u>	
Configuration example with mechanical and hydraulic controls	page 121
Configuration example with electrohydraulic controls	121
<u>Guide to configuration</u>	
Pressure peak reduction	page 122
High Pressure (HP) valve configuration	122
Directional valve with Low Leak working sections	123
<u>Inlet section</u>	
Parts ordering codes	page 125
Dimensional data and hydraulic circuit	127
Main pressure relief valve	131
Solenoid operated unloading valve	131
Priority valve kit	132
Shut-off valve	132
<u>Working section</u>	
Parts ordering code	page 133
Dimensional data and hydraulic circuit	137
Spool	138
"A" side spool positioner	140
"B" side spool control kit	141
Proportional hydraulic control	143
Electrohydraulic controls	
Performane data	page 145
Spool position sensor	147
Two-side electrohydraulic controls	148
One-side electrohydraulic control: "A" side	151
One-side electrohydraulic control: "B" side options	152
Port valves	153
<u>Outlet section</u>	
Parts ordering code	page 154
Dimensional data and hydraulic circuit	155

Technical drawings of the 7013540000 hydraulic valve, showing front and side views with dimensions in mm and inches.

Front View Dimensions:

- Overall width: 133 mm (5.24 in)
- Overall height: 335 mm (13.19 in)
- Port T: 86 mm (3.35 in) from top, 2 mm (0.079 in) from bottom.
- Port A1: 49 mm (1.93 in) from T, 48 mm (1.89 in) from A2, 49 mm (1.93 in) from A2.
- Port B1: 40.5 mm (1.59 in) from T, 48 mm (1.89 in) from B2, 49 mm (1.93 in) from B2.
- Port F: 40.5 mm (1.59 in) from T, 48 mm (1.89 in) from B2, 49 mm (1.93 in) from B2.
- Port E: 40.5 mm (1.59 in) from T, 48 mm (1.89 in) from B2, 49 mm (1.93 in) from B2.
- Port M10 n.3 holes: 48 mm (1.89 in) from T, 48 mm (1.89 in) from B2, 49 mm (1.93 in) from B2.
- Port T3: 36.5 mm (1.40 in) from T, 23 mm (0.91 in) from B2, 48 mm (1.89 in) from B2, 94 mm (3.70 in) from B2, 165 mm (6.50 in) from B2.

Side View Dimensions:

- Overall width: 133 mm (5.24 in)
- Overall height: 335 mm (13.19 in)
- Port P: 73 mm (2.87 in) from top, 5.24 mm (0.207 in) from bottom.
- Port P: 36.3 mm (1.43 in) from top, 1.43 mm (0.056 in) from bottom.
- Port T3: 60 mm (2.36 in) from top, 148 mm (5.83 in) from bottom.
- Port T4: 60 mm (2.36 in) from top, 148 mm (5.83 in) from bottom.

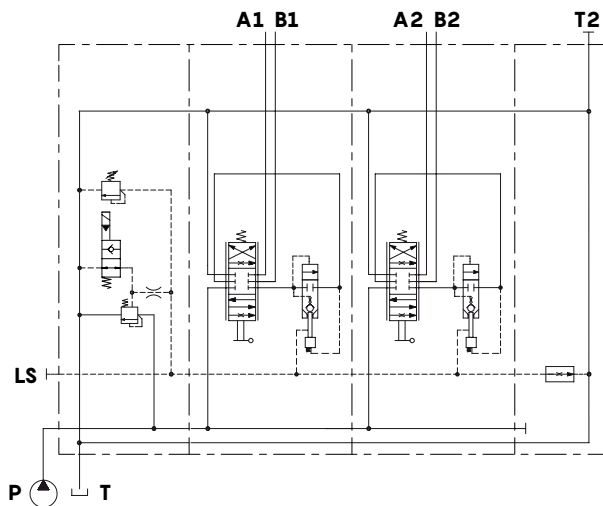
TYPE	E		F	
	mm	in	mm	in
DPX160/1	179	7.05	98	3.86
DPX160/2	227	8.94	146	5.75
DPX160/3	275	10.83	194	7.64
DPX160/4	323	12.72	242	9.53
DPX160/5	371	14.61	290	11.42
DPX160/6	419	16.50	338	13.31
DPX160/7	467	18.39	386	15.20
DPX160/8	515	20.28	434	17.09
DPX160/9	563	22.17	482	18.98
DPX160/10	611	24.06	530	20.87

The graph shows the relationship between flow rate and pressure for the 1000 Series. The y-axis represents pressure in bar (left) and (US gpm) / (psi) (right). The x-axis represents flow in l/min. The curve starts at approximately 12 bar at 0 l/min and rises to about 25 bar at 250 l/min.

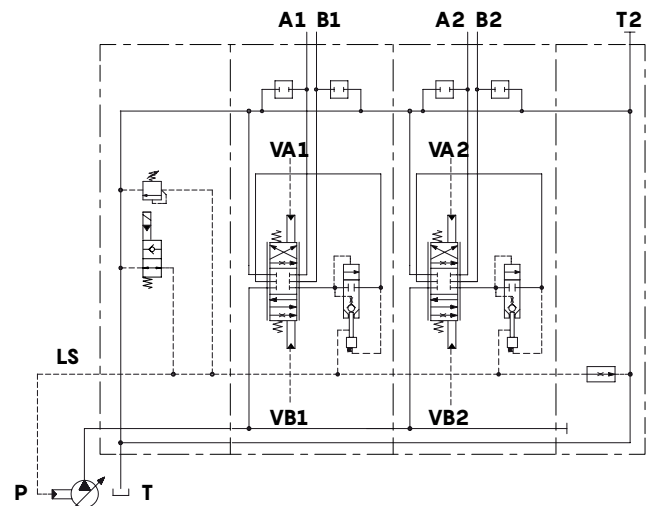
Flow (l/min)	Pressure (bar)	Pressure (psi)	Flow (US gpm)
0	12	17	0
50	14	20	13
100	17	24	26
150	20	29	39
200	23	33	52
250	25	36	65

Hydraulic circuit

Configuration example with mechanical and hydraulic controls

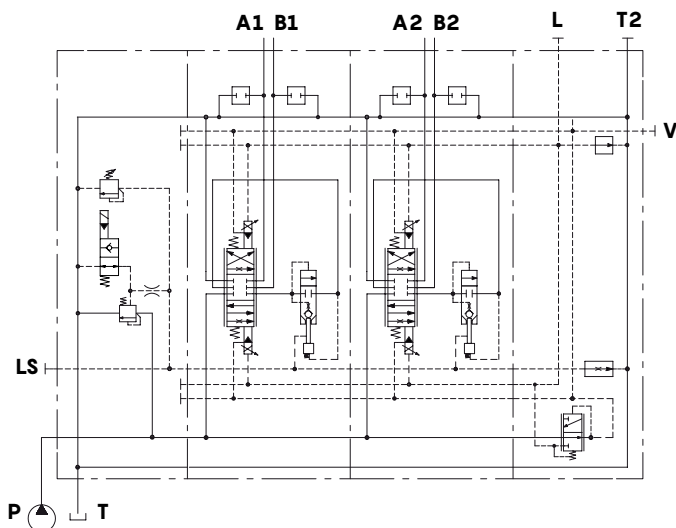


Open center circuit and lever control, with unloader valve, without port valve arrangement

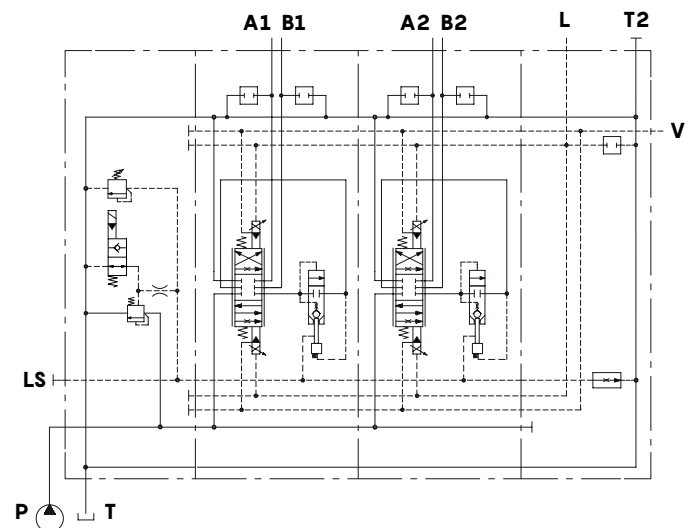


Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

Configuration example with electrohydraulic controls



Open center circuit and two-side proportional electrohydraulic control, with unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement, without pressure reducing valve, external pilot and drain

Guide to configuration

Pressure peak reduction

Pressure peaks may occur in a port during normal machine operation, causing signal L.S. swings. If those pressure swings reach the inlet section or the pump compensators, they could cause an harsh and not comfortable regulation, especially if they occur with high frequency.

The DPX Series directional valves, open and closed center ones, are available with inlet sections equipped with devices for L.S. signal peak reduction.

Standard configuration

Bidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line to inlet section compensator and vice versa.

SU option

Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line (and then from users) to inlet section compensator. It's recommended for applications that need soft start.

SO options

Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from inlet section compensator to L.S. line. It's recommended for swings reduction occurred during normal operation.

High Pressure (HP) valve configuration

DPX160 Flow Sharing valves are available both for Standard and High pressure (HP) configuration.

The main difference between the two configurations is the max. reachable pressure.

In details:

DPX160

- Max. pressure on P inlet port and on A/B working ports = 300 bar - 4350 psi

DPX160HP

- Max. pressure on P inlet port = 380 bar - 5550 psi
- Max. pressure on A/B working ports = 420 bar - 6000 psi

In addition to valve entirely configured for Standard pressure or HP, a mixed configuration — Standard/HP — is available by combining only the sections needed.

Closed center type inlet section: one single solution for Standard and HP pressures.

Open center type inlet section: separate solutions for Standard and HP pressures..

Priority inlet section: configuration available only for Standard pressure.

Working sections: separate solutions for Standard and HP pressures.

Outlet section: one single solution for Standard and HP pressures.

Example of entirely Standard Pressure valve configuration

DPX160/2/AM1A(TGW3-175\ELN)/P-E108(150\150)-8IMNOH.U3T/Q-E108(150\150)-8IMNOH/RC1A-12VDC

Std open center inlet section or
Std Pressure closed center inlet section

Std Pressure working
sections

Standard Pressure
outlet section

Example of entirely High Pressure (HP) valve configuration

DPX160^{HP}/2/AM1A(TGW5-300\ELN)/P-E108(150\150)-8IMNOH.U3T/Q-E108(150\150)-8IMNOH/RC1A-12VDC

HP open center inlet section or
Std Pressure closed center inlet section

HP working sections

Standard Pressure
outlet section

Example of mixed - Standard/HP - valve configuration

DPX160/2/AM1A(TGW3-175\ELN)/P-E108(150\150)-8IMNOH.U3T^{HP}/Q-E108(150\150)-8IMNOH/RC1A-12VDC

Std open center inlet section or
Std Pressure closed center inlet section

Std Pressure working
section

HP working section

Standard Pressure
outlet section

Complete section ordering codes

A Mechanical-hydraulic controls configuration:

Nr. of working sections

DPX160/2/AN1A(TGW3-175/ELN)/P-108(150/150)-8SLP.U3T/Q-E108(150/150)-8IMOHF3N/RC1A-.....-12VDC

1A 1B

2A 2B

3 4 5

DPX160: Standard pressure valve

DPX160HP: High Pressure valve

For working conditions and guide configuration see page 5, 6, 122

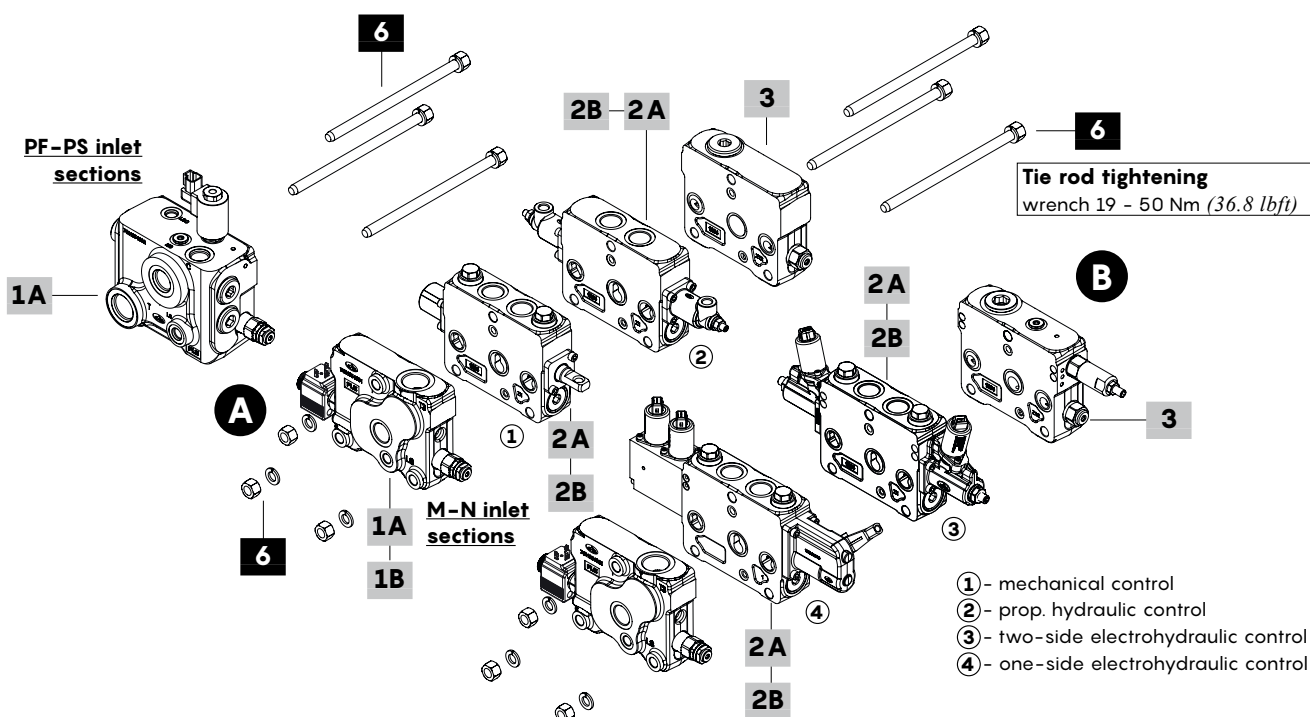
B Electrohydraulic controls configuration:

DPX160/2/AN1A(TGW3-175/ELN)/PZ-E108(150/150)-8EZ3LQ.U3T/PE-E108(150/150)-8EB3F3.U3T/RCR3A-.....-12VDC

1A 1B

2A 2B

3 4 5

**1A Std pressure inlet section *****Open Center circuit**

TYPE: DPX160/M3B(TGW3-175/ELN)-12VDC

CODE: 650203023S

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS-M ports (LS-M plugged)

TYPE: DPX160/M3B(SU/TGW3-175/ELN)-12VDC

CODE: 650203025S

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX160/M3B(SU/TGW3-175/ELN)-12VDC

CODE: 650203024S

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX160/M4B(TGW3-175/ELN)-12VDC

CODE: 650203026S

DESCRIPTION: As type M3, with T3 side outlet port (plugged)

TYPE: DPX160/PF1A(TGW3-175/VP-D(1)-SB10-Q40\CF(1)-SB14

CODE: 650203301S

DESCRIPTION: Designed for steering, with compensator, priority valve, shut-off valve and pressure relief valve, with P-T-LS-M3-C-LSC ports (M3-LS plugged). Special tie rods are required

1A Std pressure inlet section ***Closed Center circuit**

TYPE: DPX160/N1A(TGW3-175/ELN)-12VDC

CODE: 650203019S

DESCRIPTION: Without compensator, with pressure relief valve and unloader valve, with P-T-LS ports

TYPE: DPX160/N1A(SU/TGW3-175/ELN)-12VDC

CODE: 650203315S

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX160/N1A(SU/TGW3-175/ELN)-SAE-12VDC

CODE: 650201326S

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX160/N2A(TGW3-175/ELN)-SAE-12VDC

CODE: 650203022S

DESCRIPTION: As N1 type, with T3 side outlet port (plugged)

TYPE: DPX160/PS1A(TGW3-175/VP-D(1)-SB10-Q40\ESO32N-12VDC

CODE: 650203300S

DESCRIPTION: Designed for steering, without compensator, with priority valve and pressure relief valve, with P-T-LS-M3-C-LSC port (M3-LS plugged). Special tie rods are required

NOTE (*): Codes are referred to BSP thread.

Complete section ordering codes

1B High pressure inlet section ***Open Center circuit**TYPE: **DPX160HP/M3B(TGW5-350/ELN)-12VDC**

CODE: 650203031S

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS-M ports (LS-M plugged)

TYPE: **DPX160HP/M3B(SO/TGW5-350/ELN)-12VDC**

CODE: 650203033S

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: **DPX160HP/M3B(SU/TGW5-350/ELN)-12VDC**

CODE: 650203032S

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections (except PS section)

2A Std pressure working section ***Mechanical control**TYPE: **DPX160/Q-108(150/150)-8SLP**

CODE: 650161001S

DESCRIPTION: With dust-proof plate, without port valve arrangement

TYPE: **DPX160/P-108(150/150)-8SLP.UL3T**

CODE: 650101007S

DESCRIPTION: As previous one with port pressure relief valve arrangement

TYPE: **DPX160/P-108(150/150)-8SLP.US3T**

CODE: 650101008S

DESCRIPTION: With port antishock valve arrangement

Proportional hydraulic controlTYPE: **DPX160/Q-E108(150/150)-8IMOHF3N**

CODE: 650151002S

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX160/P-E108(150/150)-8IMOHF3N.UL3T**

CODE: 650101009S

DESCRIPTION: As previous one with port pressure relief valves arrang.

TYPE: **DPX160/P-E108(150/150)-8IMOHF3N.US3T**

CODE: 650101010S

DESCRIPTION: With port antishock valve arrangement

Two-side proportional electrohydraulic controlTYPE: **DPX160/QE-E108(150/150)-8EB3F3-12VDC**

CODE: 650101011S

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX160/PE-E108(150/150)-8EB3F3.UL3T-12VDC**

CODE: 650101012S

DESCRIPTION: As previous one with port pressure relief valves arrang.

TYPE: **DPX160/PE-E108(150/150)-8EB3F3.US3T-12VDC**

CODE: 650101013S

DESCRIPTION: With port antishock valve arrangement

One-side proportional electrohydraulic controlTYPE: **DPX160/QZ-E108(150/150)-8EZ3LQF3-12VDC-FPM**

CODE: 650103031V

DESCRIPTION: With spool stroke limiter, without port valves arrang.

TYPE: **DPX160/PZ-E108(150/150)-8EZ3LQF3.UL3T-12VDC-FPM**

CODE: 650103032V

DESCRIPTION: As previous one with port pressure relief valves arrang.

TYPE: **DPX160/PZ-E108(150/150)-8EZ3LQF3.US3T-12VDC-FPM**

CODE: 650103033V

DESCRIPTION: With port antishock valve arrangement

2B High pressure working section ***Mechanical control**TYPE: **DPX160HP/Q-108(150/150)-8SLP**

CODE: 650113010S

DESCRIPTION: With dust-proof plate, without port valve arrangement

TYPE: **DPX160HP/P-108(150/150)-8SLP.US3T**

CODE: 650103027S

DESCRIPTION: As previous one with port antishock valve arrangement

Proportional hydraulic controlTYPE: **DPX160HP/Q-E108(150/150)-8IMOHF3N**

CODE: 650113011S

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX160HP/P-E108(150/150)-8IMOHF3N.US3T**

CODE: 650103028S

DESCRIPTION: As previous one with port antishock valve arrangement

2B High pressure working section ***Two-side proportional electrohydraulic control**TYPE: **DPX160HP/QE-E108(150/150)-8EB3F3-12VDC**

CODE: 650113012S

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX160HP/PE-E108(150/150)-8EB3F3.US3T-12VDC**

CODE: 650103029S

DESCRIPTION: As previous one with port antishock valve arrangement

One-side proportional electrohydraulic controlTYPE: **DPX160HP/QZ-E108(150/150)-8EZ3LQF3-12VDC-FPM**

CODE: 650103034V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: **DPX160HP/PZ-E108(150/150)-8EZ3LQF3.UL3T-12VDC-FPM**

CODE: 650103035V

DESCRIPTION: As previous one with port pressure relief valve arrang.

TYPE: **DPX160HP/PZ-E108(150/150)-8EZ3LQF3.US3T-12VDC-FPM**

CODE: 650103036V

DESCRIPTION: With port antishock valve arrangement

3 Outlet section *Outlet section is the same type for standard and High Pressure valve
For mechanical or proportional hydraulic configurationTYPE: **DPX160/RC1A** CODE: 650303002S

DESCRIPTION: With bleed valve and T2 upper port (plugged)

TYPE: **DPX160/RC3A** CODE: 650303004S

DESCRIPTION: With bleed valve and T2, P1-T1-LS1 side ports (plugged)

TYPE: **DPX160/RC3A-CL-12VDC** CODE: 650303020S

DESCRIPTION: As previous one, with clamp release function

For electrohydraulic or mixed configurationTYPE: **DPX160/RCN1A** CODE: 650303014S

DESCRIPTION: Without pressure reducing valve, external pilot and drain (V-L ports), with Bleed valve and T2 upper port (plugged)

TYPE: **DPX160/RCN3A** CODE: 650303016S

DESCRIPTION: As previous one, with P1-T1-LS1 side ports (plugged)

TYPE: **DPX160/RCN3A-CL-12VDC** CODE: 650303021S

DESCRIPTION: As previous, with clamp release function

TYPE: **DPX160/RCR1A-TAP(VL)** CODE: 650303005S

DESCRIPTION: With pressure reducing valve and Bleed valve, internal pilot and drain (V-L ports plugged), with T2 upper port (plugged)

TYPE: **DPX160/RCR3A-TAP(VL)** CODE: 650303017S

DESCRIPTION: As previous one, with P1-T1-LS1 side ports (plugged)

TYPE: **DPX160/RCR3A-CL-TAP(VL)-12VDC**

CODE: 650303022S

DESCRIPTION: As previous one, with clamp release function

Note: for outlet sections with different port arrangement please

contact Sales Dpt.

4 Valve threadingOnly specify if it is different from **BSP** standard (see page 7).**5 Voltage**

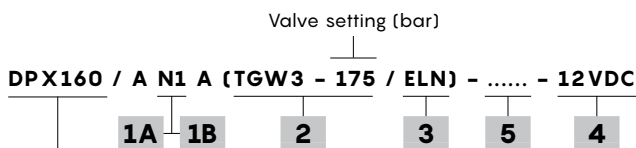
Specify the voltage of electric devices.

6 Assembling kit

CODE	DESCRIPTION	CODE	DESCRIPTION
Standard tie rods: for M and N inlet sections			
5TIR112179	for 1 work.section	5TIR112419	for 6 work.sections
5TIR112227	for 2 work.sections	5TIR112467	for 7 work.sections
5TIR112275	for 3 work.sections	5TIR112515	for 8 work.sections
5TIR112323	for 4 work.sections	5TIR112563	for 9 work.sections
5TIR112371	for 5 work.sections	5TIR112611	for 10 work.sections
Special tie rods: for PF and PS inlet sections			
5TIR112141	for 1 work.section	5TIR112381	for 6 work.sections
5TIR112189	for 2 work.sections	5TIR112429	for 7 work.sections
5TIR112237	for 3 work.sections	5TIR112477	for 8 work.sections
5TIR112285	for 4 work.sections	5TIR112525	for 9 work.sections
5TIR112333	for 5 work.sections	5TIR112573	for 10 work.sections

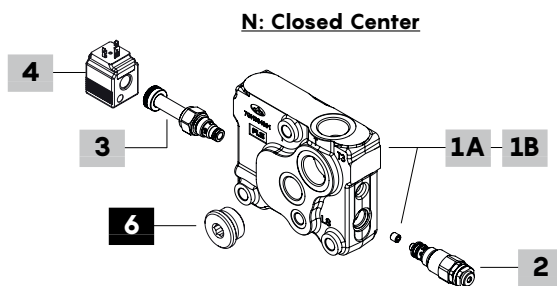
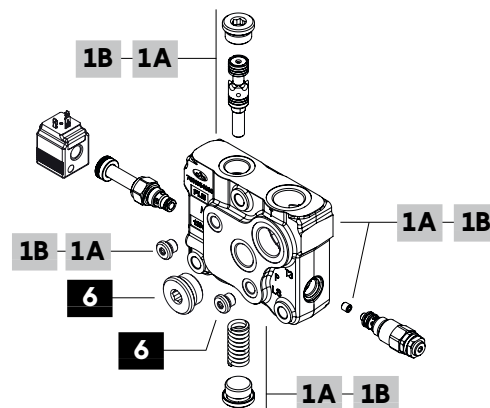
NOTE (*): Codes are referred to **BSP** thread.

Inlet section part ordering codes



DPX160: Standard pressure section

DPX160HP: High Pressure section

**M: Open Center****1A Std pressure inlet section kit * page 127****Open Center circuit**TYPE: **DPX160/M3-EL** CODE: YFIA105309S

DESCRIPTION: With compensator, P-T-LS-M ports (M plugged), arranged for unloader valve

TYPE: **DPX160/M3(SU)-EL** CODE: YFIA105310S

DESCRIPTION: As previous one with non return flow limiter from

working section to inlet section and by-pass valve

TYPE: **DPX160/M3(SO)-EL** CODE: YFIA105311S

DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve

TYPE: **DPX160/M4-EL** CODE: YFIA105308S

DESCRIPTION: As type M3, with T3 side outlet port

Closed Center circuitTYPE: **DPX160/N1-EL** CODE: YFIA105320S

DESCRIPTION: Without compensator, with P-T-LS ports, arranged for unloader valve

TYPE: **DPX160/N1(SU)-EL** CODE: YFIA105327S

DESCRIPTION: As previous one with non return flow limiter from

working section to inlet section and by-pass valve

TYPE: **DPX160/N1(SO)-EL** CODE: YFIA105328S

DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve

TYPE: **DPX160/N2-EL** CODE: YFIA105326S

DESCRIPTION: As N1 type, with T3 side outlet port

1B High pressure inlet section kit * page 127**Open Center circuit**TYPE: **DPX160HP/M3-EL** CODE: YFIA105329S

DESCRIPTION: With compensator, P-T-LS-M ports (M plugged), arranged for unloader valve

TYPE: **DPX160HP/M3(SU)-EL** CODE: YFIA105330S

DESCRIPTION: As previous one with non return flow limiter from

working section to inlet section and by-pass valve

TYPE: **DPX160HP/M3(SO)-EL** CODE: YFIA105331S

DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections

2 Main pressure relief valve page 131

Valve standard setting is referred to 5 l/min (1.3 US gpm) flow.

TYPE	CODE	DESCRIPTION
(TGW2-80)	OMC09002000	Range 10-120 bar (145-1750 psi) std setting 80 bar (1160 psi)
(TGW3-175)	OMC09002001	Range 40-220 bar (580-3200 psi) std setting 175 bar (2550 psi)
(TGW4-250)	OMC09002002	Range 200-350 bar (2900-5100 psi) std setting 250 bar (3600 psi)
(TGW5-300)	OMC09002003	Range 290-385 bar (4200-5600 psi) std setting 300 bar (4350 psi)
SV	XTAP524340D	Relief valve blanking plug

3 Solenoid operated unloading valve page 131

TYPE	CODE	DESCRIPTION
ELN	0EF08002000	Without emergency override
ELV	0EF08002003	With screw type emergency override
ELP	0EF08002002	With push-button emergency override
ELT	0EF08002004	With "twist & push" emergency override
LT	XTAP510320	Unloading valve blanking plug

4 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	BER type coil, ISO4400 conn., 12VDC

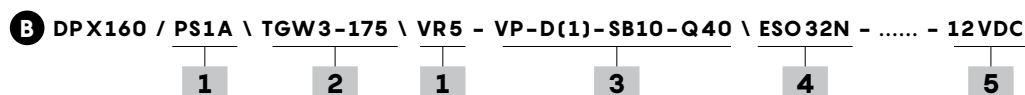
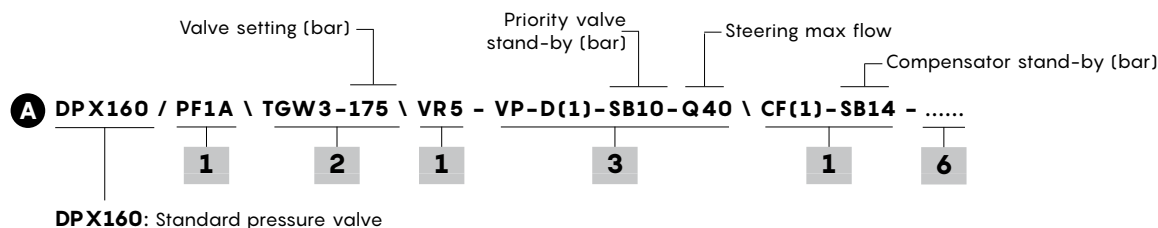
For complete available coil list see page 160.

5 Section threadingOnly specify if it is different from **BSP** standard (see page 7).**6 Plugs ***

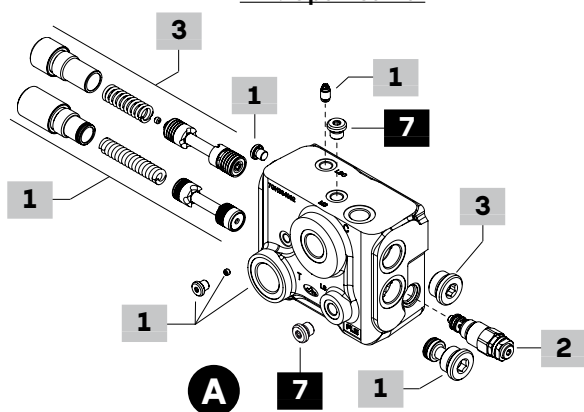
CODE	DESCRIPTION
3XTAP740210	G1 plug, nr.1 for M4 and N2 section
3XTAP719150	G1/4 plug, nr.1 for Open Center sections

NOTE (*): Codes are referred to **BSP** thread.

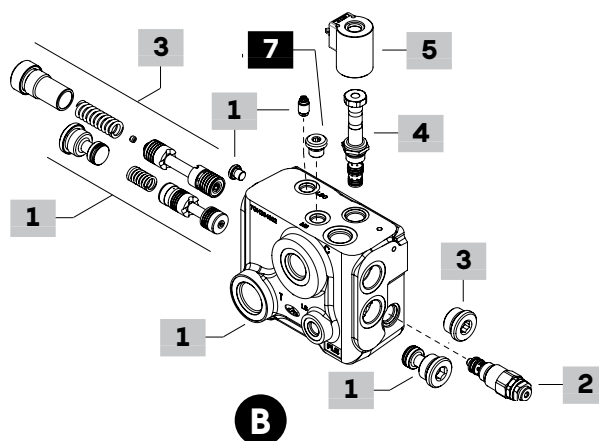
Inlet section part ordering codes



PF1: Open Center



PS1: Closed Center



1 Inlet section kit * page 129

Following sections are suitable only for standard pressure valve

Open Center circuit

TYPE: **DPX160/PF1** CODE: YFIA105350S

DESCRIPTION: With compensator, P-T-LS-M3-C-LSC ports

Closed Center circuit

TYPE: **DPX160/PS1** CODE: YFIA105351S

DESCRIPTION: With shut-off spool, P-T-LS-M3-C-LSC ports

TYPE: **DPX160/PST1** CODE: YFIA105352S

DESCRIPTION: With shut-off blanking kit, P-T-LS-M3-C-LSC ports

2 Main pressure relief valve page 131

See previous page

3 Priority valve kit page 132

TYPE	CODE	DESCRIPTION
Regulated flow = 40 l/min (10.5 US gpm)		
D(1)-SB10-Q40	5CAS322100AV	Stand-by (margin pressure) 10 bar (145 psi)
D(1)-SB07-Q40	5CAS322100BV	Stand-by (margin pressure) 7 bar (100 psi)
D(1)-SB04-Q40	5CAS322100CV	Stand-by (margin pressure) 4 bar (58 psi)
Regulated flow = 20 l/min (5.3 US gpm)		
D(1)-SB10-Q20	5CAS323099AV	Stand-by (margin pressure) 10 bar (145 psi)
D(1)-SB07-Q20	5CAS323099BV	Stand-by (margin pressure) 7 bar (100 psi)
D(1)-SB04-Q20	5CAS323099CV	Stand-by (margin pressure) 4 bar (58 psi)

4 Solenoid operated shut-off valve page 132

TYPE	CODE	DESCRIPTION
ESO32A	0EJ08002035	Without emergency override
ESO32V	0EJ08002042	With screw type emergency override
EST	XTAP324540V	Valve blanking plug, only for PST inlet section

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SL3000120	BT type coil, ISO4400 connector, 12VDC

For complete available coil list see page 160.

6 Section threading

Only specify if it is different from **BSP** standard (see page 7).

7 Plugs *

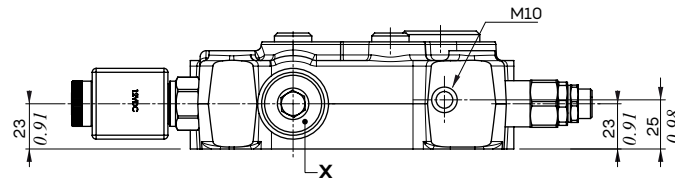
CODE	DESCRIPTION
3XTAP719150	G1/4 plug, nr.1 for PS section, nr.2 for PF section

NOTE (*): Codes are referred to **BSP** thread.

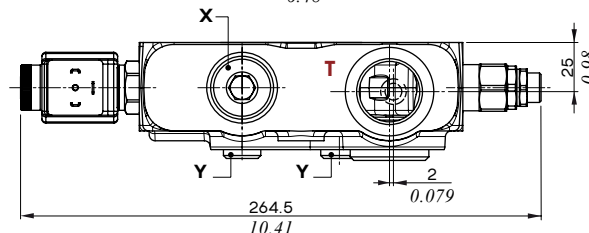
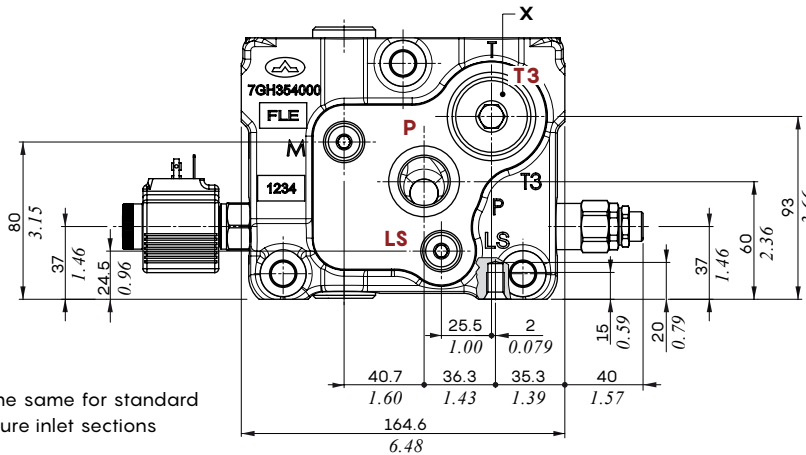
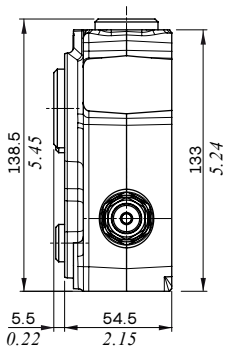
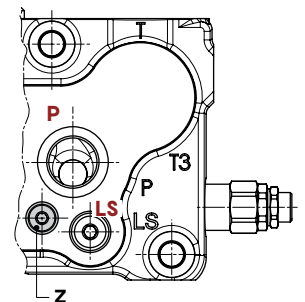
Dimensions and hydraulic circuit

Example of M Open Center section

Type M4



Types M3(SO) or M3(SU)



NOTE: Dimensions are the same for standard pressure and High Pressure inlet sections

Wrenches and tightening torques

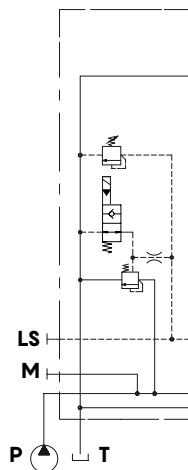
X = allen wrench 12 - 42 Nm (31 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

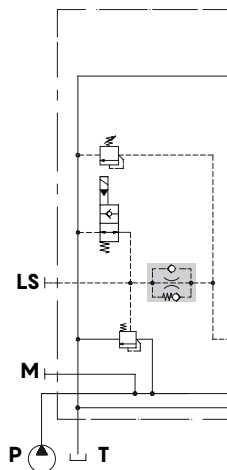
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

NOTE: for valves wrench and torque see related pages

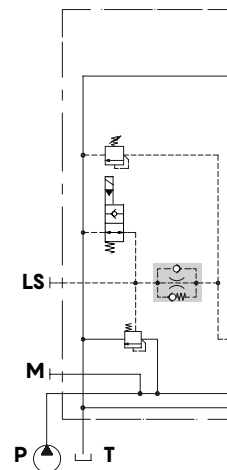
Type M3



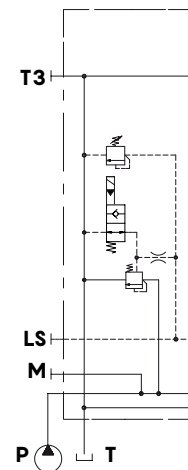
Type M3(SU)



Type M3(SO)



Type M4

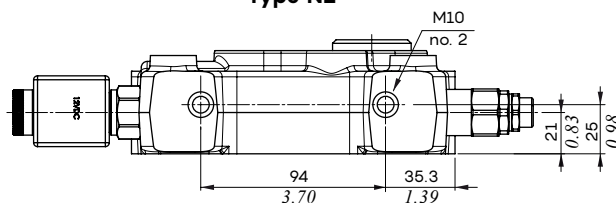


Inlet section

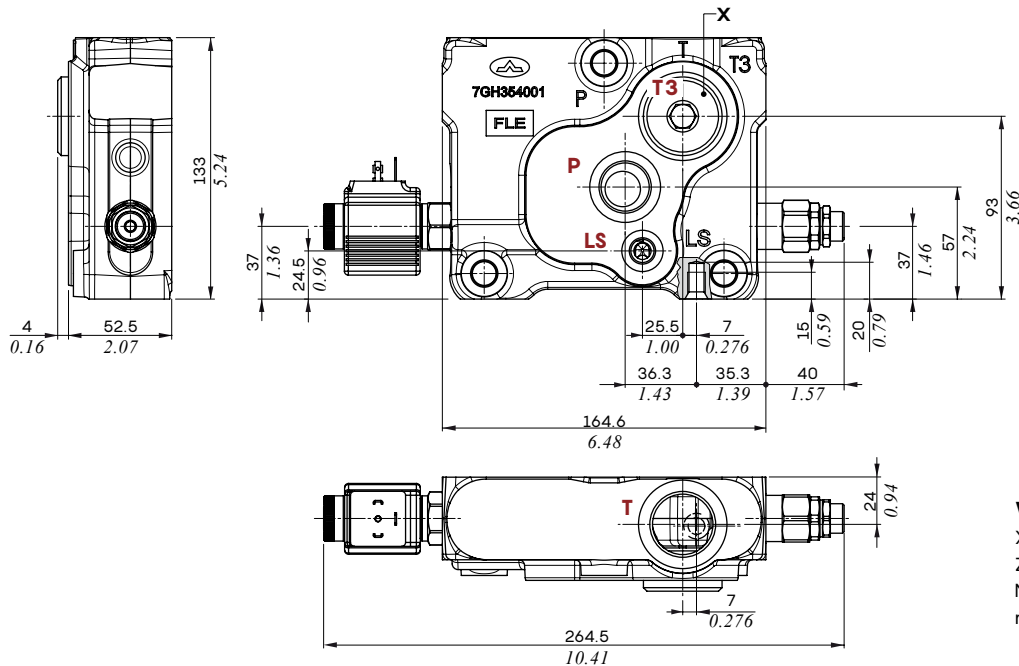
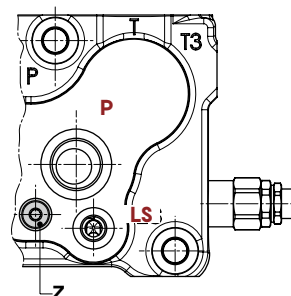
Dimensions and hydraulic circuit

Example of N Closed Center section

Type N2



Type N1(SO) or N1(SU)



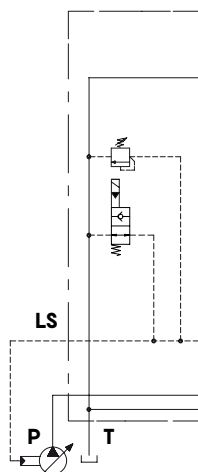
Wrenches and tightening torques

X = allen wrench 12 - 42 Nm (31 lbft)

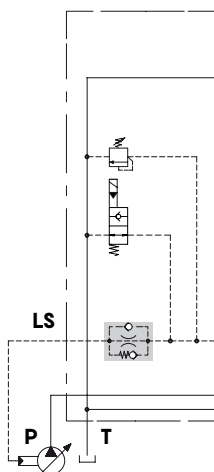
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

NOTE: for valves wrench and torque see related pages

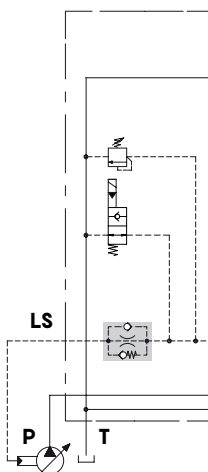
Type N1



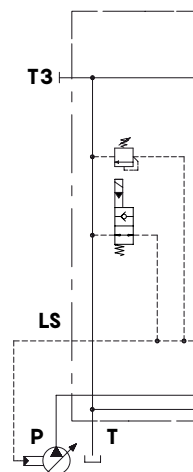
Type N1(SU)



Type N1(SO)

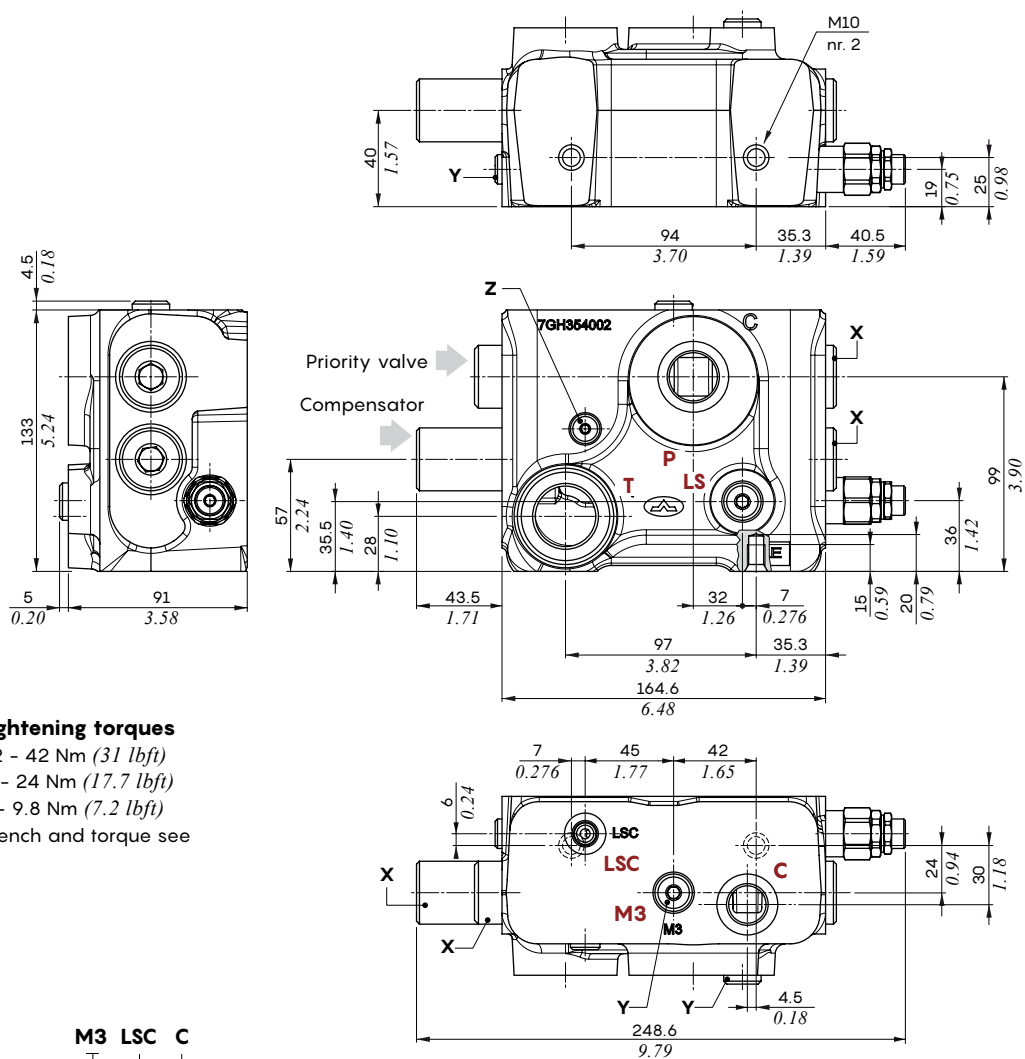


Type N2



Dimensions and hydraulic circuit

PF1 Open Center section with priority valve



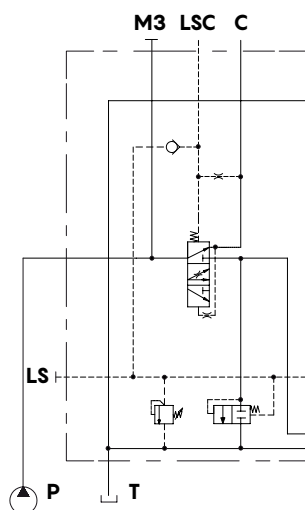
Wrenches and tightening torques

X = allen wrench 12 - 42 Nm (31 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

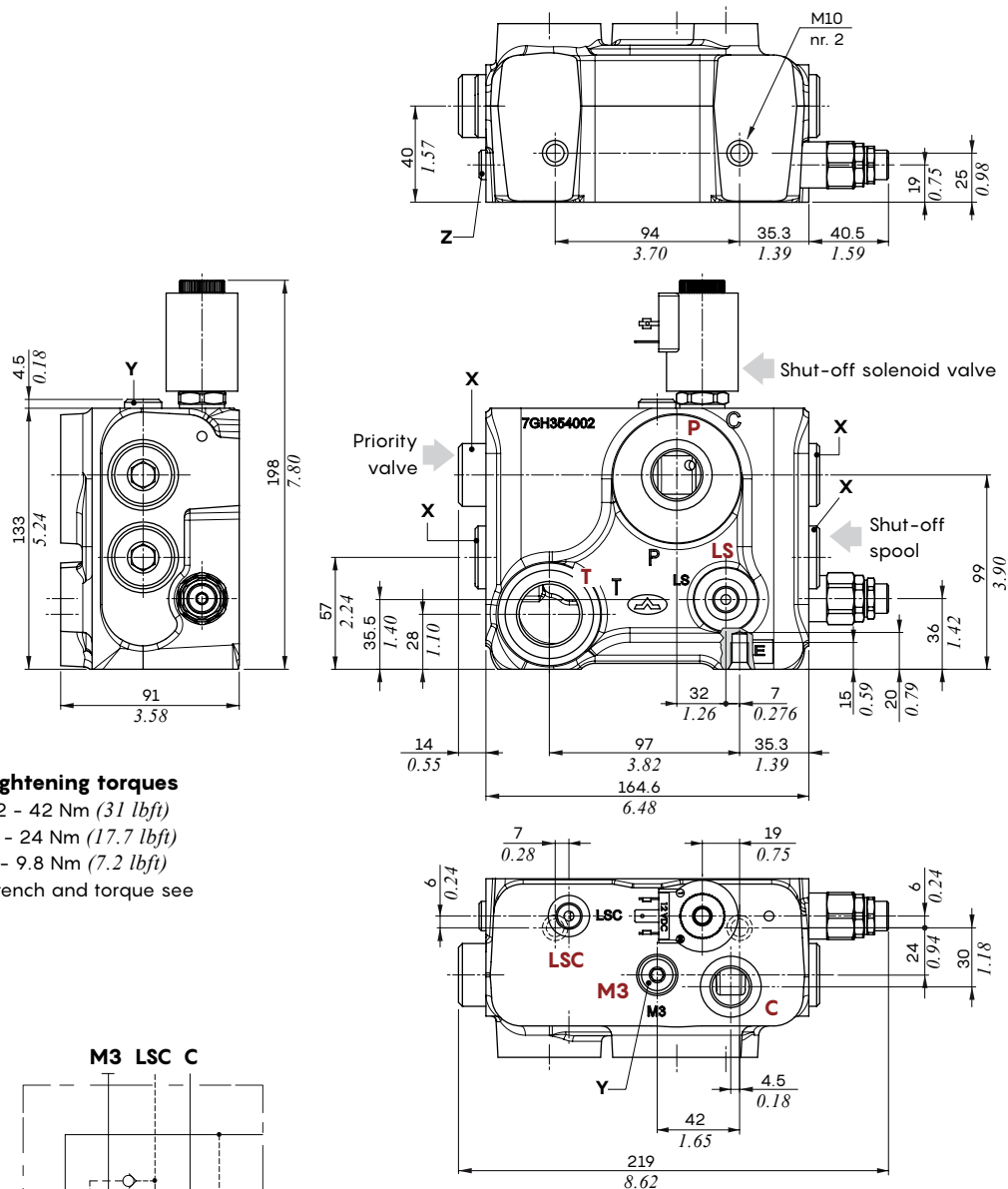
NOTE: for valves wrench and torque see related pages



Inlet section

Dimensions and hydraulic circuit

PS1 Closed Center section with priority valve and shut-off



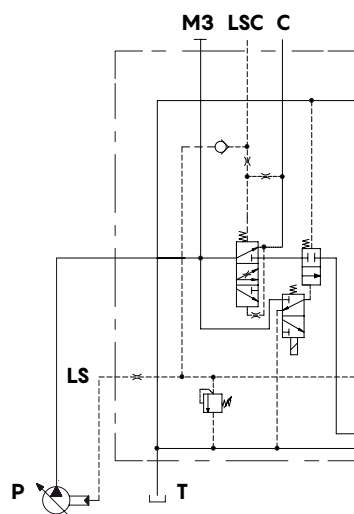
Wrenches and tightening torques

X = allen wrench 12 - 42 Nm (31 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

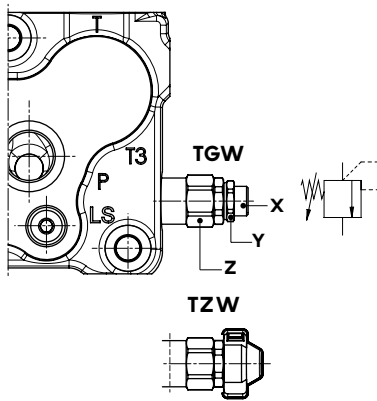
Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

NOTE: for valves wrench and torque see related pages

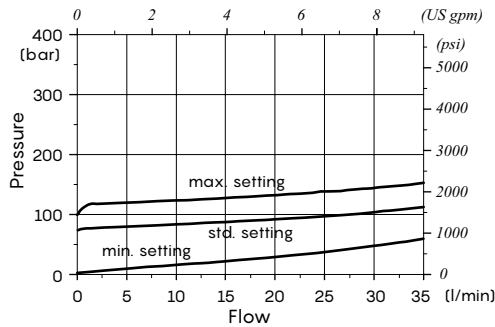


Main pressure relief valve

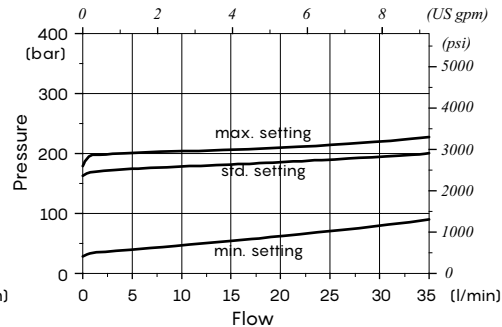
Setting types



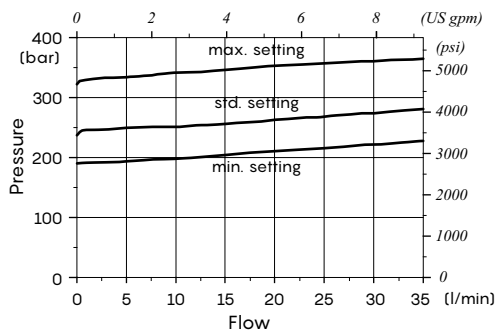
Setting range: type TGW2



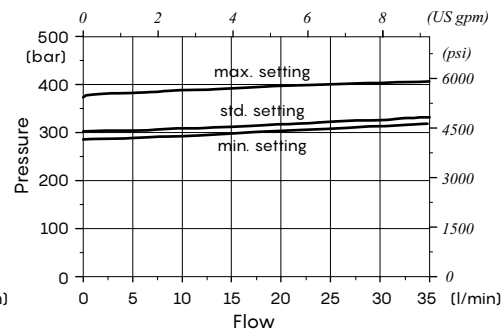
Setting range: type TGW3



Setting range: type TGW4



Setting range: type TGW5



Legenda

TGW: free setting

TZW: set and locked valve

(cap code 4COP126301, n.2 pcs)

RAL3003 pigmented

Wrenches and tightening torques

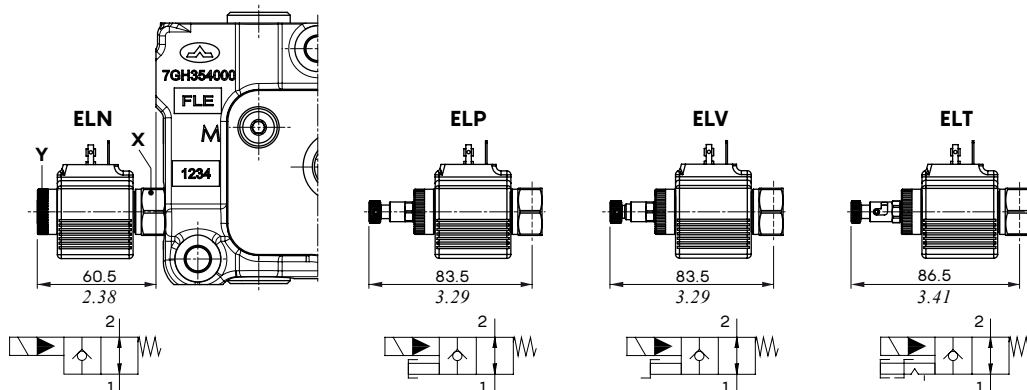
X = allen wrench 5

Y = wrench 19 - 20 Nm (14.7 lbf^t)

Z = wrench 24 - 42 Nm (31 lbf^t)

Solenoid operated unloading valve

Manual emergency types



Legenda

ELN: without emergency

ELP: push button emergency override

ELV: screw emergency override

ELT: "push&twist" emergency override

Wrenches and tightening torques

X = wrench 24 - 30 Nm (22 lbf^t)

Y = manual tightening

Features

Max. flow.....: 40 l/min (10.6 US gpm)

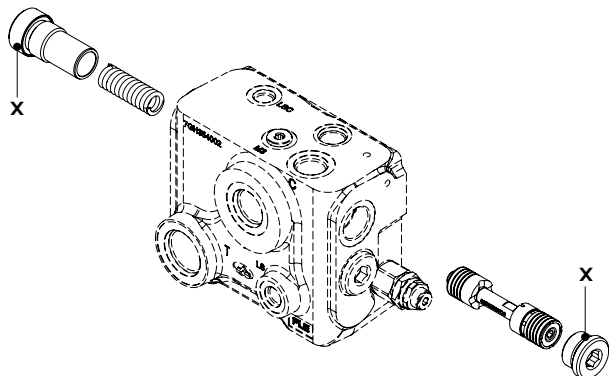
Max. pressure.....: 380 bar (5500 psi)

Internal leakage.....: 0.25 cm³/min @ 210 bar
(0.015 in³/min @ 3050 psi)

For coil features and options see **BER** type coil at page 160.

Inlet section

Priority valve kit

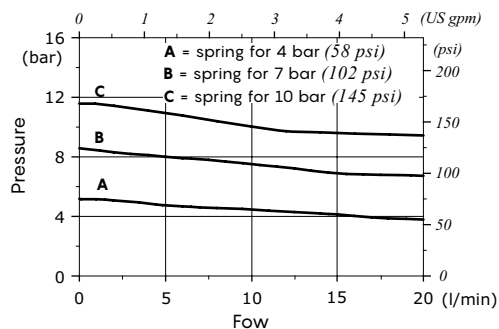


Wrenches and tightening torques

X = allen wrench 12 – 42 Nm (31 lbft)

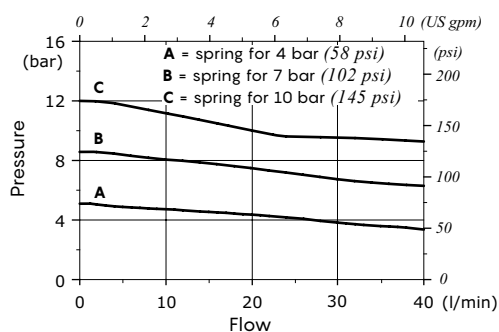
Stand-by (margin pressure) vs. regulated flow

Regulated flow = 20 l/min (5.3 US gpm)



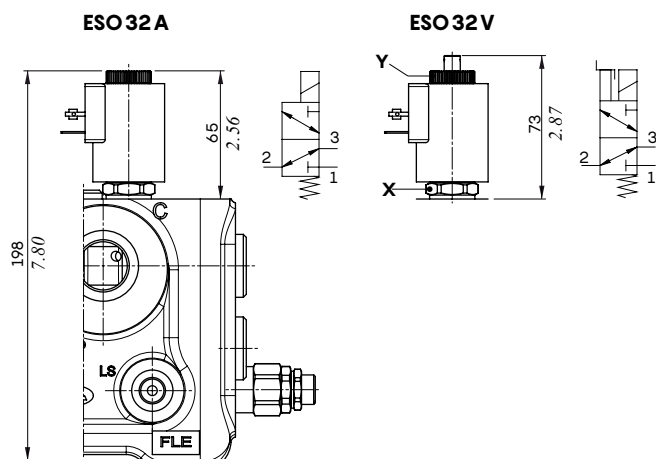
Stand-by (margin pressure) vs. regulated flow

Regulated flow = 40 l/min (10.6 US gpm)



Shut-off solenoid valve

Manual emergency types



Legenda

ESO 32 A: without emergency

ESO 32 V: screw emergency override

Wrenches and tightening torques

X = wrench 24 – 30 Nm (22 lbft)

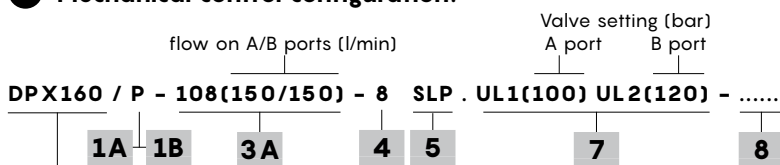
Y = manual tightening

Features

Max. flow..... 3 l/min (0.796 US gpm)
 Max. pressure 350 bar (5100 psi)
 Internal leakage 10 cm³/min @ 210 bar
 (0.61 in³/min @ 3050 psi)

For coil features and options see BT type coil at page 160.

Working section parts ordering codes (mechanical, hydraulic)

A Mechanical control configuration:

DPX160: Standard pressure section

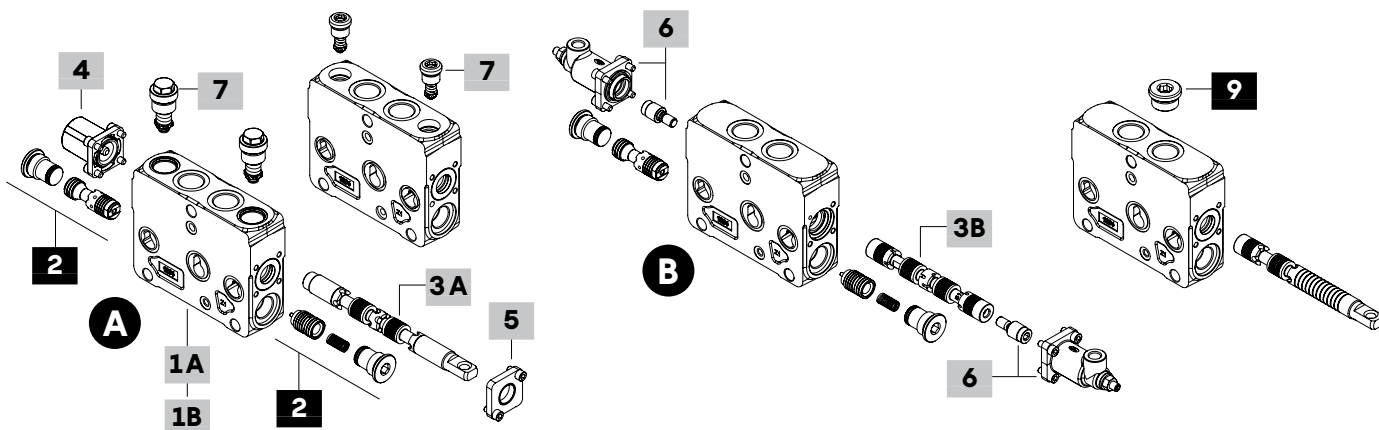
DPX160HP: High Pressure section

B Proportional hydraulic control configuration:

DPX160 / Q - E108(150/150) - 8IMF3N -

3B

6

**1A Std press. working section kit *** page 137**For mechanical control**

TYPE: DPX160/Q-FPM CODE: 5EL1053011V

DESCRIPTION: Without port valve arrangement

TYPE: DPX160/P(UL)-FPM CODE: 5EL1053000V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160/P(US)-FPM CODE: 5EL1053001V

DESCRIPTION: With port antishock valve arrangement

For proportional hydraulic control

TYPE: DPX160/Q-IM-FPM CODE: 5EL1053011AV

DESCRIPTION: Without port valve arrangement

TYPE: DPX160/P(UL)-IM-FPM CODE: 5EL1053000AV

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160/P(US)-IM-FPM CODE: 5EL1053001AV

DESCRIPTION: With port antishock valve arrangement

1B High press. working section kit * page 137**For mechanical control**

TYPE: DPX160HP/Q-FPM CODE: 5EL1053015V

DESCRIPTION: Without port valve arrangement

TYPE: DPX160HP/P(UL)-FPM* CODE: 5EL1053020V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160HP/P(US)-FPM CODE: 5EL1053008V

DESCRIPTION: With port antishock valve arrangement

For proportional hydraulic control

TYPE: DPX160HP/Q-IM-FPM CODE: 5EL1053015AV

DESCRIPTION: Without port valve arrangement

TYPE: DPX160HP/P(UL)-IM-FPM* CODE: 5EL1053020AV

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160HP/P(US)-IM-FPM CODE: 5EL1053008AV

DESCRIPTION: With port antishock valve arrangement

NOTE (*): Max pressure = 380 bar (4350 psi)**2 Compensator kit**

TYPE	CODE	DESCRIPTION
-	5CAS321061V	Compensator

3A Spool for mechanical control page 138

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE CODE DESCRIPTION

Double acting with A and B closed in neutral position**108(150)** 3CU8110108 150 l/min (39.5 US gpm) flow**107(130)** 3CU8110107 130 l/min (34.3 US gpm) flow**106(110)** 3CU8110106 110 l/min (29 US gpm) flow**105(90)** 3CU8110105 90 l/min (23.8 US gpm) flow**104(70)** 3CU8110104 70 l/min (18.5 US gpm) flow**103(50)** 3CU8110103 50 l/min (13.2 US gpm) flow**102(30)** 3CU8110102 30 l/min (7.9 US gpm) flow**109(20)** 3CU8110109 20 l/min (5.3 US gpm) flow**101(10)** 3CU8110101 10 l/min (2.6 US gpm) flow**Double acting with A and B to tank in neutral position****208(150)** 3CU8110208 150 l/min (39.5 US gpm) flow**Double acting with A and B partially to tank in neutral position****2H08(150)** 3CU8110209 150 l/min (39.5 US gpm) flow**2H07(130)** 3CU8110223 130 l/min (34.3 US gpm) flow**2H06(110)** 3CU8110222 110 l/min (29 US gpm) flow**2H05(90)** 3CU8110224 90 l/min (23.8 US gpm) flow**2H04(70)** 3CU8110221 70 l/min (18.5 US gpm) flow**2H03(50)** 3CU8110220 50 l/min (13.2 US gpm) flow**2H02(30)** 3CU8110219 30 l/min (7.9 US gpm) flow**2H09(20)** 3CU8110218 20 l/min (5.3 US gpm) flow**2H01(10)** 3CU8110217 10 l/min (2.6 US gpm) flow**Single acting on A, B plugged: G3/4 plug is required****308(150)** 3CU8110308 150 l/min (39.5 US gpm) flow**306(110)** 3CU8110306 110 l/min (29 US gpm) flow**303(50)** 3CU8110303 50 l/min (13.2 US gpm) flow**309(20)** 3CU8110309 20 l/min (5.3 US gpm) flow**Single acting on B, A plugged: G3/4 plug is required****408(150)** 3CU8110408 150 l/min (39.5 US gpm) flow**406(110)** 3CU8110406 110 l/min (29 US gpm) flow**403(50)** 3CU8110403 50 l/min (13.2 US gpm) flow**409(20)** 3CU8110409 20 l/min (5.3 US gpm) flow**Double acting with A and B closed in neutral pos., 4 positions, floating in 4th position with spool in: 13 type positioner is required****508(150)** 3CU8110508 150 l/min (39.5 US gpm) flow**504(70)** 3CU8110504 70 l/min (18.5 US gpm) flow

NOTE (*): Codes are referred to BSP thread.

Working section part ordering codes (mechanical, hydraulic)

3B Spool for hydraulic control page 138

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
<u>Double acting with A and B closed in neutral position</u>		
E108(150)	3CU871E108	150 l/min (39.5 US gpm) flow
E107(130)	3CU871E107	130 l/min (34.3 US gpm) flow
E106(110)	3CU871E106	110 l/min (29 US gpm) flow
E105(90)	3CU871E105	90 l/min (23.8 US gpm) flow
E104(70)	3CU871E104	70 l/min (18.5 US gpm) flow
E103(50)	3CU871E103	50 l/min (13.2 US gpm) flow
E102(30)	3CU871E102	30 l/min (7.9 US gpm) flow
E113(20)	3CU871E113	20 l/min (5.3 US gpm) flow
E101(10)	3CU871E101	10 l/min (2.6 US gpm) flow

Double acting with A and B to tank in neutral position

E208(150)	3CU871E208	150 l/min (39.5 US gpm) flow
E213(100)	3CU871E213	100 l/min (26.4 US gpm) flow
E212(80)	3CU871E212	80 l/min (21 US gpm) flow
E203(50)	3CU871E203	50 l/min (13.2 US gpm) flow

Double acting with A and B partially to tank in neutral position

E2H08(150)	3CU871E209	150 l/min (39.5 US gpm) flow
E2H07(130)	3CU871E223	130 l/min (34.3 US gpm) flow
E2H06(110)	3CU871E222	110 l/min (29 US gpm) flow
E2H05(90)	3CU871E215	90 l/min (23.8 US gpm) flow
E2H04(70)	3CU871E221	70 l/min (18.5 US gpm) flow
E2H03(50)	3CU871E220	50 l/min (13.2 US gpm) flow
E2H02(30)	3CU871E219	30 l/min (7.9 US gpm) flow
E2H13(20)	3CU871E218	20 l/min (5.3 US gpm) flow
E2H01(10)	3CU871E217	10 l/min (2.6 US gpm) flow

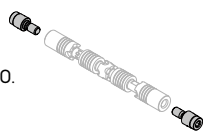
Single acting on A or B, other port plugged: G3/4 plug is required

E308-E408(150)	3CU871E308	150 l/min (39.5 US gpm) flow
E306-E406(110)	3CU871E306	110 l/min (29 US gpm) flow
E303-E403(50)	3CU871E303	50 l/min (13.2 US gpm) flow
E313-E413(20)	3CU871E313	20 l/min (5.3 US gpm) flow

Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: 13IM type control is required

I508(150)	YCU871E508	150 l/min (39.5 US gpm) flow
I507(130)	YCU871E507	130 l/min (34.3 US gpm) flow
I504(70)	YCU871E504	70 l/min (18.5 US gpm) flow

NOTE: to order these spools as spare parts it's necessary to order nr. 2 pins code 3VIT116360. This rule is not required for floating spools

**4 "A" side spool positioners page 140**

TYPE	CODE	DESCRIPTION
7FTNA	5V07210101	With friction and neutral pos. notch
8MD	5V08109000	3 positions with spring return to neutral position

For floating circuit (spool 5)

13	5V13109000	4 positions, detent in 4 th position with spring return to neutral position
-----------	------------	--

5 "B" side spool control kit page 141

TYPE	CODE	DESCRIPTION
L	5LEV110000	Standard lever box
LFG	5LEV110700	Lever box with spool stroke limiter on both ports
SLP	5COP110000	Without lever with dust-proof plate
TQ	5TEL110110	Flexible cable connection
LCB	5CLO216100	Joystick for 2 section operation

NOTE (*): Codes are referred to **BSP** thread.**6 Proportional hydraulic control * page 143**

TYPE	CODE	DESCRIPTION
8IMNOH	5IDR209304V-H	Range 8-28 bar (116-406 psi)
8IMNOHF3	5IDR209305V-H	As previous with spool stroke limiter
<u>For floating circuit (spool 15)</u>		
13IMOH	5IDR209303V-H	Range 3.1-25.6 / 0-30 bar (45-371 / 0-435 psi)
13IMPOH	5IDR209014V	Range 2-17 / 2-30 bar (29-247 / 29-435 psi)

7 Port valves page 153

TYPE	CODE	DESCRIPTION
"US" size valves		
To be used with a setting pressure higher than the main overpressure valve; if used with a lower setting pressure, the spool flow rate is limited to 60 l/min (15.8 US gpm).		

UST XTAP221340V Valve blanking plug
CS 5KIT426270 Anticavitation valve (for US cavity)

Fixed setting antishock and anticavitation valves with pressure relief function: setting is referred to 10 l/min (2.6 US gpm)

TYPE: US (100)		CODE: 5KIT326 100	
setting (bar)		setting (bar)	
SETTING:			
25 bar (360 psi)	40 bar (725 psi)	50 bar (725 psi)	60 bar (870 psi)
70 bar (1010 psi)	80 bar (1150 psi)	90 bar (1300 psi)	100 bar (1450 psi)
125 bar (1800 psi)	140 bar (2050 psi)	160 bar (2300 psi)	175 bar (2550 psi)
190 bar (2750 psi)	210 bar (3050 psi)	230 bar (3350 psi)	240 bar (3500 psi)
250 bar (3600 psi)	260 bar (3750 psi)	280 bar (4050 psi)	300 bar (4350 psi)
320 bar (4650 psi)	340 bar (4950 psi)	360 bar (5200 psi)	380 bar (5500 psi)
400 bar (5800 psi)	420 bar (6100 psi)		

"UL" size valves

ULT XTAP528520V Valve blanking plug
CL 5KIT409000 Anticavitation valve (for UL cavity)

Fixed setting pressure relief valves: setting is referred to 5 l/min (1.3 US gpm)

TYPE: UL (100)		CODE: 5KIT340 100 L	
└ setting (bar)		└ setting (bar)	
SETTING:			
50 bar (725 psi)	70 bar (1010 psi)	80 bar (1150 psi)	100 bar (1450 psi)
120 bar (1750 psi)	130 bar (1900 psi)	140 bar (2050 psi)	150 bar (2150 psi)
160 bar (2300 psi)	170 bar (2450 psi)	180 bar (2600 psi)	190 bar (2750 psi)
200 bar (2900 psi)	210 bar (3050 psi)	220 bar (3200 psi)	250 bar (3600 psi)
270 bar (3900 psi)	300 bar (4350 psi)	320 bar (4650 psi)	350 bar (5050 psi)
370 bar (5350 psi)	380 bar (5500 psi)		

8 Section threadingOnly specify if it is different from **BSP** standard (see page 7).**9 Plug for single acting spool ***

CODE	DESCRIPTION
3XTAP732200	G3/4 plug

Working section parts ordering codes (electrohydraulic)

A Two-side electrohydraulic control configuration:

flow on A/B ports (l/min) Valve setting (bar)
A port B port

DPX160 / PE - E108(150/150) - 8EB3F3 . UL1(100) UL2(120) - - 12VDC

1A 1B 3 4 7 8 4

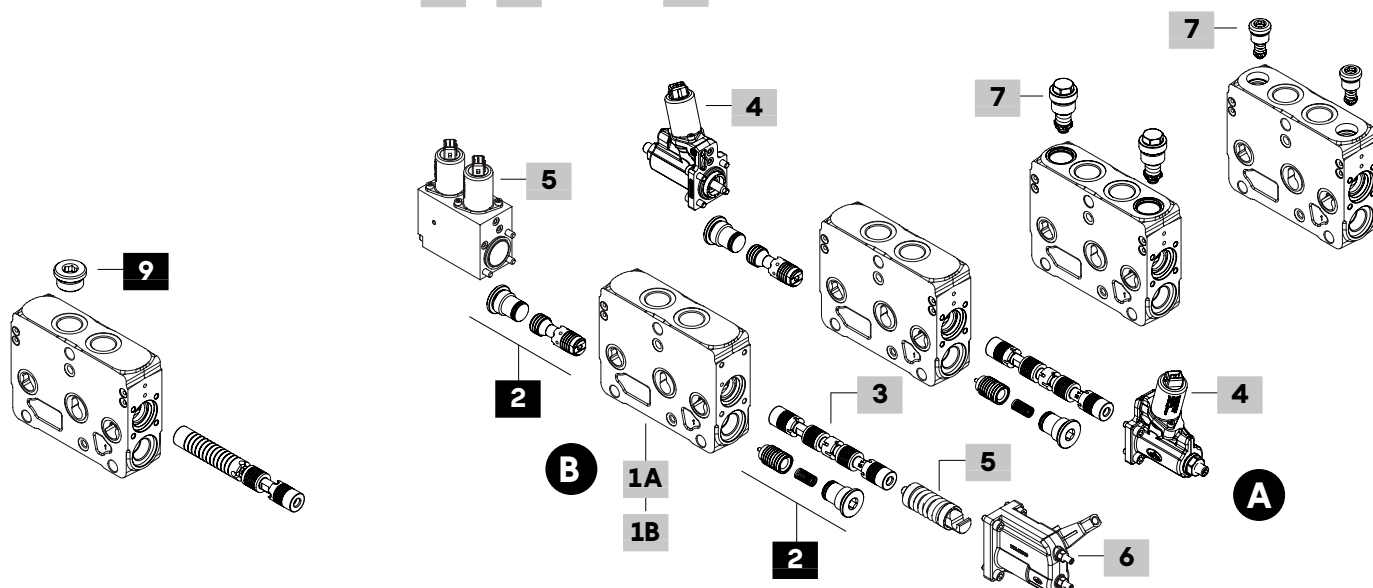
DPX160: Standard pressure section

DPX160HP: High Pressure section

B One-side electrohydraulic control configuration:

DPX160 / QZ - E108(150/150) - 8EZ3 LQF3 - - 12VDC

5 6 5

**1A Std press. working section kit * page 137****For two-side electrohydraulic control**

TYPE: DPX160/QE-FPM CODE: 5EL1053010V

DESCRIPTION: Without port valve arrangement

TYPE: DPX160/PE(UL)-FPM CODE: 5EL1053002V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160/PE(US)-FPM CODE: 5EL1053003V

DESCRIPTION: With port antishock valve arrangement

For one-side electrohydraulic control

TYPE: DPX160/QZ-FPM CODE: 5EL1053029V

DESCRIPTION: Without port valve arrangement

TYPE: DPX160/PZ(UL)-FPM CODE: 5EL1053028V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160/PZ(US)-FPM CODE: 5EL1053030V

DESCRIPTION: With port antishock valve arrangement

1B High press. working section kit * page 137**For two-side electrohydraulic control**

TYPE: DPX160HP/QE-FPM CODE: 5EL1053016V

DESCRIPTION: Without port valve arrangement

TYPE: DPX160HP/PE(UL)-FPM# CODE: 5EL1053021V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160HP/PE(US)-FPM CODE: 5EL1053009V

DESCRIPTION: With port antishock valve arrangement

For one-side electrohydraulic control

TYPE: DPX160HP/QZ-FPM CODE: 5EL1053031V

DESCRIPTION: Without port valve arrangement

TYPE: DPX160HP/PZ(UL)-FPM# CODE: 5EL1053032V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: DPX160HP/PZ(US)-FPM CODE: 5EL1053033V

DESCRIPTION: With port antishock valve arrangement

NOTE (*): Max pressure = 380 bar (4350 psi)

2 Compensator kit

TYPE	CODE	DESCRIPTION
-	5CAS321061V	Compensator, FPM o-ring seal

NOTE (*): Codes are referred to BSP thread.

Working section part ordering codes (electrohydraulic)

3 Spool page 138

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
<u>Double acting with A and B closed in neutral position</u>		
E108(150)	3CU871E108	150 l/min (39.5 US gpm) flow
E107(130)	3CU871E107	130 l/min (34.3 US gpm) flow
E106(110)	3CU871E106	110 l/min (29 US gpm) flow
E105(90)	3CU871E105	90 l/min (23.8 US gpm) flow
E104(70)	3CU871E104	70 l/min (18.5 US gpm) flow
E103(50)	3CU871E103	50 l/min (13.2 US gpm) flow
E102(30)	3CU871E102	30 l/min (7.9 US gpm) flow
E113(20)	3CU871E113	20 l/min (5.3 US gpm) flow
E101(10)	3CU871E101	10 l/min (2.6 US gpm) flow

Double acting with A and B to tank in neutral position

E208(150)	3CU871E208	150 l/min (39.5 US gpm) flow
E213(100)	3CU871E213	100 l/min (26.4 US gpm) flow
E212(80)	3CU871E212	80 l/min (21 US gpm) flow
E203(50)	3CU871E203	50 l/min (13.2 US gpm) flow

Double acting with A and B partially to tank in neutral position

E2H08(150)	3CU871E209	150 l/min (39.5 US gpm) flow
E2H07(130)	3CU871E223	130 l/min (34.3 US gpm) flow
E2H06(110)	3CU871E222	110 l/min (29 US gpm) flow
E2H05(90)	3CU871E215	90 l/min (23.8 US gpm) flow
E2H04(70)	3CU871E221	70 l/min (18.5 US gpm) flow
E2H03(50)	3CU871E220	50 l/min (13.2 US gpm) flow
E2H02(30)	3CU871E219	30 l/min (7.9 US gpm) flow
E2H13(20)	3CU871E218	20 l/min (5.3 US gpm) flow
E2H01(10)	3CU871E217	10 l/min (2.6 US gpm) flow

Single acting on A or B, other port plugged: G3/4 plug is required

E308-E408(150)	3CU871E308	150 l/min (39.5 US gpm) flow
E306-E406(110)	3CU871E306	110 l/min (29 US gpm) flow
E303-E403(50)	3CU871E303	50 l/min (13.2 US gpm) flow
E313-E413(20)	3CU871E313	20 l/min (5.3 US gpm) flow

Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: needs control kit type 13EB3.../13EZ3...

E508(150)	3CU871E508	150 l/min (39.5 US gpm) flow
E507(130)	3CU871E507	130 l/min (34.3 US gpm) flow
E504(70)	3CU871E504	70 l/min (18.5 US gpm) flow

7 Port valves page 153

TYPE	CODE	DESCRIPTION
<u>Pressure relief valves</u>		
UL(50)	5KIT340050L	Setting 50 bar (725 psi)
<u>Antishock valves</u>		
US(25)	5KIT326025	Setting 25 bar (360 psi)

For complete list see previous pages.

8 Section threadingOnly specify if it is different from **BSP** standard (see page 7).**9 Plug for single acting spool***

CODE	DESCRIPTION
3XTAP732200	G3/4 plug

NOTE (*): Codes are referred to **BSP** thread.**4 Two-side electrohydr. control** page 148

TYPE	CODE	DESCRIPTION
<u>Without lever control</u>		
8EB3-12VDC	5IDR909312V	With AMP connector
8EB3-24VDC	5IDR909324V	As previous one
8EB34-12VDC	5IDR909329V	With Deutsch connector
8EB34-24VDC	5IDR909330V	As previous one
8EB3F3-12VDC	5IDR909313V	With AMP connector with spool stroke limiter
8EB3F3-24VDC	5IDR909317V	As previous one
8EB34F3-12VDC	5IDR909314V	With Deutsch connector with spool stroke limiter
8EB34F3-24VDC	5IDR909331V	As previous one
<u>Without lever control: for floating circuit (E5 spool)</u>		
13EB3-12VDC	5IDR919312V	With AMP connector
13EB3-24VDC	5IDR919324V	As previous one
13EB34-12VDC	5IDR919317V	With Deutsch connector
13EB34-24VDC	5IDR919318V	As previous one
<u>With lever control</u>		
8EB3LH-12VDC	5IDR909315AV	With AMP connector
8EB3LH-24VDC	5IDR909326AV	As previous one
8EB34LH-12VDC	5IDR909332AV	With Deutsch connector
8EB34LH-24VDC	5IDR909333AV	As previous one
8EB3LHF3-12VDC	5IDR909355V	With AMP connector with spool stroke limiter
8EB3LHF3-24VDC	5IDR909354V	As previous one
8EB34LHF3-12VDC	5IDR909334AV	With Deutsch connector with spool stroke limiter
8EB34LHF3-24VDC	5IDR909335AV	As previous one
<u>With lever control and spool position sensor</u>		
8EB3LHSPSD-12VDC	5IDR909341V	AMP conn. and digital sensor
8EB3LHSPSD-24VDC	5IDR909338AV	As previous one
8EB3LHF3SPSD-12VDC	5IDR909339V	AMP conn., digital sensor and spool stroke limiter
8EB3LHF3SPSD-24VDC	5IDR909336AV	As previous one
<u>With lever control: for floating circuit (E5 spool)</u>		
13EB3LH-12VDC	5IDR919313AV	With AMP connector
13EB3LH-24VDC	5IDR919325AV	As previous one
13EB34LH-12VDC	5IDR919319V	With Deutsch connector
13EB34LH-24VDC	5IDR919320V	As previous one
13EB3LHF3-12VDC	5IDR919314V	With AMP connector with spool stroke limiter
13EB3LHF3-24VDC	5IDR919326AV	As previous one
13EB34LHF3-12VDC	5IDR919321AV	With Deutsch connector with spool stroke limiter
13EB34LHF3-24VDC	5IDR919322V	As previous one

5 One-side electrohydr. control; "A" side page 151These controls must be coupled with "B" side options

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5IDR609315V	With AMP connector
8EZ3-24VDC	5IDR609316V	As previous one
8EZ34-12VDC	5IDR609317V	With Deutsch connector
8EZ34-24VDC	5IDR609318V	As previous one

With spool position sensor

8EZ34SPSL-0.5(A)-4.5(B)-12VDC	5IDR609313V	Deutsch conn. and analog sensor
--------------------------------------	-------------	---------------------------------

With lever control: for floating circuit (spool E5)

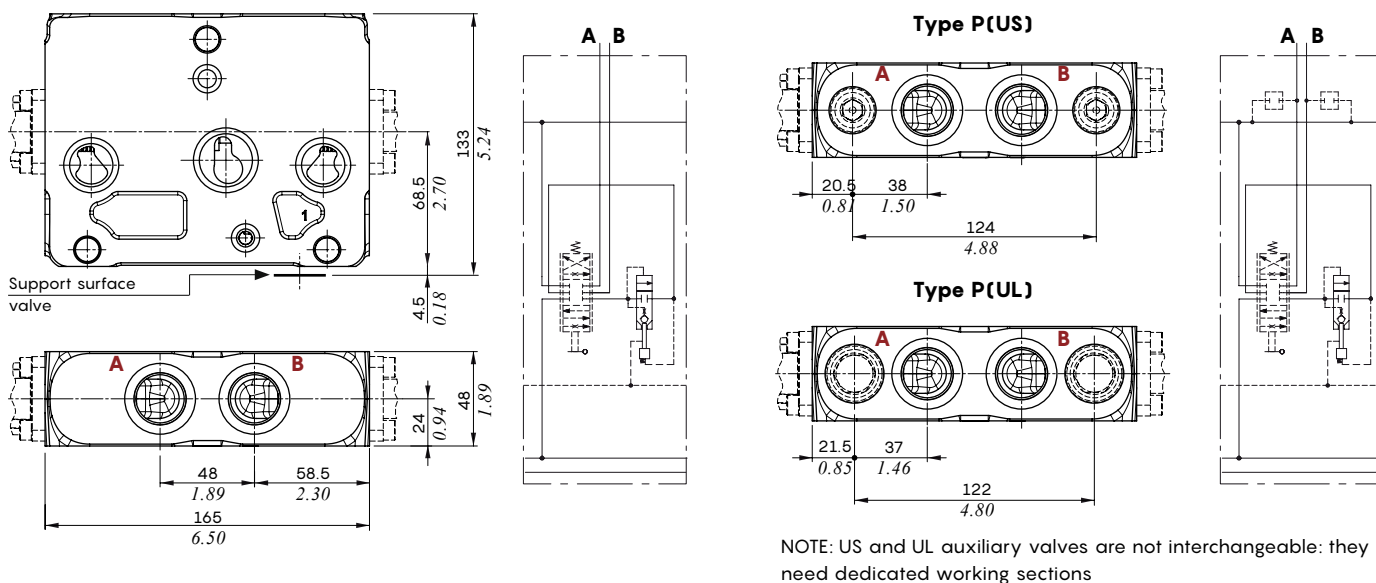
13EZ3-12VDC	5IDR619300V	With AMP connector
13EZ3-24VDC	5IDR619302V	As previous one
13EZ34-12VDC	5IDR619301V	With Deutsch connector
13EZ34-24VDC	5IDR619303V	As previous one

6 One-side electrohydr. option; "B" side page 152These options must be coupled with "A" side controls

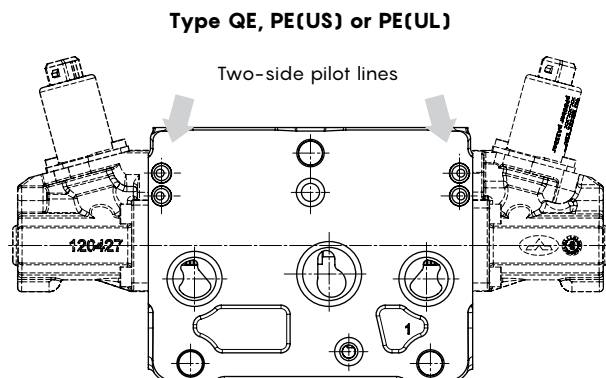
TYPE	CODE	DESCRIPTION
LQ	5LEV160700AV	Lever box
LQF3	5LEV160701AV	Lever box with spool stroke limiter
SLCQ	5COP260000V	Without lever with endcap

Dimensions and hydraulic circuit

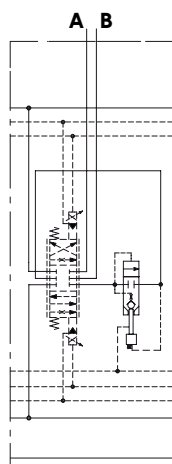
Section for mechanical and proportional hydraulic controls



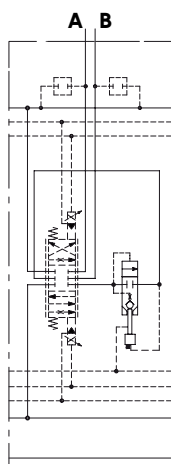
Section for two-side electrohydraulic control



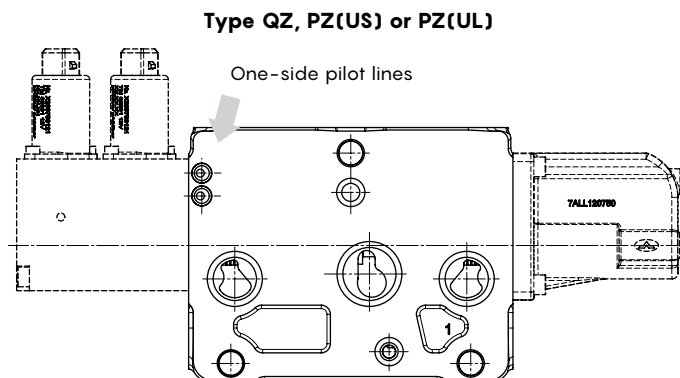
Type QE



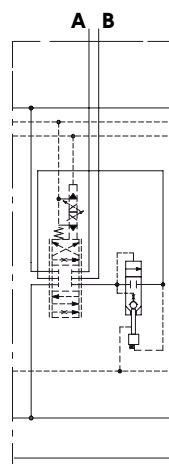
Type PE



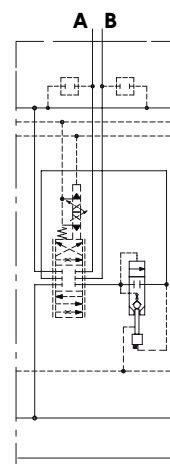
Section for one-side electrohydraulic control



Type QZ



Type PZ

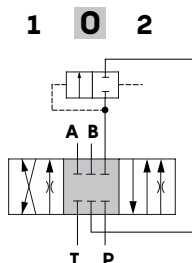


Working section

Spool

Type 1 (1../E1..)

A, B closed in neutral position

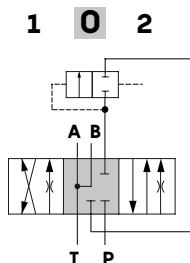


Stroke

position 1: + 8 mm (+ 0.31 in)
position 2: - 8 mm (- 0.31 in)

Type 2 (2../E2..)

A, B to tank in neutral position

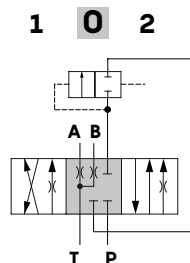


Stroke

position 1: + 8 mm (+ 0.31 in)
position 2: - 8 mm (- 0.31 in)

Type 2H (2H../E2H..)

A, B partially to tank in neutral position

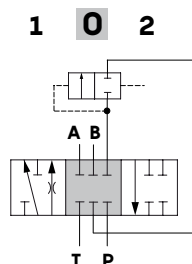


Stroke

position 1: + 8 mm (+ 0.31 in)
position 2: - 8 mm (- 0.31 in)

Type 3 (3../E3..)

Single acting on A

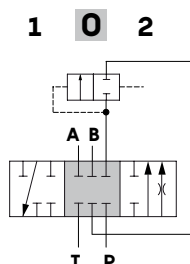


Stroke

position 1: + 8 mm (+ 0.31 in)
position 2: - 8 mm (- 0.31 in)

Type 4 (4../E4..)

Single acting on B

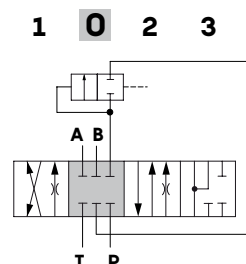


Stroke

position 1: + 8 mm (+ 0.31 in)
position 2: - 8 mm (- 0.31 in)

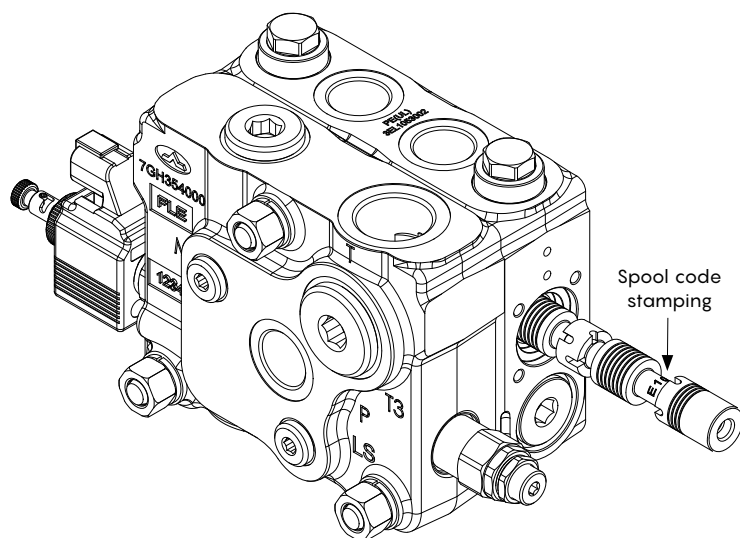
Type 5 (5../E5../I5..)

Floating in 4th position (pos.3)



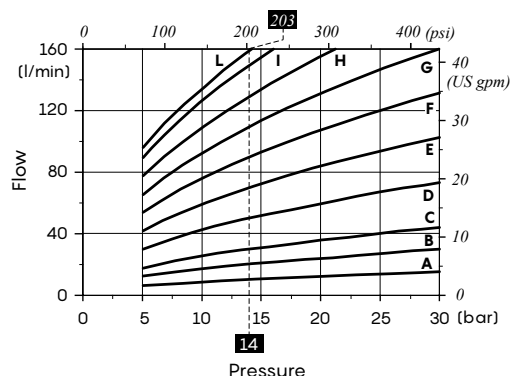
Stroke

position 1: + 8 mm (+ 0.31 in)
position 2: - 8 mm (- 0.31 in)
position 3: - 13 mm (- 0.51 in)



In case of spool replacement the code stamping must be oriented toward B port.

Spool flow vs. Stand-by pressure (margin pressure)



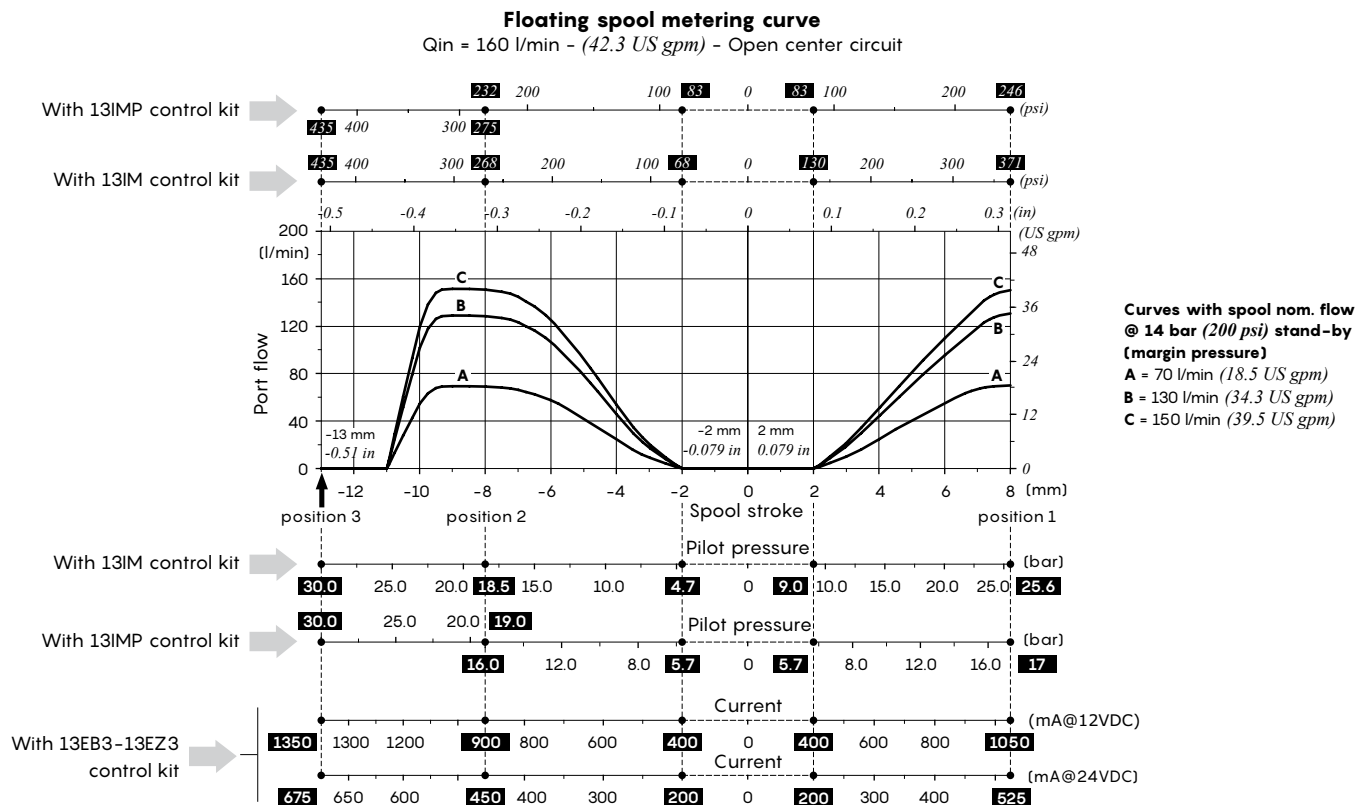
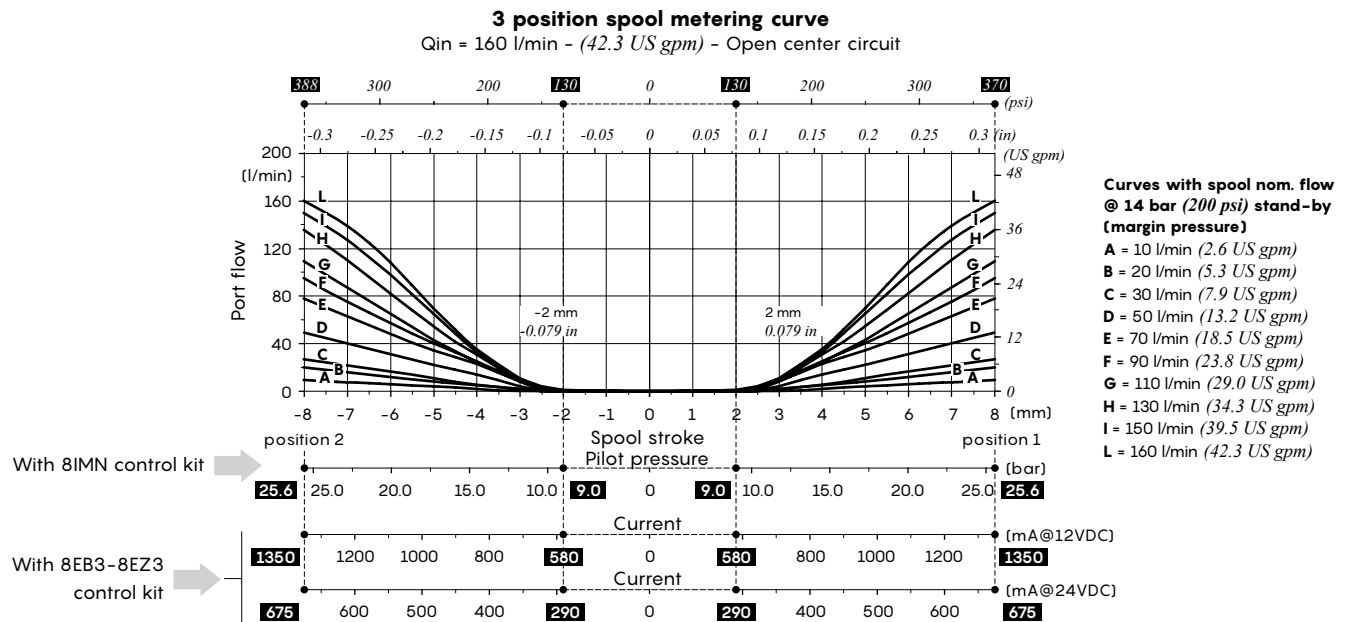
Curves with spool nominal flow @ 14 bar (200 psi) stand-by (margin pressure)

A = 10 l/min (2.6 US gpm) ± 10%
B = 20 l/min (5.3 US gpm) ± 10%
C = 30 l/min (7.9 US gpm) ± 10%
D = 50 l/min (13.2 US gpm) ± 10%
E = 70 l/min (18.5 US gpm) ± 10%
F = 90 l/min (23.8 US gpm) ± 10%
G = 110 l/min (29.0 US gpm) ± 10%
H = 130 l/min (34.3 US gpm) ± 10%
I = 150 l/min (39.5 US gpm) ± 10%
L = 160 l/min (42.3 US gpm) ± 10%

Working section

Spool

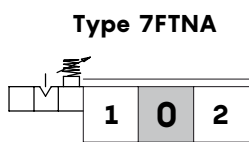
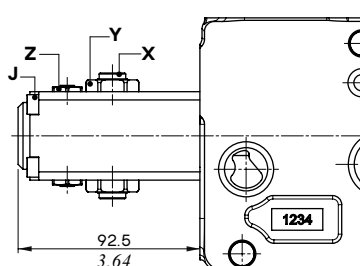
Following curves are detected with standard spools, connecting $P \Rightarrow A \Rightarrow B \Rightarrow T$ and $P \Rightarrow B \Rightarrow A \Rightarrow T$ ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.



Working section

"A" side spool positioners

With friction and neutral position notch



Wrenches and tightening torques

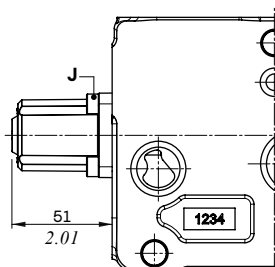
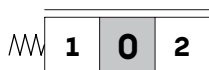
J = allen wrench 5 - 9.8 Nm (7.2 lbft)
 X = allen wrench 4
 Y = wrench 24 - manual tightening
 Z = wrench 15 - 42 Nm (31 lbft)

With spring return to neutral position

It's configured with spring type D, as standard (see diagram); it's also available with lighter type C springs (8MC code: 5V08109002) or extra-lighter type B (8MB code 5V08109003).

Types 8MD/8MC/8MB

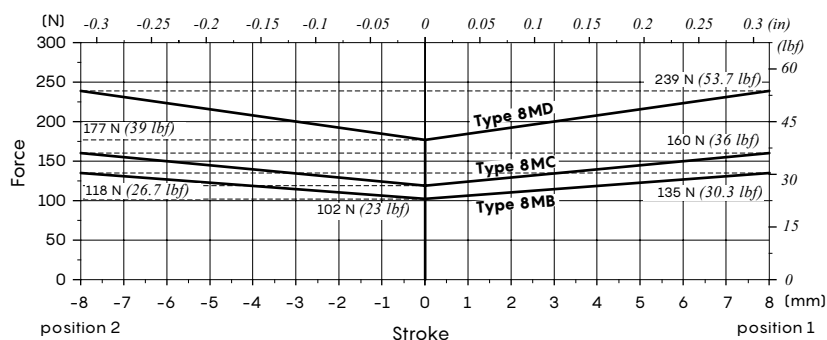
Standard/lighter/extra-lighter springs



Wrenches and tightening torques

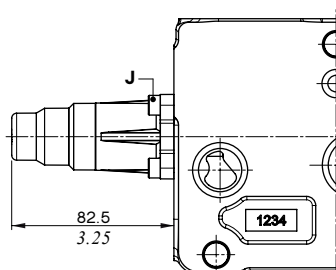
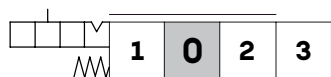
J = allen wrench 5 - 9.8 Nm (7.2 lbft)

Force vs. Stroke diagram



With spring return to neutral position, for floating circuit

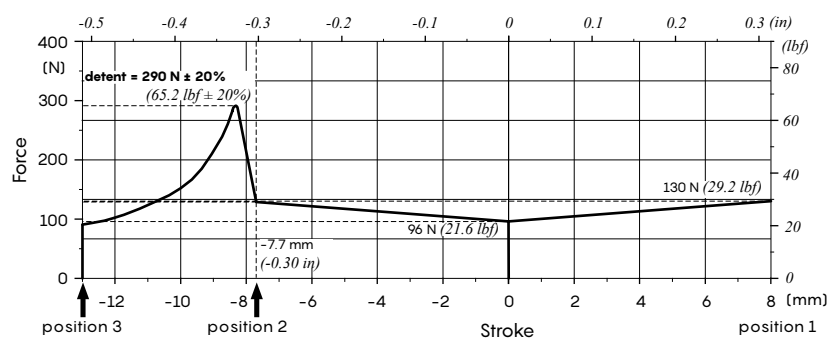
Type 13



Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

Force vs. Stroke diagram

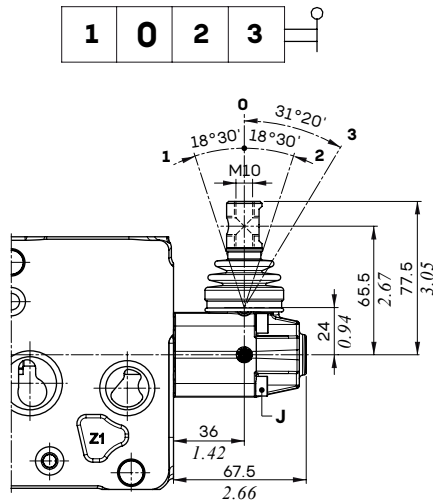


Release force from pos.3: 260 N ± 20% (58.5 lbf ± 20%)

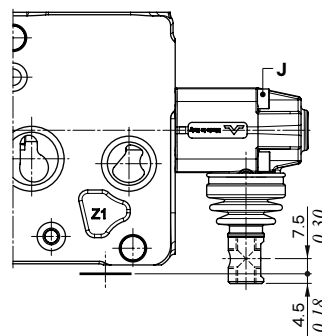
Working section

"B" side spool control kit

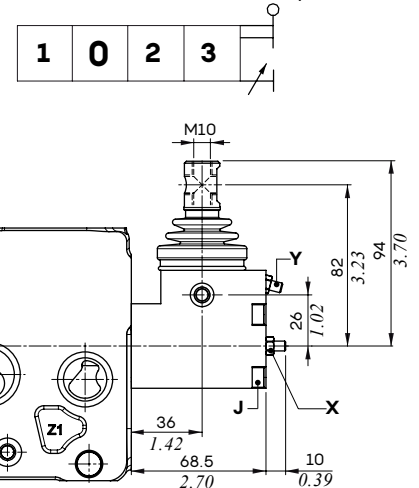
Lever box

Type L

L180 configuration

**Type LFG**

Spool stroke limiter on A and B ports

**Wrenches and tightening torques**

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

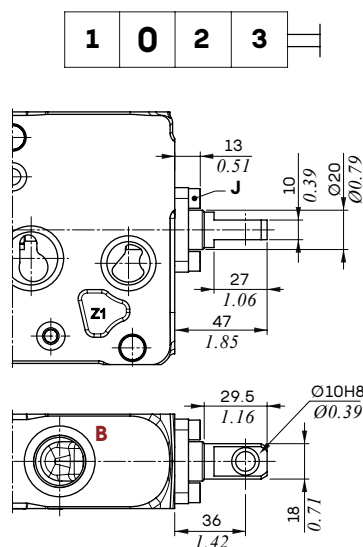
X = allen wrench 2.5

Y = wrench 8 - 6.6 Nm (4.9 lbft)

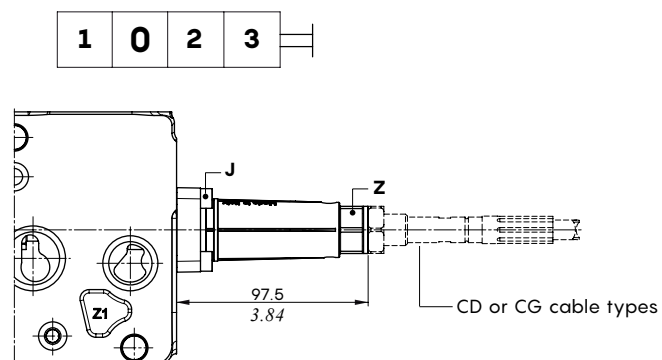
Without lever box

Type SLP

With dust-proof plate

**Type TQ**

Flexible cable connection

**Wrenches and tightening torques**

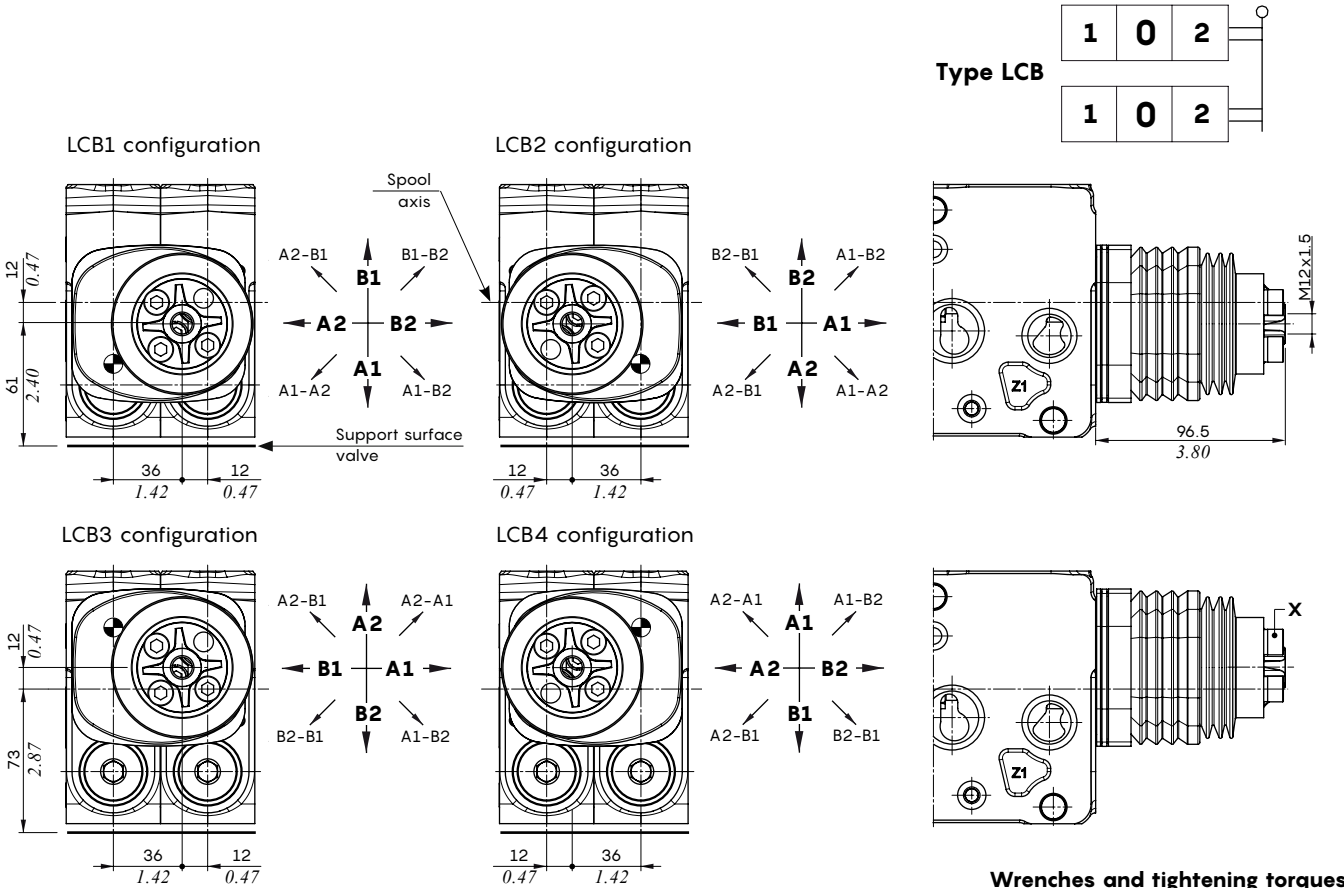
J = allen wrench 5 - 9.8 Nm (7.2 lbft)

Z = wrench 24

Working section

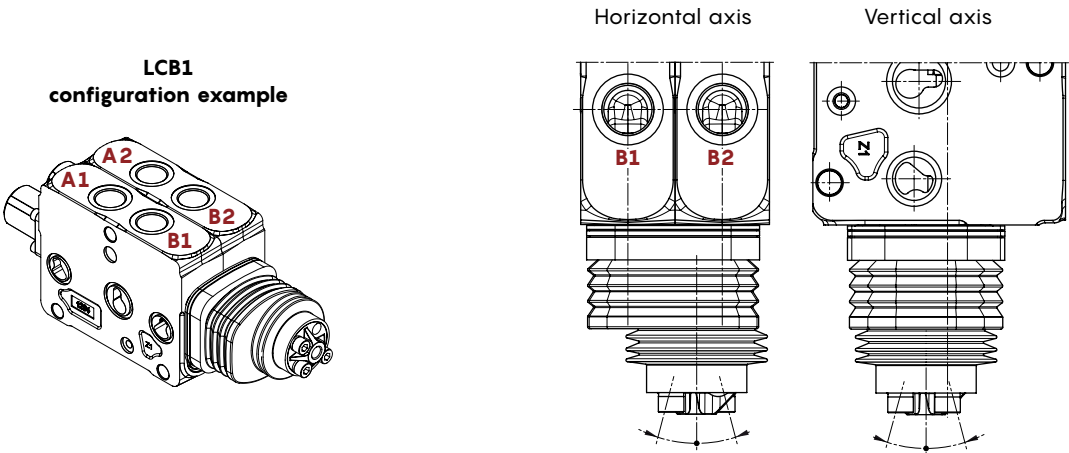
"B" side spool control kit

Joysticks for two section operation



Wrenches and tightening torques
X = allen wrench 6 - 24 Nm (17.7 lbf_t)

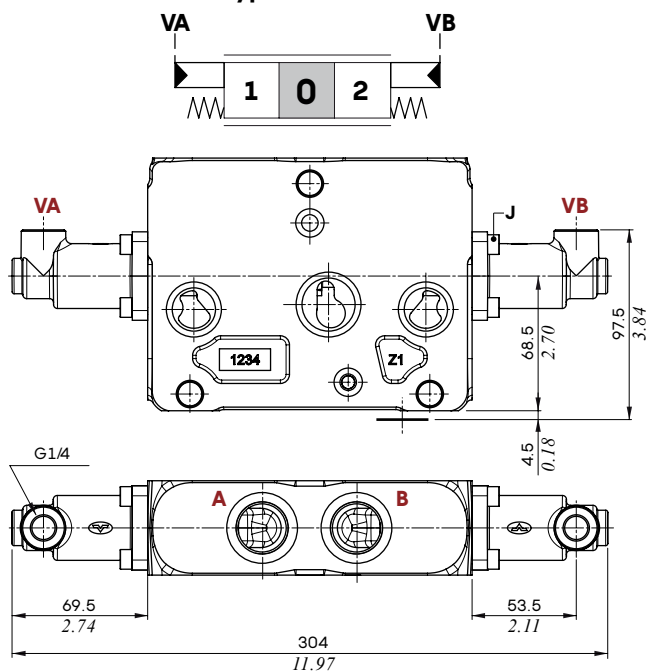
Working angles



Max. working angles	Horizontal axis	Vertical axis
Single action operation	19°42'	19°41'
Single action operation with floating	operation not available	operation not available
Two section operation	21°22'	19°41'
Two section operation with floating	operation not available	operation not available

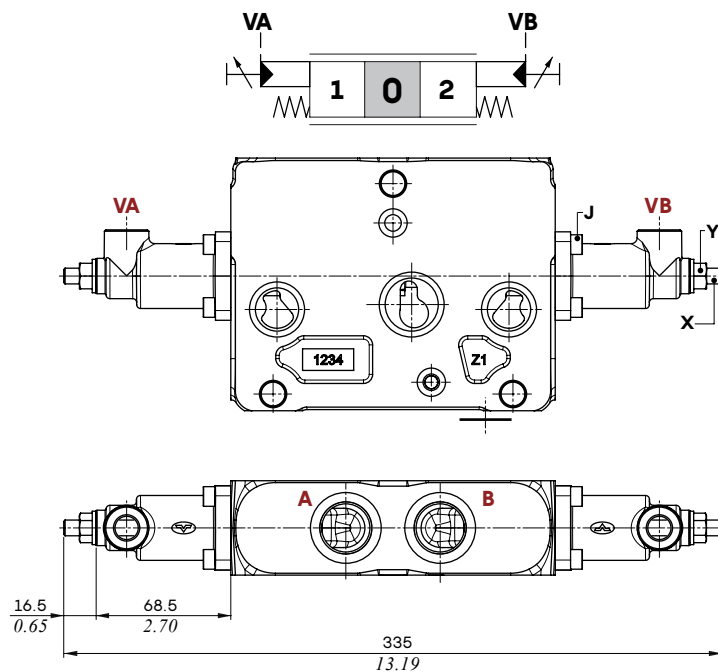
Proportional hydraulic control

Type 8IMNOH



Type 8IMNOHF3

With spool stroke limiter on ports A and B



Features (all types)

Max. pressure : 50 bar (725 psi)

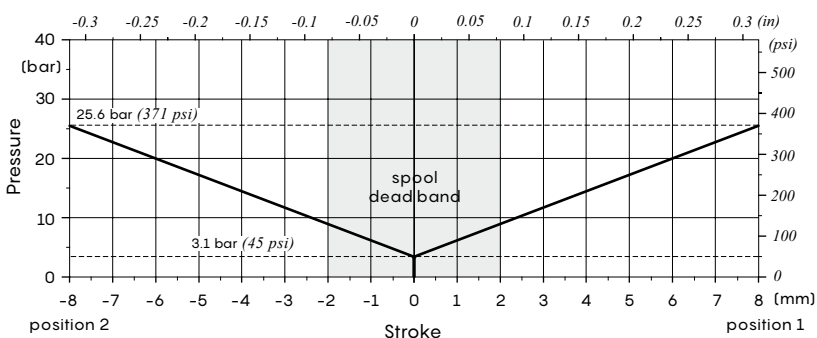
Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

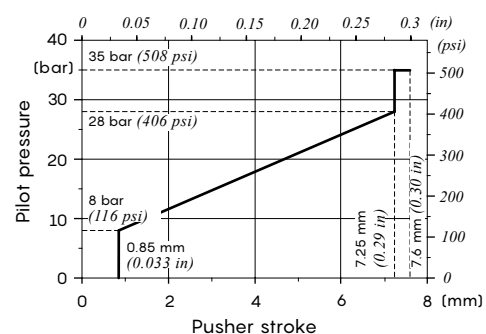
X = allen wrench 4

Y = wrench 13 - 24 Nm (17.7 lbft)

Stroke vs. Pressure diagram



Suggested pressure control curve: type 089

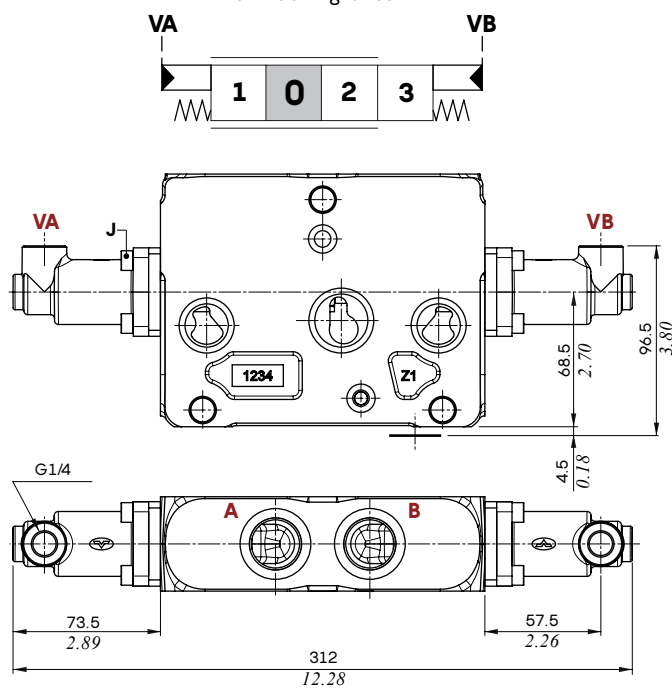


Working section

Proportional hydraulic control

Type 13IMOH – 13IMPOH

For floating circuit



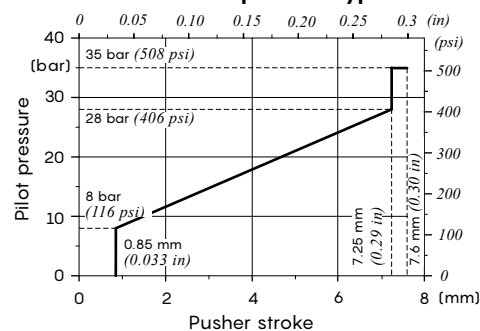
Features

Max. pressure: 50 bar (725 psi)

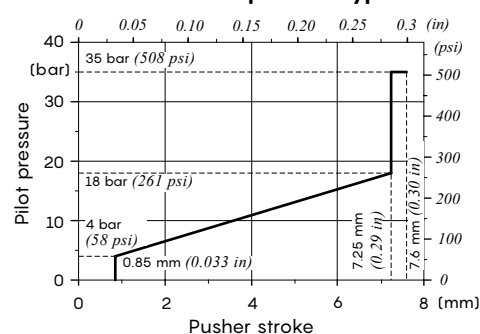
Wrenches and tightening torques

J = allen wrench 5 – 9.8 Nm (7.2 lbft)

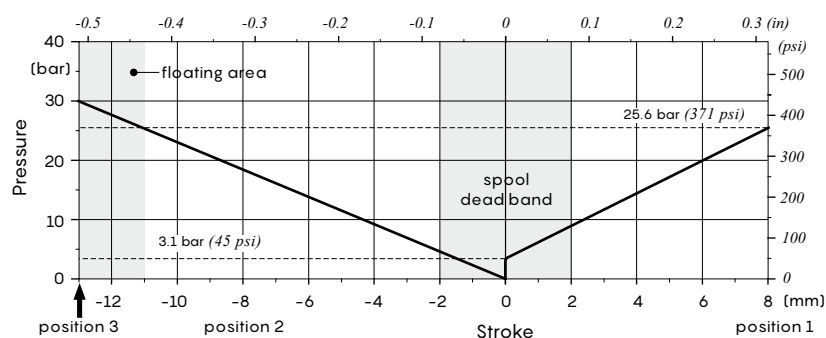
Type 13IMOH – suggested pressure control curve on port VA: type 089



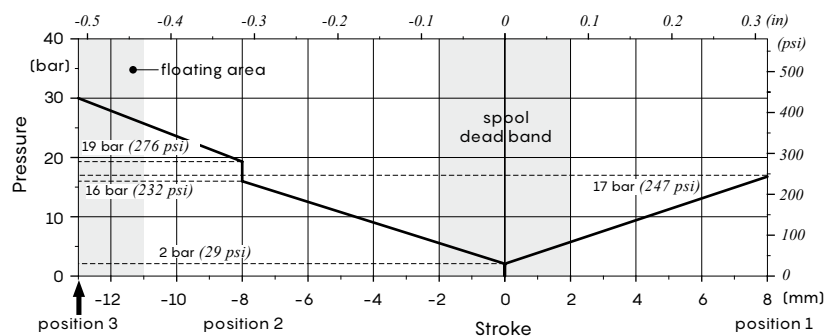
Type 13IMP – suggested pressure control curve on port VA: type 073



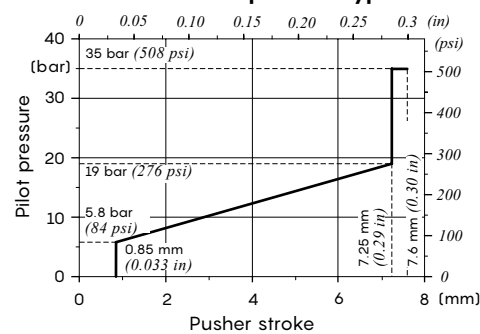
Type 13IMOH: Stroke vs. Pressure diagram



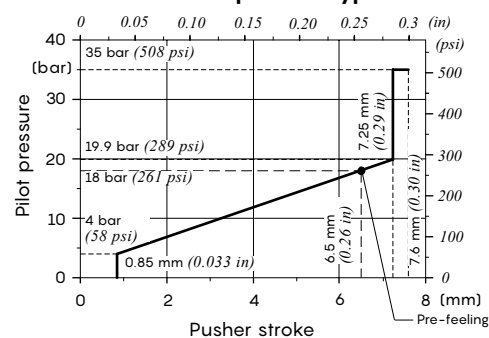
Type 13IMP: Stroke vs. Pressure diagram



Type 13IMOH – suggested pressure control curve on port VB: type 033



Type 13IMP – suggested pressure control curve on port VB: type E073



Electrohydraulic control performance data

Following specifications are measured with:

- mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

Following electrohydraulic controls need CED400W electronic unit; for information please contact Sales Department.

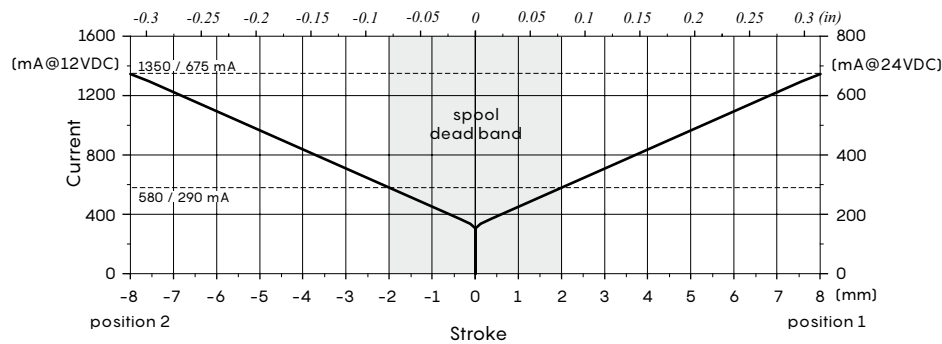
Specifications		Spool control type			
		8EB3	13EB3	8EZ3	13EZ3
Electric specifications					
Coil impedance	12 VDC	4,72 Ω	4,72 Ω	4,72 Ω	4,72 Ω
	24 VDC	20,8 Ω	20,8 Ω	20,8 Ω	20,8 Ω
Max. operating current	12 VDC	1,5 A	1,5 A	1,5 A	1,5 A
	24 VDC	0,75 A	0,75 A	0,75 A	0,75 A
No load current consumption		0	0	0	0
Hysteresis max. ⁽¹⁾				<u>With lever box configured controls</u>	
	external drain	3%	6%	4%	8%
		4% with lever	8% with lever		
	internal drain	4%	7%	5%	10%
Time response	from 0 ⇒ 100% of stroke	< 80 ms	< 100 ms	< 80 ms	< 100 ms
	from 100% ⇒ 0 of stroke	< 60 ms	< 80 ms	< 60 ms	< 80 ms
Min. flow control signal	12 VDC	580 mA	400 mA	580 mA	400 mA
	24 VDC	290 mA	200 mA	290 mA	200 mA
Max. flow control signal	12 VDC	1350 mA	P⇒A: 1050 mA P⇒B: 900 mA	1350 mA	P⇒A: 1050 mA P⇒B: 900 mA
	24 VDC	675 mA	P⇒A: 525 mA P⇒B: 450 mA	675 mA	P⇒A: 525 mA P⇒B: 450 mA
Float flow control signal	12 VDC		1350 mA		1350 mA
	24 VDC		675 mA		675 mA
Dither frequency	low frequency	150 Hz		150 Hz	
	high frequency	180 Hz - 350 mA		180 Hz - 350 mA	
Insertion		100%		100%	
Coil insulation		Class H (180°C - 356°F)		Class H (180°C - 356°F)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
Hydraulic specifications					
Max. pressure		40 bar (580 psi)		50 bar (725 psi)	
Max. back pressure		10 bar (145 psi)		10 bar (145 psi)	

Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral). For the calculation rules see "Appendix A" on page 170.

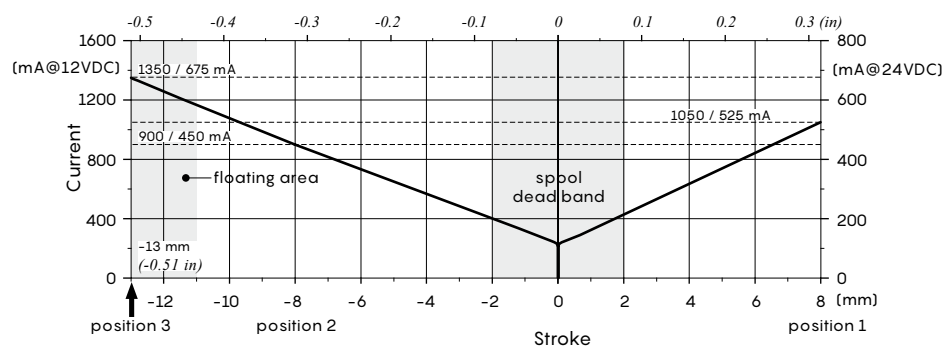
Working section

Electrohydraulic control performace data

Types 8EB3–8EZ3: Stroke vs. Current diagram



Types 13EB3–13EZ3: Stroke vs. Current diagram



Electrohydraulic controls: spool position sensor

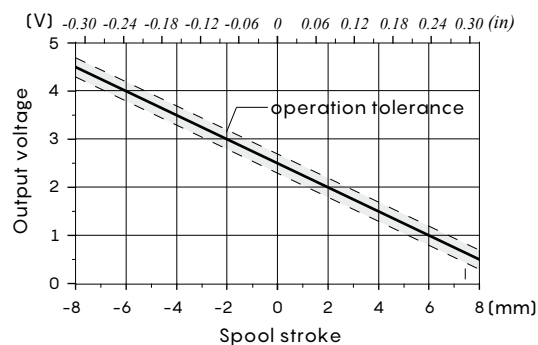
The sensor can be ordered exclusively through the EB and EZ type electrohydraulic controls; see page 136 for available control list.

SPSL sensor

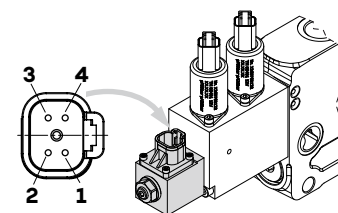
The SPSL position sensor converts the spool movements into a voltage linear signal.

Working conditions

Voltage supply	5 VDC
Current absorption	< 10 mA (no load)
Mechanical life	3x10 ⁶
Connector type	DT04-4P Deutsch
Weather protection	IP67 / IP69K
Working temperature	from -40°C to 105°C (from -40°F to 221°F)
Working pressure	350 bar (5100 psi)
Max. electrical stroke	±10 mm (±0.39 in)
Max. mechanical stroke	±10 mm (±0.39 in)
Output signal	range from 0.5 to 4.5 V
linearity	± 5%
spool in neutral	2.5 ± 0.2 V
max. current	1 mA
EMC compatibility	ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps	IEC 68-2-6, -27, -29

SPSL sensor output signal**Deutsch DT04-4P connector**

Pin	Function
1	+ 5V
2	not connected
3	GND
4	signal OUT



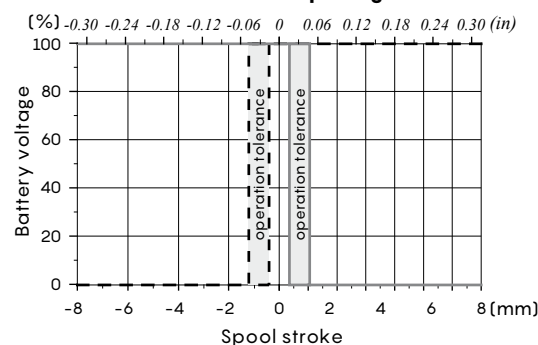
Deutsch DT06-4S mating connector, code 5CON140072

SPSD sensor

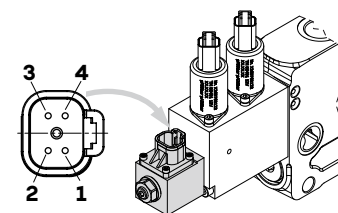
The SPSP position sensor converts the spool movements into an electric digital signal.

Working conditions

Voltage supply	from 9 to 32 VDC
Current absorption	< 10 mA (no load)
Mechanical life	3x10 ⁶
Connector type	DT04-4P Deutsch
Weather protection	IP67 / IP69K
Working temperature	from -40°C to 105°C (from -40°F to 221°F)
Working pressure	350 bar (5100 psi)
Max. electrical stroke	±10 mm (±0.39 in)
Max. mechanical stroke	±10 mm (±0.39 in)
Output signal	type PNP
max. current	6 mA
EMC compatibility	ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps	IEC 68-2-6, -27, -29

SPSP sensor output signal**Deutsch DT04-4P connector**

Pin	Function
1	Out A
2	GND
3	VB +
4	Out B



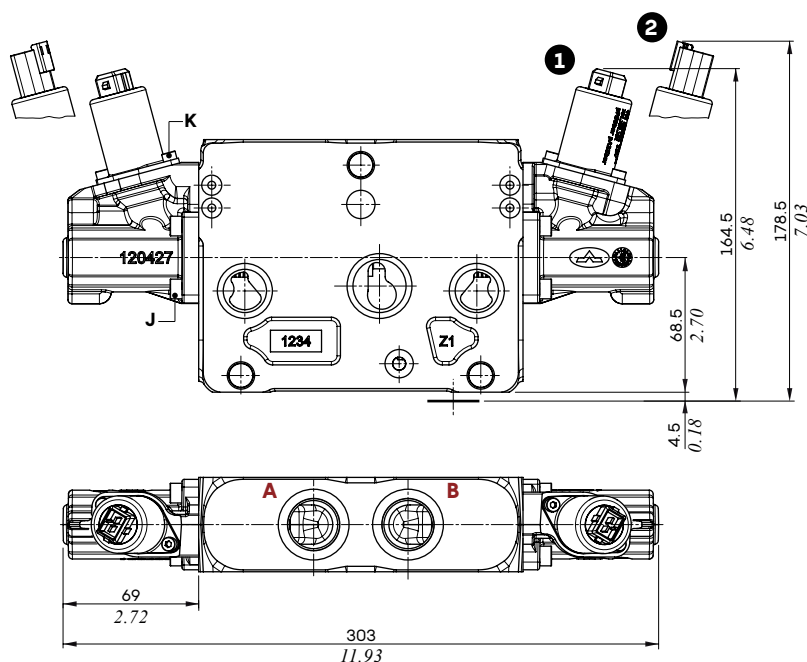
Deutsch DT06-4S mating connector, code 5CON140072

Working section

Two-side electrohydraulic control

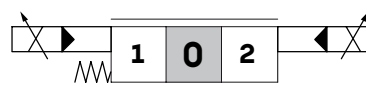
Control types

- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
- ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



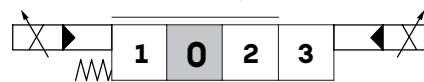
Types 8EB3 - 8EB34

Without lever control



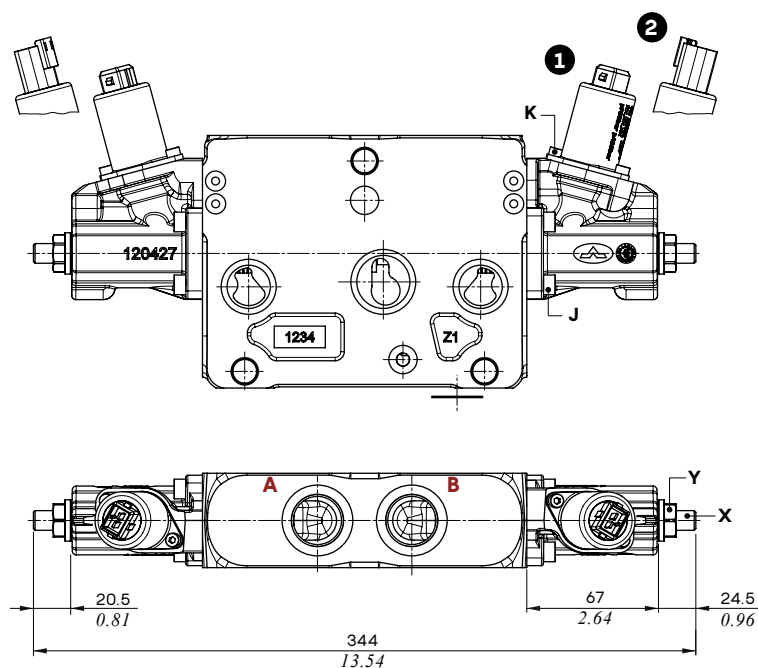
Types 13EB3 - 13EB34

For floating circuit



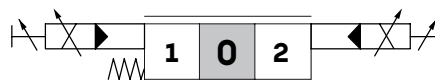
Wrenches and tightening torques

- J = allen wrench 5 - 9.8 Nm (7.2 lbft)
- K = allen wrench 3 - 5 Nm (3.7 lbft)
- X = allen wrench 5
- Y = wrench 17 - 24 Nm (17.7 lbft)



Types 8EB3F3 - 8EB34F3

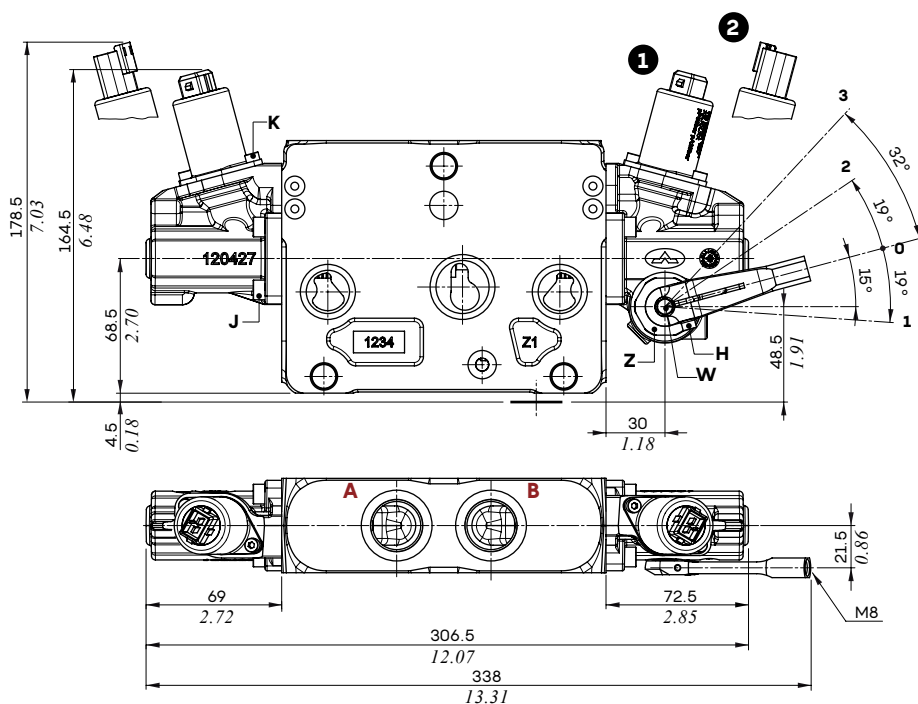
With spool stroke limiter



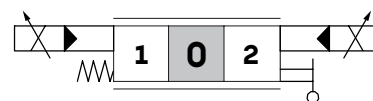
Two-side electrohydraulic control

Control types

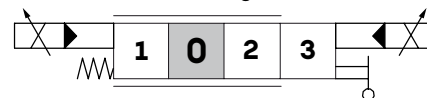
- ①: With AMP JPT connector - AMP JPT mating connector, code: 5CON003
 ②: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



Types 8EB3LH - 8EB34LH
Lever control

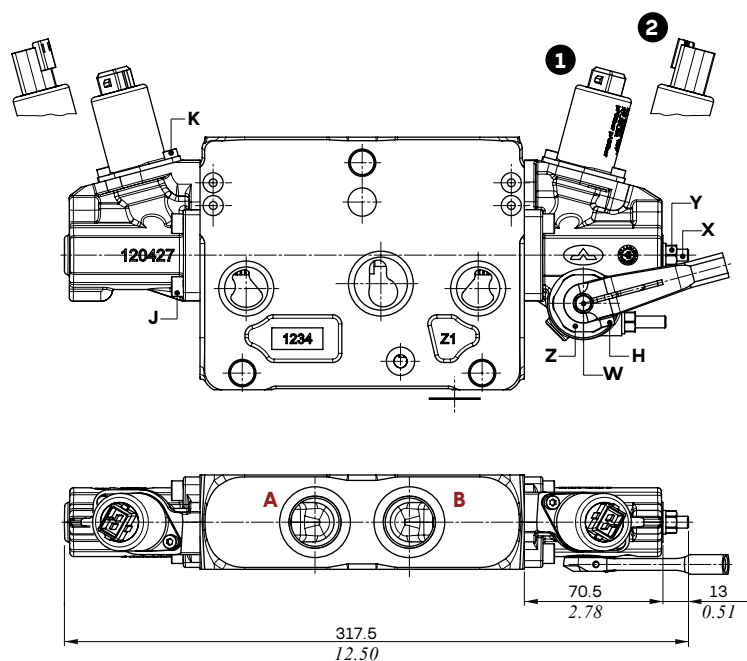


Types 13EB3LH - 13EB34LH
For floating circuit

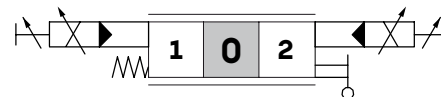


Wrenches and tightening torques

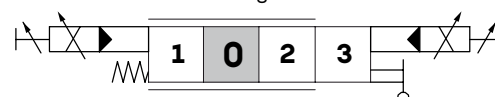
- H = allen wrench 3 - 6.6 Nm (4.9 lbft)
 J = allen wrench 5 - 9.8 Nm (7.2 lbft)
 K = allen wrench 3 - 5 Nm (3.7 lbft)
 X = allen wrench 3
 Y = wrench 10 - 9.8 Nm (7.2 lbft)
 Z = wrench 29 - 24 Nm (17.7 lbft)
 W = wrench 8



Types 8EB3LHF3 - 8EB34LHF3
Lever control with spool stroke limiter



Types 13EB3LHF3 - 13EB34LHF3
For floating circuit



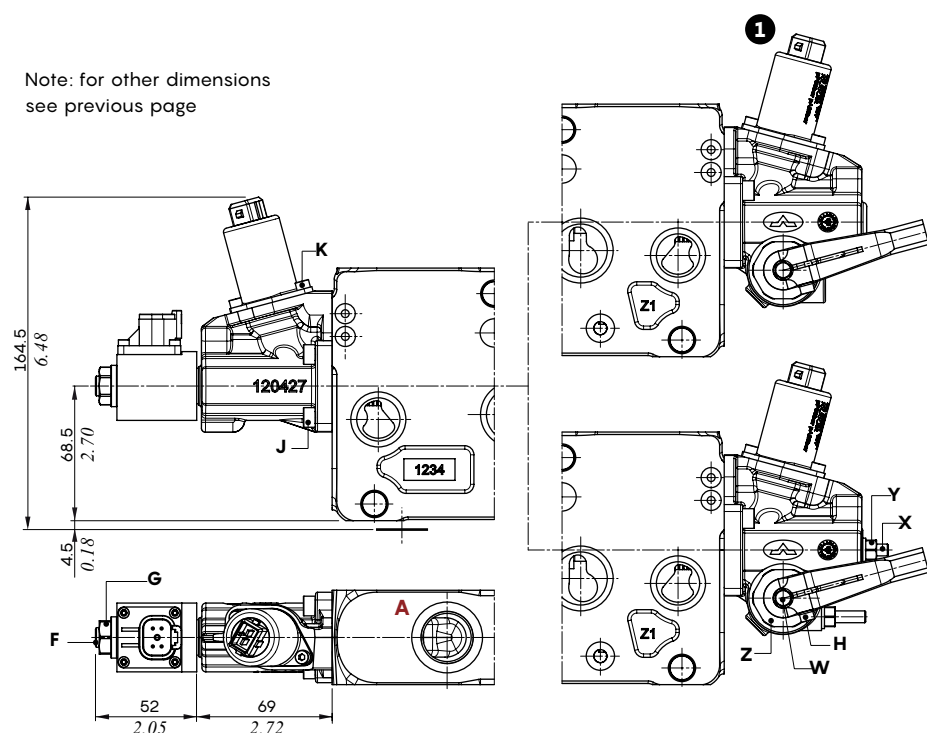
Working section

Two-side electrohydraulic control

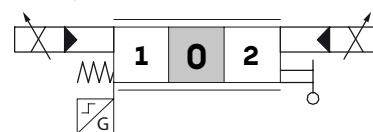
Control type

① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003

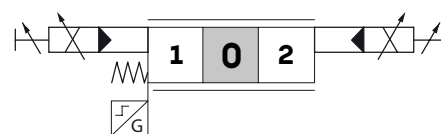
Note: for other dimensions
see previous page



Type 8EB3LHSPSD
Lever control and
digital output sensor SPSD



Type 8EB3LHF3SPSD
Digital output sensor SPSPD
and spool stroke limiter



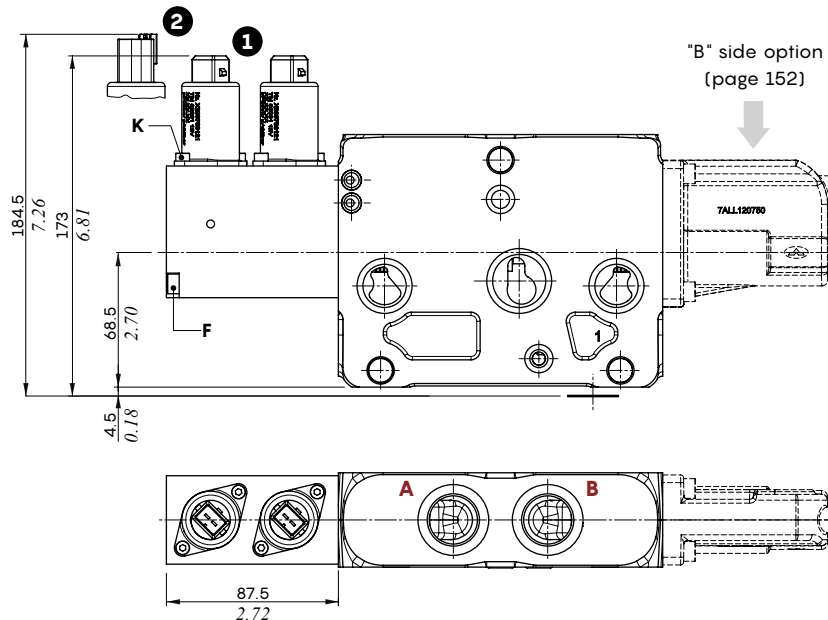
Wrenches and tightening torques

F = allen wrench 4 - 9.8 Nm (7.2 lbft)
G = wrench 17 - 9.8 Nm (7.2 lbft)
H = allen wrench 3 - 6.6 Nm (4.9 lbft)
J = allen wrench 5 - 9.8 Nm (7.2 lbft)
K = allen wrench 3 - 5 Nm (3.7 lbft)
X = allen wrench 3
Y = wrench 10 - 9.8 Nm (7.2 lbft)
Z = wrench 29 - 24 Nm (17.7 lbft)
W = wrench 8

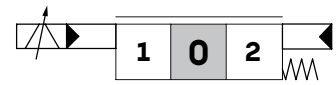
One-side electrohydraulic control: "A" side

Control types

- ①: With AMP JPT connector - AMP JPT mating connector, code: 5CON003
 ②: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

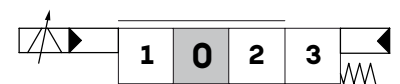


Types 8EZ3 - 8EZ34



Types 13EZ3 - 13EZ34

For floating circuit



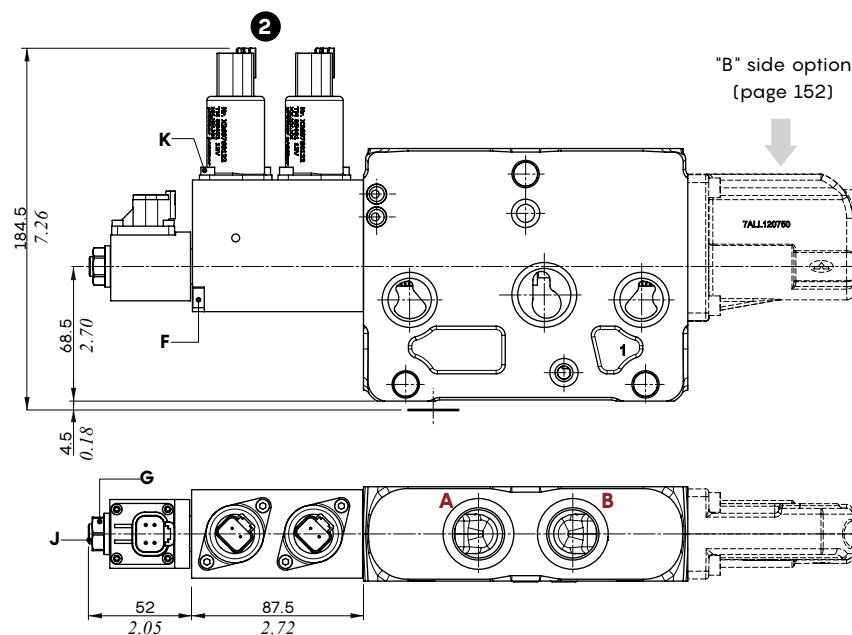
Wrenches and tightening torques

F = allen wrench 4 - 9.8 Nm (7.2 lbft)

G = wrench 17 - 9.8 Nm (7.2 lbft)

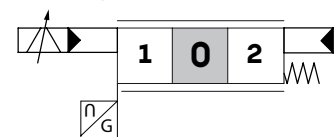
J = allen wrench 5 - 9.8 Nm (7.2 lbft)

K = allen wrench 3 - 5 Nm (3.7 lbft)



Types 8EZ34SPSL

Analog output sensor SPSL

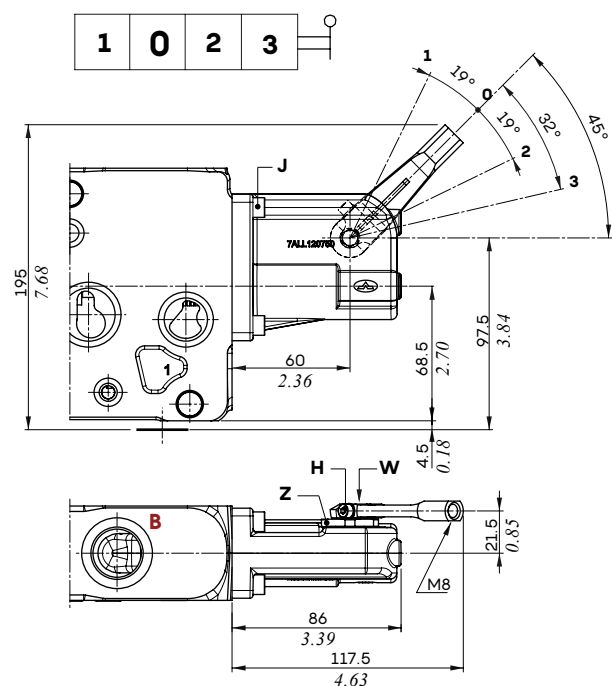


Working section

One-side electrohydraulic control: "B" side option

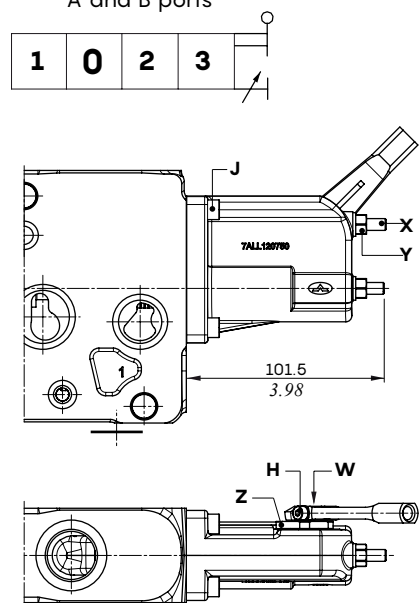
These options are available for one-side electrohydraulic controls only.

Type LQ



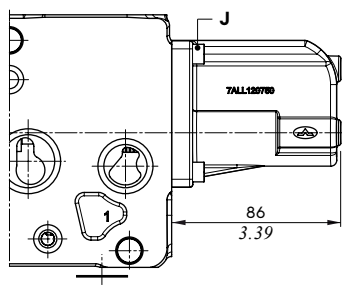
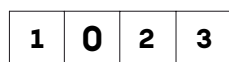
Type LQF3

Spool stroke limiter on A and B ports



Type SLCQ

With endcap



Wrenches and tightening torques

H = allen wrench 3 - 6.6 Nm (4.9 lbft)

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

X = allen wrench 3

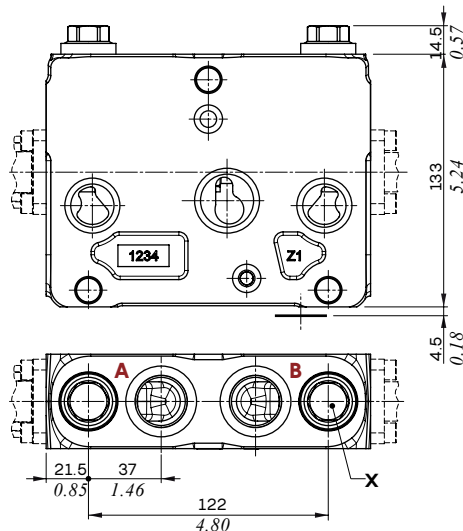
Y = wrench 10 - 9.8 Nm (7.2 lbft)

Z = wrench 29 - 24 Nm (17.7 lbft)

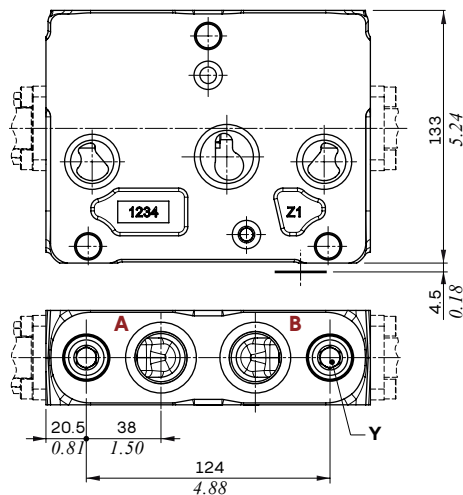
W = wrench 8

Port valves

Pressure relief valves, type UL
Anticavitation valve, type CL



Antishock valves, type US
Anticavitation valve, type CS



Types UL-US valve:



Types CL-CS valve:
anticavitation

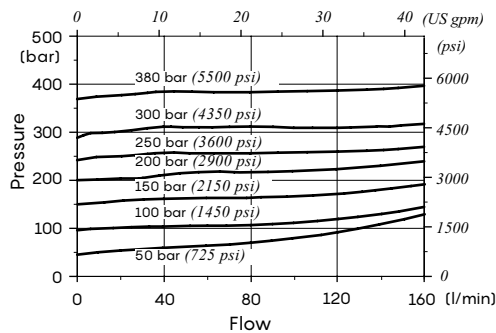


Wrenches and tightening torques

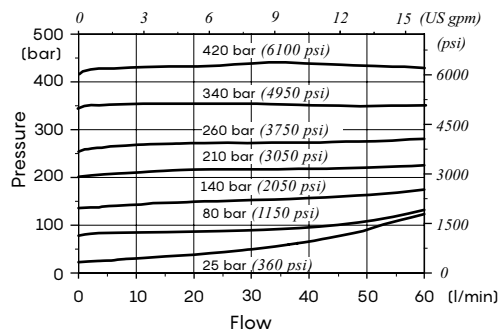
X = wrench 19 - 42 Nm (31 lbft) - (plug and valves)

Y = allen wrench 6 - 24 Nm (17.7 lbft) - (plug)
wrench 10 - 24 Nm (17.7 lbft) (valves)

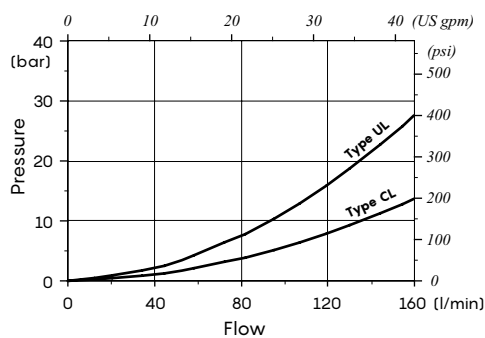
Type UL, setting example
(5 l/min - 1.3 Us gpm)



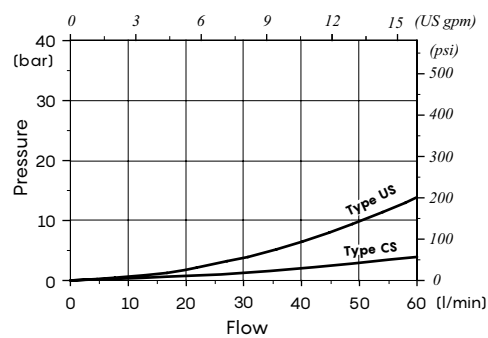
Type US, setting example
(10 l/min - 2.6 Us gpm)



Types UL-CL, pressure drop
(in anticavitation)



Types US-CS, pressure drop
(in anticavitation)

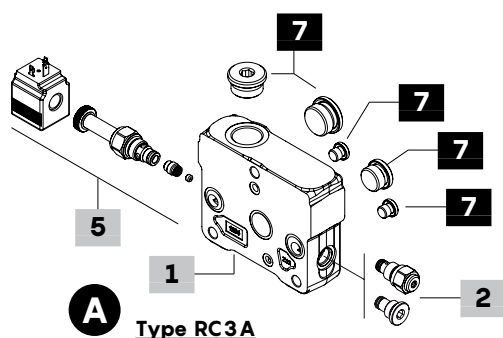


Outlet section part ordering codes

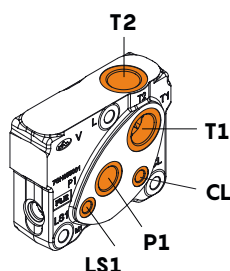
A For mechanical and proportional hydraulic controls configuration:

DPX160/RC3A-CLVR3 - ... -12VDC

1 5 6 5



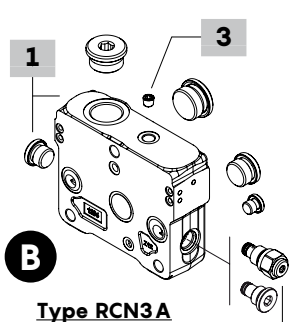
Type RC3A



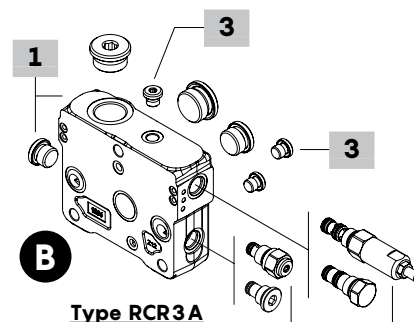
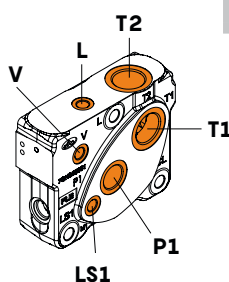
B For electrohydraulic control configuration:

DPX160/RCN3A(VBT)- ... DPX160/RCR3A(RT)(VLT)(VBT)-...

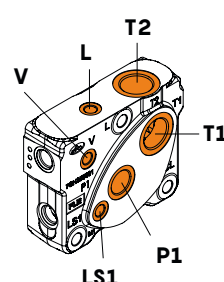
1 2 1 4 3 2



Type RCN3A



Type RCR3A



1 Outlet section kit * page 155

Outlet section is the same type for standard and High Pressure valve
For mechanical and proportional hydraulic controls

TYPE: **DPX160/RC1** CODE: YFIA205300S

DESCRIPTION: With T2 upper port

TYPE: **DPX160/RC3** CODE: YFIA205302S

DESCRIPTION: With T2 upper port and P1, T1, LS1 side ports

TYPE: **DPX160/RC3-CL** CODE: YFIA205314S

DESCRIPTION: As previous one with clamps release arrang. and CL port

For electrohydraulic controls

TYPE: **DPX160/RCN1** CODE: YFIA205306S

DESCRIPTION: Without pressure reducing valve arrangement, L upper

and V side ports, T2 upper port

TYPE: **DPX160/RCN3** CODE: YFIA205313S

DESCRIPTION: As previous one with P1, T1, LS1 side ports

TYPE: **DPX160/RCN3-CL** CODE: YFIA205315S

DESCRIPTION: As previous one with clamps release arrang. and CL port

TYPE: **DPX160/RCR1** CODE: YFIA205303S

DESCRIPTION: With pressure reducing valve arrangement, L upper and

V side ports, T2 upper port

TYPE: **DPX160/RCR3** CODE: YFIA205307S

DESCRIPTION: As previous one with P1, T1, LS1 side ports

TYPE: **DPX160/RCR3-CL** CODE: YFIA205316S

DESCRIPTION: As previous one with clamps release arrang. and CL port

Note: for outlet sections with different port arrangement please contact Sales Dpt.

2 Bleed valve page 155

TYPE	CODE	DESCRIPTION
(-)	X138810000V	Bleed valve
(VBT)	XTAP525320V	Valve blanking plug

3 Pilot and drain * page 155

TYPE	CODE	DESCRIPTION
(-)	4TAP306006	M6-DIN906 plug, for external drain
(VLT)	XTAP719160	G1/4 plug, nr.2 for int. pilot and drain

4 Pressure reducing valve page 156

TYPE	CODE	DESCRIPTION
(-)	4AC9539900	Press. reducing valve, 32 bar (464 psi)
(RT)	3XTP3535100V	Valve blanking plug (SAE 08/3)

5 Clamp release kit page 156

TYPE	CODE	DESCRIPTION
CL	5KIT409010V	Clamp release kit, 12VDC

6 Section threading

Only specify if it is different from **BSP** standard (see page 7).

7 Parts *

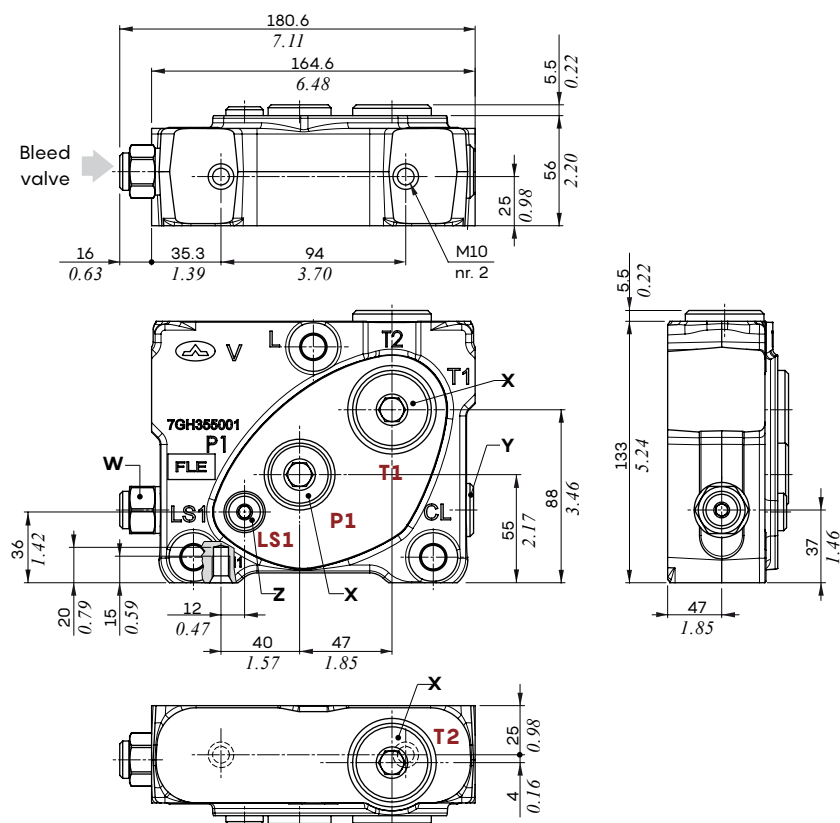
CODE	DESCRIPTION
3XTAP740210	G1 plug: for RC1/RCN1/RCR1 = nr. 1 for RC3/RCN3/RCR3 = nr. 2
3XTAP732200	G3/4 plug, for RC1/RCN1/RCR1 = nr. 0 for RC3/RCN3/RCR3 = nr. 1
3XTAP719150	G1/4 plug, for RC1/RCN1/RCR1 = nr. 0 for RC3/RCN3/RCR3 = nr. 1 for RC3-CL/RCN3-CL/RCR3-CL = nr. 2

NOTE (*): Codes are referred to **BSP** thread.

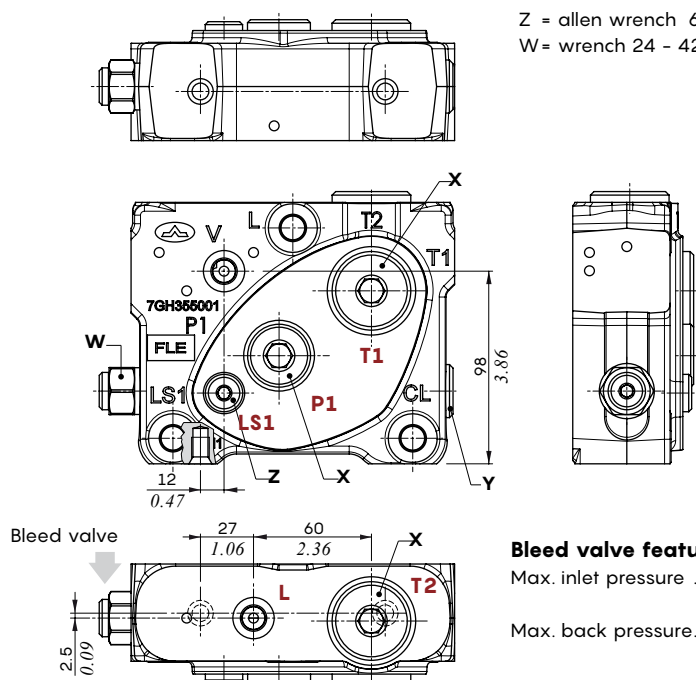
NOTE (-): "TYPE" omitted in outlet section description

Dimensions and hydraulic circuit

Example of RC3A outlet section



Example of RCN3A outlet section



Wrenches and tightening torques

X = allen wrench 12 - 42 Nm (31 lbft)
 Y = allen wrench 8 - 24 Nm (17.7 lbft)
 Z = allen wrench 6 - 24 Nm (17.7 lbft)
 W = wrench 24 - 42 Nm (31 lbft)

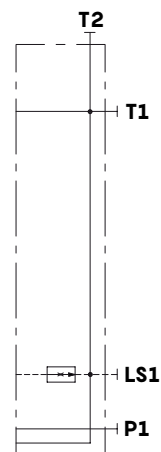
Bleed valve features

Max. inlet pressure 380 bar
 (5550 psi)
 Max. back pressure..... 25 bar
 (363 psi)

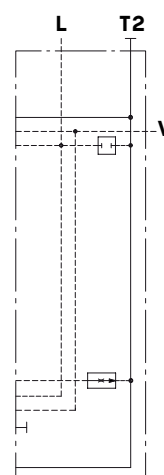
Type RC1A



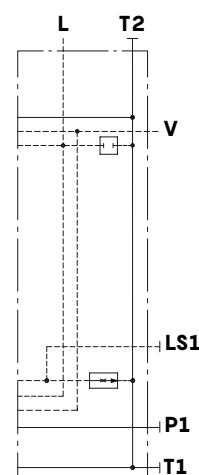
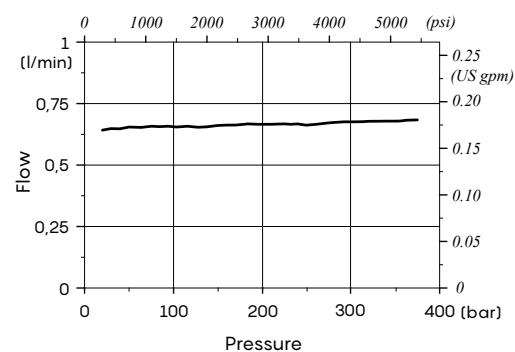
Type RC3A



Type RCN1A



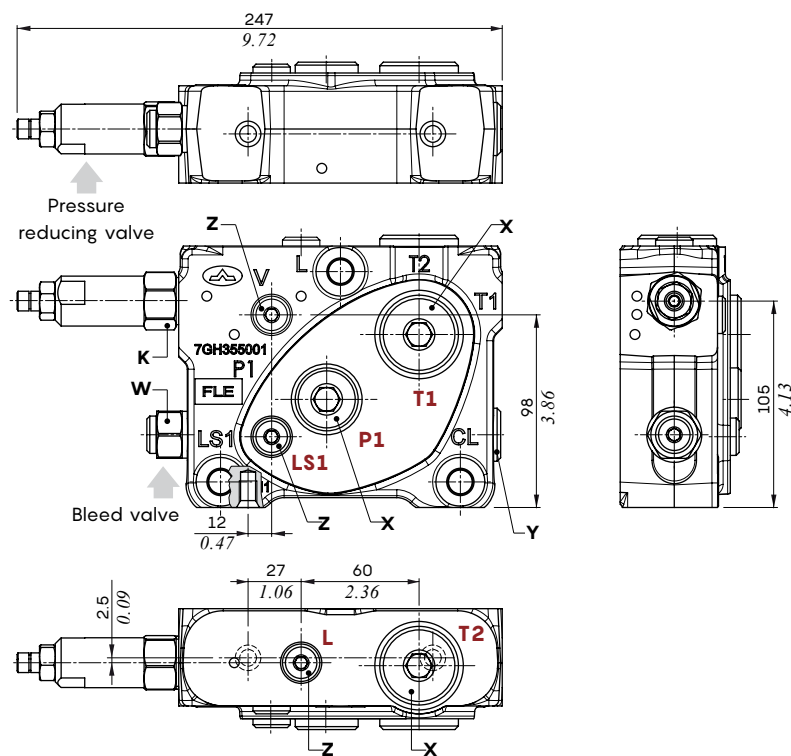
Type RCN3A

Bleed valve diagram
Flow vs. Pressure

Outlet section

Dimensions and hydraulic circuit

Example of RCR3A outlet section



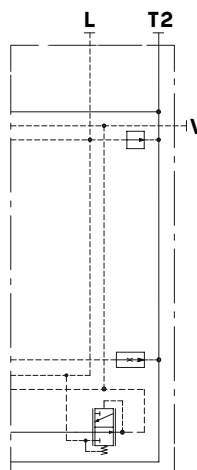
Pressure reducing valve features

Reduced press. range...: from 3.5 to 35 bar
(from 50 to 500 psi)
Max. inlet pressure: 420 bar (5500 psi)
Nominal flow: 15 l/min (4 US gpm)

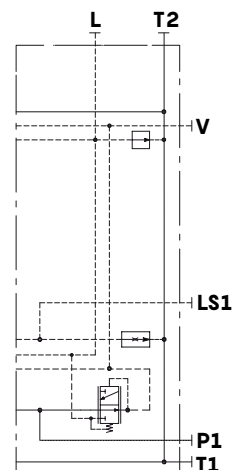
Wrenches and tightening torques

H = manual tightening
K = wrench 24 - 30 Nm (22 lbf ft)
X = allen wrench 12 - 42 Nm (31 lbf ft)
Y = allen wrench 8 - 24 Nm (17.7 lbf ft)
Z = allen wrench 6 - 24 Nm (17.7 lbf ft)
W = wrench 24 - 42 Nm (31 lbf ft)

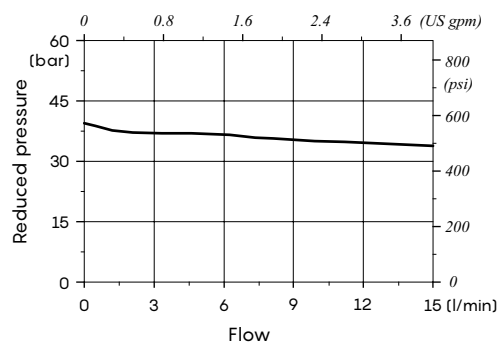
Type RCR1A



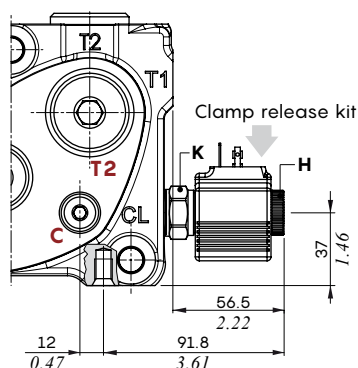
Type RCR3A



Pressure reducing valve diagram
Reduced pressure vs. Flow



Outlet sections with clamp release kit

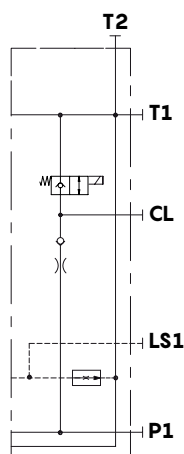


Features

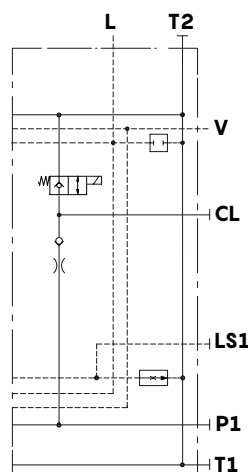
Max. flow: 45 l/min (12 US gpm)
Max. pressure: 315 bar (4600 psi)
Internal leakage: max. 3 cm³/min @ 100 bar
(max. 0.018 in³/min @ 1450 psi)

For coil features and options see BER type coil at page 160.

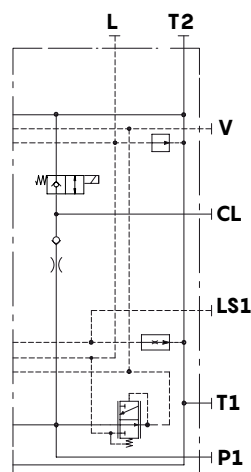
Type RC3A-CL



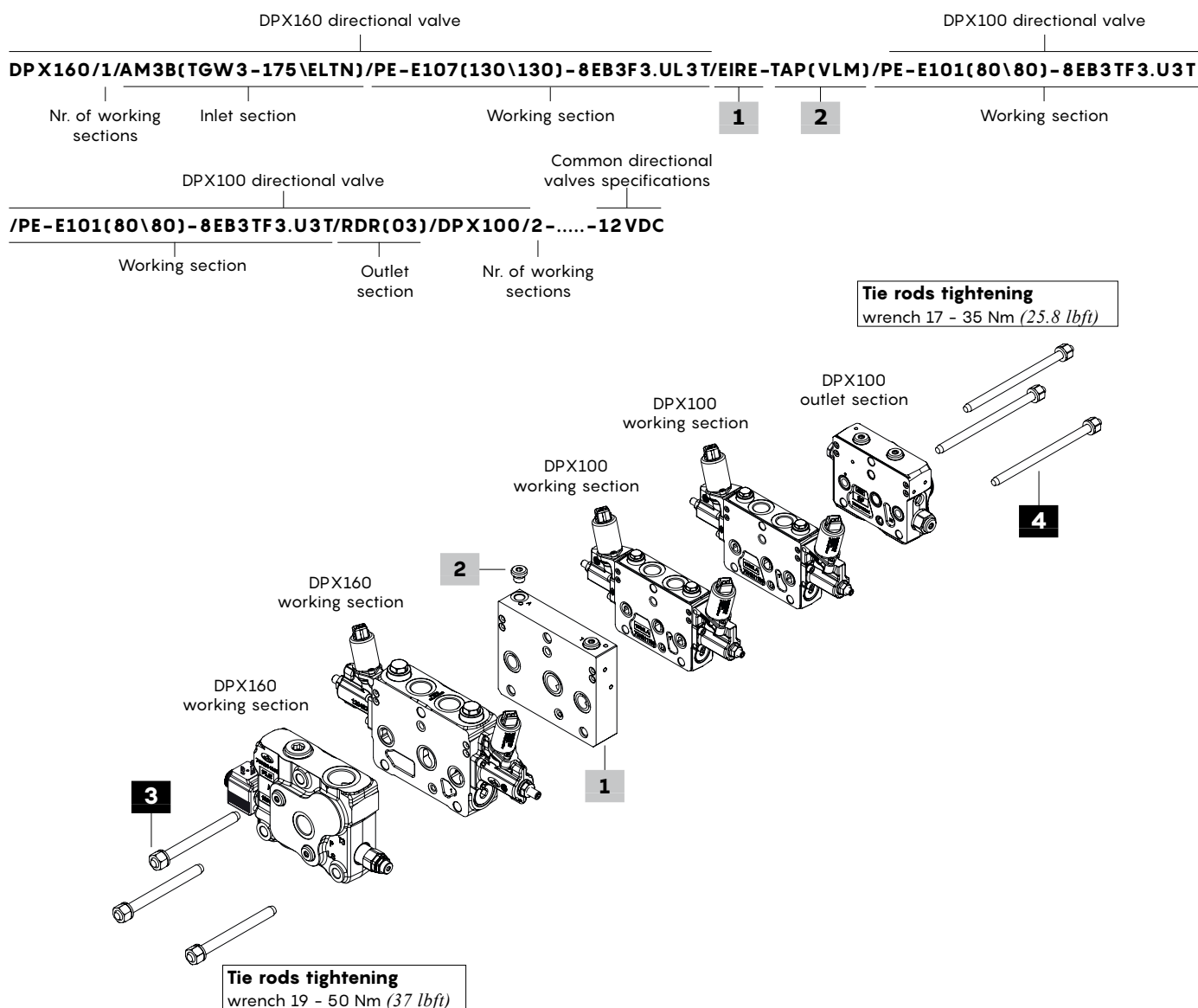
Type RCN3A-CL



Type RCR3A-CL



Intermediate section

**1 Intermediate section *** page 158

TYPE	CODE	DESCRIPTION
EIR	650423000V	For valves with hydraulic or mechanical controls, with M1 pressure gauge port
EIRE	650423001V	For valves with two-side electrohydraulic control; with pilot V, drain L, M1 pressure gauge ports
EIRZS	650423004V	As previous one, for valves with one-side electrohydraulic control

2 Pilot and drain

CODE	DESCRIPTION
XTAP719160*	Optional G1/4 plug for internal pilot
4TAP310007	Optional M10x1 DIN906 plug for external drain

NOTE (*): Codes are referred to **BSP** thread.**3 DPX160 side assembling kit**

CODE	DESCRIPTION
5TIR112141	For 1 working section valve
5TIR112189	For 2 working section valve
5TIR112237	For 3 working section valve
5TIR112285	For 4 working section valve
5TIR112333	For 5 working section valve
5TIR112382	For 6 working section valve

4 DPX100 side assembling kit

CODE	DESCRIPTION
5TIR110142	For 2 working section valve
5TIR110178	For 3 working section valve
5TIR110216	For 4 working section valve
5TIR110253	For 5 working section valve
5TIR110286L	For 6 working section valve
5TIR110322	For 7 working section valve

EIRE intermediate section

Technical drawing of the 3000 series hydraulic manifold, showing front and side views with dimensions and labels.

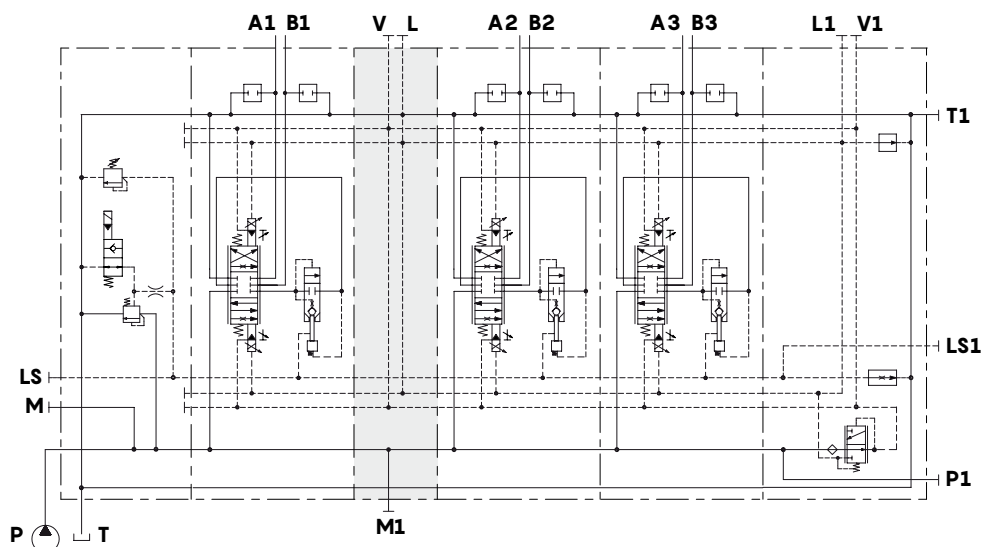
Front View (Top):

- Overall width: 133
- Overall height: 5.24
- Mounting hole diameter: $\varnothing 13$
- Mounting hole spacing: 0.51
- Manifold body width: 72
- Manifold body height: 2.83
- Mounting hole diameter: $\varnothing 10$ (nr 2)
- Mounting hole depth: 15 - 0.59
- Label **M1** is present on the manifold body.

Front View (Bottom):

- Overall width: 164.6
- Overall height: 6.48
- Mounting hole diameter: $\varnothing 35$
- Mounting hole spacing: 1.40
- Manifold body width: 35
- Manifold body height: 1.38
- Mounting hole diameter: $\varnothing 25$
- Mounting hole spacing: 0.98
- Manifold body width: 60
- Manifold body height: 2.36
- Mounting hole diameter: $\varnothing 10$
- Mounting hole spacing: 0.39
- Mounting hole diameter: $\varnothing 1$
- Mounting hole spacing: 0.039
- Labels **A1, A2, A3, B1, B2, B3, L, M, P, LS, T, V, V1, L1, P1, T1, LS1** are present on the manifold body.

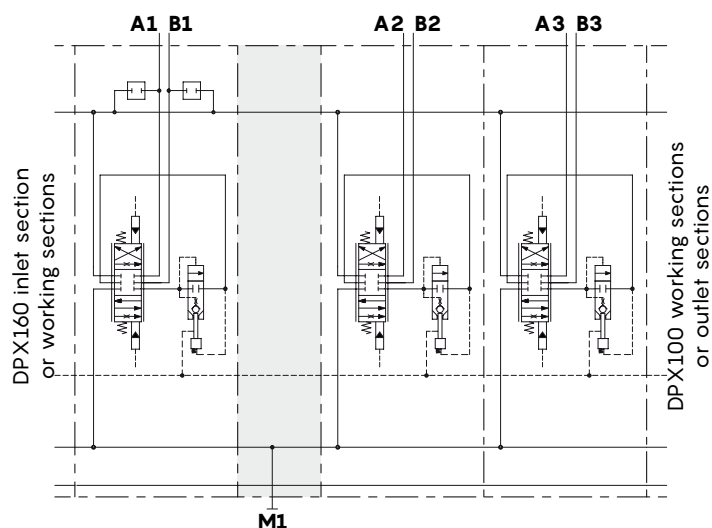
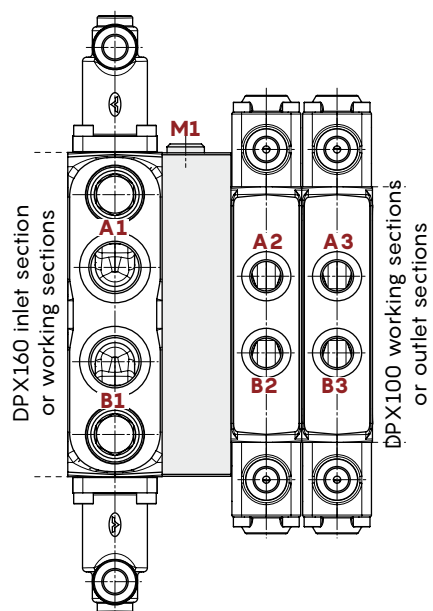
Nr. of working sections	E		F	
	with M or N inlet sections		with standard or HP sections	
	mm		mm	
1	98	3.86	-	-
2	146	5.75	107	4.21
3	194	7.64	143	5.63
4	242	9.53	179	7.05
5	290	11.42	215	8.46
6	338	13.31	251	9.88
7	-	-	287	11.30



Intermediate section

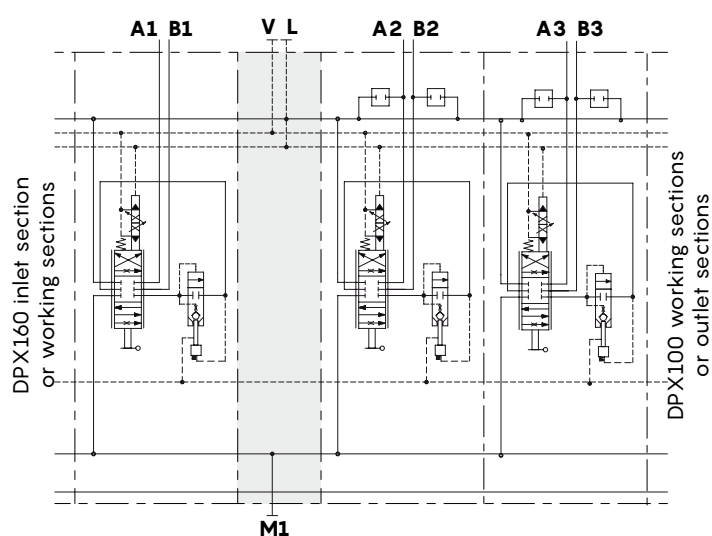
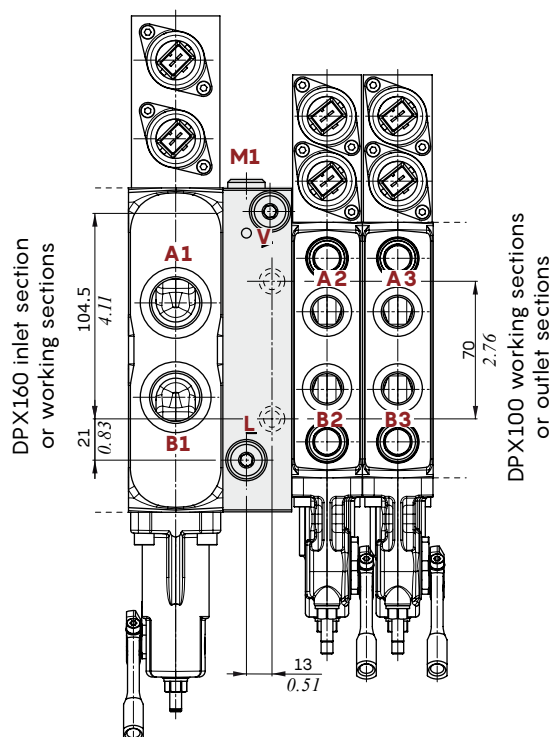
EIR intermediate section

For DPX valves with hydraulic or mechanical controls; for dimensions and port position see EIRE type on previous page.



EIRZS intermediate section

For DPX valves with one-side electrohydraulic controls; for further dimensions see EIRE type on previous page.



Coils and connectors

Coil type	Voltage	Connectors					
		ISO 4400	Deutsch DT	AMP JPT	Packard Weatherpack	Packard Metri-pack	Flying leads (without conn.)
BER	10 VDC	4SLE001000A	-	-	-	-	-
	12 VDC	4SLE001200A 4SLE001217A ⁽³⁾	4SLE001201A ⁽⁵⁾ 4SLE001209A ⁽³⁻⁵⁾ 4SLE001202A ⁽⁶⁾ 4SLE001216A ⁽³⁻⁶⁾ 4SLE001206A ⁽²⁾	4SLE001203A ⁽⁵⁾ 4SLE001211A ⁽³⁻⁵⁾	4SLE001210A ⁽²⁾	4SLE001214A ⁽²⁾	4SLE001207A
	14 VDC	-	4SLE001400A ⁽⁶⁾ 4SLE001401A ⁽³⁻⁶⁾ 4SLE001402A ⁽³⁻⁵⁾	4SLE001403A ⁽³⁻⁵⁾	-	-	-
	24 VDC	4SLE002400A 4SLE002408A ⁽³⁾ 4SLE302400A ⁽¹⁾	4SLE002401A ⁽⁵⁾ 4SLE002407A ⁽³⁻⁵⁾ 4SLE002402A ⁽⁶⁾	4SLE002403A ⁽⁵⁾	-	-	4SLE002404A
	28 VDC	-	4SLE002802A ⁽⁶⁾	4SLE002800A ⁽⁵⁾	-	-	-
	48 VDC	4SLE004800A 4SLE304800A ⁽¹⁾	-	-	-	-	-
	110 VDC	4SLE011000A 4SLE311000A ⁽¹⁾	-	-	-	-	-
	220 VDC	4SLE022000A 4SLE322000A ⁽¹⁾	-	-	-	-	-
BE	12 VDC	4SL1000120	4SL1000123 ⁽⁶⁾ 4SL1000140 ⁽³⁻⁶⁾ 4SL1000124 ⁽²⁾	-	-	-	4SL1000122
	24 VDC	4SL1000240 4SL1030240 ⁽¹⁾	4SL1002401 ⁽⁶⁾	-	-	-	-
	48 VDC	4SL1010480	-	-	-	-	-
	110 VDC	4SL1011100 4SL1031100 ⁽¹⁾	-	-	-	-	-
	220 VDC	4SL1022200 4SL1032200 ⁽¹⁾	-	-	-	-	-
BT	10 VDC	4SL3000100	-	-	-	-	-
	12 VDC	4SL3000120 4SL3000126 ⁽⁴⁾	4SL3000130 ⁽⁶⁾ 4SL3000134 ⁽³⁻⁶⁾ 4SL3000128 ⁽²⁾	4SL3000122 ⁽⁵⁾ 4SL3001200 ⁽³⁻⁵⁾	4SL3000124 ⁽²⁾	4SL3000127 ⁽²⁾	4SL300012C
	24 VDC	4SL3000240 4SL3030240 ⁽¹⁾	4SL3000249 ⁽⁶⁾ 4SL300024C ⁽³⁻⁶⁾	4SL3000248 ⁽⁵⁾	-	-	4SL3000246
	26 VDC	4SL3000260	-	-	-	-	-
	48 VDC	4SL3000480 4SL3030480 ⁽¹⁾	-	-	-	-	-
	110 VDC	4SL3001100 4SL3031100 ⁽¹⁾	-	-	-	-	-
BPV	220 VDC	4SL3002200 4SL3032200 ⁽¹⁾	-	-	-	-	-
	12 VDC	4SLA001200	-	-	-	-	-
D12	24 VDC	4SLA002400	-	-	-	-	-
	10,5 VDC	4SOL412011	4SOL412111 ⁽²⁾	-	-	-	-
	12 VDC	4SOL412012 4SOL412016 ⁽³⁾	4SOL412013 ⁽⁶⁾ 4SOL412112 ⁽²⁾ 4SOL412015 ⁽³⁻⁶⁾ 4SOL412113 ⁽²⁻³⁾	-	-	-	4SOL412017 ⁽³⁾
	24 VDC	4SOL412024	4SOL412025 ⁽⁶⁾ 4SOL412124 ⁽²⁾ 4SOL412027 ⁽³⁻⁶⁾	4SOL412224 ⁽²⁾	-	-	-
Mating connectors (For connector with rectifier see following table)		4CN1009995	5CON140031	5CON003	5CON001	5CON017	-

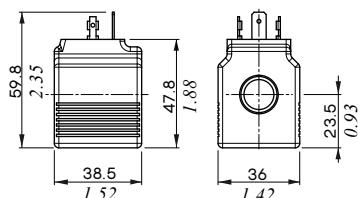
Notes: ⁽¹⁾ supply with AC and use only with rectifier connector - ⁽²⁾ with flying leads - ⁽³⁾ with bidirectional diode - ⁽⁵⁾ with unidirectional diode
⁽⁶⁾ integrated perpendicular type - ⁽⁶⁾ integrated parallel type

Voltage	ISO 4400 mating connector with rectifier				
	type BER coil	type BT coil	type BPV coil	type BE coil	type D12 coil
24 VDC	4CN1010240	4CN3010240	-	4CN1010240	-
48 VDC	4CN1010480	4CN3010480	-	4CN1010480	-
110 VDC	4CN1011100	4CN3011100	-	4CN1011100	-
220 VDC	4CN1012200	4CN3012200	-	4CN1012200	-

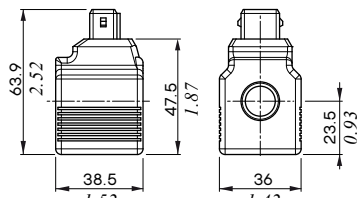
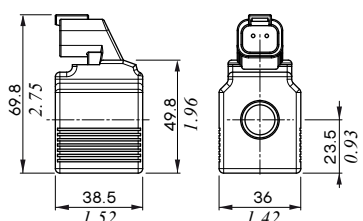
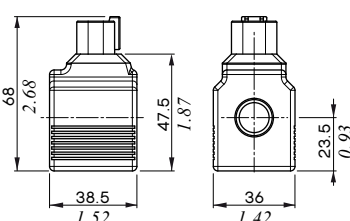
Coils and connectors

Type BER

ISO4400 connector



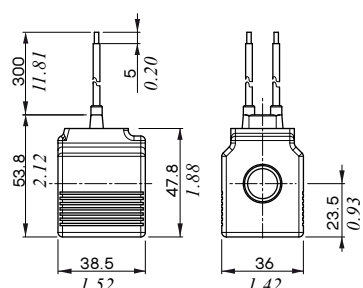
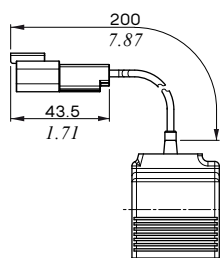
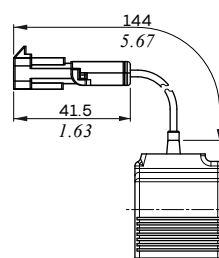
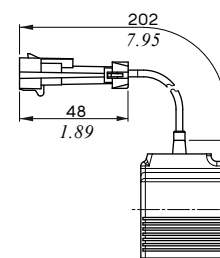
AMP JPT connector

DEUTSCH DT04 connector
(parallel type)DEUTSCH DT04 connector
(perpendicular type)

Features

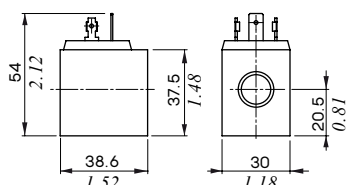
Nominal voltage tolerance	: ±10%
Power rating	: 19.2 W - 12/24 VDC - 48 RAC
	: 19.1 W - 28 VDC
	: 19 W - 10/14/48/110/220 VDC
	: 24/110/220 RAC
Max. operating current	: 1.90 A - 10 VDC
	: 1.60 A - 12 VDC
	: 1.36 A - 14 VDC
	: 0.80 A - 24 VDC
	: 0.68 A - 28 VDC
	: 0.40 A - 48 VDC
	: 0.17 A - 110 VDC
	: 0.09 A - 220 VDC
	: 0.89 A - 24 RAC
	: 0.45 A - 48 RAC
	: 0.19 A - 110 RAC
	: 0.09 A - 220 RAC
Coil insulation	: Class H (180°C - 356°F)
Weather protection	: IP65 - ISO4400
	: IP69K - Deutsch DT
	: IP65 - AMP JPT
	: IP67 - Weatherpack
	: IP67 - Metri-pack
Insertion	: 100%

Flying leads

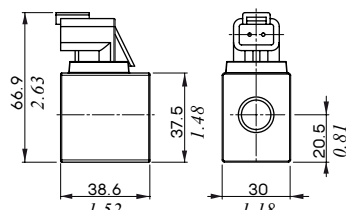
Flying leads with
DEUTSCH DT04 connectorFlying leads with PACKARD
WEATHER-PACK connectorFlying leads with PACKARD
METRI-PACK connector

Type BE

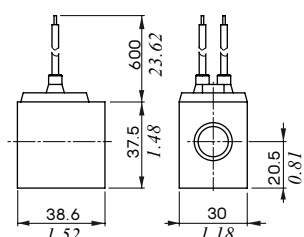
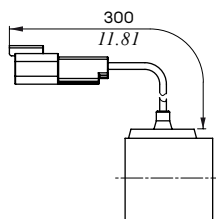
ISO4400 connector



DEUTSCH DT04 connector



Flying leads

Flying leads with
DEUTSCH DT04 connector

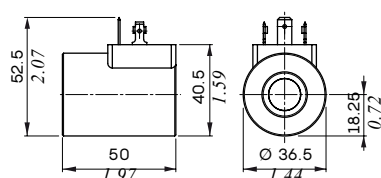
Features

Nominal voltage tolerance	: ±10%
Power rating	: 18.7 W - 12 VDC
	: 18.6 W - 24 VDC
	: 17.3 W - 110 VDC
	: 15.7 W - 220 VDC
	: 18.3 W - 24 RAC
	: 16 W - 110 RAC
	: 16 W - 220 RAC
Max. operating current	: 1.56 A - 12 VDC
	: 0.77 A - 24 VDC
	: 0.157 A - 110 VDC
	: 0.08 A - 220 VDC
	: 0.85 A - 24 RAC
	: 0.16 A - 110 RAC
	: 0.08 A - 220 RAC
Coil insulation	: Class F (155°C - 311°F)
Weather protection	: IP65 - ISO4400
	: IP69K - Deutsch DT
Insertion	: 100%

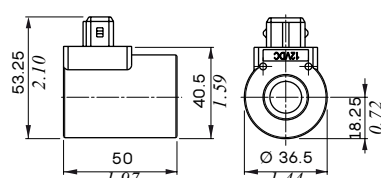
Coils and connectors

Type BT

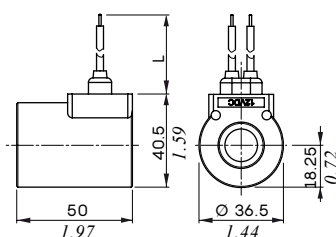
ISO4400 connector



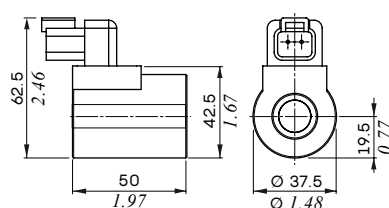
AMP JPT connector



Flying leads



DEUTSCH DT04 connector

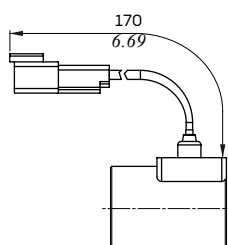


Coil type	L dimension	
	(mm)	(in)
12VDC	247	9.72
24VDC	307	12.09

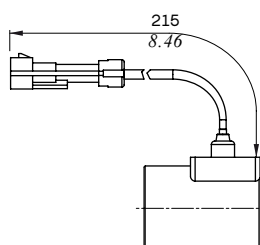
Features

- Nominal voltage tolerance : $\pm 10\%$
- Power rating : 19 W - 10 VDC
- : 21 W - 12/24/26 VDC
- : 20.3 W - 48 VDC
- : 17.3 W - 110 VDC
- : 17.7 W - 220 VDC
- : 19.9 W - 24 RAC
- : 20.7 W - 48 RAC
- : 20 W - 110 / 220 RAC
- Max. operating current ... : 1.9 A - 10 VDC
- : 1.77 A - 12 VDC
- : 0.89 A - 24VDC
- : 0.84 A - 26 VDC
- : 0.43 A - 48 VDC
- : 0.16 A - 110 VDC
- : 0.08 A - 220 VDC
- : 0.93 A - 24 RAC
- : 0.47 A - 48 RAC
- : 0.18 A - 110 RAC
- : 0.09 A - 220 RAC
- Coil insulation..... : Class F (155°C - 311°F)
- Weather protection..... : IP65 - ISO4400
- : IP69K - Deutsch DT
- : IP65 - AMP JPT
- : IP67 - Weatherpack
- : IP67 - Metri-pack
- Insertion..... : 100%

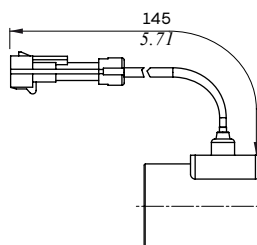
Flying leads with DEUTSCH DT04 connector



Flying leads with PACKARD WEATHER-PACK connector

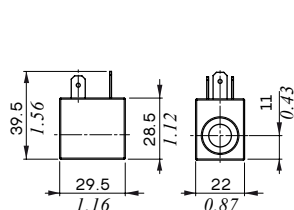


Flying leads with PACKARD METRI-PACK connector

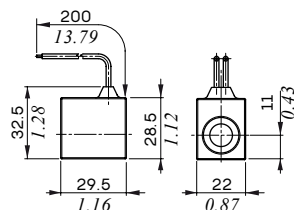


Type BPV

ISO4400 connector



Flying leads



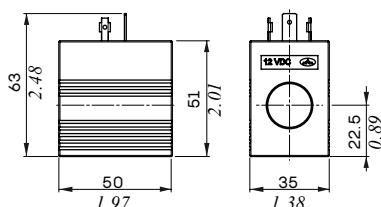
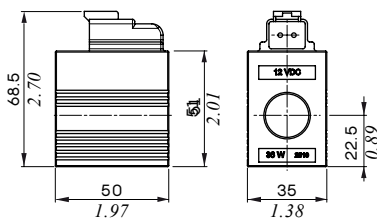
Features

- Nominal voltage tolerance : $\pm 10\%$
- Power rating : 8 W - 12/24 VDC
- Max. operating current ... : 0.67 A - 12 VDC
- : 0.33 A - 24VDC
- Coil Insulation..... : Class H (180°C - 356°F)
- Weather protection..... : IP65 - ISO4400
- Insertion..... : 100%

Coils and connectors

Type D12

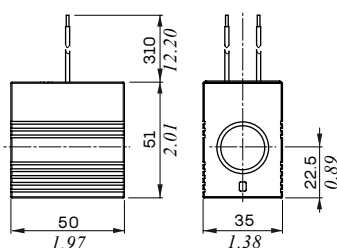
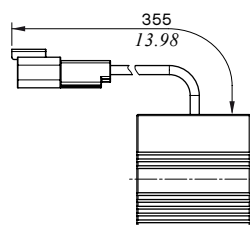
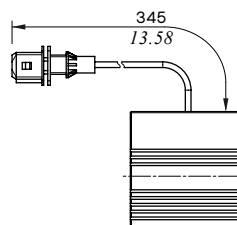
ISO4400 connector

DEUTSCH DT04 connector
(with or without bidirectional diode)

Features

Nominal voltage tolerance	: ±10%
Power rating	: 36 W - 10.5/12/24 VDC
Max. operating current	: 3.43 A - 10.5 VDC
	: 3 A - 12 VDC
	: 1.5 A - 24VDC
Coil insulation	: Class H (180°C - 356°F)
Weather protection	: IP65 - ISO4400
	: IP69K - Deutsch DT
	: IP65 - AMP JPT
Insertion	: 100%

Flying leads

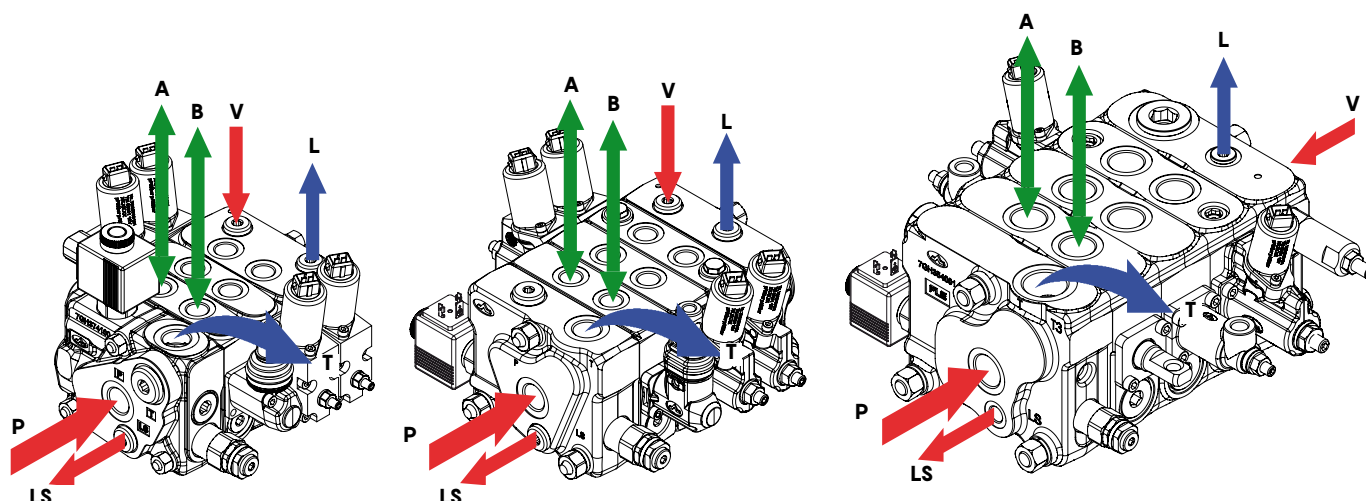
Flying leads with
DEUTSCH DT04 connectorFlying leads with
AMP JPT connector

Main rules

The DPX series valves are assembled and tested as per the technical specifications of this catalogue.

Before the final installation on your equipment, please follow the below recommendations:

- the valve can be assembled in any position; in order to prevent body deformation and spool sticking mount the product on a flat surface;
- In order to prevent the possibility of water entering the spool control kit, do not use high pressure washdown directly on the valve;
- prior to painting, ensure plugs on normally open ports are tightly in place.



FITTING TIGHTENING TORQUE - Nm / lbft

Thread Type		P inlet port		A and B workports			T outlet port		LS signal port	V and L ports
DPX050	BSP	G 1/2		G 3/8			G 1/2		G 1/4	G 1/4
	With O-Ring seal	50 / 36.9		35 / 35.8			50 / 36.9		25 / 18.4	25 / 18.4
	With copper washer	60 / 44.3		40 / 29.5			60 / 44.3		30 / 22.1	30 / 22.1
	With steel and rubber washer	60 / 44.3		30 / 22.1			60 / 44.3		16 / 11.8	16 / 11.8
	UN-UNF	3/4-16 (SAE 8)		6/16-18 (SAE 6)			3/4-16 (SAE 8)		9/16-18 (SAE 6)	9/16-18 (SAE 6)
	With O-Ring seal	35 / 25.8		30 / 22.1			35 / 25.8		30 / 22.1	30 / 22.1
DPX100	BSP	G 1/2	G 3/4	G 3/8	G 1/2	G 3/4	G 1/2	G 3/4	G 1/4	G 1/4
	With O-Ring seal	50 / 36.9	90 / 66.4	35 / 35.8	50 / 36.9	90 / 66.4	50 / 36.9	90 / 66.4	25 / 18.4	25 / 18.4
	With copper washer	60 / 44.3	90 / 66.4	40 / 29.5	60 / 44.3	90 / 66.4	60 / 44.3	90 / 66.4	30 / 22.1	30 / 22.1
	With steel and rubber washer	60 / 44.3	70 / 51.6	30 / 22.1	60 / 44.3	70 / 51.6	60 / 44.3	70 / 51.6	16 / 11.8	16 / 11.8
	UN-UNF	7/8-14 (SAE 10)		3/4-16 (SAE 8)	1 1/16-12 (SAE 12)		7/8-14 (SAE 10)		9/16-18 (SAE 6)	9/16-18 (SAE 6)
	With O-Ring seal	90 / 66.4		35 / 25.8	95 / 70.1		90 / 66.4		30 / 22.1	30 / 22.1
DPX160	BSP	G 3/4		G 3/4			G 1		G 1/4	G 1/4
	With O-Ring seal	90 / 66.4		90			100 / 73.8		25 / 18.4	25 / 18.4
	With copper washer	90 / 66.4		90			90 / 66.4		30 / 22.1	30 / 22.1
	With steel and rubber washer	70 / 51.6		70			100 / 73.8		16 / 11.8	16 / 11.8
	UN-UNF	1 1/16-12 (SAE 12)		1 1/16-12 (SAE 12)			1 5/16-12 (SAE 16)		9/16-18 (SAE 6)	9/16-18 (SAE 6)
	With O-Ring seal	95 / 70.1		95 / 70.1			150 / 100.6		30 / 22.1	30 / 22.1

NOTE - These torques are recommended. Assembly tightening torque depends on many factors, including lubrication, coating and surface finish.

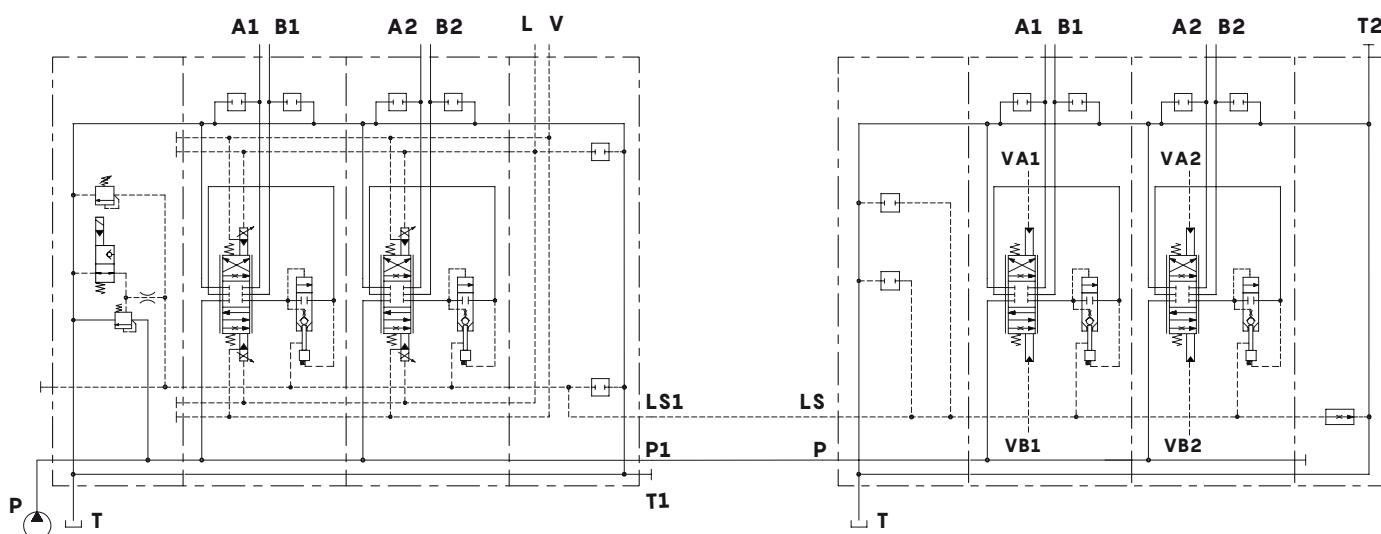
Connection between two directional valves

All the examples shown allow contemporary workports operations.

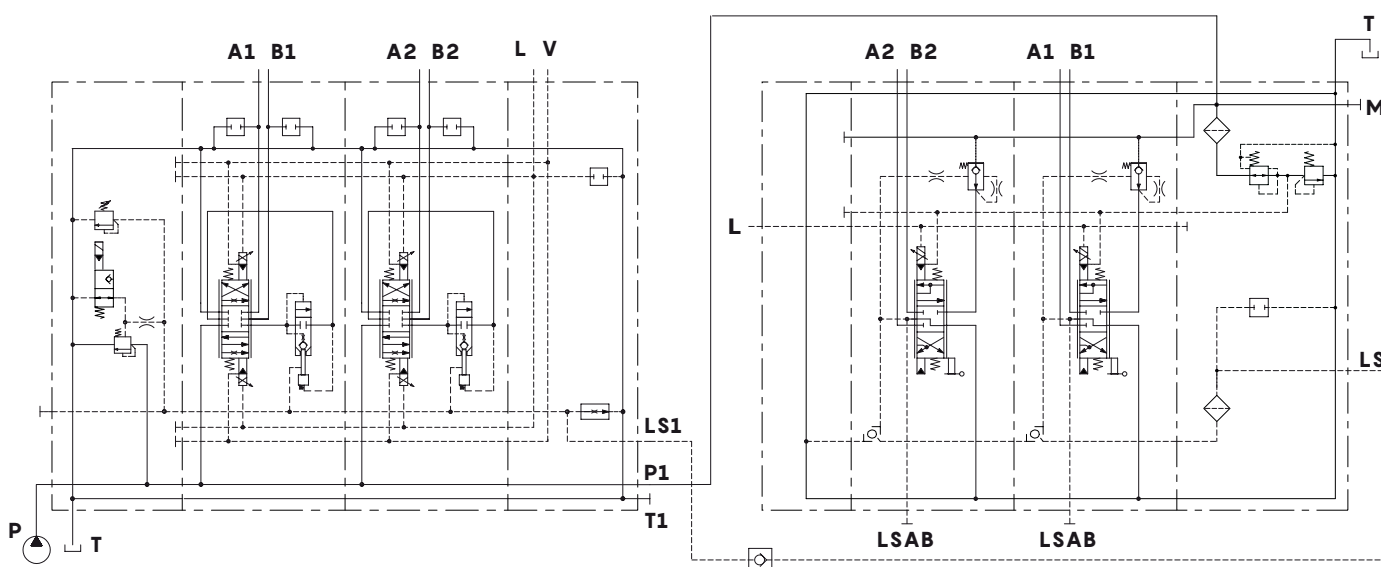
With two or more DPX Series valves connected as shown, only one bleed valve is needed, on the last DPX valve and it is necessary to blank plugs on the others valves.

However if DPX valves are far from each other or configured with many sections, the Bleed valve may be required on each directional valve.

Example 1: connection between DPX series valves, Open Center circuit



Example 2: connection between DPX series and DPC series valves, Open Center circuit

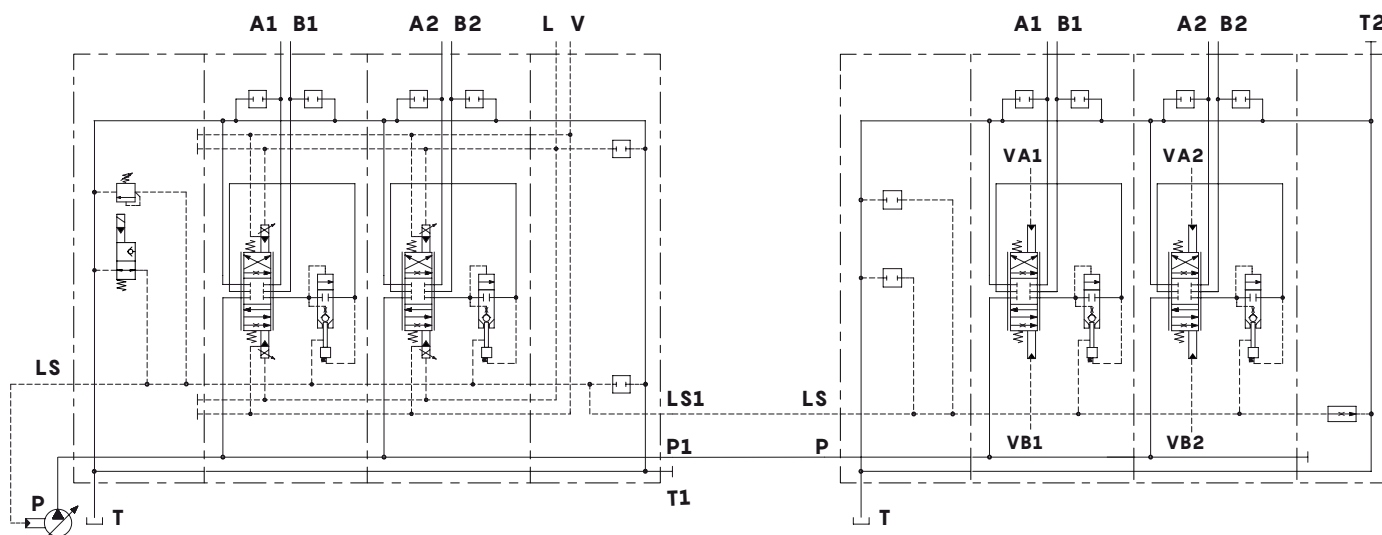


Check valve on L.S. line

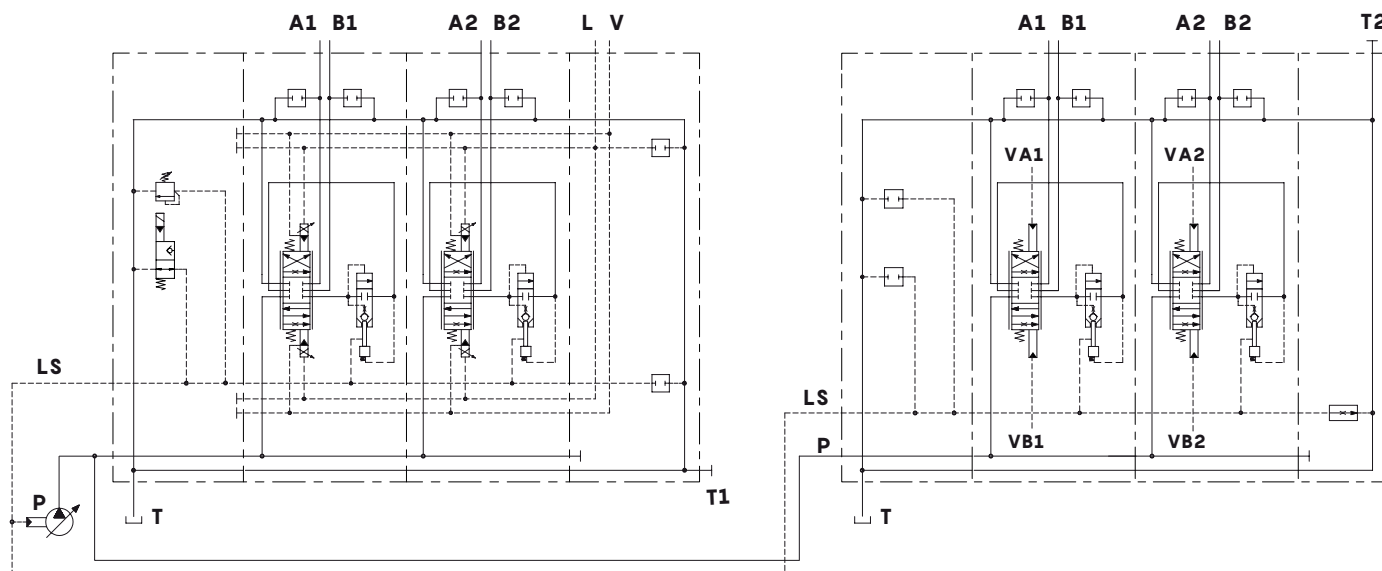
Connection between two directional valves

Example 3: connection between DPX series valves, Closed Center circuit

Bleed valve has to be installed only on one DPX valve

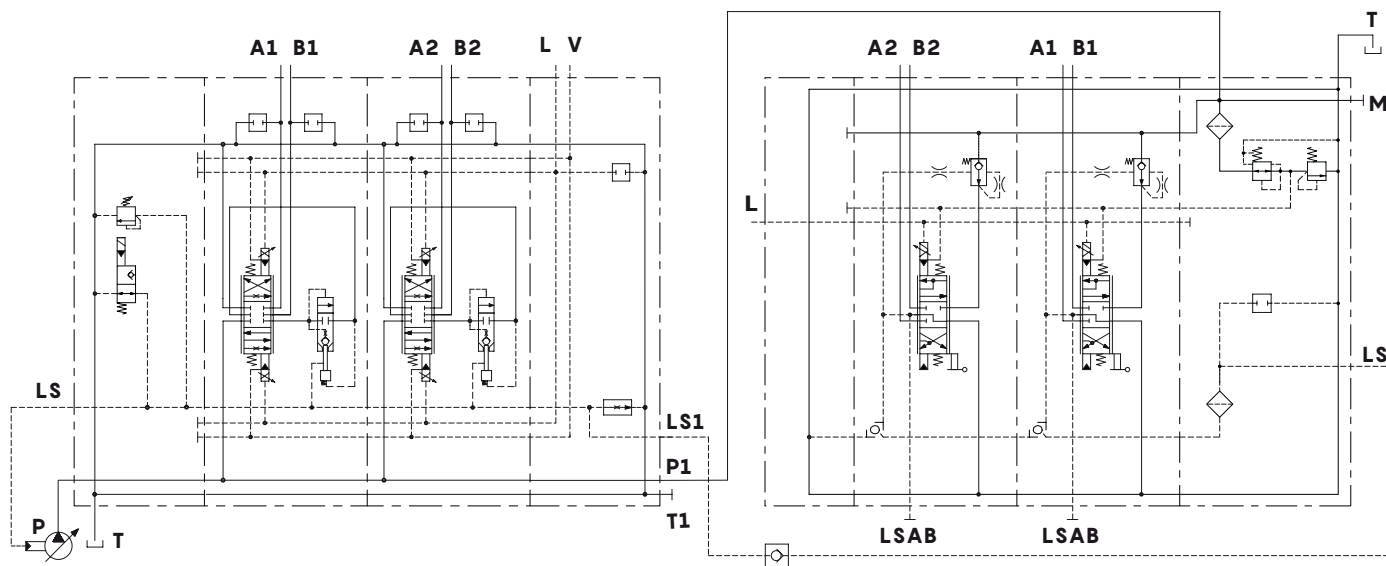


NOTE: if there is a big distance between the valves, the following circuit is suggested.



Connection between two directional valves

Example 4: connection between DPX series and DPC series valves, Closed Center circuit

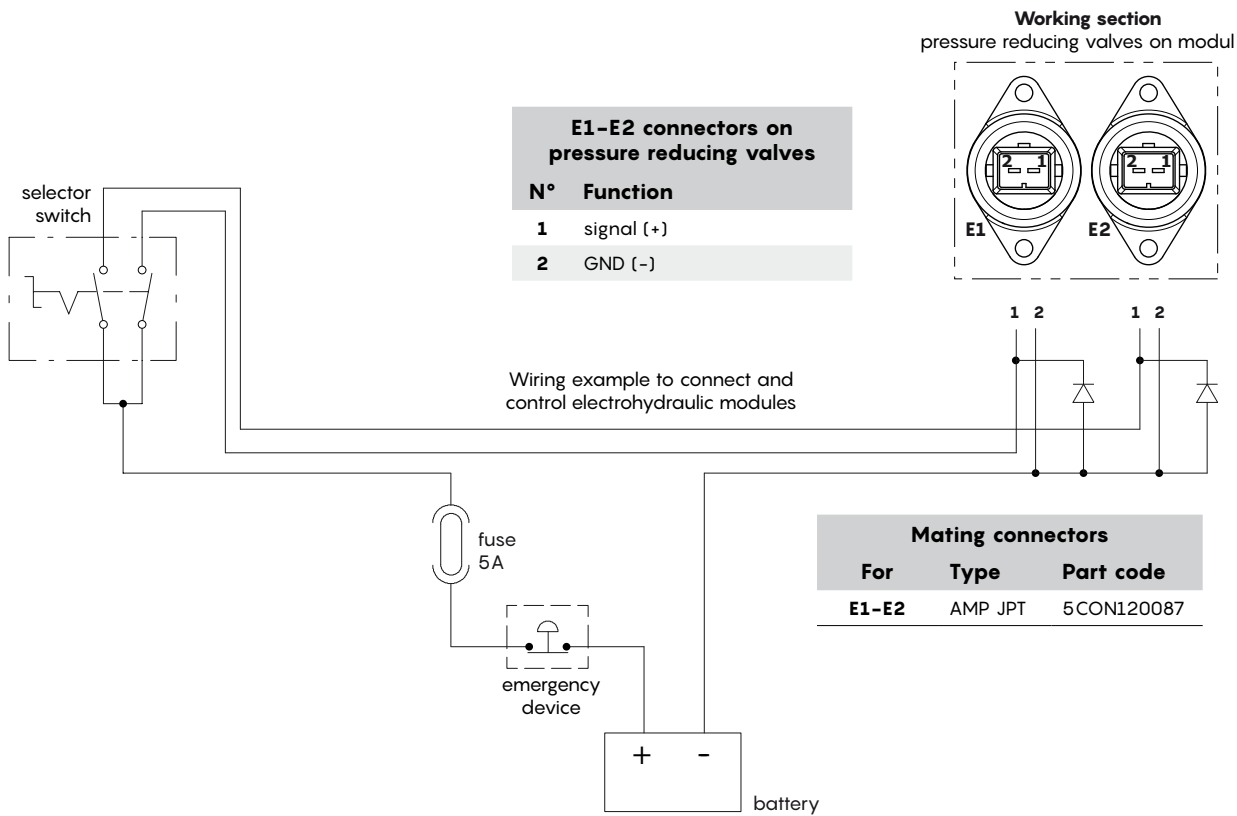


Check valve on L.S. line

Electrohydraulic control connection

On/off electrohydraulic control

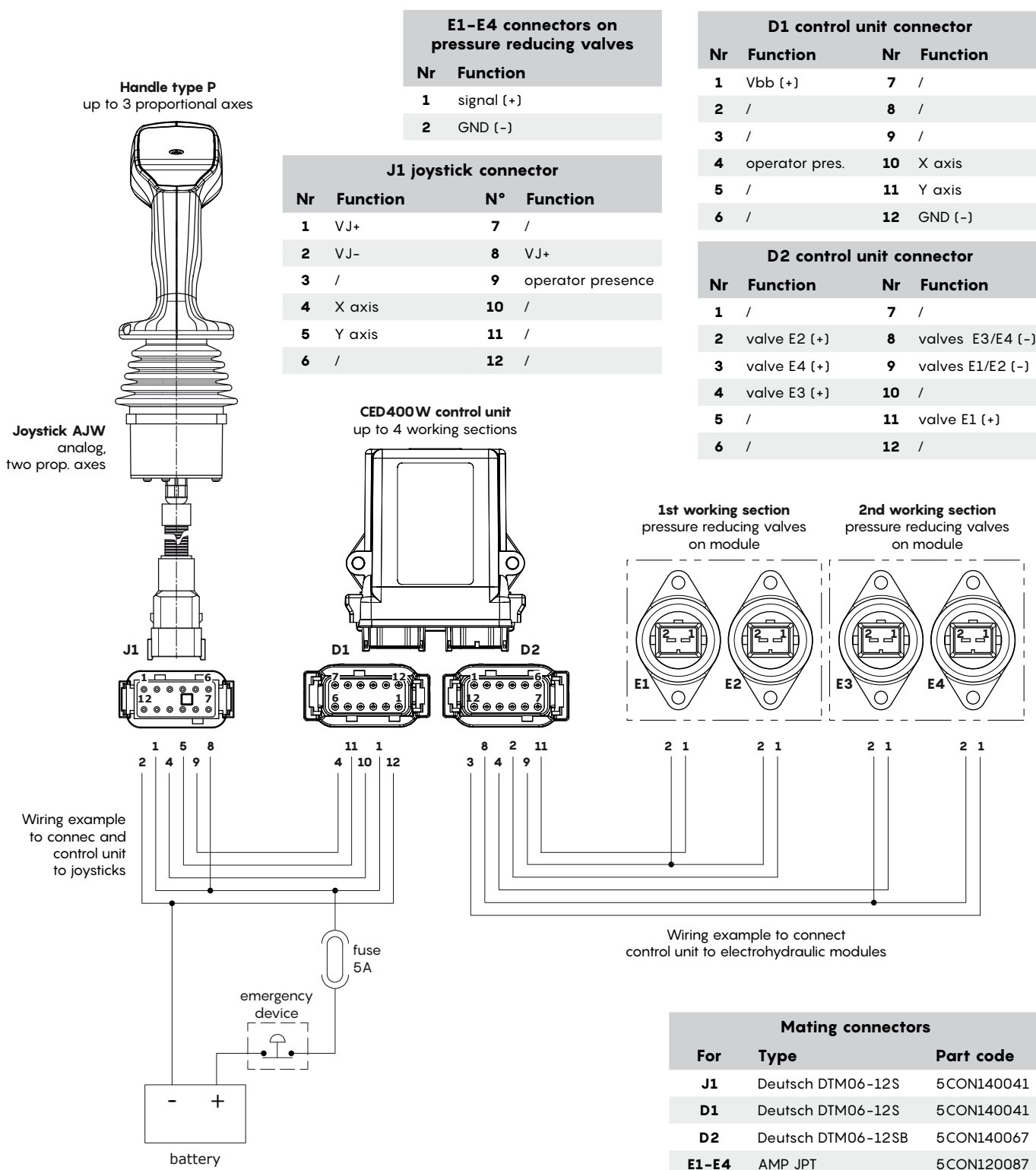
See below an example of on/off control for a working section.



Electrohydraulic control connection

Proportional electrohydraulic control

See below a proportional control system for two working sections, equipped with a proportional analog Hall-effect joystick. The circuit is a connection example, the pin-out refers to standard devices; for ordering codes, detailed information and customization, please contact our Sales Department.



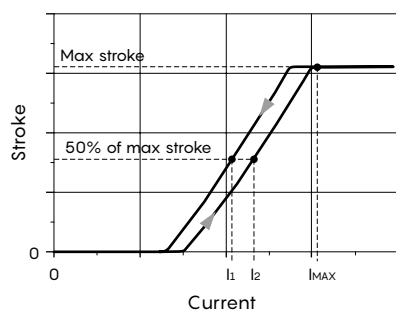
Appendix A

Electrohydraulic controls: hysteresis calculation rule

Hysteresis is calculated as the difference between control currents ($I_2 - I_1$), needed to reach 50% of nominal spool stroke, referred to maximum control current I_{MAX} , needed to reach 100% of spool stroke.

I_2 is determined on spool stroke increase line, I_1 is determined on spool stroke decrease line.

Example diagram for data detection



$$\text{Hysteresis \%} = \frac{I_2 - I_1}{I_{MAX}} \times 100$$

WALVOIL NEL MONDO | WALVOIL WORLDWIDE

WALVOIL S.P.A.

DIREZIONE E COORDINAMENTO INTERPUMP GROUP S.P.A.

Sede principale, Filiali e Uffici di rappresentanza

Headquarters, Subsidiaries and Representative Offices

WALVOIL S.P.A. SEDE PRINCIPALE | HEADQUARTERS

Via Adige, 13/D . 42124 Reggio Emilia . Italy

TEL. +39 0522 932411

info@walvoil.com | www.walvoil.com

AUSTRALASIA | AUSTRALASIA

WALVOIL FLUID POWER AUSTRALASIA PTY LTD

6 Leonard Avenue . Toukley NSW 2263 . Sydney . Australia

TEL. +61 413 739 938

australasia@walvoil.com

BRASILE | BRAZIL

INTERPUMP HYDRAULICS BRASIL LTDA | WALVOIL DIVISION

Rua Gilberto de Zorzi, 525 . Bairro Forqueta 95115-730

Caxias do Sul (RS)

TEL. +55 54 3289 7000

infobrasil@walvoil.com

CANADA | CANADA

WALVOIL CANADA INC.

3100, Rue Jacob Jordan . Terrebonne . Qc J6X 4J6 . Canada

TEL. +1 450 477 1076 Ext:225

info@walvoilcanada.com | www.walvoilcanada.com

CINA | CHINA

WALVOIL FLUID POWER (DONGGUAN) CO. LTD

1st Floor, the Third Factory Area, Sijia, Shijie Town, Dongguan City

Guangdong province . China.

TEL. +86 769 81816189-8020

info@walvoil.com.cn | www.walvoil.com.cn

COREA DEL SUD | SOUTH KOREA

WALVOIL FLUID POWER KOREA LTD.

(17818)80-15, Oseongsandan 1Ro, Oseong-myun,

Pyeongtaek-si Gyeonggi-do

Republic of Korea 451-872

TEL. +82 31 682 6030

info@walvoil.co.kr | www.walvoil.co.kr

FRANCIA | FRANCE

WALVOIL FLUID POWER FRANCE

362 rue de La Jaunais . Vritz . 44540 Vallons-de-l'Erdre

TEL. +33 2 41 94 41 06

france@walvoil.com

INDIA | INDIA

WALVOIL FLUID POWER (INDIA) PVT. LTD.

No. 1, 2nd Cross, 2nd Main, KIADB Industrial Area, Attibele, Anekal Taluk

Bangalore - 562107.

TEL. +91 80 0614 24000

info@walvoil.co.in | www.walvoil.co.in

MESSICO | MEXICO

WALVOIL FLUID POWER MEXICO S.A. DE C.V.

Calle Julian Sepulveda Davila #109

CP. 66640 . Apodaca

Nuevo León . Mexico

U.S.A. | U.S.A.

WALVOIL FLUID POWER CORP. | HEADQUARTERS

4111 North Garnett Tulsa, OK 74116, USA

TEL. +1 918 858 7100

info@walvoilusa.com | www.walvoilusa.com

WALVOIL FLUID POWER CORP

1109, Technology Drive . Red Wing . MN 55066 . U.S.A.

TEL. +1 651 212 6400

info@walvoilusa.com | www.walvoilusa.com



D2WWED02E
1st edition February 2026

